

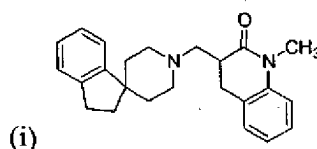
rat brain as an endogenous ligand for an orphan opioid receptor (Nature, Vol. 337, pp. 532-535, October 12, 1995), and said receptor is now known as "opioid receptor-like 1 (abbreviated as ORL-1 receptor)". In the same report, the endogenous opioid ligand has been introduced as agonist for the ORL-1 receptor and named as
5 "nociceptine (abbreviated as NC)". Also, the same ligand was named as "orphanin FQ (abbreviated as OFQ or oFQ)" by Reinscheid *et al.* (Science, Vol. 270, pp. 792-794, 1995). This receptor may be indicated as OP₄ in line with a recommendation by IUPHAR in 1998 (British Journal of Pharmacology, Vol. 129, pp. 1261-1283, 2000).

10 International Patent Application Number (WO) 9429309 discloses a variety of spiro-substituted azacycle compounds, which are Neurokinin antagonists useful in the treatment of pain.

Also, International Patent Application Number (WO) 9825605 discloses a variety of spiro-substituted azacycle compounds, which are Chemokine receptor
15 activity modulator antagonists.

Further, International Patent Application Number (WO) 0226714 discloses a variety of spiropiperidino compounds which show a binding affinity to a Nociceptin receptor.

Yet further, International Patent Application Number (WO) 03064425 discloses
20 a variety of spiropiperidino compounds, which are ORL1 antagonists, for example, compound (i) below:



Compound (i) shows a potent activity in the dofetilide binding assay.

25 There is a need to provide new ORL1 antagonists that are good drug candidates. In particular, preferred compounds should bind potently to the ORL1 receptor and show functional activity as antagonists whilst showing little affinity for other receptors. They should be well absorbed from the gastrointestinal tract, be metabolically stable and possess favorable pharmacokinetic properties and less drug-
30 drug interaction. They should be non-toxic and demonstrate few side-effects.

Furthermore, the ideal drug candidate will exist in a physical form that is stable, non-hygroscopic and easily formulated.

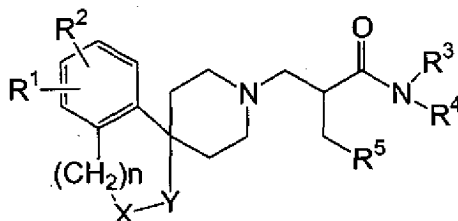
In particular, it would be desirable to provide an ORL1 antagonist with reduced inhibitory activity at HERG potassium channel.

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Brief Disclosure of the Invention

It has now surprisingly been found that alpha aryl or heteroaryl methyl beta piperidino propanamide compounds of the present invention are ORL1 antagonists with analgesic activity, particularly when given by systemic administration. Reduced inhibitory activity on the HERG channel has also been observed for selected compounds. Inhibitory activity on the HERG channel was estimated from affinity for HERG type potassium channel by measuring [³H]dofetilide binding, which can predict inhibitory activity on the HERG channel (Eur. J. Pharmacol., 430, pp147-148, 15 2001). Selected compounds with low [³H]dofetilide binding activity were evaluated in the I_{HERG} assay to check activity at HERG channel. The selected compounds of the present invention showed a reduced QT prolongation.

The present invention provides a compound of the following formula (I):



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(I)

or a pharmaceutically acceptable ester of such a compound, or a pharmaceutically acceptable salt thereof, wherein

R¹ and R² independently represent a hydrogen atom, a halogen atom or an alkyl group having from 1 to 3 carbon atoms;

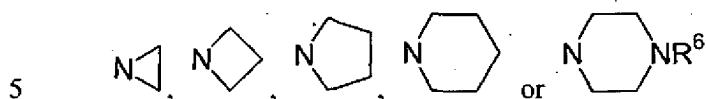
25 R³ represents a hydrogen atom, a cycloalkyl group having from 3 to 6 carbon atoms, a tetrahydrofuranyl group, a tetrahydropyranyl group, an alkyl group having from 1 to 6 carbon atoms, which alkyl group is optionally substituted by 1 to 3 groups selected from a cyano group, a halogen atom, a hydroxy group, an alkoxy group

having from 1 to 3 carbon atoms, an oxo group, an amino group and a mono- or di- alkylamino group each alkyl part having from 1 to 3 carbon atoms;

R^4 represents a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms; or



represents one of the following



optionally substituted by 1 to 2 groups selected from an oxo group, a hydroxy group, a hydroxyalkyl group having from 1 to 3 carbon atoms, an alkoxy group having from 1 to 3 carbon atoms, an alkyl group having from 1 to 6 carbon atoms and an alkoxyalkyl group having a total of from 2 to 6 carbon atoms;

10 R^5 represents a phenyl group or a heteroaryl group and said heteroaryl group is a 5- to 6-membered hetero aromatic group having either from 1 to 4 ring nitrogen heteroatoms or 1 or 2 nitrogen ring heteroatoms and 1 oxygen or 1 sulfur ring heteroatom;

15 said phenyl group and heteroaryl group are optionally substituted by 1 to 3 groups selected from a halogen atom, a hydroxy group, an alkyl group having from 1 to 3 carbon atoms, an alkoxy group having from 1 to 3 carbon atoms, an alkoxyalkyl group having a total of from 2 to 6 carbon atoms, a hydroxyalkyl group having from 1 to 3 carbon atoms, an amino group, a mono-or di-alkylamino group each alkyl part having from 1 to 3 carbon atoms, an aminocarbonyl group, a mono- or 20 di- alkylaminocarbonyl group having from 1 to 3 carbon atoms in each alkyl group, an alkanoylamino group having from 2 to 3 carbon atoms and an alkylsulfonylamino group having from 1 to 3 carbon atoms;

25 R^6 represents a hydrogen atom, an alkyl group having from 1 to 3 carbon atoms, an alkanoyl group having from 2 to 3 carbon atoms or an alkylsulfonyl group having from 1 to 3 carbon atoms;

-X-Y- represents a group of the formula $-N(R^7)C(=O)-$, $-C(=O)N(R^7)-$, $-N(R^7)CH_2-$, $-CH_2N(R^7)-$, $-N(R^7)SO_2-$, $-SO_2N(R^7)-$, $-CH_2CH_2-$, $-CH=CH-$, $-CH(CH_2OH)CH_2-$, $-CH_2CH(CH_2OH)-$, $-CH_2CH(OH)-$, $-CH(OH)CH_2-$, $-C(R^7)(R^8)-O-$ or $-O-C(R^7)(R^8)-$

30 ;

R⁷ represents a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms;
R⁸ represents a hydrogen atom, an alkyl group having from 1 to 3 carbon atoms or
a hydroxyalkyl group having from 1 to 3 carbon atoms; and
n represents an integer 0, 1 or 2

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The compounds of the present invention are antagonists of the ORL1 receptor, and have a number of therapeutic applications, particularly in the treatment of pain, sleep disorders, eating disorders including anorexia and bulimia; anxiety and stress conditions; immune system diseases; locomotor disorder; memory loss, cognitive disorders and dementia including senile dementia, Alzheimer's disease, Parkinson's disease or other neurodegenerative pathologies; epilepsy or convulsion and symptoms associated therewith; a central nervous system disorder related to glutamate release action, anti-epileptic action, disruption of spatial memory, serotonin release, anxiolytic action, mesolimbic dopaminergic transmission, rewarding properties of drug of abuse, modulation of striatal and glutamate effects on locomotor activity; cardiovascular disorders including hypotension, bradycardia and stroke; renal disorders including water excretion, sodium ion excretion and syndrome of inappropriate secretion of antidiuretic hormone (SIADH); gastrointestinal disorders; airway disorders including adult respiratory distress syndrome (ARDS); autonomic disorders including suppression of micturition reflex; metabolic disorders including obesity; cirrhosis with ascites; sexual dysfunctions; altered pulmonary function including obstructive pulmonary disease, and tolerance to or dependency on a narcotic analgesic or the like.

25 The compounds of the present invention are useful for the general treatment of pain. Physiological pain is an important protective mechanism designed to warn of danger from potentially injurious stimuli from the external environment. The system operates through a specific set of primary sensory neurones and is exclusively activated by noxious stimuli via peripheral transducing mechanisms (Millan 1999
30 Prog. Neurobio. 57: 1-164 for an integrative Review). These sensory fibres are known as nociceptors and are characterised by small diameter axons with slow conduction velocities. Nociceptors encode the intensity, duration and quality of

noxious stimulus and by virtue of their topographically organised projection to the spinal cord, the location of the stimulus. The nociceptors are found on nociceptive nerve fibres of which there are two main types, A-delta fibres (myelinated) and C fibres (non-myelinated). The activity generated by nociceptor input is transferred
5 after complex processing in the dorsal horn, either directly or via brain stem relay nuclei to the ventrobasal thalamus and then on to the cortex, where the sensation of pain is generated.

Intense acute pain and chronic pain may involve the same pathways driven by pathophysiological processes and as such cease to provide a protective mechanism
10 and instead contribute to debilitating symptoms associated with a wide range of disease states. Pain is a feature of many trauma and disease states. When a substantial injury, via disease or trauma, to body tissue occurs the characteristics of nociceptor activation are altered. There is sensitisation in the periphery, locally around the injury and centrally where the nociceptors terminate. This leads to
15 hypersensitivity at the site of damage and in nearby normal tissue. In acute pain these mechanisms can be useful and allow for the repair processes to take place and the hypersensitivity returns to normal once the injury has healed. However, in many chronic pain states, the hypersensitivity far outlasts the healing process and is normally due to nervous system injury. This injury often leads to maladaptation of
20 the afferent fibres (Woolf & Salter 2000 Science 288: 1765-1768). Clinical pain is present when discomfort and abnormal sensitivity feature among the patient's symptoms. Patients tend to be quite heterogeneous and may present with various pain symptoms. There are a number of typical pain subtypes: 1) spontaneous pain which may be dull, burning, or stabbing; 2) pain responses to noxious stimuli are
25 exaggerated (hyperalgesia); 3) pain is produced by normally innocuous stimuli (allodynia) (Meyer et al., 1994 Textbook of Pain 13-44). Although patients with back pain, arthritis pain, CNS trauma, or neuropathic pain may have similar symptoms, the underlying mechanisms are different and, therefore, may require different treatment strategies. Therefore pain can be divided into a number of
30 different areas because of differing pathophysiology, these include nociceptive, inflammatory, neuropathic pain etc. It should be noted that some types of pain have multiple aetiologies and thus can be classified in more than one area, e.g. back pain,

cancer pain have both nociceptive and neuropathic components.

Nociceptive pain is induced by tissue injury or by intense stimuli with the potential to cause injury. Pain afferents are activated by transduction of stimuli by nociceptors at the site of injury and sensitise the spinal cord at the level of their termination. This is then relayed up the spinal tracts to the brain where pain is perceived (Meyer et al., 1994 Textbook of Pain 13-44). The activation of nociceptors activates two types of afferent nerve fibres. Myelinated A-delta fibres transmitted rapidly and are responsible for the sharp and stabbing pain sensations, whilst unmyelinated C fibres transmit at a slower rate and convey the dull or aching pain. Moderate to severe acute nociceptive pain is a prominent feature of, but is not limited to pain from strains/sprains, post-operative pain (pain following any type of surgical procedure), posttraumatic pain, burns, myocardial infarction, acute pancreatitis, and renal colic. Also cancer related acute pain syndromes commonly due to therapeutic interactions such as chemotherapy toxicity, immunotherapy, hormonal therapy and radiotherapy. Moderate to severe acute nociceptive pain is a prominent feature of, but is not limited to, cancer pain which may be tumour related pain, (e.g. bone pain, headache and facial pain, viscera pain) or associated with cancer therapy (e.g. postchemotherapy syndromes, chronic postsurgical pain syndromes, post radiation syndromes), back pain which may be due to herniated or ruptured intervertebral discs or abnormalities of the lumbar facet joints, sacroiliac joints, paraspinal muscles or the posterior longitudinal ligament.

Neuropathic pain is defined as pain initiated or caused by a primary lesion or dysfunction in the nervous system (IASP definition). Nerve damage can be caused by trauma and disease and thus the term 'neuropathic pain' encompasses many disorders with diverse aetiologies. These include but are not limited to, Diabetic neuropathy, Post herpetic neuralgia, Back pain, Cancer neuropathy, HIV neuropathy, Phantom limb pain, Carpal Tunnel Syndrome, chronic alcoholism, hypothyroidism, trigeminal neuralgia, uremia, or vitamin deficiencies. Neuropathic pain is pathological as it has no protective role. It is often present well after the original cause has dissipated, commonly lasting for years, significantly decreasing a patients quality of life (Woolf and Mannion 1999 Lancet 353: 1959-1964). The symptoms

of neuropathic pain are difficult to treat, as they are often heterogeneous even between patients with the same disease (Woolf & Decosterd 1999 Pain Supp. 6: S141-S147; Woolf and Mannion 1999 Lancet 353: 1959-1964). They include spontaneous pain, which can be continuous, or paroxysmal and abnormal evoked pain, such as hyperalgesia (increased sensitivity to a noxious stimulus) and allodynia (sensitivity to a normally innocuous stimulus).

The inflammatory process is a complex series of biochemical and cellular events activated in response to tissue injury or the presence of foreign substances, which result in swelling and pain (Levine and Taiwo 1994: Textbook of Pain 45-56). Arthritic pain makes up the majority of the inflammatory pain population. Rheumatoid disease is one of the commonest chronic inflammatory conditions in developed countries and rheumatoid arthritis is a common cause of disability. The exact aetiology of RA is unknown, but current hypotheses suggest that both genetic and microbiological factors may be important (Grennan & Jayson 1994 Textbook of Pain 397-407). It has been estimated that almost 16 million Americans have symptomatic osteoarthritis (OA) or degenerative joint disease, most of whom are over 60 years of age, and this is expected to increase to 40 million as the age of the population increases, making this a public health problem of enormous magnitude (Houge & Mersfelder 2002 Ann Pharmacother. 36: 679-686; McCarthy et al., 1994 Textbook of Pain 387-395). Most patients with OA seek medical attention because of pain. Arthritis has a significant impact on psychosocial and physical function and is known to be the leading cause of disability in later life. Other types of inflammatory pain include but are not limited to inflammatory bowel diseases (IBD),

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Other types of pain include but are not limited to;

- Musculo-skeletal disorders including but not limited to myalgia, fibromyalgia, spondylitis, sero-negative (non-rheumatoid) arthropathies, non-articular rheumatism, dystrophinopathy, Glycogenolysis, polymyositis, pyomyositis.

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- Central pain or 'thalamic pain' as defined by pain caused by lesion or dysfunction of the nervous system including but not limited to central post-stroke pain, multiple sclerosis, spinal cord injury, Parkinson's disease and epilepsy.

-Heart and vascular pain including but not limited to angina, myocardical infarction, mitral stenosis, pericarditis, Raynaud's phenomenon, scleredoma, scleredoma, skeletal muscle ischemia.

5 -Visceral pain, and gastrointestinal disorders. The viscera encompasses the organs of the abdominal cavity. These organs include the sex organs, spleen and part of the digestive system. Pain associated with the viscera can be divided into digestive visceral pain and non-digestive visceral pain. Commonly encountered gastrointestinal (GI) disorders include the functional bowel disorders (FBD) and the inflammatory bowel diseases (IBD). These GI disorders include a wide range of
10 disease states that are currently only moderately controlled, including – for FBD, gastro-esophageal reflux, dyspepsia, the irritable bowel syndrome (IBS) and functional abdominal pain syndrome (FAPS), and – for IBD, Crohn's disease, ileitis, and ulcerative colitis, which all regularly produce visceral pain. Other types of visceral pain include the pain associated with dysmenorrhea, pelvic pain, cystitis and
15 pancreatitis.

-Head pain including but not limited to migraine, migraine with aura, migraine without aura cluster headache, tension-type headache.

-Orofacial pain including but not limited to dental pain, temporomandibular myofascial pain.

20 Thus, as a yet further aspect of the present invention, there is provided the use of a compound of formula (I), or a pharmaceutically acceptable ester or salt thereof, in the manufacture of a medicament for the treatment of pain.

As an alternative aspect, there is provided a method for the treatment of pain, comprising administration of a therapeutically effective amount of a compound of
25 formula (I), or a pharmaceutically acceptable ester or salt thereof, to a mammal in need of said treatment.

Detailed Description of the Invention

As used herein, the term "halogen" means fluoro, chloro, bromo and iodo,
30 preferably fluoro or chloro.

As used herein, the term "alkyl" means straight or branched chain saturated radicals, including, but not limited to methyl, ethyl, *n*-propyl, *isopropyl*.

As used herein, the term "**alkoxy**" means alkyl-O-, including, but not limited to methoxy, ethoxy, *n*-propoxy, isopropoxy.

As used herein, the term "**alkanoyl**" means a group having carbonyl such as R'-C(O)- wherein R' is H, C₁₋₅ alkyl, phenyl or C₃₋₆ cycloalkyl, including, but not limited to formyl, acetyl, ethyl-C(O)-, *n*-propyl-C(O)-, isopropyl-C(O)-, *n*-butyl-C(O)-, iso-butyl-C(O)-, secondary-butyl-C(O)-, tertiary-butyl-C(O)-, cyclopropyl-C(O)-, cyclobutyl-C(O)-, cyclopentyl-C(O)-, cyclohexyl-C(O)-, and the like.

As used herein, the term "**aryl**" means a monocyclic or bicyclic aromatic carbocyclic ring of 6 to 10 carbon atoms; including, but not limited to, phenyl or naphthyl, preferably phenyl.

As used herein, the term "**cycloalkyl**" means a saturated carbocyclic radical ring of 3 to 6 carbon atoms, including, but not limited to, cyclopropyl, cyclobutyl, cyclohexyl, cycloheptyl, cyclooctyl and the like.

As used herein, the term "**heteroaryl**" means a C-linked, hetero aromatic group having either from 1 to 4 ring nitrogen heteroatoms or 1 or 2 nitrogen ring heteroatoms and 1 oxygen or 1 sulfur ring heteroatom; including, but not limited to, pyrazolyl, furyl, thienyl, oxazolyl, isoxazolyl, tetrazolyl, thiazolyl, isothiazolyl, imidazolyl, thiadiazolyl, pyridyl, pyrimidinyl, pyrrolyl, thiophenyl, pyrazinyl, pyridazinyl, isooxazolyl, isothiazolyl, triazolyl, furazanyl, quinolyl, isoquinolyl, imidazopyridyl, benzimidazolyl, indolyl, and the like.

As used herein, the term "**haloalkyl**", as used herein, means an alkyl radical which is substituted by halogen atoms as defined above including, but not limited to, fluoromethyl, difluoromethyl, trifluoromethyl, 2-fluoroethyl, 2,2-difluoroethyl, 2,2,2-trifluoroethyl, 2,2,2-trichloroethyl, 3-fluoropropyl, 4-fluorobutyl, chloromethyl, trichloromethyl, iodomethyl and bromomethyl groups and the like.

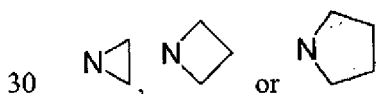
Where the compounds of formula (I) contain hydroxy groups, they may form esters. Examples of such esters include esters with a hydroxy group and esters with a carboxy group. The ester residue may be an ordinary protecting group or a protecting group which can be cleaved in vivo by a biological method such as hydrolysis.

The term "**protecting group**" means a group, which can be cleaved by a chemical method such as hydrogenolysis, hydrolysis, electrolysis or photolysis.

The term "treating", as used herein, refers to reversing, alleviating, inhibiting the progress of, or preventing the disorder or condition to which such term applies, or one or more symptoms of such disorder or condition. The term "treatment" as used herein refers to the act of treating, as "treating" is defined immediately above.

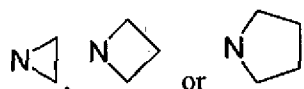
- 5 In a preferred aspect (A), the invention provides a compound of the formula (I), or a pharmaceutically acceptable ester or salt thereof, wherein R^1 and R^2 independently represent a hydrogen atom or a fluorine atom. More preferably, R^1 and R^2 represent a hydrogen atom, or R^1 represents a hydrogen atom and R^2 represents a fluorine atom, and R^3 through R^6 and X, Y and n are as defined above.
- 10 In a further preferred aspect (B), the invention provides a compound of the formula (I), or a pharmaceutically acceptable ester or salt thereof, wherein R^1 and R^2 are defined above, either in its broadest aspect or in a preferred, more or most preferred aspect under (A), R^3 represents a hydrogen atom, a tetrahydrofuranyl group, an alkyl group having from 1 to 6 carbon atoms which alkyl group is optionally
- 15 substituted by 1 to 3 groups selected from a cyano group, a halogen atom, a hydroxy group, an alkoxy group having from 1 to 3 carbon atoms, an oxo group and a dialkylamino group having from 1 to 3 carbon atoms. More preferably R^3 represents a hydrogen atom, a tetrahydrofuranyl group, an alkyl group having from 1 to 6 carbon atoms optionally substituted by 1 substituent selected from a cyano group, a
- 20 trifluoromethyl group, a hydroxy group, a methoxy group, an oxo group and a dimethylamino group. Most preferably R^3 represents a hydrogen atom, a tetrahydrofuranyl group, a methyl group, an hydroxyethyl group, a methoxybutyl group, a hydroxybutyl group, a methoxyethyl group, a hydroxypentyl group, a hydroxypropyl group, a cyano methyl group, a cyanomethyl group, a
- 25 dimethylaminobutyl group, a trifluoroethyl group or a dimethylaminoethyl group. R^4 represents a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms. More preferably, R^4 represents a hydrogen atom or a methyl group. Most preferably R^4 represents a hydrogen atom or a methyl group. or

$\begin{matrix} R^3 \\ \diagup \\ N \\ \diagdown \\ R^4 \end{matrix}$ represents one of the following



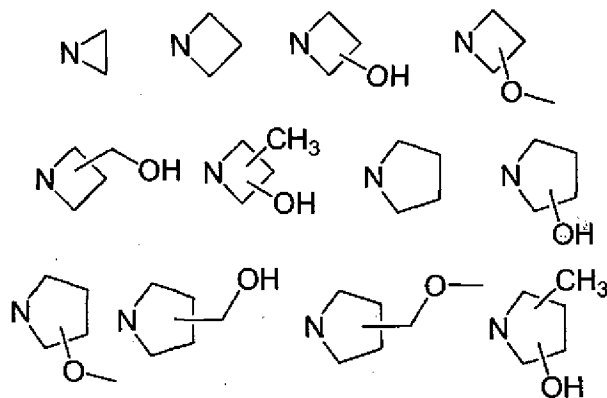
optionally substituted by 1 to 2 groups selected from a hydroxy group, a hydroxyalkyl group having from 1 to 3 carbon atoms, an alkoxy group having from 1 to 3 carbon atoms, an alkyl group having from 1 to 3 carbon atoms or an alkoxyalkyl group

5 having a total of 2 or 3 carbon atoms. More preferably, $\text{N} \begin{smallmatrix} \text{R}^3 \\ \text{R}^4 \end{smallmatrix}$ represents one of the following



optionally substituted by 1 to 2 groups selected from a hydroxy group, a hydroxymethyl group, a methoxy group, a methyl group and a methoxymethyl group.

Most preferably $\text{N} \begin{smallmatrix} \text{R}^3 \\ \text{R}^4 \end{smallmatrix}$ represents one of the following



10 and R^5 , X, Y and n are as defined above.

In a further preferred aspect (C), the invention provides a compound of the formula (I), or a pharmaceutically acceptable ester or salt thereof, wherein R^1 and R^2 are defined above, either in its broadest aspect or in a preferred, more or most preferred aspect under (A) or (B), R^3 , R^4 and R^6 are defined above, either in the broadest aspect or in a preferred aspect under (B), R^5 represents a phenyl group or a heteroaryl group and said heteroaryl group is a 5- to 6-membered hetero aromatic group containing from 1 to 2 nitrogen heteroatoms or 1 or 2 nitrogen heteroatoms and 1 oxygen or 1 sulfur atom; said phenyl group and heteroaryl group are optionally substituted by 1 to 3 groups selected from a halogen atom, a hydroxy group, an alkyl

group having from 1 to 3 carbon atoms, an alkyl group having from 1 to 6 carbon atoms interrupted by an oxygen atom, a hydroxyalkyl group having from 1 to 3 carbon atoms, an amino group and an alkylsulfonylamino group having from 1 to 3 carbon atoms. More preferably, R^5 represents a phenyl group or a heteroaryl group selected from a pyridyl group, a thiazolyl group, a pyrazolyl group and an oxazolyl group; said phenyl group is optionally substituted by 1 to 3 groups selected from a fluorine atom, a chlorine atom, a hydroxy group, a methyl group, a methoxymethyl group, a hydroxymethyl group, an amino group and methanesulfonylamino. Most preferably, R^5 represents a pyridyl group, a thiazolyl group and a pyrazolyl group and X, Y and n are as defined above.

In a further preferred aspect (D), the invention provides a compound of the formula (I), or a pharmaceutically acceptable ester or salt thereof, wherein R^1 and R^2 are defined above, either in its broadest aspect or in a preferred, more or most preferred aspect under (A), (B) or (C), R^3 , R^4 and R^6 are defined above, either in the broadest aspect or in a preferred aspect under (B) or (C), R^5 is defined above, either in the broadest aspect or in a preferred or more preferred aspect under (C), -X-Y- represents a group of the formula $-N(R^7)C(=O)-$, $-C(=O)N(R^7)-$, $-N(R^7)CH_2-$, $-CH_2N(R^7)-$, $-N(R^7)SO_2-$, $-SO_2N(R^7)-$, $-CH_2CH_2-$, $-CH=CH-$, $-CH(CH_2OH)CH_2-$, $-CH_2CH(CH_2OH)-$, $-CH_2CH(OH)-$, $-CH(OH)CH_2-$, $-C(R^7)(R^8)-O-$ or $-O-C(R^7)(R^8)-$.

More preferably, -X-Y- represents a group of the formula $-N(CH_3)C(=O)-$, $-CH_2O-$, $-CH(CH_3)O-$, $C(CH_3)_2O-$ or $-CH_2CH_2-$. n is as defined above.

In a further preferred aspect (E), the invention provides a compound of the formula (I), or a pharmaceutically acceptable ester or salt thereof, wherein R^1 and R^2 are defined above, either in its broadest aspect or in a preferred, more or most preferred aspect under (A), (B) or (C) or (D), R^3 , R^4 and R^6 are defined above, either in the broadest aspect or in a preferred aspect under (B), (C) or (D), R^5 is defined above, either in the broadest aspect or in a preferred or more preferred aspect under (C) or (D), -X-Y- is defined above, either in its broadest aspect or in a preferred or more preferred aspect under (D), n represents an integer 0.

Individual preferred R^1 through R^6 and X, Y and n groups are those defined by the R^1 through R^6 and X, Y and n groups in the Examples section below.

Particularly preferred compounds of the invention include those in which each variable in Formula (I) is selected from the preferred groups for each variable. Even more preferable compounds of the invention include those where each variable in Formula (I) is selected from the more or most preferred groups for each variable.

- 5 A specific compound according to the invention is selected from the list consisting of:

3-(2,3-Dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;

- 10 *N,N*-Dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide ;

3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;

(-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;

- 15 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(pyridin-2-ylmethyl)propanamide ;

3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(pyridin-2-ylmethyl)propanamide ;

- 20 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;

(-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;

3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;

- 25 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;

3-(3,3-Dimethyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;

- 30 1-[3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylazetidin-3-ol ;

N,N-Dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanamide ;

- 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide ;
- (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide ;
- 5 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxy-2-methylpropyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- 10 1-[3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylpyrrolidin-3-ol ;
- 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-hydroxy-3-methylbutyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- 15 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-*N*-(tetrahydrofuran-3-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- N,N*-Dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide ; and
- 1'-[3-Azetidin-1-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] ;
- 20 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-[(4-methyl-1*H*-pyrazol-1-yl)methyl]propanamide;
- 3-(4-Chloro-1*H*-pyrazol-1-yl)-2-[(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-*N,N*-dimethylpropanamide;
- 25 (-)-3-(4-Chloro-1*H*-pyrazol-1-yl)-2-[(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-*N,N*-dimethylpropanamide;
- 3-(6-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide; and
- 3-(6-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide;
- 30 2-(1,3-thiazol-4-ylmethyl)propanamide;
- or a pharmaceutically acceptable ester thereof.
- or a pharmaceutically acceptable salt thereof.

General Synthesis:

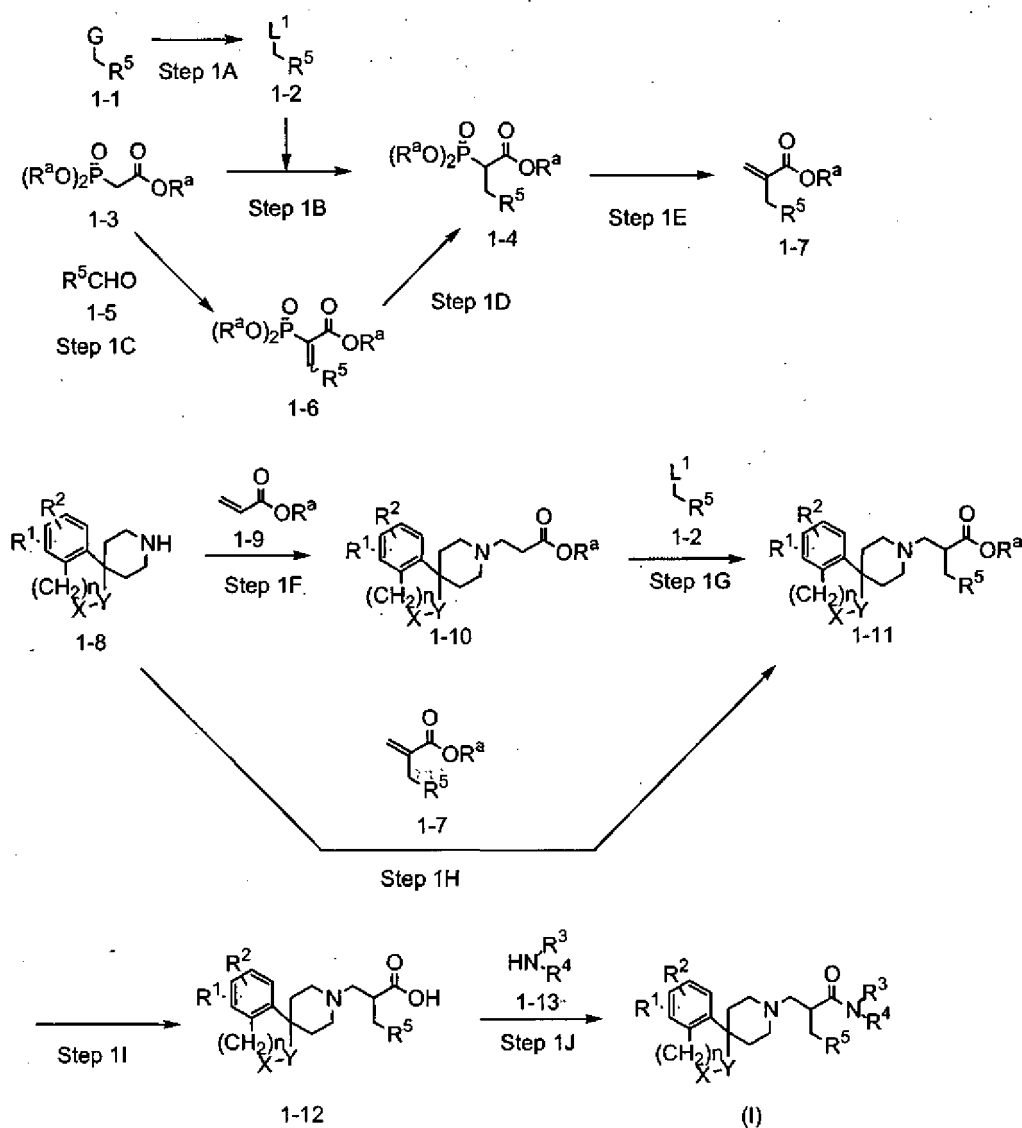
The compounds of formula I of the present invention may be prepared according to known preparation methods, or General Procedures or preparation methods illustrated in the following reaction schemes. Unless otherwise indicated R¹ through R⁶ and X, Y and n in the reaction schemes and discussion that follow are defined as above. The term "protecting group", as used hereinafter, means a hydroxy or amino protecting group which is selected from typical hydroxy or amino protecting groups described in Protective Groups in Organic Synthesis edited by T. W. Greene *et al.* (John Wiley & Sons, 1999);

The following reaction schemes illustrate the preparation of compounds of formula (I).

Scheme 1:

This illustrates the preparation of compounds of formula (I).

Scheme 1



In the above formula, G represents a hydrogen atom or a hydroxy group. R^a represents an alkyl group having from 1 to 4 carbon atoms. L^1 represents a leaving group. Examples of suitable leaving groups include: halogen atoms, such as chlorine, bromine and iodine; sulfonic esters such as TfO (triflates), MsO (mesylates), TsO (tosylates); and the like.

Step 1A

In this step, a compound of the formula 1-2 in which L^1 represents a halogen atom can be prepared by the halogenating the compound of the formula 1-1 in which G represents a hydrogen atom under halogenation conditions with a halogenating reagent in a reaction-inert solvent.

Examples of suitable solvents include: tetrahydrofuran, 1,4-dioxane, *N,N*-dimethylformamide, acetonitrile; alcohols, such as methanol or ethanol; halogenated hydrocarbons, such as dichloromethane, 1,2-dichloroethane, chloroform or carbon tetrachloride and acetic acid. Suitable halogenating reagents include, for example, 5 bromine, chlorine, iodine, *N*-chlorosuccinimide, *N*-bromosuccinimide, 1,3-dibromo-5,5-dimethylhydantoin, bis(dimethylacetamide)hydrogen tribromide, tetrabutylammonium tribromide, bromodimethylsulfonium bromide, hydrogen bromide-hydrogen peroxide, nitrodibromoacetonitrile or copper(II) bromide. The reaction can be carried out at a temperature of from 0 °C to 200 °C, more preferably 10 from 20 °C to 120 °C. Reaction times are, in general, from 5 minutes to 48 hours, more preferably 30 minutes to 24 hours, will usually suffice.

The compound of the formula 1-2 in which L¹ represents a halogen atom or a sulfonic ester can also be prepared by the halogenating or sulfonating the compound of the formula 1-1 in which G represents a hydroxy group under conditions known to 15 those skilled in the art.

For example, the hydroxy group of the compound of formula 1-1 may be converted to the halogen atom using a halogenating agent in the presence or absence of a reaction inert solvent. Preferred halogenating agents include: chlorinating agents, such as thionyl chloride, oxalyl chloride, *p*-toluenesulfonyl chloride, 20 methanesulfonyl chloride, hydrogen chloride, phosphorus trichloride, phosphorus pentachloride, phosphorus oxychloride, or phosphorus reagents such as triphenylphosphine, tributyl phosphine or triphenylphosphite in the presence of halogen source such as carbon tetrachloride, chlorine, *N*-chlorosuccinimide (NCS); brominating agents, such as hydrogen bromide, *N*-bromosuccinimide (NBS), 25 phosphorus tribromide, trimethylsilyl bromide or phosphorus reagents such as triphenylphosphine, tributyl phosphine or triphenylphosphite in the presence of halogen source such as carbon tetrabromide, bromine or NBS; and iodinating agents, such as hydroiodic acid, phosphorus triiodide, or phosphorus reagents such as triphenylphosphine, tributyl phosphine or triphenylphosphite in the presence of 30 halogen source such as iodine. Examples of suitable solvents include: aliphatic hydrocarbons, such as hexane, heptane and petroleum ether; aromatic hydrocarbons, such as benzene, toluene, *o*-dichlorobenzene, nitrobenzene, pyridine, and xylene;

halogenated hydrocarbons, such as dichloromethane, chloroform, carbon tetrachloride and 1,2-dichloroethane; and ethers, such as diethyl ether, diisopropyl ether, tetrahydrofuran and 1,4-dioxane. This reaction may be carried out at a temperature in the range from -100 °C to 250 °C, more preferably from 0 °C to the reflux temperature for 1 minute to a day, more preferably from 20 minutes to 5 hours.

Alternatively, the hydroxy group of the compound of formula 1-1 may be converted to the sulfonate group using a sulfonating agent in the presence of, or absence of a base. Example of such sulfonating agents includes: *p*-toluenesulfonyl chloride, *p*-toluenesulfonic anhydride, methanesulfonyl chloride, methanesulfonic anhydride, trifluoromethanesulfonic anhydride, or the like in the presence or absence of a reaction-inert solvent. Example of such bases include: an alkali or alkaline earth metal hydroxide, alkoxide, carbonate, halide or hydride, such as sodium hydroxide, potassium hydroxide, sodium methoxide, sodium ethoxide, potassium *tert*-butoxide, sodium carbonate, potassium carbonate, potassium fluoride, sodium hydride or potassium hydride, or an amine such as triethylamine, tributylamine, diisopropylethylamine, pyridine or dimethylaminopyridine in the presence or absence of a reaction-inert solvent. Examples of suitable solvents include: aliphatic hydrocarbons, such as hexane, heptane and petroleum ether; aromatic hydrocarbons, such as benzene, toluene, *o*-dichlorobenzene, nitrobenzene, pyridine, and xylene; halogenated hydrocarbons, such as methylene chloride, chloroform, carbon tetrachloride and 1,2-dichloroethane; and ethers, such as diethyl ether, diisopropyl ether, tetrahydrofuran and 1,4-dioxane; *N,N*-dimethylformamide, and dimethylsulfoxide. This reaction may be carried out at a temperature in the range from -50 °C to 100 °C, more preferably from -10 °C to 50 °C for 1 minute to a day, more preferably from 20 minutes to 5 hours.

Step 1B

In this step, a compound of formula 1-4 can be prepared by the alkylation of a compound of formula 1-3 with the alkylating agent 1-2 in the presence of a base in a reaction-inert solvent. Examples of suitable solvents include: tetrahydrofuran, *N,N*-dimethylformamide, dimethylsulfoxide, diethylether, toluene, ethylene glycol dimethylether generally or 1,4-dioxane. Examples of suitable bases include: alkyl lithiums, such as *n*-butyllithium, *sec*-butyllithium or *tert*-butyllithium; aryllithiums,

such as phenyllithium or lithium naphthalide; methalamide such as sodium amide or lithium diisopropylamide; and alkali metal, such as potassium hydride or sodium hydride. This reaction may be carried out at a temperature in the range from -50°C to 200°C , usually from -10°C to 100°C for 5 minutes to 72 hours, usually 30 minutes to 36 hours.

Step 1C

In this step, a compound of formula 1-6 can be prepared by the aldol condensation of a compound of formula 1-3 with an aldehyde compound 1-5 in the presence of a base in a reaction-inert solvent. Examples of suitable solvents include: tetrahydrofuran, *N,N*-dimethylformamide, dimethylsulfoxide, ether, toluene, ethylene glycol dimethylether or 1,4-dioxane. Examples of suitable bases include: lithium hydroxide, sodium hydroxide, potassium hydroxide, barium hydroxide, sodium carbonate, potassium carbonate, sodium bicarbonate, cesium carbonate, thallium(I) carbonate, sodium ethoxide, potassium *tert*-butoxide, potassium acetate, cesium fluoride, tetrabutylammonium fluoride, tetrabutylammonium chloride, tetrabutylammonium iodide, pyridine, picoline, 4-(*N,N*-dimethylamino)pyridine, triethylamine, tributylamine, diisopropylethylamine, *N*-methylnorphine and *N*-methylpiperidine. This reaction may be carried out at a temperature in the range from -50°C to 250°C , usually from -10°C to 150°C for 5 minutes to 72 hours, usually 30 minutes to 24 hours.

Step 1D

In this step, the compound of formula 1-4 can be prepared by the reduction of the olefin compound of formula 1-6 with a reducing agent in an inert solvent. Examples of suitable solvents include: methanol, ethanol, ethyl acetate, tetrahydrofuran (THF) or mixtures thereof. The reduction may be carried out under known hydrogenation conditions in the presence of a metal catalyst, e.g. nickel catalysts such as Raney nickel, palladium catalysts such as Pd-C, platinum catalysts such as PtO_2 , or ruthenium catalysts such as $\text{RuCl}_2(\text{Ph}_3\text{P})_3$ under hydrogen atmosphere or in the presence of hydrogen sources such as hydrazine or formic acid. If desired, the reaction is carried out under acidic conditions, e.g. in the presence of hydrochloric acid or acetic acid. This reaction may be carried out at a temperature in the range from -50°C to 200°C , usually from -10°C to 100°C for 5 minutes to

72 hours, usually 30 minutes to 36 hours.

Step 1E

In this step, a compound of formula 1-7 can be prepared by Hörner-Emmons reaction of the compound of formula 1-4 with formaldehyde or paraformaldehyde in the presence of a base in a reaction-inert solvent. Examples of suitable solvents include: tetrahydrofuran, *N,N*-dimethylformamide, dimethylsulfoxide, diethylether, toluene, ethylene glycol dimethylether, water or 1,4-dioxane. Examples of suitable bases include: lithium hydroxide, sodium hydroxide, potassium hydroxide, barium hydroxide, sodium carbonate, potassium carbonate, sodium bicarbonate, cesium carbonate, thallium(I) carbonate, sodium methoxide, sodium ethoxide, potassium *tert*-butoxide, potassium hydride or sodium hydride. This reaction may be carried out at a temperature in the range from 0 °C to 200 °C, usually from 50 °C to 150 °C for 5 minutes to 72 hours, usually 30 minutes to 50 hours.

Step 1F

In this step, a compound of formula 1-10 can be prepared by Michael reaction of a compound of formula 1-8 with an enone compound of formula 1-9 in the presence of a base in a reaction-inert solvent. Examples of suitable solvents include: acetonitrile, tetrahydrofuran, *N,N*-dimethylformamide, dimethylsulfoxide, ether, toluene, ethylene glycol dimethylether, water or 1,4-dioxane. Examples of suitable bases include: triethylamine, tributylamine, diisopropylethylamine, pyridine, picoline, *N*-methylmorpholine and *N*-methylpiperidine, sodium carbonate, potassium carbonate, sodium bicarbonate, cesium carbonate. This reaction may be carried out at a temperature in the range from 0 °C to 200 °C, usually from 25 °C to 100 °C for 5 minutes to 60 hours, usually 30 minutes to 30 hours.

Step 1G

In this step, a compound of formula 1-11 can be prepared by the alkylation of a compound of formula 1-10 with the alkylating agent 1-2 in the presence of a base in a reaction-inert solvent. Examples of suitable solvents include: tetrahydrofuran, diethylether, toluene, ethylene glycol dimethylether generally or 1,4-dioxane. Examples of suitable bases include: lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide, methalamide such as sodium amide or lithium diisopropylamide; and alkali metal, such as potassium

hydride or sodium hydride. If desired, this reaction may be carried out in the presence or absence of an additive such as *N,N'*-dimethylpropyleneurea (DMPU), hexamethylphosphoramide (HMPA), *N,N,N',N'*-tetramethylethylenediamine (TMEDA). This reaction may be carried out at a temperature in the range from –
5 100 °C to 200 °C, usually from –80 °C to 100 °C for 5 minutes to 72 hours, usually 30 minutes to 36 hours.

Step 1H

In this step, the compound of formula 1-11 can be prepared by Michael
reaction of the compound of formula 1-8 with the enone compound of formula 1-7 in
10 the presence or absence of a base in a reaction-inert solvent. Examples of suitable solvents include: methanol, ethanol, tetrahydrofuran, *N,N*-dimethylformamide, dimethylsulfoxide, diethylether, toluene, ethylene glycol dimethylether, water or 1,4-dioxane. Examples of suitable bases include: triethylamine, tributylamine, diisopropylethylamine, pyridine, picoline, *N*-methylnmorphorine and *N*-
15 methylpiperidine. This reaction may be carried out at a temperature in the range from 0 °C to 200 °C, usually from 25 °C to 100 °C for 1 hour to 2 weeks, usually 5 hours to 10 days.

Step 1I

In this step, an acid compound of formula 1-12 may be prepared by hydrolysis
20 of the ester compound of formula 1-11 in a solvent.

The hydrolysis may be carried out by conventional procedures. In a typical procedure, the hydrolysis carried out under the basic condition, e.g. in the presence of sodium hydroxide, potassium hydroxide or lithium hydroxide. Suitable solvents include, for example, alcohols such as methanol, ethanol, propanol, butanol, 2-
25 methoxyethanol, and ethylene glycol; ethers such as tetrahydrofuran (THF), 1,2-dimethoxyethane (DME), and 1,4-dioxane; amides such as *N,N*-dimethylformamide (DMF) and hexamethylphosphorictriamide; and sulfoxides such as dimethyl sulfoxide (DMSO). This reaction may be carried out at a temperature in the range from –
20 °C to 100 °C, usually from 20 °C to 75 °C for 30 minutes to 48 hours, usually 60
30 minutes to 30 hours.

The hydrolysis may also be carried out under the acidic condition, e.g. in the presence of hydrogen halides, such as hydrogen chloride and hydrogen bromide;

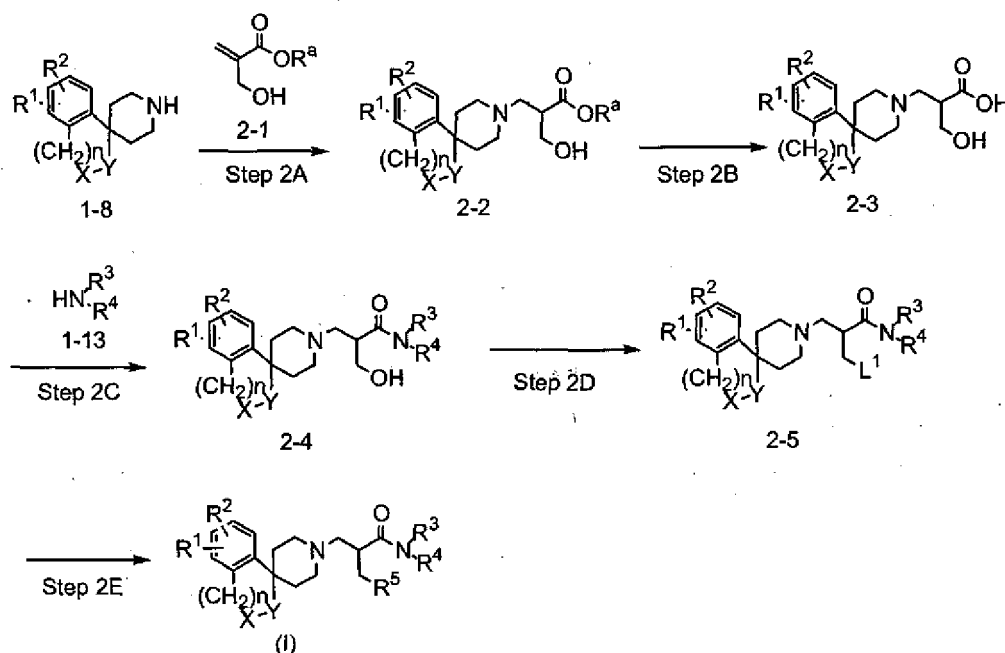
sulfonic acids, such as *p*-toluenesulfonic acid and benzenesulfonic acid; pyridium *p*-toluenesulfonate; and carboxylic acid, such as acetic acid and trifluoroacetic acid. Suitable solvents include, for example, alcohols such as methanol, ethanol, propanol, butanol, 2-methoxyethanol, and ethylene glycol; ethers such as tetrahydrofuran (THF), 1,2-dimethoxyethane (DME), and 1,4-dioxane; halogenated hydrocarbons, such as dichloromethane, 1,2-dichloroethane, amides such as *N,N*-dimethylformamide (DMF) and hexamethylphosphotriamide; and sulfoxides such as dimethyl sulfoxide (DMSO). This reaction may be carried out at a temperature in the range from -20 °C to 100 °C, usually from 0 °C to 65 °C for 30 minutes to 24 hours, usually 60 minutes to 10 hours.

Step 1J

In this step, an amide compound of formula (I) may be prepared by the coupling reaction of an amine compound of formula 1-13 with the acid compound of formula 1-12 in the presence or absence of a coupling reagent in an inert solvent. If desired, this reaction may be carried out in the presence or absence of an additive such as 1-hydroxybenzotriazole (HOBt) or 1-hydroxyazabenzotriazole. Examples of suitable solvents include: acetone, nitromethane, *N,N*-dimethylformamide (DMF), sulfolane, dimethyl sulfoxide (DMSO), 1-methyl-2-pyrrolidinone (NMP), 2-butanone, acetonitrile; halogenated hydrocarbons, such as dichloromethane, 1,2-dichloroethane, chloroform; and ethers, such as tetrahydrofuran and 1,4-dioxane. This reaction may be carried out at a temperature in the range from -20 °C to 100 °C, more preferably from about 0 °C to 60 °C for 5 minutes to 1 week, more preferably 30 minutes to 24 hours, will usually suffice. Suitable coupling reagents are those typically used in peptide synthesis including, for example, diimides (e.g., dicyclohexylcarbodiimide (DCC), water soluble carbodiimide (WSC)), *O*-benzotriazol-1-yl-*N,N,N',N'*-tetramethyluronium hexafluorophosphate (HBTU), 2-ethoxy-*N*-ethoxycarbonyl-1,2-dihydroquinoline, 2-bromo-1-ethylpyridinium tetrafluoroborate (BEP), 2-chloro-1,3-dimethylimidazolium chloride, benzotriazol-1-yloxytris(dimethylamino)phosphonium hexafluorophosphate (BOP), diethyl azodicarboxylate-triphenylphosphine, diethylcyanophosphate, diethylphosphorylazide, 2-chloro-1-methylpyridinium iodide, *N,N'*-carbonyldiimidazole, benzotriazole-1-yl diethyl phosphate, ethyl chloroformate or isobutyl chloroformate. If desired, the

reaction may be carried out in the presence of a base such as, *N,N*-diisopropylethylamine, *N*-methylmorpholine, 4-(dimethylamino)pyridine and triethylamine. The amide compound of formula (I) may be formed via an acylhalide, which may be obtained by the reaction with halogenating agents such as oxalylchloride, phosphorus oxychloride and thionyl chloride. The resulting acylhalide may be converted to the corresponding amide compound by treating with the amine compound of formula 1-13 under the similar conditions as described in this step.

10 Scheme 2



In the above formula, R^a and L^1 are defined above.

Step 2A

In this step, a compound of formula 2-2 may be prepared by Michael reaction of the compound of formula 1-8 with an enone compound of formula 2-1. This reaction is essentially the same as and may be carried out in the same manner as and using the same reagents and reaction conditions as Step 1H in Scheme 1.

Step 2B

In this step, an acid compound of formula 2-3 may be prepared by hydrolysis of the compound of formula 2-2. This reaction is essentially the same as and may be

carried out in the same manner as and using the same reagents and reaction conditions as Step 1I in Scheme 1.

Step 2C

5 In this step, an amide compound of formula 2-4 may be prepared by coupling of the amine compound of formula 1-13 with the acid compound of formula 2-3. This reaction is essentially the same as and may be carried out in the same manner as and using the same reagents and reaction conditions as Step 1J in Scheme 1.

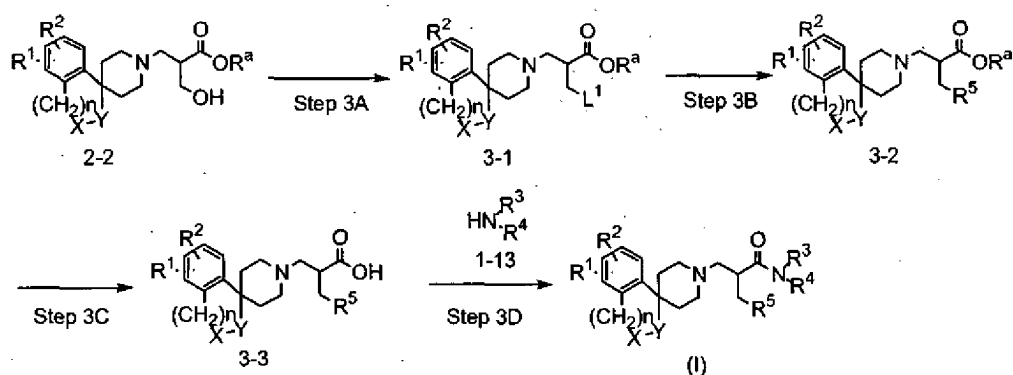
Step 2D

10 In this step, the compound of formula 2-4 may be converted to a compound with a leaving group L^1 of formula 2-5 under conditions known to those skilled in the art. This reaction is essentially the same as and may be carried out in the same manner as and using the same reagents and reaction conditions as Step 1A in Scheme 1.

Step 2E

15 In this step, the compound of formula (I) can be prepared by replacement of the leaving group of the compound of formula 2-5 with a compound of formula R^5H in the presence of a base in a reaction-inert solvent. Examples of suitable solvents include: acetonitrile, tetrahydrofuran, *N,N*-dimethylformamide, dimethylsulfoxide, ether, toluene, ethylene glycol dimethylether or 1,4-dioxane. Examples of suitable
20 bases include: lithium hydroxide, sodium hydroxide, potassium hydroxide, barium hydroxide, sodium carbonate, potassium carbonate, sodium bicarbonate, cesium carbonate, thallium(I) carbonate, sodium ethoxide, potassium *tert*-butoxide, potassium acetate, cesium fluoride, tetrabutylammonium fluoride, tetrabutylammonium chloride, tetrabutylammonium iodide, pyridine, picoline, 4-
25 (*N,N*-dimethylamino)pyridine, triethylamine, tributylamine, diisopropylethylamine, *N*-methylmorpholine and *N*-methylpiperidine. This reaction may be carried out at a temperature in the range from 0 °C to 250 °C, usually from -10 °C to 150 °C for 5 minutes to 72 hours, usually 30 minutes to 36 hours.

30 **Scheme 3**



In the above formula, R^a and L^1 are defined above.

Step 3A

In this step, the compound of formula 2-2 may be converted to a compound with a leaving group L^1 of formula 3-1 under conditions known to those skilled in the art. This reaction is essentially the same as and may be carried out in the same manner as and using the same reagents and reaction conditions as Step 2D in Scheme 2.

Step 3B

In this step, a compound of formula 3-2 can be prepared by replacement of the leaving group of the compound of formula 3-1 with the compound of formula R^5H . This reaction is essentially the same as and may be carried out in the same manner as and using the same reagents and reaction conditions as Step 2E in Scheme 2.

Step 3C

In this step, a compound of formula 3-3 may be prepared by hydrolysis of the compound of formula 3-2. This reaction is essentially the same as and may be carried out in the same manner as and using the same reagents and reaction conditions as Step 1I in Scheme 1.

Step 3D

In this step, the compound of formula (I) may be prepared by coupling of the amine compound of formula 1-13 with the acid compound of formula 3-3. This reaction is essentially the same as and may be carried out in the same manner as and using the same reagents and reaction conditions as Step 1J in Scheme 1.

In the above Schemes from 1 to 3, examples of suitable solvents include a mixture of any two or more of those solvents described in each step.

The starting materials in the aforementioned general syntheses are

commercially available or may be obtained by conventional methods known to those skilled in the art.

The compounds of formula (I), and the intermediates above-mentioned preparation methods can be isolated and purified by conventional procedures, such as
5 recrystallization or chromatographic purification.

The various general methods described above may be useful for the introduction of the desired groups at any stage in the stepwise formation of the required compound, and it will be appreciated that these general methods can be combined in different ways in such multi-stage processes. The sequence of the
10 reactions in multi-stage processes should of course be chosen so that the reaction conditions used do not affect groups in the molecule which are desired in the final product.

Method for assessing biological activities:

15 The compounds of Formula (I) have been found to possess affinity for ORL1-receptors and ORL-1 receptor antagonist activity. Thus, these compounds are useful as an analgesic, anti-inflammatory, diuretic, anesthetic, neuroprotective, anti-hypertensive and anti-anxiety agent, and the like, in mammalian subjects, especially humans in need of such agents. The affinity, antagonist activities and analgesic
20 activity can be demonstrated by the following tests respectively.

Affinity for ORL1-receptors:

ORL1-Receptor Binding Assay:

The human ORL1 receptor transfected HEK-293 cell membranes
25 (PerkinElmer) were incubated for 45 min at room temperature with 0.4 nM [³H]nociceptin, 1.0 mg of wheat germ agglutinin(WGA)-coated SPA beads and various concentrations of test compounds in a final volume of 200 μ L of 50 mM HEPES buffer pH 7.4 containing 10 mM MgCl₂ and 1 mM EDTA. Non-specific binding (NSB) was determined by the addition of 1 μ M unlabeled nociceptin. After
30 the reaction, the assay plate was centrifuged at 1,000 rpm for 1 min and then the radioactivity was measured by WALLAC 1450 MicroBeta Trilux.

The compound prepared in the working example 92 and 102 as described

below were tested by this method, and showed a K_i value of 5.0 nM and 12.00nM with regard to binding affinity for the ORL1 receptor. In this test, the compounds of the present invention exhibited excellent binding activity for the ORL1 receptor.

5 **μ -Receptor Binding Assay:**

The human Mu receptor transfected CHO-K1 cell membranes (PerkinElmer) were incubated for 45 min at room temperature with 1.0 nM [3 H]DAMGO, 1.0 mg of WGA-coated SPA beads and various concentrations of test compounds in a final volume of 200 μ l of 50 mM Tris-HCl buffer pH 7.4 containing 5 mM $MgCl_2$. NSB
10 was determined by the addition of 1 μ M unlabeled DAMGO. After the reaction, the assay plate was centrifuged at 1,000 rpm for 1 min and then the radioactivity was measured by WALLAC 1450 MicroBeta Trilux.

Each percent NSB thus obtained was graphed as a function of compound concentration. A sigmoidal curve was used to determine 50% bindings (i.e., IC_{50}
15 values).

In this testing, the preferred compounds prepared in the working examples appearing hereafter demonstrated higher binding affinity for ORL1-receptors than for mu-receptors.

20 IC_{50} (ORL1-receptors) nM / IC_{50} (mu-receptors) nM < 1.0

ORL1 Receptor Functional assay:

The human ORL1 receptor transfected HEK-293 cell membranes were incubated with 400 pM [35 S]GTP γ S, 10 nM nociceptin and various concentrations of
25 test compounds in assay buffer (20 mM HEPES, 100 mM NaCl, 5 mM $MgCl_2$, 1 mM EDTA, 5 μ M GDP, 1 mM DTT, pH 7.4) containing 1.5 mg of WGA-coated SPA beads for 90 min at room temperature in a final volume of 200 μ L. Basal binding was assessed in the absence of nociceptin and NSB was defined by the addition of unlabelled 10 μ M GTP γ S. Membrane-bound radioactivity was detected by a Wallac
30 1450 MicroBeta liquid scintillation counter.

Analgesic Tests:

Tail Flick Test in Mice:

The latency time to withdrawal of the tail from radiant heat stimulation is recorded before and after administration of test compounds. Cut-off time is set to 8 sec.

5

Acetic Acid Writhing Test in Mice:

Acetic acid saline solution of 0.7 % (v/v) is injected intraperitoneally (0.16 mL/10 g body weight) to mice. Test compounds are administered before acetic acid injection. As soon as acetic acid injection, animals are placed in a 1 L beaker and writhing is recorded for 15 min.

10

Formalin Licking Test in Mice:

Formalin-induced hind paw licking is initiated by a 20 μ L subcutaneous injection of a 2 % formalin solution into a hind paw of mice. Test compounds are administered prior to formalin injection. Total licking time is recorded for 45 min after formalin injection.

15

Carrageenan-Induced Mechanical Hyperalgesia Test in Rats:

The response to mechanical nociceptive stimulus is measured using an algometer (Ugo Basile, Italy). The pressure is loaded to the paw until rats withdrawal the hind paw. Lambda-Carrageenan saline solution of 1 % (w/v) is injected subcutaneously into the hind paw and the withdrawal response is measured before and after the injection. Test compounds are administered at appropriate time point.

20

25

Carrageenan-Induced Thermal Hyperalgesia Test in Rats:

The response to thermal nociceptive stimulus is measured using a plantar test apparatus (Ugo Basile, Italy). The radiant heat stimuli is applied to the paw until rats withdrawal the hind paw. Lambda-Carrageenan saline solution of 2 % (w/v) is injected subcutaneously into the hind paw and the withdrawal response is measured before and after the injection. This testing method is described in K. Hargreaves, et al., Pain 32:77-88, 1988.

30

Chronic Constriction Injury Model (CCI Model):

Chronic constriction injury is made according to Bennett's method (Bennett and Xie, *Pain* 33:87-107, 1988). Tactile allodynia in rats is assessed using the von Frey hairs (Stoelting, IL) before and after administration with test compounds.

Partial Sciatic Nerve Ligation Model (PSL):

This test may be conducted according to similar procedures described by Z. Seltzer, et al. (*Pain*, 43:205-218, 1990) (Title: A novel behavioral model of neuropathic pain disorders produced in rats by partial sciatic nerve injury).

Dofetilide binding assay:

Cell paste of HEK-293 cells expressing the HERG product can be suspended in 10-fold volume of 50 mM Tris buffer adjusted at pH 7.5 at 25 °C with 2 M HCl containing 1 mM MgCl₂, 10 mM KCl. The cells were homogenized using a Polytron homogenizer (at the maximum power for 20 seconds) and centrifuged at 48,000g for 20 min at 4 °C. The pellet was resuspended, homogenized and centrifuged once more in the same manner. The resultant supernatant was discarded and the final pellet was resuspended (10-fold volume of 50 mM Tris buffer) and homogenized at the maximum power for 20 sec. The membrane homogenate was aliquoted and stored at -80 °C until use. Aliquot was used for protein concentration determination using a Protein Assay Rapid Kit and ARVO SX plate reader (Wallac). All the manipulation, stock solution and equipment were kept on ice at all the time. For saturation assays, experiments were conducted in a total volume of 200 µL. Saturation was determined by incubating 20 µL of [³H]-dofetilide and 160 µL of membrane homogenates (20-30 µg protein per well) for 60 min at room temperature in the absence or presence of 10 µM dofetilide at final concentrations (20 µL) for total or nonspecific binding, respectively. All incubations were terminated by rapid vacuum filtration over PEI soaked glass fiber filter papers using Skatron cell harvester followed by two washes with 50 mM Tris buffer (pH 7.5 at 25 °C). Receptor-bound radioactivity was quantified by liquid scintillation counting using Packard LS counter.

For the competition assay, compounds were diluted in 96 well polypropylene

plates as 4-point dilutions in semi-log format. All dilutions were performed in DMSO first and then transferred into 50 mM Tris buffer (pH 7.5 at 25 °C) containing 1 mM MgCl_2 , 10 mM KCl so that the final DMSO concentration became equal to 1%. Compounds were dispensed in triplicate in assay plates (4 μL). Total binding and nonspecific binding wells were set up in 6 wells as vehicle and 10 μM dofetilide at final concentration, respectively. The radio ligand was prepared at 5.6x final concentration and this solution was added to each well (36 μL). The assay was initiated by addition of YSi poly-L-lysine SPA beads (50 μL , 1 mg/well) and membranes (110 μL , 20 μg /well). Incubation was continued for 60 min at room temperature. Plates were incubated for a further 3 hours at room temperature for beads to settle. Receptor-bound radio activity was quantified by counting Wallac MicroBeta plate counter.

HERG assay

HEK 293 cells which stably express the HERG potassium channel were used for electrophysiological study. The methodology for stable transfection of this channel in HEK cells can be found elsewhere (Z.Zhou et al., 1998, Biophysical journal, 74, pp230-241). Before the day of experimentation, the cells were harvested from culture flasks and plated onto glass coverslips in a standard MEM medium with 10% FCS. The plated cells were stored in an incubator at 37°C maintained in an atmosphere of 95% O_2 /5% CO_2 . Cells were studied between 15-28hrs after harvest.

HERG currents were studied using standard patch clamp techniques in the whole-cell mode. During the experiment the cells were superfused with a standard external solution of the following composition (mM); NaCl, 130; KCl, 4; CaCl_2 , 2; MgCl_2 , 1; Glucose, 10; HEPES, 5; pH 7.4 with NaOH. Whole-cell recordings was made using a patch clamp amplifier and patch pipettes which have a resistance of 1-3 M Ω when filled with the standard internal solution of the following composition (mM); KCl, 130; MgATP, 5; MgCl_2 , 1.0; HEPES, 10; EGTA 5, pH 7.2 with KOH. Only those cells with access resistances below 15 M Ω and seal resistances >1 G Ω was accepted for further experimentation. Series resistance compensation was applied up to a maximum of 80%. No leak subtraction was done. However, acceptable

access resistance depended on the size of the recorded currents and the level of series resistance compensation that can safely be used. Following the achievement of whole cell configuration and sufficient for cell dialysis with pipette solution (>5min), a standard voltage protocol was applied to the cell to evoke membrane currents.

- 5 The voltage protocol is as follows. The membrane was depolarized from a holding potential of -80mV to +20mV for 1000ms. This was followed by a descending voltage ramp (rate 0.5mV msec⁻¹) back to the holding potential. The voltage protocol was applied to a cell continuously throughout the experiment every 4 seconds (0.25Hz). The amplitude of the peak current elicited around -40mV during
- 10 the ramp was measured. Once stable evoked current responses were obtained in the external solution, vehicle (0.5% DMSO in the standard external solution) was applied for 10-20 min by a peristaltic pump. Provided there were minimal changes in the amplitude of the evoked current response in the vehicle control condition, the test compound of either 0.3, 1, 3, 10μM was applied for a 10 min period. The 10 min
- 15 period included the time which supplying solution was passing through the tube from solution reservoir to the recording chamber via the pump. Exposing time of cells to the compound solution was more than 5min after the drug concentration in the chamber well reached the attempting concentration. There reversibility. Finally, the cells was exposed to high dose of dofetilide (5μM), a specific IKr blocker, to
- 20 evaluate the insensitive endogenous current.

All experiments were performed at room temperature (23 ± 1°C). Evoked membrane currents were recorded on-line on a computer, filtered at 500-1KHz (Bessel -3dB) and sampled at 1-2KHz using the patch clamp amplifier and a specific data analyzing software. Peak current amplitude, which occurred at around -40mV,

25 was measured off line on the computer.

The arithmetic mean of the ten values of amplitude was calculated under control conditions and in the presence of drug. Percent decrease of I_N in each experiment was obtained by the normalized current value using the following formula: $I_N = (1 - I_D/I_C) \times 100$, where I_D is the mean current value in the presence of drug and I_C is the

30 mean current value under control conditions. Separate experiments were performed for each drug concentration or time-matched control, and arithmetic mean in each experiment is defined as the result of the study.

Pharmaceutically acceptable salts of the compounds of formula (I) include the acid addition and base salts thereof.

Suitable acid addition salts are formed from acids which form non-toxic salts. Examples include the acetate, aspartate, benzoate, besylate, bicarbonate/carbonate, 5 bisulphate/sulphate, borate, camsylate, citrate, edisylate, esylate, formate, fumarate, gluceptate, gluconate, glucuronate, hexafluorophosphate, hibenazate, hydrochloride/chloride, hydrobromide/bromide, hydroiodide/iodide, isethionate, lactate, malate, maleate, malonate, mesylate, methylsulphate, naphthylate, 2-napsylate, nicotinate, nitrate, orotate, oxalate, palmitate, pamoate, 10 phosphate/hydrogen phosphate/dihydrogen phosphate, saccharate, stearate, succinate, tartrate, tosylate and trifluoroacetate salts.

Suitable base salts are formed from bases which form non-toxic salts. Examples include the aluminum, arginine, benzathine, calcium, choline, diethylamine, diolamine, glycine, lysine, magnesium, meglumine, olamine, potassium, sodium, 15 tromethamine and zinc salts.

For a review on suitable salts, see "Handbook of Pharmaceutical Salts: Properties, Selection, and Use" by Stahl and Wermuth (Wiley-VCH, Weinheim, Germany, 2002).

A pharmaceutically acceptable salt of a compound of formula (I) may be 20 readily prepared by mixing together solutions of the compound of formula (I) and the desired acid or base, as appropriate. The salt may precipitate from solution and be collected by filtration or may be recovered by evaporation of the solvent. The degree of ionisation in the salt may vary from completely ionised to almost non-ionised.

25 The compounds of the invention may exist in both unsolvated and solvated forms. The term 'solvate' is used herein to describe a molecular complex comprising the compound of the invention and one or more pharmaceutically acceptable solvent molecules, for example, ethanol. The term 'hydrate' is employed when said solvent is water.

30 Included within the scope of the invention are complexes such as clathrates, drug-host inclusion complexes wherein, in contrast to the aforementioned solvates, the drug and host are present in stoichiometric or non-stoichiometric amounts. Also

included are complexes of the drug containing two or more organic and/or inorganic components which may be in stoichiometric or non-stoichiometric amounts. The resulting complexes may be ionised, partially ionised, or non-ionised. For a review of such complexes, see J Pharm Sci, 64 (8), 1269-1288 by Haleblan (August 1975).

5 Hereinafter all references to compounds of formula (I) include references to salts, solvates and complexes thereof and to solvates and complexes of salts thereof.

 The compounds of the invention include compounds of formula (I) as hereinbefore defined, polymorphs, prodrugs, and isomers thereof (including optical, geometric and tautomeric isomers) as hereinafter defined and isotopically-labeled
10 compounds of formula (I).

 As stated, the invention includes all polymorphs of the compounds of formula (I) as hereinbefore defined.

 Also within the scope of the invention are so-called 'prodrugs' of the compounds of formula (I). Thus certain derivatives of compounds of formula (I)
15 which may have little or no pharmacological activity themselves can, when administered into or onto the body, be converted into compounds of formula (I) having the desired activity, for example, by hydrolytic cleavage. Such derivatives are referred to as 'prodrugs'. Further information on the use of prodrugs may be found in 'Pro-drugs as Novel Delivery Systems, Vol. 14, ACS Symposium Series (T Higuchi
20 and W Stella) and 'Bioreversible Carriers in Drug Design', Pergamon Press, 1987 (ed. E B Roche, American Pharmaceutical Association).

 Prodrugs in accordance with the invention can, for example, be produced by replacing appropriate functionalities present in the compounds of formula (I) with certain moieties known to those skilled in the art as 'pro-moieties' as described, for
25 example, in "Design of Prodrugs" by H Bundgaard (Elsevier, 1985).

 Some examples of prodrugs in accordance with the invention include:

- (i) where the compound of formula (I) contains a carboxylic acid functionality (-COOH), an ester thereof, for example, replacement of the hydrogen with (C₁-C₈)alkyl;
- 30 (ii) where the compound of formula (I) contains an alcohol functionality (-OH), an ether thereof, for example, replacement of the hydrogen with (C₁-C₆)alkanoyloxymethyl; and

(iii) where the compound of formula (I) contains a primary or secondary amino functionality (-NH_2 or -NHR where $\text{R} \neq \text{H}$), an amide thereof, for example, replacement of one or both hydrogens with $(\text{C}_1\text{-C}_{10})$ alkanoyl.

Further examples of replacement groups in accordance with the foregoing
5 examples and examples of other prodrug types may be found in the aforementioned references.

Finally, certain compounds of formula (I) may themselves act as prodrugs of other compounds of formula (I).

The term "ester" or "amide" means a protecting group which can be cleaved
10 in vivo by a biological method such as hydrolysis and forms a free acid or a free amine, or salt thereof. Whether a compound is such a derivative or not can be determined by administering it by intravenous injection to an experimental animal, such as a rat or mouse, and then studying the body fluids of the animal to determine whether or not the compound or a pharmaceutically acceptable salt thereof can be
15 detected.

Preferred examples of groups for forming an ester with a hydroxy group and for forming an amide with a amino group include: (1) aliphatic alkanoyl groups, for example: alkanoyl groups such as the formyl, acetyl, propionyl, butyryl, isobutyryl, pentanoyl, pivaloyl, valeryl, isovaleryl, octanoyl, nonanoyl, decanoyl, 3-
20 methylnonanoyl, 8-methylnonanoyl, 3-ethyloctanoyl, 3,7-dimethyloctanoyl, undecanoyl, dodecanoyl, tridecanoyl, tetradecanoyl, pentadecanoyl, hexadecanoyl, 1-methylpentadecanoyl, 14-methylpentadecanoyl, 13,13-dimethyltetradecanoyl, heptadecanoyl, 15-methylhexadecanoyl, octadecanoyl, 1-methylheptadecanoyl, nonadecanoyl, icosanoyl and henicosanoyl groups; halogenated alkylcarbonyl groups
25 such as the chloroacetyl, dichloroacetyl, trichloroacetyl, and trifluoroacetyl groups; alkoxyalkanoyl groups such as the methoxyacetyl group; and unsaturated alkanoyl groups such as the acryloyl, propioloyl, methacryloyl, crotonoyl, isocrotonoyl and (E)-2-methyl- 2-butenoyl groups; (2) aromatic alkanoyl groups, for example: arylcarbonyl groups such as the benzoyl, α -naphthoyl and β -naphthoyl groups;
30 halogenated arylcarbonyl groups such as the 2-bromobenzoyl and 4-chlorobenzoyl groups; alkylated arylcarbonyl groups such as the 2,4,6-trimethylbenzoyl and 4-toluoyl groups; alkoxylated arylcarbonyl groups such as the 4-anisoyl group; nitrated

arylcarbonyl groups such as the 4-nitrobenzoyl and 2-nitrobenzoyl groups; alkoxy-carbonylated arylcarbonyl groups such as the 2-(methoxycarbonyl)benzoyl group; and arylated arylcarbonyl groups such as the 4-phenylbenzoyl group; (3) alkoxy-carbonyl groups, for example: alkoxy-carbonyl groups such as the methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxycarbonyl, sec-butoxycarbonyl, t-butoxycarbonyl and isobutoxycarbonyl groups; and halogen- or tri(alkyl)silyl-substituted alkoxy-carbonyl groups such as the 2,2,2-trichloroethoxycarbonyl and 2-trimethylsilylethoxycarbonyl groups; tetrahydropyranyl or tetrahydrothiopyranyl groups such as: tetrahydropyran-2-yl, 3-bromotetrahydropyran-2-yl, 4-methoxytetrahydropyran-4-yl, tetrahydrothiopyran-2-yl, and 4-methoxytetrahydrothiopyran-4-yl groups; tetrahydrofuranyl or tetrahydrothiofuranyl groups such as: tetrahydrofuran-2-yl and tetrahydrothiofuran-2-yl groups; (5) silyl groups, for example: tri(alkyl)silyl groups such as the trimethylsilyl, triethylsilyl, isopropyl dimethylsilyl, t-butyl dimethylsilyl, methyl diisopropylsilyl, methyl di-t-butylsilyl and triisopropylsilyl groups; and silyl groups substituted by one or more aryl and alkyl groups such as the diphenylmethylsilyl, diphenylbutylsilyl, diphenylisopropylsilyl and phenyl diisopropylsilyl groups; (6) alkoxy-methyl groups, for example: alkoxy-methyl groups such as the methoxymethyl, 1,1-dimethyl-1-methoxymethyl, ethoxymethyl, propoxymethyl, isopropoxymethyl, butoxymethyl and t-butoxymethyl groups; alkoxy-lated alkoxy-methyl groups such as the 2-methoxyethoxymethyl group; and halo(alkoxy)methyl groups such as the 2,2,2-trichloroethoxymethyl and bis(2-chloroethoxy)methyl groups; (7) substituted ethyl groups, for example: alkoxy-lated ethyl groups such as the 1-ethoxyethyl and 1-(isopropoxy)ethyl groups; and halogenated ethyl groups such as the 2,2,2-trichloroethyl group; (8) aralkyl groups, for example: alkyl groups substituted by from 1 to 3 aryl groups such as the benzyl, α -naphthylmethyl, β -naphthylmethyl, diphenylmethyl, triphenylmethyl, α -naphthyl diphenylmethyl and 9-anthrylmethyl groups; alkyl groups substituted by from 1 to 3 substituted aryl groups, where one or more of the aryl groups is substituted by one or more alkyl, alkoxy, nitro, halogen or cyano substituents such as the 4-methylbenzyl, 2,4,6-trimethylbenzyl, 3,4,5-trimethylbenzyl, 4-methoxybenzyl, 4-methoxyphenyl diphenylmethyl, 2-nitrobenzyl, 4-nitrobenzyl, 4-chlorobenzyl, 4-

bromobenzyl and 4-cyanobenzyl groups; alkenyloxycarbonyl groups such as the vinyloxycarbonyl; aryloxycarbonyl groups such as phenoxycarbonyl; and aralkyloxycarbonyl groups in which the aryl ring may be substituted by 1 or 2 alkoxy or nitro groups, such as benzyloxycarbonyl, 4-methoxybenzyloxycarbonyl, 3,4-
5 dimethoxybenzyloxycarbonyl, 2-nitrobenzyloxycarbonyl and 4-nitrobenzyloxycarbonyl groups.

Compounds of formula (I) containing one or more asymmetric carbon atoms can exist as two or more stereoisomers. Where a compound of formula (I) contains an
10 alkenyl or alkenylene group, geometric *cis/trans* (or *Z/E*) isomers are possible. Where the compound contains, for example, a keto or oxime group or an aromatic moiety, tautomeric isomerism ('tautomerism') can occur. It follows that a single compound may exhibit more than one type of isomerism.

Included within the scope of the present invention are all stereoisomers,
15 geometric isomers and tautomeric forms of the compounds of formula (I), including compounds exhibiting more than one type of isomerism, and mixtures of one or more thereof. Also included are acid addition or base salts wherein the counterion is optically active, for example, D-lactate or L-lysine, or racemic, for example, DL-tartrate or DL-arginine.

20 *Cis/trans* isomers may be separated by conventional techniques well known to those skilled in the art, for example, chromatography and fractional crystallisation.

Conventional techniques for the preparation/isolation of individual enantiomers include chiral synthesis from a suitable optically pure precursor or resolution of the racemate (or the racemate of a salt or derivative) using, for example, chiral high
25 pressure liquid chromatography (HPLC).

Alternatively, the racemate (or a racemic precursor) may be reacted with a suitable optically active compound, for example, an alcohol, or, in the case where the compound of formula (I) contains an acidic or basic moiety, an acid or base such as tartaric acid or 1-phenylethylamine. The resulting diastereomeric mixture may be
30 separated by chromatography and/or fractional crystallization and one or both of the diastereoisomers converted to the corresponding pure enantiomer(s) by means well known to a skilled person.

Chiral compounds of the invention (and chiral precursors thereof) may be obtained in enantiomerically-enriched form using chromatography, typically HPLC, on an asymmetric resin with a mobile phase consisting of a hydrocarbon, typically heptane or hexane, containing from 0 to 50% isopropanol, typically from 2 to 20%,
5 and from 0 to 5% of an alkylamine, typically 0.1% diethylamine. Concentration of the eluate affords the enriched mixture.

Stereoisomeric conglomerates may be separated by conventional techniques known to those skilled in the art - see, for example, "Stereochemistry of Organic Compounds" by E L Eliel (Wiley, New York, 1994).

10 The present invention includes all pharmaceutically acceptable isotopically-labelled compounds of formula (I) wherein one or more atoms are replaced by atoms having the same atomic number, but an atomic mass or mass number different from the atomic mass or mass number usually found in nature.

Examples of isotopes suitable for inclusion in the compounds of the invention
15 include isotopes of hydrogen, such as ^2H and ^3H , carbon, such as ^{11}C , ^{13}C and ^{14}C , chlorine, such as ^{36}Cl , fluorine, such as ^{18}F , iodine, such as ^{123}I and ^{125}I , nitrogen, such as ^{13}N and ^{15}N , oxygen, such as ^{15}O , ^{17}O and ^{18}O , phosphorus, such as ^{32}P , and sulfur, such as ^{35}S .

Certain isotopically-labelled compounds of formula (I), for example, those
20 incorporating a radioactive isotope, are useful in drug and/or substrate tissue distribution studies. The radioactive isotopes tritium, *i.e.* ^3H , and carbon-14, *i.e.* ^{14}C , are particularly useful for this purpose in view of their ease of incorporation and ready means of detection.

Substitution with heavier isotopes such as deuterium, *i.e.* ^2H , may afford
25 certain therapeutic advantages resulting from greater metabolic stability, for example, increased *in vivo* half-life or reduced dosage requirements, and hence may be preferred in some circumstances.

Substitution with positron emitting isotopes, such as ^{11}C , ^{18}F , ^{15}O and ^{13}N , can
be useful in Positron Emission Topography (PET) studies for examining substrate
30 receptor occupancy.

Isotopically-labeled compounds of formula (I) can generally be prepared by conventional techniques known to those skilled in the art or by processes analogous

to those described in the accompanying Examples and Preparations using an appropriate isotopically-labeled reagents in place of the non-labeled reagent previously employed.

Pharmaceutically acceptable solvates in accordance with the invention include
5 those wherein the solvent of crystallization may be isotopically substituted, *e.g.* D₂O, d₆-acetone, d₆-DMSO.

Compounds of the invention intended for pharmaceutical use may be administered as crystalline or amorphous products. They may be obtained, for example, as solid plugs, powders, or films by methods such as precipitation,
10 crystallization, freeze drying, or spray drying, or evaporative drying. Microwave or radio frequency drying may be used for this purpose.

They may be administered alone or in combination with one or more other compounds of the invention or in combination with one or more other drugs (or as any combination thereof). Generally, they will be administered as a formulation in
15 association with one or more pharmaceutically acceptable excipients. The term "excipient" is used herein to describe any ingredient other than the compound(s) of the invention. The choice of excipient will to a large extent depend on factors such as the particular mode of administration, the effect of the excipient on solubility and stability, and the nature of the dosage form.

20 The compounds of the invention may be administered in combination, separately, simultaneously or sequentially, with one or more other pharmacologically active agents. Suitable agents, particularly for the treatment of pain, include:

- (i) opioid analgesics, *e.g.* morphine, heroin, hydromorphone, oxymorphone, levorphanol, levallorphan, methadone, meperidine, fentanyl, cocaine, codeine,
25 dihydrocodeine, oxycodone, hydrocodone, propoxyphene, nalmeferene, nalorphine, naloxone, naltrexone, buprenorphine, butorphanol, nalbuphine and pentazocine;
- (ii) nonsteroidal antiinflammatory drugs (NSAIDs), *e.g.* aspirin, diclofenac, diflusal, etodolac, fenbufen, fenoprofen, flufenisal, flurbiprofen, ibuprofen,
30 indomethacin, ketoprofen, ketorolac, meclofenamic acid, mefenamic acid, nabumetone, naproxen, oxaprozin, phenylbutazone, piroxicam, sulindac, tolmetin, zomepirac, and their pharmaceutically acceptable salts;

- (iii) barbiturate sedatives, e.g. amobarbital, aprobarbital, butabarbital, butabital, mephobarbital, metharbital, methohexital, pentobarbital, phenobarbital, secobarbital, talbutal, theamylal, thiopental and their pharmaceutically acceptable salts;
- 5 (iv) benzodiazepines having a sedative action, e.g. chlordiazepoxide, clorazepate, diazepam, flurazepam, lorazepam, oxazepam, temazepam, triazolam and their pharmaceutically acceptable salts,
- (v) H₁ antagonists having a sedative action, e.g. diphenhydramine, pyrilamine, promethazine, chlorpheniramine, chlorcyclizine and their pharmaceutically acceptable salts;
- 10 (vi) miscellaneous sedatives such as glutethimide, meprobamate, methaqualone, dichloralphenazone and their pharmaceutically acceptable salts;
- (vii) skeletal muscle relaxants, e.g. baclofen, carisoprodol, chlorzoxazone, cyclobenzaprine, methocarbamol, orphenadine and their pharmaceutically acceptable salts,
- 15 (viii) alpha-2-delta ligands, e.g. gabapentin and pregabalin;
- (ix) alpha-adrenergic active compounds, e.g. doxazosin, tamsulosin, clonidine and 4-amino-6,7-dimethoxy-2-(5-methanesulfonamido-1,2,3,4-tetrahydroisoquinol-2-yl)-5-(2-pyridyl) quinazoline;
- 20 (x) tricyclic antidepressants, e.g. desipramine, imipramine, amitriptyline and nortriptyline;
- (xi) anticonvulsants, e.g. carbamazepine and valproate;
- (xii) serotonin reuptake inhibitors, e.g. fluoxetine, paroxetine, citalopram and sertraline;
- 25 (xiii) mixed serotonin-noradrenaline reuptake inhibitors, e.g. milnacipran, venlafaxine and duloxetine;
- (xiv) noradrenaline reuptake inhibitors, e.g. reboxetine;
- (xv) Tachykinin (NK) antagonists, particularly NK-3, NK-2 and NK-1 antagonists, e.g. (αR,9R)-7-[3,5-bis(trifluoromethyl)benzyl]-8,9,10,11-tetrahydro-9-methyl-5-(4-methylphenyl)-7H-[1,4]diazocino[2,1-g][1,7]naphthridine-6,13-dione (TAK-637), 5-[[[(2R,3S)-2-[(1R)-1-[3,5-bis(trifluoromethyl)phenyl]ethoxy-3-(4-fluorophenyl)-4-morpholinyl]methyl]-
- 30

- 1,2-dihydro-3H-1,2,4-triazol-3-one (MK-869), lanepitant, dapitant and 3-
[[2-methoxy-5-(trifluoromethoxy)phenyl]methylamino]-2-phenyl-piperidine
(2S,3S)
- 5 (xvi) Muscarinic antagonists, e.g oxybutin, tolterodine, propiverine, tropsium
chloride and darifenacin;
- (xvii) COX-2 inhibitors, e.g. celecoxib, rofecoxib and valdecoxib;
- (xviii) Non-selective COX inhibitors (preferably with GI protection), e.g.
nitroflurbiprofen (HCT-1026);
- (xix) coal-tar analgesics, in particular, paracetamol;
- 10 (xx) neuroleptics, such as droperidol;
- (xxi) Vanilloid receptor agonists, e.g. resiniferatoxin;
- (xxii) Beta-adrenergic compounds such as propranolol;
- (xxiii) Local anaesthetics, such as mexiletine;
- (xxiv) Corticosteroids, such as dexamethasone
- 15 (xxv) serotonin receptor agonists and antagonists;
- (xxvi) cholinergic (nicotinic) analgesics; and
- (xxvii) miscellaneous analgesic agents, such as Tramadol®.
- (xxviii) NMDA receptor antagonists, e.g. dextromethorphan ((+)-3-hydroxy-N-
methylnorphinan) and its metabolite dextrorphan ((+)-3-hydroxy-N-
20 methylnorphinan), ketamine, memantine, pyrroloquinoline quinone and cis-4-
(phosphonomethyl)-2- piperidinecarboxylic acid and their pharmaceutically
acceptable salts;
- (xxix) Prostaglandin EP₄ receptor agonists and antagonists;
- (xxx) PDEV inhibitors, such as sildenafil, vardenafil or tadalafil;
- 25

Thus, the invention further provides a combination comprising a compound of
the invention or a pharmaceutically acceptable salt, solvate or pro-drug thereof, and a
compound or class of compounds selected from the group (i)-(xxx), above. There is
also provided a pharmaceutical composition comprising such a
30 combination, together with a pharmaceutically acceptable excipient, diluent or carrier,
particularly for the treatment of a disease for which a ORL1 antagonist is implicated.

Pharmaceutical compositions suitable for the delivery of compounds of the

present invention and methods for their preparation will be readily apparent to those skilled in the art. Such compositions and methods for their preparation may be found, for example, in 'Remington's Pharmaceutical Sciences', 19th Edition (Mack Publishing Company, 1995).

5

ORAL ADMINISTRATION

The compounds of the invention may be administered orally. Oral administration may involve swallowing, so that the compound enters the gastrointestinal tract, or buccal or sublingual administration may be employed by which the compound enters the blood stream directly from the mouth.

10

Formulations suitable for oral administration include solid formulations such as tablets, capsules containing particulates, liquids, or powders, lozenges (including liquid-filled), chews, multi- and nano-particulates, gels, solid solution, liposome, films (including muco-adhesive), ovules, sprays and liquid formulations.

15

Liquid formulations include suspensions, solutions, syrups and elixirs. Such formulations may be employed as fillers in soft or hard capsules and typically comprise a carrier, for example, water, ethanol, polyethylene glycol, propylene glycol, methylcellulose, or a suitable oil; and one or more emulsifying agents and/or suspending agents. Liquid formulations may also be prepared by the reconstitution of a solid, for example, from a sachet.

20

The compounds of the invention may also be used in fast-dissolving, fast-disintegrating dosage forms such as those described in Expert Opinion in Therapeutic Patents, 11 (6), 981-986 by Liang and Chen (2001).

For tablet dosage forms, depending on dose, the drug may make up from 1 wt% to 80 wt% of the dosage form, more typically from 5 wt% to 60 wt% of the dosage form. In addition to the drug, tablets generally contain a disintegrant. Examples of disintegrants include sodium starch glycolate, sodium carboxymethyl cellulose, calcium carboxymethyl cellulose, croscarmellose sodium, crospovidone, polyvinylpyrrolidone, methyl cellulose, microcrystalline cellulose, lower alkyl-substituted hydroxypropyl cellulose, starch, pregelatinised starch and sodium alginate. Generally, the disintegrant will comprise from 1 wt% to 25 wt%, preferably from 5 wt% to 20 wt% of the dosage form.

30

Binders are generally used to impart cohesive qualities to a tablet formulation. Suitable binders include microcrystalline cellulose, gelatin, sugars, polyethylene glycol, natural and synthetic gums, polyvinylpyrrolidone, pregelatinised starch, hydroxypropyl cellulose and hydroxypropyl methylcellulose. Tablets may also
5 contain diluents, such as lactose (monohydrate, spray-dried monohydrate, anhydrous and the like), mannitol, xylitol, dextrose, sucrose, sorbitol, microcrystalline cellulose, starch and dibasic calcium phosphate dihydrate.

Tablets may also optionally comprise surface active agents, such as sodium lauryl sulfate and polysorbate 80, and glidants such as silicon dioxide and talc. When
10 present, surface active agents may comprise from 0.2 wt% to 5 wt% of the tablet, and glidants may comprise from 0.2 wt% to 1 wt% of the tablet.

Tablets also generally contain lubricants such as magnesium stearate, calcium stearate, zinc stearate, sodium stearyl fumarate, and mixtures of magnesium stearate with sodium lauryl sulphate. Lubricants generally comprise from 0.25 wt% to 10 wt%,
15 preferably from 0.5 wt% to 3 wt% of the tablet.

Other possible ingredients include anti-oxidants, colourants, flavouring agents, preservatives and taste-masking agents.

Exemplary tablets contain up to about 80% drug, from about 10 wt% to about 90 wt% binder, from about 0 wt% to about 85 wt% diluent, from about 2 wt% to
20 about 10 wt% disintegrant, and from about 0.25 wt% to about 10 wt% lubricant.

Tablet blends may be compressed directly or by roller to form tablets. Tablet blends or portions of blends may alternatively be wet-, dry-, or melt-granulated, melt congealed, or extruded before tableting. The final formulation may comprise one or more layers and may be coated or uncoated; it may even be encapsulated.

25 The formulation of tablets is discussed in "Pharmaceutical Dosage Forms: Tablets, Vol. 1", by H. Lieberman and L. Lachman, Marcel Dekker, N.Y., N.Y., 1980 (ISBN 0-8247-6918-X).

Solid formulations for oral administration may be formulated to be immediate and/or modified controlled release. Modified release formulations include delayed-,
30 sustained-, pulsed-, controlled-, targeted and programmed release.

Suitable modified release formulations for the purposes of the invention are described in US Patent No. 6,106,864. Details of other suitable release technologies

such as high energy dispersions and osmotic and coated particles are to be found in Verma *et al*, Pharmaceutical Technology On-line, 25(2), 1-14 (2001). The use of chewing gum to achieve controlled release is described in WO 00/35298.

5 PARENTERAL ADMINISTRATION

The compounds of the invention may also be administered directly into the blood stream, into muscle, or into an internal organ. Suitable means for parenteral administration include intravenous, intraarterial, intraperitoneal, intrathecal, intraventricular, intraurethral, intrasternal, intracranial, intramuscular and subcutaneous. Suitable devices for parenteral administration include needle (including microneedle) injectors, needle-free injectors and infusion techniques.

Parenteral formulations are typically aqueous solutions which may contain excipients such as salts, carbohydrates and buffering agents (preferably to a pH of from 3 to 9), but, for some applications, they may be more suitably formulated as a sterile non-aqueous solution or as powdered a dried form to be used in conjunction with a suitable vehicle such as sterile, pyrogen-free water.

The preparation of parenteral formulations under sterile conditions, for example, by lyophilisation, may readily be accomplished using standard pharmaceutical techniques well known to those skilled in the art.

The solubility of compounds of formula (I) used in the preparation of parenteral solutions may be increased by the use of appropriate formulation techniques, such as the incorporation of solubility-enhancing agents. Formulations for use with needle-free injection administration comprise a compound of the invention in powdered form in conjunction with a suitable vehicle such as sterile, pyrogen-free water.

Formulations for parenteral administration may be formulated to be immediate and/or modified controlled release. Modified release formulations include delayed-, sustained-, pulsed-, controlled-, targeted and programmed release. Thus compounds of the invention may be formulated as a solid, semi-solid, or thixotropic liquid for administration as an implanted depot providing modified release of the active compound. Examples of such formulations include drug-coated stents and PGLA microspheres.

TOPICAL ADMINISTRATION

The compounds of the invention may also be administered topically to the skin or mucosa, that is, dermally or transdermally. Typical formulations for this purpose
5 tio include gels, hydrogels, lotions, solutions, creams, ointments, dusting powders, dressings, foams, films, skin patches, wafers, implants, sponges, fibres, bandages and microemulsions. Liposomes may also be used. Typical carriers include alcohol, water, mineral oil, liquid petrolatum, white petrolatum, glycerin, polyethylene glycol and propylene glycol. Penetration enhancers may be incorporated - see, for example, J
10 Pharm Sci, 88 (10), 955-958 by Finnin and Morgan (October 1999).

Other means of topical administration include delivery by electroporation, iontophoresis, phonophoresis, sonophoresis and microneedle or needle-free (e.g. Powderject™, Bioject™, etc.) injection.

Formulations for topical administration may be formulated to be immediate
15 and/or modified controlled release. Modified release formulations include delayed-, sustained-, pulsed-, controlled-, targeted and programmed release.

INHALED/INTRANASAL ADMINISTRATION

The compounds of the invention can also be administered intranasally or by
20 inhalation, typically in the form of a dry powder (either alone, as a mixture, for example, in a dry blend with lactose, or as a mixed component particle, for example, mixed with phospholipids, such as phosphatidylcholine) from a dry powder inhaler or as an aerosol spray from a pressurised container, pump, spray, atomiser (preferably an atomiser using electrohydrodynamics to produce a fine mist), or nebuliser, with or
25 without the use of a suitable propellant, such as 1,1,1,2-tetrafluoroethane or 1,1,1,2,3,3,3-heptafluoropropane. For intranasal use, the powder may comprise a bioadhesive agent, for example, chitosan or cyclodextrin.

The pressurised container, pump, spray, atomizer, or nebuliser contains a solution or suspension of the compound(s) of the invention comprising, for example,
30 ethanol, aqueous ethanol, or a suitable alternative agent for dispersing, solubilising, or extending release of the active, a propellant(s) as solvent and an optional surfactant, such as sorbitan trioleate, oleic acid, or an oligolactic acid.

Prior to use in a dry powder or suspension formulation, the drug product is micronised to a size suitable for delivery by inhalation (typically less than 5 microns). This may be achieved by any appropriate comminuting method, such as spiral jet milling, fluid bed jet milling, supercritical fluid processing to form nanoparticles, high pressure homogenisation, or spray drying.

Capsules (made, for example, from gelatin or HPMC), blisters and cartridges for use in an inhaler or insufflator may be formulated to contain a powder mix of the compound of the invention, a suitable powder base such as lactose or starch and a performance modifier such as *L*-leucine, mannitol, or magnesium stearate. The lactose may be anhydrous or in the form of the monohydrate, preferably the latter. Other suitable excipients include dextran, glucose, maltose, sorbitol, xylitol, fructose, sucrose and trehalose.

A suitable solution formulation for use in an atomiser using electrohydrodynamics to produce a fine mist may contain from 1µg to 20mg of the compound of the invention per actuation and the actuation volume may vary from 1µl to 100µl. A typical formulation may comprise a compound of formula (I), propylene glycol, sterile water, ethanol and sodium chloride. Alternative solvents which may be used instead of propylene glycol include glycerol and polyethylene glycol.

Suitable flavours, such as menthol and levomenthol, or sweeteners, such as saccharin or saccharin sodium, may be added to those formulations of the invention intended for inhaled/intranasal administration.

Formulations for inhaled/intranasal administration may be formulated to be immediate and/or modified controlled release using, for example, poly(DL-lactic-coglycolic acid (PGLA). Modified release formulations include delayed-, sustained-, pulsed-, controlled-, targeted and programmed release.

In the case of dry powder inhalers and aerosols, the dosage unit is determined by means of a valve which delivers a metered amount. Units in accordance with the invention are typically arranged to administer a metered dose or "puff" containing from 1 µg to 10mg of the compound of formula (I). The overall daily dose will typically be in the range 1 µg to 10 mg which may be administered in a single dose or, more usually, as divided doses throughout the day.

RECTAL/INTRA VAGINAL ADMINISTRATION

The compounds of the invention may be administered rectally or vaginally, for example, in the form of a suppository, pessary, or enema. Cocoa butter is a traditional suppository base, but various alternatives may be used as appropriate.

- 5 Formulations for rectal/vaginal administration may be formulated to be immediate and/or modified controlled release. Modified release formulations include delayed-, sustained-, pulsed-, controlled-, targeted and programmed release.

OCULAR/AURAL ADMINISTRATION

- 10 The compounds of the invention may also be administered directly to the eye or ear, typically in the form of drops of a micronised suspension or solution in isotonic, pH-adjusted, sterile saline. Other formulations suitable for ocular and aural administration include ointments, biodegradable (e.g. absorbable gel sponges, collagen) and non-biodegradable (e.g. silicone) implants, wafers, lenses and
15 particulate or vesicular systems, such as niosomes or liposomes. A polymer such as crossed-linked polyacrylic acid, polyvinylalcohol, hyaluronic acid, a cellulosic polymer, for example, hydroxypropylmethylcellulose, hydroxyethylcellulose, or methyl cellulose, or a heteropolysaccharide polymer, for example, gelan gum, may be incorporated together with a preservative, such as benzalkonium chloride. Such
20 formulations may also be delivered by iontophoresis.

Formulations for ocular/aural administration may be formulated to be immediate and/or modified controlled release. Modified release formulations include delayed-, sustained-, pulsed-, controlled-, targeted, or programmed release.

25 OTHER TECHNOLOGIES

- The compounds of the invention may be combined with soluble macromolecular entities, such as cyclodextrin and suitable derivatives thereof or polyethylene glycol-containing polymers, in order to improve their solubility, dissolution rate, taste-masking, bioavailability and/or stability for use in any of the
30 aforementioned modes of administration.

Drug-cyclodextrin complexes, for example, are found to be generally useful for most dosage forms and administration routes. Both inclusion and non-inclusion

complexes may be used. As an alternative to direct complexation with the drug, the cyclodextrin may be used as an auxiliary additive, *i.e.* as a carrier, diluent, or solubiliser. Most commonly used for these purposes are alpha-, beta- and gamma-cyclodextrins, examples of which may be found in International Patent Applications
5 Nos. WO 91/11172, WO 94/02518 and WO 98/55148.

KIT-OF-PARTS

Inasmuch as it may desirable to administer a combination of active compounds, for example, for the purpose of treating a particular disease or condition, it is within
10 the scope of the present invention that two or more pharmaceutical compositions, at least one of which contains a compound in accordance with the invention, may conveniently be combined in the form of a kit suitable for coadministration of the compositions.

Thus the kit of the invention comprises two or more separate pharmaceutical
15 compositions, at least one of which contains a compound of formula (I) in accordance with the invention, and means for separately retaining said compositions, such as a container, divided bottle, or divided foil packet. An example of such a kit is the familiar blister pack used for the packaging of tablets, capsules and the like.

The kit of the invention is particularly suitable for administering different
20 dosage forms, for example, oral and parenteral, for administering the separate compositions at different dosage intervals, or for titrating the separate compositions against one another. To assist compliance, the kit typically comprises directions for administration and may be provided with a so-called memory aid.

DOSAGE

For administration to human patients, the total daily dose of the compounds of the invention is typically in the range 0.1 mg to 3000 mg, preferably from 1mg to 500mg, depending, of course, on the mode of administration. For example, oral
30 administration may require a total daily dose of from 0.1 mg to 3000 mg, preferably from 1mg to 500mg, while an intravenous dose may only require from 0.1 mg to 1000 mg, preferably from 0.1mg to 300mg. The total daily dose may be administered in single or divided doses.

These dosages are based on an average human subject having a weight of about 65kg to 70kg. The physician will readily be able to determine doses for subjects whose weight falls outside this range, such as infants and the elderly.

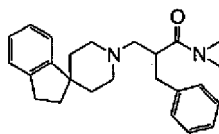
For the avoidance of doubt, references herein to "treatment" include references
5 to curative, palliative and prophylactic treatment.

EXAMPLES

The invention is illustrated in the following non-limiting examples in which, unless stated otherwise: all operations were carried out at room or ambient
10 temperature, that is, in the range of 18-25 °C; evaporation of solvent was carried out using a rotary evaporator under reduced pressure with a bath temperature of up to 60 °C; reactions were monitored by thin layer chromatography (TLC); melting points (mp) given are uncorrected (polymorphism may result in different melting points); the structure and purity of all isolated compounds were assured by at least one of the
15 following techniques: TLC (Merck silica gel 60 F₂₅₄ precoated TLC plates or Merck NH₂ gel (an amine coated silica gel) F_{254s} precoated TLC plates), mass spectrometry, nuclear magnetic resonance spectra (NMR) or infrared red absorption spectra (IR). Yields are given for illustrative purposes only. Workup with a cation-exchange column was carried out using SCX cartridge (Varian BondElute), which was
20 preconditioned with methanol. Flash column chromatography was carried out using Merck silica gel 60 (63-200 µm), Wako silica gel 300HG (40-60 µm), Fuji Silysia NH gel (an amine coated silica gel) (30-50 µm), Biotage KP-SIL (32-63 µm) or Biotage AMINOSILICA (an amine coated silica gel) (40-75 µm). Preparative TLC was carried out using Merck silica gel 60 F₂₅₄ precoated TLC plates (0.5 or 1.0 mm
25 thickness). Low-resolution mass spectral data (EI) were obtained on an Integrity (Waters) mass spectrometer. Low-resolution mass spectral data (ESI) were obtained on a ZMD (Micromass) mass spectrometer. NMR data was determined at 270 MHz (JEOL JNM-LA 270 spectrometer), 300 MHz (JEOL JNM-LA300 spectrometer) or 600 MHz (Bruker AVANCE 600 spectrometer) using deuterated chloroform (99.8%
30 D) or dimethylsulfoxide (99.9% D) as solvent unless indicated otherwise, relative to tetramethylsilane (TMS) as internal standard in parts per million (ppm); conventional abbreviations used are: s = singlet, d = doublet, t = triplet, q = quartet, quint = quintet,

m = multiplet, br. = broad, etc. IR spectra were measured by a Shimazu infrared spectrometer (IR-470). Chemical symbols have their usual meanings; L (liter(s)), mL (milliliter(s)), g (gram(s)), mg (milligram(s)), mol (moles), mmol (millimoles), eq. (equivalent(s)), quant. (quantitative yield).

5

EXAMPLE 1**2-BENZYL-3-(2,3-DIHYDRO-1'H-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE CITRATE**

10

STEP 1. *tert*-Butyl 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)propanoate

A solution of 2,3-dihydrospiro[indene-1,4'-piperidine] (3.0 g, 13 mmol), *tert*-butyl acrylate (3.1 g, 24 mmol) and triethylamine (4.5 mL, 32 mmol) in tetrahydrofuran (60 mL) was stirred at 70 °C under nitrogen atmosphere for 1 day.

15 The organic layer was washed with saturated sodium bicarbonate aqueous solution (100 mL). The aqueous layer was extracted with ethyl acetate (150 mL × 2). The combined organic layers were washed with brine (50 mL), dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel eluting with hexane/acetone (4/1) to afford 2.8 g (66%) of the title compound as a
20 yellow oil:

¹H-NMR (CDCl₃) δ 7.19-7.12 (4H, m), 2.92-2.85 (4H, m), 2.74-2.69 (2H, m), 2.50-2.45 (2H, m), 2.26-2.17 (2H, m), 2.02-1.87 (4H, m), 1.76-1.67 (1H, m), 1.56-1.52 (1H, m), 1.46 (9H, s).

25 **STEP 2. *tert*-Butyl 2-benzyl-3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)propanoate**

To a stirred solution of *tert*-butyl 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)propanoate (step 1, 200 mg, 0.63 mmol) in tetrahydrofuran (2 mL) was added dropwise a 1.0 M solution of lithium bis(trimethylsilyl)amide in
30 tetrahydrofuran (0.76 mL, 0.76 mmol) at -78 °C and the mixture was stirred for 30

min at the same temperature. To the mixture was added 1,3-Dimethyl-3,4,5,6-tetrahydro-2(1*H*)-pyrimidinone (92 μ L, 0.76 mmol) at -78°C and stirred for 30 min at the same temperature. To the resulting mixture was added benzyl bromide (130 mg, 0.76 mmol) and the reaction mixture was stirred at the same temperature for 1 h and then at 0°C for 1 h. The reaction mixture was quenched by the addition of saturated ammonium chloride aqueous solution. The mixture was extracted with ethyl acetate (20 mL \times 3), and then the combined organic layers were with brine (50 mL), dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel eluting with hexane/ethyl acetate (8/1) to afford 88 mg (34%) of the title compound as a colorless oil:

$^1\text{H-NMR}$ (CDCl_3) δ 7.30-7.11 (9H, m), 2.93-2.66 (8H, m), 2.48-2.41 (1H, m), 2.28-2.10 (2H, m), 2.04-1.82 (4H, m), 1.53-1.39 (2H, m), 1.36 (9H, s).

15 STEP 3. 2-Benzyl-3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

To a stirred solution of *tert*-butyl 2-benzyl-3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoate (step 2, 88 mg, 0.22 mmol) in dichloromethane (1 mL) was added trifluoroacetic acid (1 mL) and stirred at room temperature for 2 h. The reaction mixture was evaporated to dryness to afford 181 mg (quant.) of the title compound as a yellow oil:

$^1\text{H-NMR}$ (CDCl_3) δ 8.22 (1H, br.s), 7.43-7.04 (9H, m), 3.75-3.25 (5H, m), 3.11-2.74 (6H, m), 2.32-2.13 (2H, m), 2.02-1.97 (2H, m), 1.76-1.71 (2H, m).

25 STEP 4. 2-Benzyl-3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

To a stirred solution of 2-benzyl-3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 3, 69 mg, 0.15 mmol), dimethylamine hydrochloride (25 mg, 0.30 mmol) and triethylamine (91 mg, 0.90 mmol) in dichloromethane (5 mL) were successively added 1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide hydrochloride (EDCI) (58 mg, 0.30 mmol) and 1-hydroxybenzotriazole hydrate (HOBT) (41 mg, 0.30 mmol) at room temperature.

After being stirred for 1 day, the reaction was quenched by the addition of

saturated sodium bicarbonate aqueous solution (30 mL). The aqueous layer was extracted with dichloromethane (15 mL \times 3) and the combined organic layers were dried over sodium sulfate, and evaporated. The residue was purified by preparative thin layer chromatography on silica gel developing with hexane/ethyl acetate/triethylamine (2/1/0.1), followed by preparative thin layer chromatography on silica gel developing with hexane/ethyl acetate (3/2) to afford 36 mg (64%) of the title compounds as a colorless oil:

$^1\text{H-NMR}$ (CDCl_3) δ 7.29-7.11 (9H, m), 3.23 (1H, m), 2.94-2.82 (10H, m), 2.68 (3H, s), 2.56-2.50 (1H, m), 2.28-2.17 (2H, m), 2.00-1.86 (4H, m), 1.53-1.48 (2H, m).

STEP 5. 2-Benzyl-3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

A solution of 2-benzyl-3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 4, 36 mg, 0.10 mmol) and citric acid (18 mg, 0.10 mmol) in methanol (3 mL) and dichloromethane (0.5 mL) was evaporated to dryness to afford 42 mg (quant.) of the title compound as a white powder:

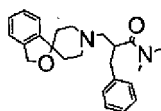
IR (KBr) ν_{max} 3421, 1719, 1624 cm^{-1} ;

MS (ESI) 377 ($\text{M} + \text{H}$) $^+$;

Anal. calcd. for $\text{C}_{31}\text{H}_{40}\text{N}_2\text{O}_8$ (+ 1.5 H_2O): C, 62.51; H, 7.28; N, 4.70. Found: C, 62.83; H, 7.41; N, 4.40.

EXAMPLE 2

2-BENZYL-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. *tert*-Butyl 2-benzyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate and benzyl bromide:

¹H-NMR (CDCl₃) δ 7.32-7.08 (9H, m), 5.06 (2H, s), 2.96-2.69 (6H, m), 2.55-2.31 (3H, m), 2.00-1.84 (2H, m), 1.80-1.68 (2H, m), 1.35 (9H, s);
MS (ESI) 408 (M + H)⁺.

5 STEP 2. 2-Benzyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-benzyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

10 ¹H-NMR (CDCl₃) δ 7.35-7.10 (9H, m), 5.04 (2H, s), 3.70-2.69 (9H, m), 2.50-2.30 (2H, m), 1.90-1.80 (2H, m);
MS (ESI) 352 (M + H)⁺, 350 (M - H)⁻.

15 STEP 3. 2-Benzyl-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-benzyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

20 ¹H-NMR (CDCl₃) δ 7.29-7.11 (9H, m), 3.23 (1H, m), 2.94-2.82 (10H, m), 2.68 (3H, s), 2.56-2.50 (1H, m), 2.28-2.17 (2H, m), 2.00-1.86 (4H, m), 1.53-1.48 (2H, m);
MS (ESI) 379 (M + H)⁺.

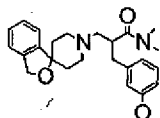
STEP 4. 2-Benzyl-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

25 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-benzyl-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

IR (KBr) ν_{max} 2932, 1724, 1624 cm⁻¹;

MS (ESI) 379 (M + H)⁺;

30 Anal. calcd. for C₃₁H₄₀N₂O₈ (+ 0.7 H₂O): C, 61.78; H, 6.81; N, 4.80. Found: C, 61.93; H, 7.13; N, 4.56.

EXAMPLE 3**2-(3-HYDROXYBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE**

5 **STEP 1. *tert*-Butyl 2-(3-methoxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate**

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 1-(bromomethyl)-3-methoxybenzene:

- 10 ¹H-NMR (CDCl₃) δ 7.30-7.08 (5H, m), 6.84-6.70 (3H, m), 5.06 (2H, s), 3.79 (3H, s), 2.90-2.68 (6H, m), 2.54-2.32 (3H, m), 1.98-1.84 (2H, m), 1.80-1.68 (2H, m), 1.38 (9H, s);
MS (ESI) 438 (M + H)⁺.

15 **STEP 2. 2-(3-Methoxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate**

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(3-methoxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

- 20 ¹H-NMR (CDCl₃) δ 7.35-7.05 (5H, m), 6.84-6.70 (3H, m), 5.04 (2H, s), 3.79 (3H, s), 3.66-3.50 (3H, m), 3.49-3.20 (3H, m), 3.08-3.24 (2H, m), 2.76-2.64 (1H, m), 2.48-2.25 (2H, m), 1.94-1.78 (2H, m);
MS (ESI) 382 (M + H)⁺, 380 (M - H)⁻.

25 **STEP 3. 2-(3-Methoxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide**

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(3-methoxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

- 30 ¹H-NMR (CDCl₃) δ 7.30-7.10 (5H, m), 6.81-6.70 (3H, m), 5.06 (2H, s), 3.79 (3H, s),

3.28-3.10 (1H, m), 2.94-2.70 (5H, m), 2.89 (3H, s), 2.72 (3H, s), 2.60-2.38 (3H, m), 2.02-1.86 (2H, m), 1.80-1.68 (2H, m);

MS (ESI) 409 (M + H)⁺.

5 STEP 4. 2-(3-Hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

A mixture of 2-(3-methoxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3, 94.2 mg, 0.23 mmol) and sodium ethanethiolate (431 mg, 4.61 mmol) in *N,N*-dimethylformamide (5 mL) was stirred at 130 °C for 3 h. The reaction was quenched by addition of water, and the mixture was extracted with ethyl acetate (100 mL). The combined organic layer was washed with brine, dried over magnesium sulfate, and evaporated. The residue was purified by column chromatography on an amine coated silica gel (40 g) eluting with hexane/ethyl acetate (2/1) to afford 67 mg (74%) of the title compound as a colorless oil:

¹H-NMR (CDCl₃) δ 7.30-7.10 (5H, m), 6.80-6.70 (3H, m), 5.05 (2H, s), 3.30-2.40 (9H, m), 2.90 (3H, s), 2.70 (3H, s), 2.00-1.70 (4H, m);

MS (ESI) 395 (M + H)⁺, 393 (M - H)⁻.

20 STEP 5. 2-(3-Hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(3-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate (step 4):

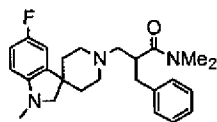
25 IR (KBr) ν_{max} 2932, 1724, 1624 cm⁻¹;

MS (ESI) 395 (M + H)⁺, 393 (M - H)⁻;

Anal. calcd. for C₃₀H₃₈N₂O₁₀ (+ 1 H₂O): C, 59.59; H, 6.67; N, 4.63. Found: C, 59.56; H, 6.81; N, 4.56.

30 EXAMPLE 4

2-BENZYL-3-(5-FLUORO-1-METHYL-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE CITRATE



STEP 1. Benzyl 5-fluoro-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate

The title compound was prepared according to the procedure described in the literature (*Tetrahedron* **1997**, 53, 10983-10992.) from (4-fluorophenyl)hydrazine hydrochloride:

¹H-NMR (CDCl₃) δ 7.39-7.32 (5H, m), 6.78-6.72 (2H, m), 6.67-6.63 (1H, m), 5.16 (2H, s), 4.16 (2H, br.m), 3.64 (1H, br.m), 3.49 (2H, s), 2.97 (2H, br.m), 1.74 (4H, br.m);

MS (ESI) 341 (M + H)⁺.

STEP 2. Benzyl 5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate

To a stirred solution of benzyl 5-fluoro-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 1, 1.27 g, 3.72 mmol), 37% formaldehyde aqueous solution (1.4 mL, 18.6 mmol), and sodium cyanoborohydride (701 mg, 11.1 mmol) in methanol (30 mL) was added acetic acid (1.06 mL, 18.6 mmol) at room temperature. After being stirred for 20 h, the mixture was quenched by the addition of diluted sodium hydroxide aqueous solution, and then concentrated to give a brown syrup.

The crude material was partitioned between ethyl acetate and diluted sodium hydroxide aqueous solution, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated to afford 1.38 g of the title compounds as a yellow syrup:

¹H-NMR (CDCl₃) δ 7.39-7.32 (5H, m), 6.93-6.69 (2H, m), 6.40-6.36 (1H, m), 5.16 (2H, s), 4.13 (2H, br.m), 3.23 (2H, s), 3.00 (2H, br.m), 2.73 (3H, s), 1.73 (4H, br.m);

MS (ESI) 354 (M + H)⁺.

STEP 3. 5-Fluoro-1-methyl-1,2-dihydrospiro[indole-3,4'-piperidine]

A solution of benzyl 5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 2, 1.38 g, 3.90 mmol) in trifluoroacetic acid (10 mL)

was refluxed for 4.5 h. The reaction mixture was evaporated to give a brown syrup. This crude material was partitioned between dichloromethane and diluted sodium hydroxide aqueous solution, and then the organic layer was dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on an amine
5 coated silica gel (70 g) eluting with dichloromethane, and then dichloromethane/methanol (50/1) to afford 814 mg (95%) of the title compound as a slight brown solid:

MS (ESI) 221 (M + H)⁺.

10 STEP 4. Ethyl 2-benzyl-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

A solution of 5-fluoro-1-methyl-1,2-dihydrospiro[indole-3,4'-piperidine] (step 3, 399 mg, 1.81 mmol) and ethyl 2-benzylacrylate (*Tetrahedron Lett.* **1997**, *19*, 3753-3756., 376 mg, 1.97 mmol) in methanol (19 mL) was stirred at room temperature for
15 8 days. The reaction mixture was evaporated to give a slight yellow syrup. The residue was purified by column chromatography on silica gel (35 g) eluting with hexane/ethyl acetate (1/1) to afford 421 mg (57%) of the title compound as a colorless syrup:

¹H-NMR (CDCl₃) δ 7.38-7.17 (5H, m), 6.80-6.72 (2H, m), 6.37-6.32 (1H, m), 4.16-
20 4.04 (2H, m), 3.15 (2H, s), 2.97-2.73 (6H, m), 2.71 (3H, s), 2.47-2.41 (1H, m), 2.20-2.03 (2H, m), 1.86-1.75 (2H, m), 1.68-1.64 (2H, m), 1.15 (3H, t, J=7.2 Hz);

MS (ESI) 411 (M + H)⁺.

STEP 5. 2-Benzyl-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

25 A mixture of ethyl 2-benzyl-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 4, 421 mg, 1.03 mmol) and lithium hydroxide (131 mg, 16.4 mmol) in tetrahydrofuran/methanol/water (6 mL/2 mL/2 mL) was stirred at room temperature for 22 h. The mixture was poured into tetraborate buffer (pH = 9.18, 40 mL) and extracted with 1-butanol/toluene (3/1, 40
30 mL). The organic layer was dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (35 g) eluting with dichloromethane/methanol (50/1) to afford 282 mg (72%) of the title compound as a

colorless solid:

$^1\text{H-NMR}$ (CDCl_3) δ 7.33-7.20 (5H, m), 6.83-6.76 (1H, m), 6.71-6.67 (1H, m), 6.38-6.34 (1H, m), 3.38-3.31 (2H, m), 3.13 (2H, s), 3.01-2.84 (5H, m), 2.69 (3H, s), 2.71-2.45 (5H, m), 2.09-1.98 (2H, m), 1.82-1.75 (2H, m);

5 MS (ESI) 383 ($\text{M} + \text{H}$) $^+$, 381 ($\text{M} - \text{H}$) $^-$.

STEP 6. 2-Benzyl-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

The title compound was prepared according to the procedure described in step
10 4 of example 1 from 2-benzyl-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 5):

$^1\text{H-NMR}$ (CDCl_3) δ 7.29-7.16 (5H, m), 6.80-6.73 (2H, m), 6.37-6.33 (2H, m), 3.15 (1H, br.s), 2.86 (3H, s), 2.91-2.73 (7H, m), 2.71 (3H, s), 2.66 (3H, s), 2.54-2.45 (1H, m), 2.18-2.08 (1H, m), 1.87-1.77 (2H, m), 1.69-1.64 (2H, m);

15 MS (ESI) 410 ($\text{M} + \text{H}$) $^+$.

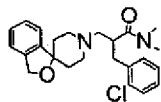
STEP 7. 2-Benzyl-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step
20 5 of example 1 from 2-benzyl-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 6):

MS (ESI) 410 ($\text{M} + \text{H}$) $^+$.

EXAMPLE 5

25 2-(2-CHLOROBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. *tert*-Butyl 2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

30 The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-

yl)propanoate (WO 2003064425) and 1-(bromomethyl)-2-chlorobenzene:

¹H-NMR (CDCl₃) δ 7.36-7.10 (8H, m), 5.06 (2H, s), 3.10-2.36 (9H, m), 1.95-1.70 (4H, m), 1.35 (9H, s);

MS (ESI) 442 (M + H)⁺.

5

STEP 2. 2-(2-Chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

10

¹H-NMR (CDCl₃) δ 7.41-7.11 (8H, m), 5.06 (2H, s), 3.75-2.93 (9H, m), 2.58-2.23 (2H, m), 1.97-1.79 (2H, m);

MS (ESI) 386 (M + H)⁺.

15

STEP 3. 2-(2-Chlorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

20

¹H-NMR (CDCl₃) δ 7.36-7.10 (8H, m), 5.05 (2H, s), 3.25-2.30 (9H, m), 2.84 (3H, s), 2.71 (3H, s), 2.00-1.66 (4H, m);

MS (ESI) 413 (M + H)⁺.

25

STEP 4. 2-(2-Chlorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chlorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

IR (KBr)_{v_{max}} 3011, 1724, 1628 cm⁻¹;

30

MS (ESI) 413 (M + H)⁺;

Anal. calcd. for C₃₀H₃₇N₂O₉Cl (+ 1 H₂O): C, 57.83; H, 6.31; N, 4.50. Found: C, 57.79; H, 6.27; N, 4.38.

EXAMPLE 6**2-BENZYL-3-(5-FLUORO-1-METHYL-2-OXO-1,2-DIHYDRO-1'H-
SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE****5 CITRATE****STEP 1. *tert*-Butyl 5-fluoro-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-
carboxylate**

To a stirred solution of 5-fluoro-1,3-dihydro-2*H*-indol-2-one (1.80 g, 11.9 mmol) in tetrahydrofuran (30 mL) was added dropwise a 1 M solution of sodium bis(trimethylsilyl)amide in tetrahydrofuran (35.7 mL, 35.7 mmol) at -78 °C for 15 min and the mixture was stirred for 1.5 h at the same temperature. To the mixture was added dropwise a solution of *tert*-butyl bis(2-chloroethyl)carbamate (2.88 g, 11.9 mmol) in tetrahydrofuran (10 mL) at -78 °C, then this resulting mixture was slowly warmed up to room temperature and stirred for 19 h at the same temperature. The reaction mixture was quenched by the addition of ammonium chloride aqueous solution, and concentrated to give a brown residue. The crude material was partitioned between ethyl acetate and water, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (100 g) eluting with hexane/acetone (3/1) to afford 356 mg (15%) of the title compound as a slight brown syrup:

¹H-NMR (CDCl₃) δ 8.56 (1H, br.s), 7.03-6.83 (3H, m), 3.89-3.69 (4H, m), 1.92-1.72 (4H, m), 1.50 (9H, s);

MS (ESI) 319 (M - H)⁺.

**25 STEP 2. *tert*-Butyl 5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-
piperidine]-1'-carboxylate**

To a stirred solution of *tert*-butyl 5-fluoro-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 1, 166 mg, 0.518 mmol) in *N,N*-dimethylformamide (4 mL) was added 70% sodium hydride in mineral oil (27 mg, 0.777 mmol) at 0 °C and the mixture was stirred for 10 min at the same temperature. To the mixture was added methyl iodide (147 mg, 1.04 mmol) at 0 °C, then this resulting mixture was slowly warmed up to room temperature and stirred for 18 h at

the same temperature. The reaction mixture was diluted with toluene/ethyl acetate (1/3), then washed with water for two times, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated to afford 130 mg (75%) of the title compound as a slight yellow solid:

- 5 ¹H-NMR (CDCl₃) δ 7.05-6.96 (2H, m), 6.79-6.75 (1H, m), 3.90-3.73 (4H, m), 3.19 (3H, s), 1.87-1.68 (4H, m), 1.50 (9H, s).

STEP 3. 5-Fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one

- 10 A solution of *tert*-butyl 5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 2, 130 mg, 0.389 mmol) in 10% hydrochloric acid methanol solution (5 mL) was stirred for 4 days. The reaction mixture was evaporated to give a yellow syrup. This crude material was partitioned between diethyl ether and 0.4 N sodium hydroxide aqueous solution, and then the organic layer was dried over sodium sulfate, and evaporated to afford 70 mg (77%) of the title
15 compound as a colorless solid:
MS (ESI) 235 (M + H)⁺.

STEP 4. Ethyl 2-benzyl-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

- 20 The title compound was prepared according to the procedure described in step 4 of example 4 from 5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one (step 3) and ethyl 2-benzylacrylate (*Tetrahedron Lett.* **1997**, *19*, 3753-3756.):
¹H-NMR (CDCl₃) δ 7.31-7.11 (6H, m), 7.00-6.93 (1H, m), 6.76-6.71 (1H, m), 4.16-4.06 (2H, m), 3.17 (3H, s), 3.01-2.80 (6H, m), 2.74-2.65 (1H, m), 2.61-2.55 (2H, m),
25 1.98-1.88 (2H, m), 1.76-1.66 (2H, m), 1.17 (3H, t, J=7.3 Hz);
MS (ESI) 425 (M + H)⁺.

STEP 5. 2-Benzyl-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

- 30 The title compound was prepared according to the procedure described in step 5 of example 4 from ethyl 2-benzyl-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 4):

MS (ESI) 397 (M + H)⁺, 395 (M - H)⁻.

STEP 6. 2-Benzyl-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide

- 5 The title compound was prepared according to the procedure described in step 4 of example 1 from 2-benzyl-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 5):

¹H-NMR (CDCl₃) δ 7.30-7.14 (6H, m), 7.00-6.94 (1H, m), 6.76-6.72 (1H, m), 3.16 (3H, s), 2.95-2.70 (11H, m), 2.87 (3H, s), 2.75 (3H, s), 1.87-1.81 (2H, m);

- 10 MS (ESI) 424 (M + H)⁺.

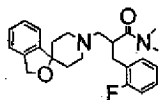
STEP 7. 2-Benzyl-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide citrate

- 15 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-benzyl-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide (step 6):

MS (ESI) 424 (M + H)⁺.

EXAMPLE 7

- 20 2-(2-FLUOROBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. tert-Butyl 2-(2-fluorobenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

- 25 The title compound was prepared according to the procedure described in step 2 of example 1 from tert-butyl 3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 1-(bromomethyl)-2-fluorobenzene:

¹H-NMR (CDCl₃) δ 7.30-6.97 (8H, m), 5.06 (2H, s), 3.02-2.69 (6H, m), 2.53-2.33 (3H, m), 1.97-1.84 (2H, m), 1.80-1.66 (2H, m), 1.35 (9H, s);

- 30 MS (ESI) 426 (M + H)⁺.

STEP 2. 2-(2-Fluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(2-fluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (CDCl₃) δ 7.88-7.02 (8H, m), 5.06 (2H, s), 3.86-2.89 (9H, m), 2.54-2.36 (2H, m), 1.96-1.81 (2H, m);

MS (ESI) 370 (M + H)⁺, 368 (M - H)⁻.

10 STEP 3. 2-(2-Fluorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-fluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

15 ¹H-NMR (CDCl₃) δ 7.29-7.10 (6H, m), 7.06-6.96 (2H, m), 5.05 (2H, s), 3.41-3.26 (1H, m), 3.08-2.99 (1H, m), 2.91-2.72 (4H, m), 2.87 (3H, s), 2.82 (3H, s), 2.58-2.36 (3H, m), 1.99-1.84 (2H, m), 1.76-1.68 (2H, m);

MS (ESI) 397 (M + H)⁺.

20 STEP 4. 2-(2-Fluorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-fluorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

25 IR (KBr) ν_{max} 2939, 2864, 1717, 1636 cm⁻¹;

MS (ESI) 397 (M + H)⁺.

EXAMPLE 8

30 *N,N*-DIMETHYL-2-(2-METHYLBENZYL)-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE

STEP 1. *tert*-Butyl 2-(2-methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 1-(bromomethyl)-2-methylbenzene:

¹H-NMR (CDCl₃) δ 7.29-7.08 (8H, m), 5.05 (2H, s), 3.92-2.37 (9H, m), 2.33 (3H, s),
5 1.97-1.84 (2H, m), 1.80-1.68 (2H, m), 1.35 (9H, s);
MS (ESI) 422 (M + H)⁺.

STEP 2. 2-(2-Methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

10 The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(2-methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (CDCl₃) δ 7.38-6.92 (8H, m), 5.07 (2H, s), 3.84-2.16 (11H, m), 2.38 (3H, s),
1.93-1.85 (2H, m);
15 MS (ESI) 366 (M + H)⁺, 364 (M - H)⁻.

STEP 3. *N,N*-Dimethyl-2-(2-methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step
20 4 of example 1 from 2-(2-methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 7.28-7.04 (8H, m), 5.06 (2H, s), 3.24-3.09 (1H, m), 3.00 (1H, dd, J=13.6, 4.6 Hz), 2.90-2.77 (4H, m), 2.86 (3H, s), 2.59 (3H, s), 2.61-2.40 (3H, m),
2.36 (3H, s), 1.99-1.88 (2H, m), 1.78-1.70 (2H, m);
25 MS (ESI) 393 (M + H)⁺.

STEP 4. *N,N*-Dimethyl-2-(2-methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step
30 5 of example 1 from *N,N*-dimethyl-2-(2-methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

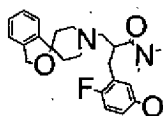
IR (KBr)_v_{max} 2932, 2866, 1728, 1626 cm⁻¹;

MS (ESI) 393 (M + H)⁺;

Anal. calcd. for C₃₁H₄₀N₂O₉ (+ 1 H₂O): C, 61.78; H, 7.02; N, 4.65. Found: C, 61.98; H, 7.17; N; 4.27.

5 **EXAMPLE 9**

2-(2-FLUORO-5-HYDROXYBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. *tert*-Butyl(4-fluoro-3-methylphenoxy)dimethylsilane

- 10 To a stirred solution of 4-fluoro-3-methylphenol (15 g, 0.12 mol) and imidazole (18 g, 0.26 mol) in *N,N*-dimethylformamide (100 mL) was added *tert*-butyl(chloro)dimethylsilane (20 g, 0.13 mol) at 0 °C. The reaction mixture was stirred at room temperature for 20 h, and quenched by the addition of water. The aqueous layer was extracted with diethyl ether (400 mL). The combined organic layers were
- 15 washed with water and brine, dried over magnesium sulfate, and evaporated to afford 30 g (quant.) of the title compound as a yellow oil:

¹H-NMR (CDCl₃) δ 6.84 (1H, t, J= 8.7 Hz), 6.66-6.54 (2H, m), 2.21 (3H, d, J=2.1 Hz), 0.97 (9H, s), 0.17 (6H, s).

20 STEP 2. [3-(Bromomethyl)-4-fluorophenoxy](*tert*-butyl)dimethylsilane

- A mixture of *tert*-butyl(4-fluoro-3-methylphenoxy)dimethylsilane (step 1, 30 g, 0.12 mol), *N*-bromosuccinimide (24 g, 0.13 mol) and benzoylperoxide (1.5 g, 6.2 mmol) in carbon tetrachloride (75 mL) was reflux under nitrogen atmosphere for 4 h. The reaction mixture was cooled at 0 °C, and the white precipitate was filtered. The
- 25 filtrate was washed with sodium bicarbonate aqueous solution, dried over magnesium sulfate, and evaporated. The residue was purified by column chromatography on silica gel eluting with hexane to afford 25 g (65%) of the title compound as a colorless oil:

- ¹H-NMR (CDCl₃) δ 6.91 (1H, t, J= 9.2 Hz), 6.84 (1H, dd, J=6.2, 2.9 Hz), 6.77-6.68 (1H, m), 4.44 (2H, s), 0.97 (9H, s), 0.18 (6H, s).
- 30

STEP 3. *tert*-Butyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 5
2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and [3-(bromomethyl)-4-fluorophenoxy](*tert*-butyl)dimethylsilane (step 2):
¹H-NMR (CDCl₃) δ 7.28-7.08 (4H, m), 6.85 (1H, t, J=9.2 Hz), 6.69-6.58 (2H, m), 5.06 (2H, s), 2.92-2.66 (6H, m), 2.53-2.33 (3H, m), 1.98-1.84 (2H, m), 1.77-1.68 (2H, m), 1.38 (9H, s), 0.97 (9H, s), 0.17 (6H, s);
MS (ESI) 556 (M + H)⁺.

STEP 4. 2-(5-{{*tert*-Butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 15
3 of example 1 from *tert*-butyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 3):
¹H-NMR (CDCl₃) δ 7.34-6.66 (7H, m), 5.06 (2H, s), 3.78-2.32 (11H, m), 1.91-1.31 (2H, m), 0.97 (9H, s), 0.17 (6H, s);
MS (ESI) 500 (M + H)⁺, 498 (M - H)⁻.

STEP 5. 2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 25
4 of example 1 from 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 4):
¹H-NMR (CDCl₃) δ 7.82-7.10 (4H, m), 6.90-6.80 (2H, m), 6.72-6.65 (1H, m), 5.05 (2H, s), 3.47-3.35 (1H, m), 3.06 (1H, dd, J=12.9, 4.3 Hz), 2.93-2.41 (7H, m), 2.88 (3H, s), 2.80 (3H, s), 2.01-1.86 (2H, m), 1.79-1.68 (2H, m);
MS (ESI) 413 (M + H)⁺, 411 (M - H)⁻.

STEP 6. 2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5):

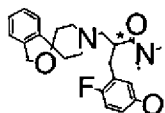
IR (KBr) ν_{\max} 3205, 2937, 1717, 1624 cm^{-1} ;

MS (ESI) 413 ($M + H$)⁺ 411 ($M - H$);

Anal. calcd. for $\text{C}_{30}\text{H}_{37}\text{N}_2\text{O}_{10}\text{F}$ (+ 1.6 H_2O): C, 56.88; H, 6.40; N, 4.42. Found: C, 56.59; H, 6.20; N, 4.06.

EXAMPLE 10

(-)-2-(2-FLUORO-5-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. (-)-2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

and

(+)-2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5 of example 9, 1.20 g) was separated into (-)-2-(2-fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (earlier peak) and (+)-2-(2-fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (later peak) by chiral column (Chiralpak AD, 20 mm I.D. x 250 mm (No.AD00CJ-IH003), DAICEL) using n-Hexane/Ethanol/Diethylamine = 90/10/0.1 as an eluent (Flow rate: 7 mL/min).

Earlier peak:

555 mg (46%) as a colorless amorphous solid;

Retention time 17 min;

Optical purity >99%ee;

¹H-NMR data was identical with that of 2-(2-fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5 of example 9);

MS (ESI) 413 (M + H)⁺, 411 (M – H).

Later peak:

545 mg (45%) as a colorless amorphous solid;

Retention time 19 min;

Optical purity >99%ee;

¹H-NMR data was identical with that of 2-(2-fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5 of example 9);

MS (ESI) 413 (M + H)⁺, 411 (M – H).

STEP 2. (-)-2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (-)-2-(2-fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

MS (ESI) 413 (M + H)⁺, 411 (M – H);

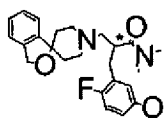
[α]_D²⁴ -18.36° (c 1.16, methanol);

Optical purity >99%ee;

Anal. calcd. for C₃₀H₃₇N₂O₁₀F: C, 59.59; H, 6.17; N, 4.63. Found: C, 59.50; H, 6.50; N, 4.45.

EXAMPLE 11

(+)-2-(2-FLUORO-5-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. (+)-2-(2-Fluoro-5-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step

- 5 5 of example 1 from (+)-2-(2-fluoro-5-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1 of example 10):

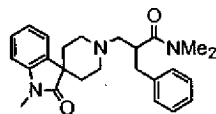
MS (ESI) 413 (M + H)⁺, 411 (M - H)⁻;

[α]_D²⁴ +14.70° (c 1.27, methanol);

- Anal. calcd. for C₃₀H₃₇N₂O₁₀F (+ 0.5 H₂O): C, 58.72; H, 6.24; N, 4.57. Found: C,
10 58.78; H, 6.49; N, 4.37.

EXAMPLE 12

2-BENZYL-N,N-DIMETHYL-3-(1-METHYL-2-OXO-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



15

STEP 1. *tert*-Butyl 2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate

The title compound was prepared according to the procedure described in step 1 of example 6 from 1,3-dihydro-2H-indol-2-one:

- 20 ¹H-NMR (CDCl₃) δ 7.92 (1H, br.s), 7.29-7.21 (2H, m), 7.07-7.02 (1H, m), 6.92-6.89 (1H, m), 3.90-3.75 (4H, m), 1.92-1.71 (4H, m), 1.50 (9H, s);

MS (ESI) 301 (M - H)⁻.

- STEP 2. *tert*-Butyl 1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate**

25

The title compound was prepared according to the procedure described in step 2 of example 6 from *tert*-butyl 2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 1):

¹H-NMR (CDCl₃) δ 7.32-7.26 (2H, m), 7.09-7.04 (1H, m), 6.87-6.85 (1H, m), 3.91-

3.74 (4H, m), 3.21 (3H, s), 1.87-1.71 (4H, m), 1.50 (9H, s).

STEP 3. 1-Methylspiro[indole-3,4'-piperidin]-2(1H)-one

The title compound was prepared according to the procedure described in step
5 3 of example 6 from *tert*-butyl 1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 2):

¹H-NMR (CDCl₃) δ 7.45-7.42 (1H, m), 7.32-7.25 (1H, m), 7.10-7.05 (1H, m), 6.87-6.84 (1H, m), 3.43-3.34 (2H, m), 3.12-3.03 (2H, m), 1.90-1.81 (2H, m), 1.76-1.68 (2H, m);

10 MS (ESI) 217 (M + H)⁺.

STEP 4. Ethyl 2-benzyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step
15 4 of example 4 from 1-methylspiro[indole-3,4'-piperidin]-2(1H)-one (step 3) and ethyl 2-benzylacrylate (*Tetrahedron Lett.* **1997**, *19*, 3753-3756.):

¹H-NMR (CDCl₃) δ 7.39 (1H, br.d, J=7.0 Hz), 7.30-7.18 (6H, m), 7.07-7.01 (1H, m), 6.84 (1H, br.d, J=7.7 Hz), 4.14-4.06 (2H, m), 3.19 (3H, s), 3.02-2.81 (6H, m), 2.77-2.69 (1H, m), 2.66-2.56 (2H, m), 1.98-1.90 (2H, m), 1.77-1.70 (2H, m), 1.17 (3H, t, J=7.0 Hz);

20 MS (ESI) 407 (M + H)⁺.

STEP 5. 2-Benzyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

25 The title compound was prepared according to the procedure described in step 5 of example 4 from ethyl 2-benzyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 4):

MS (ESI) 379 (M + H)⁺, 377 (M - H)⁻.

30 STEP 6. 2-Benzyl-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step

4 of example 1 from 2-benzyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 5):

¹H-NMR (CDCl₃) δ 7.40 (1H, br.d, J=7.3 Hz), 7.30-7.17 (6H, m), 7.06-7.01 (1H, m), 6.84 (1H, br.d, J=7.7 Hz), 3.30-3.16 (1H, m), 3.18 (3H, s), 3.08-2.80 (6H, m), 2.87 (3H, s), 2.72 (3H, s), 2.70-2.62 (2H, m), 1.98-1.67 (4H, m);
MS (ESI) 406 (M + H)⁺.

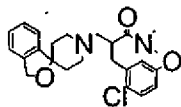
STEP 7. 2-Benzyl-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide citrate

10 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-benzyl-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide (step 6):

MS (ESI) 406 (M + H)⁺.

15 EXAMPLE 13

2-(2-CHLORO-5-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



20 STEP 1. *tert*-Butyl 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and [3-(bromomethyl)-4-chlorophenoxy](*tert*-butyl)dimethylsilane (*J. Org. Chem.* **1996**, *61*, 6974.):

25 ¹H-NMR (CDCl₃) δ 7.28-7.09 (5H, m), 6.74 (1H, d, J=3.0 Hz), 6.62 (1H, dd, J=8.7, 3.0 Hz), 5.06 (2H, s), 3.49-2.69 (6H, m), 2.52-2.38 (3H, m), 1.93-1.70 (4H, m), 1.39 (9H, s), 0.96 (9H, s), 0.18 (6H, s);
MS (ESI) 572 (M + H)⁺.

30 STEP 2. 2-(5-{[*tert*-Butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (CDCl₃) δ 7.85-7.01 (5H, m), 6.78-6.65 (2H, m), 5.06 (2H, s), 3.79-2.71 (9H, m), 2.61-2.28 (2H, m), 1.92-1.72 (2H, m), 0.96 (9H, s), 0.18 (6H, s);
MS (ESI) 516 (M + H)⁺.

STEP 3. 2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 7.31-7.11 (4H, m), 7.17 (1H, d, J=8.7 Hz), 6.95 (1H, d, J=3.0 Hz), 6.71 (1H, dd, J=8.7, 3.0 Hz), 5.06 (2H, s), 3.59-3.47 (1H, m), 3.20 (1H, dd, J=12.7, 4.0 Hz), 2.94-2.42 (7H, m), 2.87 (3H, s), 2.70 (3H, s), 2.03-1.87 (2H, m), 1.80-1.69 (2H, m);
MS (ESI) 429 (M + H)⁺, 427 (M - H)⁻.

STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

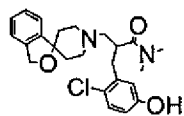
IR (KBr)ν_{max} 3391, 1724, 1624 cm⁻¹;

MS (ESI) 414 (M + H)⁺;

Anal. calcd. for C₃₀H₃₇N₂O₁₀Cl (+ 1 H₂O): C, 56.38; H, 6.15; N, 4.38. Found: C, 56.78; H, 6.37; N, 4.10.

EXAMPLE 14

(-)-2-(2-CHLORO-4-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. (-)-2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

and

5 (+)-2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3 of example 13, 160 mg) was separated into (-)-2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (earlier peak) and (+)-2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (later peak) by chiral column (Chiralpak AD, 20 mm I.D. x 250 mm (No.AD00CJ-IH003), DAICEL) using n-Hexane/Ethanol/Diethylamine = 90/10/0.1 as an eluent (Flow rate: 10 mL/min).

15

Earlier peak:

67.6 mg (42%) as a colorless amorphous solid;

Retention time 13 min;

Optical purity 99%ee;

20 ¹H-NMR data was identical with that of 2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3 of example 13);

MS (ESI) 429 (M + H)⁺, 427 (M - H)⁻;

[α]_D²³ -14.95° (c 0.535, methanol).

25

Later peak:

67.2 mg (42%) as a colorless amorphous solid;

Retention time 15 min;

Optical purity 99%ee;

30 ¹H-NMR data was identical with that of 2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3 of example

13);

MS (ESI) 429 (M + H)⁺, 427 (M – H)[–];

[α]_D²³ +6.87° (c 0.495, methanol).

5 STEP 2. (-)-2-(2-Chloro-4-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (-)-2-(2-chloro-4-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

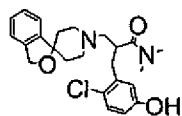
10 MS (ESI) 429 (M + H)⁺, 427 (M – H)[–];

[α]_D²³ -10.00° (c 0.44, methanol);

Anal. calcd. for C₃₀H₃₇N₂O₁₀Cl (+ 2 H₂O): C, 54.83; H, 6.29; N, 4.26. Found: C, 55.18; H, 6.04; N, 4.24.

15 EXAMPLE 15

(+)-2-(2-CHLORO-4-HYDROXYBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



20 STEP 1. (+)-2-(2-Chloro-4-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (+)-2-(2-chloro-4-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1 of example 14):

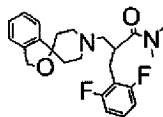
MS (ESI) 429 (M + H)⁺, 427 (M – H)[–];

25 [α]_D²³ +6.52° (c 0.47, methanol);

Anal. calcd. for C₃₀H₃₇N₂O₁₀Cl (+ 2.1 H₂O): C, 54.68; H, 6.30; N, 4.25. Found: C, 54.39; H, 5.96; N, 4.00.

EXAMPLE 16

30 2-(2,6-DIFLUOROBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-

BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATESTEP 1. *tert*-Butyl 2-(2,6-difluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

- 5 The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 2-(bromomethyl)-1,3-difluorobenzene:
- ¹H-NMR (CDCl₃) δ 7.30-7.05 (5H, m), 6.90-6.80 (2H, m), 5.05 (2H, s), 2.96-2.70 (6H, m), 2.56-2.34 (3H, m), 1.96-1.68 (4H, m), 1.37 (9H, s);
- 10 MS (ESI) 444 (M + H)⁺.

STEP 2. 2-(2,6-Difluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

- The title compound was prepared according to the procedure described in step
- 15 3 of example 1 from *tert*-butyl 2-(2,6-difluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):
- ¹H-NMR (CDCl₃) δ 7.45-6.86 (7H, m), 5.06 (2H, s), 3.76-2.90 (9H, m), 2.49-2.31 (2H, m), 1.98-1.81 (2H, m);
- MS (ESI) 388 (M + H)⁺, 386 (M - H)⁻.

20

STEP 3. 2-(2,6-Difluorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

- The title compound was prepared according to the procedure described in step
- 4 of example 1 from 2-(2,6-difluorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-
- 25 piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):
- ¹H-NMR (CDCl₃) δ 7.29-7.05 (5H, m), 6.88-6.83 (2H, m), 5.03 (2H, s), 3.39-3.28 (1H, m), 3.06-2.81 (3H, m), 2.97 (3H, s), 2.95 (3H, s), 2.78-2.68 (2H, m), 2.51 (1H, dd, J=12.5, 6.4 Hz), 2.42-2.30 (2H, m), 1.80-1.69 (2H, m);
- MS (ESI) 415 (M + H)⁺.

30

STEP 4. 2-(2,6-Difluorobenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2,6-difluorobenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

IR (KBr) ν_{\max} 3034, 2949, 1728, 1626 cm^{-1} ;

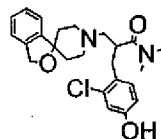
MS (ESI) 415 (M + H)⁺;

Anal. calcd. for $\text{C}_{30}\text{H}_{36}\text{N}_2\text{O}_6\text{F}_2$ (+ 1 H_2O): C, 57.69; H, 6.13; N, 4.48. Found: C, 57.51; H, 6.16; N; 4.35.

10

EXAMPLE 17

2-(2-CHLORO-4-HYDROXYBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



15 STEP 1. (4-{{tert-Butyl(dimethyl)silyl}oxy}-2-chlorophenyl)methanol

To a stirred solution of 4-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzaldehyde (WO 2003051797, 1.58 g, 5.83 mmol) in methanol (5 mL) was added sodium borohydride (264 mg, 7.00 mmol) at 0 °C. The mixture was stirred at room temperature for 3 h, and quenched by addition of aqueous ammonium chloride.

20 The mixture was extracted with ethyl acetate (200 mL), and the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (100 g) eluting with hexane/ethyl acetate (20/1 to 10/1) to afford 1.51 g (95%) of the title compound as a colorless oil:
¹H-NMR (CDCl_3) δ 7.30 (1H, d, J=8.5 Hz), 6.87(1H, d, J=2.4 Hz), 6.74 (1H, dd, J=8.5, 2.4 Hz), 4.70 (2H, br.s), 0.98 (9H, s), 0.20 (6H, s);
25 MS (ESI) 255 (M + H)⁺.

STEP 2. tert-Butyl[3-chloro-4-(chloromethyl)phenoxy]dimethylsilane

To a stirred solution of tert-butyl[3-chloro-4-(chloromethyl)phenoxy]dimethylsilane (step 1, 500 mg, 1.83 mmol) in

30

dichloromethane (5 mL) were added triethylamine (0.139 mL, 2.75 mmol) and methane sulfonylchloride (231 mg, 2.02 mmol) at room temperature. The mixture was stirred for 2 h at the same temperature. The mixture was diluted with ethyl acetate (100 mL), and the mixture was washed with water and brine, dried over sodium sulfate and evaporated. The residue was purified by silica gel (40 g) eluting with hexane/ethyl acetate (10/1) to afford 580 mg (quant.) of the title compound as a colorless oil:

¹H-NMR (CDCl₃) δ 7.87-7.26 (1H, m), 6.93-6.71 (2H, m), 4.66 (2H, s), 0.97 (9H, s), 0.21 (6H, s).

10

STEP 3. *tert*-Butyl 2-(4-[[*tert*-butyl(dimethyl)silyl]oxy]-2-chlorobenzyl)-3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and *tert*-butyl[3-chloro-4-(chloromethyl)phenoxy]dimethylsilane (step 2):

¹H-NMR (CDCl₃) δ 7.38-6.61 (7H, m), 5.06 (2H, s), 3.00-2.33 (9H, m), 2.04-1.65 (4H, m), 1.86 (9H, s), 0.97 (9H, s), 0.18 (6H, s);
MS (ESI) 572 (M + H)⁺.

20

STEP 4. 2-(4-[[*tert*-Butyl(dimethyl)silyl]oxy]-2-chlorobenzyl)-3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(4-[[*tert*-butyl(dimethyl)silyl]oxy]-2-chlorobenzyl)-3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 3):

¹H-NMR (CDCl₃) δ 7.83-6.69 (7H, m), 5.06 (2H, s), 3.78-2.78 (9H, m), 2.54-2.31 (2H, m), 2.00-1.80 (2H, m), 0.97 (9H, s), 0.20 (6H, s);
MS (ESI) 516 (M + H)⁺, 514 (M - H)⁻.

STEP 5. 2-(2-Chloro-4-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step

4 of example 1 from 2-(4-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 4):

¹H-NMR (CDCl₃) δ 7.81-7.06 (4H, m), 7.02 (1H, d, J=8.2 Hz), 6.78 (1H, d, J=2.6 Hz), 6.57 (1H, dd, J=8.2, 2.6 Hz), 5.05 (2H, s), 3.53-3.38 (1H, m), 3.04-2.41 (8H, m), 2.88 (3H, s), 2.86 (3H, s), 2.02-1.68 (4H, m);

MS (ESI) 429 (M + H)⁺, 427 (M - H)⁻.

10 STEP 6. 2-(2-Chloro-4-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-4-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5):

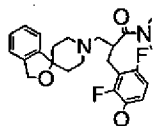
IR (KBr) ν_{\max} 3041, 1724, 1611 cm⁻¹;

15 MS (ESI) 429 (M + H)⁺, 427 (M - H)⁻;

Anal. calcd. for C₃₀H₃₇N₂O₁₀Cl (+ 2 H₂O): C, 54.83; H, 6.29; N, 4.26. Found: C, 54.91; H, 6.10; N, 4.32.

EXAMPLE 18

20 2-(2,6-DIFLUORO-3-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. 2,4-Difluoro-3-(hydroxymethyl)phenol

To a stirred solution of *tert*-butyl(2,4-difluorophenoxy)dimethylsilane (*J. Med. Chem.* **1993**, 36, 3947., 1.50 g, 6.14 mmol) in tetrahydrofuran (30 mL) was added a 1.57 M solution of *n*-butyllithium in hexane (4.69 mL, 7.37 mmol) at -78 °C over 10 minutes, and the mixture was stirred at -78 °C for 2 h. To the mixture, *N,N*-dimethylformamide (0.950 mL, 2.28 mmol) was added at -78 °C. The mixture was stirred at -78 °C for 1 h, allowed to warm to room temperature and stand at room temperature for 16 h. The mixture was diluted with methanol (20 mL), and to the

mixture was added sodium borohydride (696 mg, 18.4 mmol) at 0 °C. The mixture was stirred at room temperature for 1.5 h. The reaction was quenched by addition of aqueous ammonium chloride at 0 °C to be pH=7. The mixture was extracted with diethyl ether (200 mL) and the organic layer was washed with brine, dried over magnesium sulfate and evaporated. The residue was purified by column chromatography on silica gel (100 g) eluting with hexane/ethyl acetate (2/1) to afford 410 mg (42%) of the title as a colorless oil:

¹H-NMR (CDCl₃) δ 6.93 (1H, td, J=9.2, 5.3 Hz), 6.81(1H, td, J=9.2, 1.8 Hz), 4.80 (2H, s), 0.98 (9H, s), 0.20 (6H, s);

MS (EI) 160 (M)⁺.

STEP 2. 3-(Bromomethyl)-2,4-difluorophenol

To a stirred solution of 2,4-difluoro-3-(hydroxymethyl)phenol (step 1, 410 mg, 256 mmol) in diethyl ether (4 mL) and dichloromethane (1 mL) was added phosphorus tribromide (0.257 mL, 2.71 mmol) at 0 °C. The mixture was stirred for 30 min, and then the mixture was poured onto ice-aqueous sodium bicarbonate. The mixture was extracted with ethyl acetate (200 mL), and the organic layer was washed with water and brine, dried over magnesium sulfate and evaporated to afford 266 mg (47%) of the title compound as a colorless oil, which was used in the next step without purification:

¹H-NMR (CDCl₃) δ 6.95 (1H, td, J=9.0, 5.4 Hz), 6.81 (1H, td, J=9.0, 1.8 Hz), 4.52 (2H, s).

STEP 3. *tert*-Butyl 2-(2,6-difluoro-3-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate and 3-(bromomethyl)-2,4-difluorophenol (step 2):

¹H-NMR (CDCl₃) δ 7.30-7.18 (3H, m), 7.12-7.06 (1H, m), 6.82 (1H, td, J=9.1, 5.3 Hz), 6.73 (1H, td, J=9.1, 1.5 Hz), 5.05 (2H, m), 2.96-2.38 (9H, m), 1.97-1.69 (4H, m), 1.87 (9H, s);

MS (ESI) 460 (M + H)⁺, 458 (M - H)⁻.

STEP 4. 2-(2,6-Difluoro-3-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 5 of example 1 from *tert*-butyl 2-(2,6-difluoro-3-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 3):

¹H-NMR (CDCl₃) δ 7.84-7.10 (4H, m), 6.93-6.84 (1H, m), 6.78-6.70 (1H, m), 5.06 (2H, s), 3.71-3.58 (3H, m), 3.39-2.89 (6H, m), 2.47-2.29 (2H, m), 1.94-1.83 (2H, m); MS (ESI) 404 (M + H)⁺.

10

STEP 5. 2-(2,6-Difluoro-3-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2,6-difluoro-3-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 4):

¹H-NMR (CDCl₃) δ 7.28-7.16 (3H, m), 7.09-7.05 (1H, m), 6.82-6.66 (2H, m), 5.02 (2H, s), 3.44-2.68 (6H, m), 3.03 (3H, s), 2.95 (3H, s), 2.60-2.37 (3H, m), 1.95-1.63 (4H, m); MS (ESI) 431 (M + H)⁺, 429 (M - H)⁻.

20

STEP 6. 2-(2,6-Difluoro-3-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2,6-difluoro-3-hydroxybenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5):

IR (KBr)ν_{max} 2951, 1728, 1628 cm⁻¹;

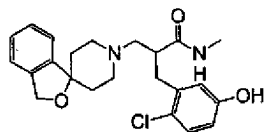
MS (ESI) 431 (M + H)⁺, 429 (M - H)⁻;

Anal. calcd. for C₃₀H₃₆N₂O₁₀F₂ (+ 1 H₂O): C, 56.25; H, 5.98; N, 4.37. Found: C, 55.94; H, 6.02; N, 4.17.

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EXAMPLE 19

2-(2-CHLORO-5-HYDROXYBENZYL)-*N*-METHYL-3-(1'*H*,3*H*-SPIRO[2-

BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE

5 STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and methylamine hydrochloride:

- 10 ¹H-NMR (DMSO-*d*₆) δ 9.55-9.50 (1H, br.m), 7.82-7.67 (1H, m), 7.30-7.20 (4H, m), 7.16 (1H, d, J=8.6 Hz), 6.67 (1H, d, J=2.8 Hz), 6.61 (1H, dd, J=8.6, 2.9 Hz), 4.95 (2H, br.s), 2.95-2.45 (9H, m), 2.40-2.10 (3H, m), 1.95-1.70 (2H, m), 1.70-1.50 (2H, m)
MS (ESI) 415 (M + H)⁺, 413 (M - H)⁻.

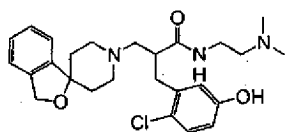
15 STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared mixture according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

- 20 MS (ESI) 415 (M + H)⁺, 413 (M - H)⁻;
Anal. calcd. for C₂₉H₃₅N₂O₁₀Cl (+ 1.3 H₂O): C, 55.25; H, 6.01; N, 4.44. Found: C, 54.92; H, 5.78; N, 4.41.

EXAMPLE 20

- 25 2-(2-CHLORO-5-HYDROXYBENZYL)-N-[2-(DIMETHYLAMINO)ETHYL]-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-N-[2-(dimethylamino)ethyl]-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and *N,N*-dimethylethane-1,2-diamine:

¹H-NMR (CDCl₃) δ 7.50-7.40 (1H, m), 7.35-7.05 (5H, m), 6.93-6.85 (1H, m), 6.69-6.60 (1H, m), 5.05 (2H, br.s), 3.39-3.22 (2H, m), 3.05-2.15 (17H, m), 2.05-1.65 (4H, m);

MS (ESI) 472 (M + H)⁺, 470 (M - H)⁻.

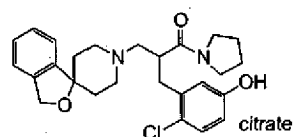
STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-[2-(dimethylamino)ethyl]-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared mixture according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-N-[2-(dimethylamino)ethyl]-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

MS (ESI) 472 (M + H)⁺, 470 (M - H)⁻.

EXAMPLE 21

4-CHLORO-3-[3-OXO-3-PYRROLIDIN-1-YL-2-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YLMETHYL)PROPYL]PHENOL CITRATE



STEP 1. *tert*-Butyl 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

To a solution of *tert*-butyl 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1 of example 13, 2.5 g, 4.3 mmol) in tetrahydrofuran was added a solution of tetrabutylammonium fluoride (1.0 M in tetrahydrofuran, 4.3 mL, 4.3 mmol) and the mixture was stirred at room temperature for 3 h. Water (50 mL) was added to the mixture and the mixture was extracted with ethyl acetate (50 mL x 3). The combined organic layers were washed with brine (50 mL), dried over magnesium sulfate and evaporated. The residue was purified by column chromatography on silica gel eluting with hexane/ethyl acetate (3/1) to afford 1.8 g (94%) of the title compound as a white powder:

¹H-NMR (CDCl₃) δ 7.32-7.04 (5H, m), 6.76 (1H, d, J=3.0 Hz), 6.63 (1H, dd, J= 8.6, 3.0 Hz), 5.06 (2H, s), 3.08-2.71 (6H, m), 2.60-2.37 (3H, m), 2.02 -1.84 (2H, m), 1.80-1.67 (2H, m), 1.38 (9H, s).

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid

To a solution of *tert*-butyl 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1, 1.8 g, 4.0 mmol) in dichloromethane was added trifluoroacetic acid (4.0 mL) and the mixture was stirred at room temperature for 4 h. The volatile materials were removed to give a residue, which was dissolved into dichloromethane. An amine coated silica gel (30-50 μm, 20 g) was added to the solution and the resulting suspension was filtered. The amine coated silica gel was washed with dichloromethane/methanol (10/1). The combined organic layers were concentrated to give a white powder. The powder was washed with isopropyl alcohol to afford 0.92 g (57%) of the title compound:

¹H-NMR (DMSO-*d*₆) δ 9.50 (1H, br.s), 7.23-6.98 (5H, m), 6.66-6.48 (2H, m), 4.84 (2H, s), 2.86-2.53 (6H, m), 2.46-2.12 (3H, m), 1.84-1.63 (2H, m), 1.59-1.43 (2H, m).

STEP 3. 4-Chloro-3-[3-oxo-3-pyrrolidin-1-yl-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]propyl]phenol

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-

1,4'-piperidin]-1'-yl)propanoic acid (step 2) and pyrrolidine:

¹H-NMR (CDCl₃) δ 9.79 (1H, br.s), 7.48-7.00 (6H, m), 6.81-6.30 (1H, m), 5.06 (2H, s), 3.63-3.16 (5H, m), 3.05-2.40 (8H, m), 2.11-1.44 (8H, m).

5 STEP 4. 4-Chloro-3-[3-oxo-3-pyrrolidin-1-yl-2-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol citrate

To a solution of 4-chloro-3-[3-oxo-3-pyrrolidin-1-yl-2-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol (step 3, 180 mg, 0.39 mmol) in methanol (1.9 mL) was added a solution of citric acid (74 mg, 0.39 mmol) in
10 methanol (1.9 mL). The resulting solution was filtered and the filtrate was evaporated to give a white powder. The white powder was washed with ethyl acetate and dried to afford 210 mg (84%) of the title compound:

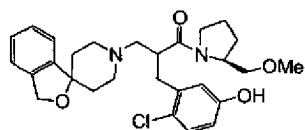
IR (KBr)_{v_{max}} 3398, 2970, 2880, 1736, 1618, 1244 cm⁻¹;

MS (ESI) 455, 457 (M + H)⁺; 453, 455 (M - H)⁻;

15 Anal. calcd. for C₂₆H₃₁N₂O₃Cl.C₆H₈O₇ (+ 1.0 H₂O): C, 57.78; H, 6.21; N, 4.21.
Found: C, 59.98; H, 6.44; N, 4.04.

EXAMPLE 22

20 4-CHLORO-3-[3-[(2*S*)-2-(METHOXYMETHYL)PYRROLIDIN-1-YL]-3-OXO-2-(1*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YLMETHYL)PROPYL]PHENOL CITRATE



25 STEP 1. 4-Chloro-3-[3-[(2*S*)-2-(methoxymethyl)pyrrolidin-1-yl]-3-oxo-2-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol

The title compound was prepared as a diastereo-mixture according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and (2*S*)-2-(methoxymethyl)pyrrolidine:

30 ¹H-NMR (CDCl₃) δ 7.35-7.05 (5H, m), 7.05-6.95 (1H, m), 6.75-6.65 (1H, m), 5.10-

5.02 (2H, m), 4.35-2.30 (17H, m), 2.20-1.40 (8H, m);

MS (ESI) 499 (M + H)⁺, 497 (M - H)⁻.

5 STEP 2. 4-Chloro-3-[3-[(2S)-2-(methoxymethyl)pyrrolidin-1-yl]-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol citrate

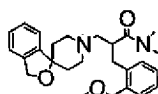
The title compound was prepared according to the procedure described in step 5 of example 1 from 4-chloro-3-[3-[(2S)-2-(methoxymethyl)pyrrolidin-1-yl]-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol (step 1):

MS (ESI) 499 (M + H)⁺, 497 (M - H)⁻;

10 Anal. calcd. for C₃₄H₄₃N₂O₁₁Cl (+ 1.1 H₂O): C, 57.44; H, 6.41; N, 3.94. Found: C, 57.17; H, 6.50; N; 3.69.

EXAMPLE 23

15 2-[2-(METHOXYMETHYL)BENZYL]-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. tert-Butyl 2-[2-(methoxymethyl)benzyl]-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

20 The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 1-(bromomethyl)-2-(methoxymethyl)benzene (WO 2003106443):

¹H-NMR (CDCl₃) δ 7.35-7.07 (8H, m), 5.06 (2H, s), 4.56 (1H, d, J=11.5 Hz), 4.45 (1H, d, J=11.5 Hz), 3.41 (3H, s), 2.96-2.71 (6H, m), 2.54-2.33 (3H, m), 1.98-1.68 (4H, m), 1.35 (9H, s);

25 MS (ESI) 452 (M + H)⁺.

STEP 2. 2-[2-(Methoxymethyl)benzyl]-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

30 The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-[2-(methoxymethyl)benzyl]-3-(1'H,3H-spiro[2-

benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (CDCl₃) δ 7.39-7.06 (8H, m), 5.04 (2H, s), 4.51 (1H, d, J=10.9 Hz), 4.46 (1H, d, J=10.9 Hz), 3.71-2.75 (9H, m), 3.45 (3H, s), 2.47-2.27 (2H, m), 1.92-1.77 (2H, m);

5 MS (ESI) 396 (M + H)⁺, 394 (M - H)⁻.

STEP 3. 2-[2-(Methoxymethyl)benzyl]-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step
10 4 of example 1 from 2-[2-(methoxymethyl)benzyl]-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 7.34-7.12 (8H, m), 5.06 (2H, s), 4.59 (1H, d, J=11.0 Hz), 4.41 (1H, d, J=11.0 Hz), 3.44 (3H, s), 3.41-3.27 (1H, m), 3.11-2.40 (8H, m), 2.85 (3H, s), 2.56 (3H, s), 2.03-1.88 (2H, m), 1.77-1.70 (2H, m);

15 MS (ESI) 423 (M + H)⁺.

STEP 4. 2-[2-(Methoxymethyl)benzyl]-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step
20 5 of example 1 from 2-[2-(methoxymethyl)benzyl]-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

IR (KBr)ν_{max} 3398, 3018, 1732, 1624 cm⁻¹;

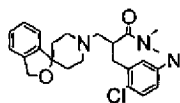
MS (ESI) 423 (M + H)⁺;

Anal. calcd. for C₃₂H₄₂N₂O₁₀ (+ 1 H₂O): C, 60.75; H, 7.01; N, 4.43. Found: C,

25 61.00; H, 7.09; N, 4.41.

EXAMPLE 24

2-(5-AMINO-2-CHLOROBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



30

STEP 1. 2-(Bromomethyl)-1-chloro-4-nitrobenzene

The title compound was prepared according to the procedure described in step 2 of example 18 from (2-chloro-5-nitrophenyl)methanol:

¹H-NMR (CDCl₃) δ 8.36 (1H, d, J=2.6 Hz), 8.14 (1H, dd, J=8.9, 2.6 Hz), 7.59 (1H, d, J=8.9 Hz), 4.62 (2H, s).

5

STEP 2. *tert*-Butyl 2-(2-chloro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 2-(bromomethyl)-1-chloro-4-nitrobenzene (step 1):

10

¹H-NMR (CDCl₃) δ 8.23 (1H, d, J=2.8 Hz), 8.04 (1H, dd, J=8.7, 2.8 Hz), 7.53 (1H, d, J=8.7 Hz), 7.31-7.07 (4H, m), 5.06 (2H, s), 3.24-2.71 (6H, m), 2.60-2.41 (3H, m), 1.98-1.66 (4H, m), 1.39 (9H, s);

15

MS (ESI) 487 (M + H)⁺.

STEP 3. 2-(2-Chloro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(2-chloro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 2):

20

¹H-NMR (CDCl₃) δ 8.17 (1H, d, J=2.5 Hz), 8.10 (1H, dd, J=8.6, 2.5 Hz), 7.58 (1H, d, J=8.6 Hz), 7.34-7.11 (4H, m), 5.07 (2H, s), 3.79-3.00 (9H, m), 2.53-2.32 (2H, m), 1.96-1.84 (2H, m);

25

MS (ESI) 431 (M + H)⁺.

STEP 4. 2-(2-Chloro-5-nitrobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 3):

30

¹H-NMR (CDCl₃) δ 8.19 (1H, d, J=2.7 Hz), 8.03 (1H, d, J=8.7, 2.7 Hz), 7.51 (1H, d,

$J=8.7$ Hz), 7.31-7.09 (4H, m), 5.05 (2H, s), 3.46-3.36 (1H, m), 3.28 (1H, dd, $J=13.5$, 4.9 Hz), 3.11 (1H, dd, $J=13.5$, 8.7 Hz), 2.97-2.36 (6H, m), 2.90 (6H, s), 1.98-1.66 (4H, m);

MS (ESI) 458 (M + H)⁺.

5

STEP 5. 2-(5-Amino-2-chlorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

A mixture of 2-(2-chloro-5-nitrobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 4, 200 mg, 0.437 mmol), iron
10 (112 mg, 2.19 mmol) and ammonium chloride (11.5 mg, 0.219 mmol) in ethanol (10 mL) and water (1 mL) was stirred under reflux for 2 h. The mixture was filtered through a celite-pad, and the filtrate was concentrated. The residue was diluted with dichloromethane (100 mL), and the mixture was washed with aqueous sodium bicarbonate and brine, dried over sodium sulfate and concentrated. The residue was
15 purified by column chromatography on silica gel (40 g) eluting with dichloromethane/methanol (10/1) to afford 168 mg (90%) of the title compound as a pale yellow form:

¹H-NMR (CDCl₃) δ 7.31-7.11 (4H, m), 7.07 (1H, d, $J=8.4$ Hz), 6.55 (1H, d, $J=3.0$ Hz), 6.48 (1H, dd, $J=8.4$, 3.0 Hz), 5.05 (2H, s), 3.54-3.39 (1H, m), 3.14-2.38 (8H, m),
20 2.87 (3H, s), 2.75 (3H, s), 2.02-1.87 (2H, m), 1.78-1.68 (2H, m);

MS (ESI) 428 (M + H)⁺.

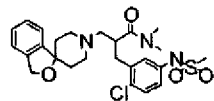
STEP 6. 2-(5-Amino-2-chlorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

25 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(5-amino-2-chlorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5):

IR (KBr) ν_{\max} 3360, 3240, 1717, 1624 cm⁻¹;

MS (ESI) 428 (M + H)⁺;

30 Anal. calcd. for C₃₀H₃₈N₃O₉Cl (+ 1.5 H₂O): C, 55.68; H, 6.39; N, 6.49. Found: C, 55.99; H, 6.31; N, 6.61.

EXAMPLE 25**2-{2-CHLORO-5-[(METHYLSULFONYL)AMINO]BENZYL}-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE**

5

STEP 1. 2-{2-Chloro-5-[(methylsulfonyl)amino]benzyl}-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

To a stirred solution of 2-(5-amino-2-chlorobenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5 of example 24, 138 mg, 0.322 mmol) and triethylamine (0.067 mL, 0.483 mmol) in dichloromethane (5 mL) was added a solution of methansulfonyl chloride (40.6 mg, 0.355 mmol) in dichloromethane (1 mL) at 0 °C. The mixture was stirred at 0 °C for 2 h, and quenched by addition of aqueous sodium bicarbonate. The mixture was extracted with dichloromethane (40 mL), and the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (40 g), eluting with dichloromethane/ethyl acetate (1/1) then ethyl acetate to afford 81 mg (50%) of the title compound as a white form:

¹H-NMR (CDCl₃) δ 7.34-7.07 (7H, m), 5.06 (2H, s), 3.52-3.39 (1H, m), 3.20 (1H, dd, J=13.0, 4.3 Hz), 3.16-2.38 (7H, m), 3.01 (3H, s), 2.86 (3H, s), 2.82 (3H, s), 2.03-1.83 (2H, m), 1.80-1.68 (2H, m);

MS (ESI) 506 (M + H)⁺, 504 (M - H)⁻.

20

STEP 2 2-{2-Chloro-5-[(methylsulfonyl)amino]benzyl}-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-{2-chloro-5-[(methylsulfonyl)amino]benzyl}-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

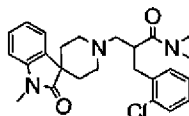
25

IR (KBr) ν_{max} 3414, 3028, 2934, 1724, 1628 cm⁻¹;

MS (ESI) 506 (M + H)⁺, 504 (M - H)⁻;

30

Anal. calcd. for C₃₁H₄₀N₃O₁₁ClS (+ 1 H₂O): C, 51.99; H, 5.91; N, 5.87. Found: C, 51.61; H, 5.89; N, 5.77.

EXAMPLE 26**2-(2-CHLOROBENZYL)-N,N-DIMETHYL-3-(1-METHYL-2-OXO-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)PROPANAMIDE****5 CITRATE****STEP 1. Ethyl 3-(2-chlorophenyl)-2-(diethoxyphosphoryl)propanoate**

- 10 To a stirred solution of ethyl (diethoxyphosphoryl)acetate (10.0 g, 44.6 mmol) in *N,N*-dimethylformamide (100 mL) was added 60% sodium hydride in mineral oil (1.96 g, 49.1 mmol) at 0 °C and the mixture was stirred for 1 h at the same temperature. To the mixture was added 1-(bromomethyl)-2-chlorobenzene (6.35 mL, 49.1 mmol) at 0 °C and the resulting mixture was stirred for 18 h at the room
- 15 temperature. The reaction mixture was quenched by the addition of water, then extracted with diethyl ether (200 mL × 2), and the combined organic layers were washed with water (100 mL) and brine (100 mL), dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (500 g) eluting with hexane/ethyl acetate (1/1) to afford 14.6 g (93%) of the title compound
- 20 as a colorless oil:
- ¹H-NMR (CDCl₃) δ 7.36-7.09 (4H, m), 4.26-4.06 (6H, m), 3.52-3.27 (3H, m), 1.39-1.33 (6H, m), 1.15 (3H, t, J=7.0 Hz).

STEP 2. Ethyl 2-(2-chlorobenzyl)acrylate

- 25 To a stirred mixture of ethyl 3-(2-chlorophenyl)-2-(diethoxyphosphoryl)propanoate (step 1, 14.6 g, 41.9 mmol) and 37% formaldehyde in water (20 mL) was added a solution of potassium carbonate (17.4 g) in water (80 mL) at the room temperature and the mixture was stirred for 6 h at 90 °C. After cooling to room temperature, the mixture was extracted with diethyl ether (300 mL),
- 30 and then the organic layer was washed with brine (100 mL), dried over magnesium

sulfate, and evaporated. The residue was purified by column chromatography on silica gel (300 g) eluting with hexane/ethyl acetate (30/1) to afford 6.57 g (70%) of the title compound as a colorless oil:

¹H-NMR (CDCl₃) δ 7.39-7.36 (1H, m), 7.25-7.16 (3H, m), 6.27 (1H, q, J=1.3 Hz),
5 5.33 (1H, q, J=1.7 Hz), 4.22 (2H, q, J=7.2 Hz), 3.76 (2H, t, J=1.4 Hz), 1.29 (3H, t, J=6.0 Hz).

STEP 3. Ethyl 2-(2-chlorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

10 The title compound was prepared according to the procedure described in step 4 of example 4 from 1-methylspiro[indole-3,4'-piperidin]-2(1H)-one (step 3 of example 12) and ethyl 2-(2-chlorobenzyl)acrylate (step 2):

¹H-NMR (CDCl₃) δ 7.41-7.02 (7H, m), 6.85-6.80 (1H, m), 4.14-4.02 (2H, m), 3.19-2.59 (12H, m), 1.98-1.68 (4H, m), 1.18-1.12 (3H, m);

15 MS (ESI) 441 (M + H)⁺.

STEP 4. 2-(2-Chlorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

20 The title compound was prepared according to the procedure described in step 5 of example 4 from ethyl 2-(2-chlorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 3):

MS (ESI) 413 (M + H)⁺, 411 (M - H)⁻.

STEP 5. 2-(2-Chlorobenzyl)-N,N-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanamide

25 The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 4):

¹H-NMR (CDCl₃) δ 7.41 (1H, d, J=7.5 Hz), 7.35-7.14 (5H, m), 7.07-7.02 (1H, m),
30 6.84 (1H, d, J=7.3 Hz), 3.53-3.44 (1H, m), 3.21-3.13 (5H, m), 3.01-2.84 (7H, m), 2.74-2.62 (5H, m), 1.97-1.89 (2H, m), 1.80-1.70 (2H, m);

MS (ESI) 440 (M + H)⁺.

STEP 6. 2-(2-Chlorobenzyl)-N,N-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanamide citrate

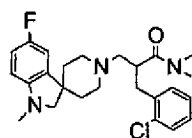
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chlorobenzyl)-N,N-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanamide (step 5):

MS (ESI) 440 (M + H)⁺;

Anal. calcd. for C₃₁H₃₈N₃O₉Cl (+ 0.8 H₂O): C, 57.59; H, 6.17; N, 6.50. Found: C, 57.28; H, 6.12; N, 6.54.

EXAMPLE 27

2-(2-CHLOROBENZYL)-3-(5-FLUORO-1-METHYL-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE CITRATE



STEP 1. Ethyl 2-(2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from ethyl 2-(2-chlorobenzyl)acrylate (step 2 of example 26):

¹H-NMR (CDCl₃) δ 7.36-7.33 (1H, m), 7.23-7.14 (3H, m), 6.80-6.82 (2H, m), 6.35 (1H, dd, J=8.4, 3.9 Hz), 4.14-4.03 (2H, m), 3.16 (2H, s), 3.13-3.05 (2H, m), 2.95-2.72 (4H, m), 2.71 (3H, s), 2.49 (1H, dd, J=12.3, 5.9 Hz), 2.12-2.06 (2H, m), 1.80 (2H, td, J=12.6, 4.2 Hz), 1.66 (2H, br.d, J=14.1 Hz), 1.15 (3H, t, J=7.1 Hz);

MS (ESI) 445 (M + H)⁺.

STEP 2. 2-(2-Chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described step 5

in of example 4 from ethyl 2-(2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 1):

MS (ESI) 417 (M + H)⁺, 415 (M - H)⁻.

5 STEP 3. 2-(2-Chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 2):

10 ¹H-NMR (CDCl₃) δ 7.35-7.32 (1H, m), 7.22-7.14 (3H, m), 6.80-6.73 (2H, m), 6.37-6.33 (1H, m), 3.41 (1H, br.s), 3.17-3.11 (4H, m), 2.88-2.76 (6H, m), 2.71 (3H, s), 2.70 (3H, s), 2.51 (1H, dd, J=12.6, 6.1 Hz), 2.19-2.08 (2H, m), 1.86-1.77 (2H, m), 1.69-1.63 (2H, m);

MS (ESI) 444 (M + H)⁺.

15

STEP 4. 2-(2-Chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 3):

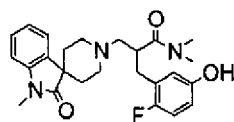
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MS (ESI) 444 (M + H)⁺;

Anal. calcd. for C₃₁H₃₉N₃O₈FCI (+ 0.9 H₂O): C, 57.08; H, 6.30; N, 6.44. Found: C, 56.73; H, 6.22; N; 6.30.

25 EXAMPLE 28

2-(2-FLUORO-5-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1-METHYL-2-OXO-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



30

STEP 1. Ethyl 3-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorophenyl)-2-(diethoxyphosphoryl)propanoate

The title compound was prepared according to the procedure described in step 1 of example 26 from [3-(bromomethyl)-4-fluorophenoxy](*tert*-butyl)dimethylsilane (step 2 of example 9):

¹H-NMR (CDCl₃) δ 6.86 (1H, t, J=6.9 Hz), 6.68-6.81 (2H, m), 4.24-4.06 (6H, m), 3.37-3.12 (3H, m), 1.38-1.33 (6H, m), 1.18 (3H, t, J=7.2 Hz), 0.96 (9H, s), 0.15 (6H, s).

10

STEP 2. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)acrylate

The title compound was prepared according to the procedure described in step 2 of example 26 from ethyl 3-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorophenyl)-2-(diethoxyphosphoryl)propanoate (step 1):

¹H-NMR (CDCl₃) δ 6.91-6.85 (1H, m), 6.67-6.62 (2H, m), 6.25 (1H, d, J=1.1 Hz), 5.44-5.42 (1H, m), 4.21 (2H, q, J=7.2 Hz), 3.59 (2H, s), 1.28 (3H, t, J=7.2 Hz), 0.96 (9H, s), 0.16 (6H, s).

STEP 3. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

20

The title compound was prepared according to the procedure described in step 4 of example 4 from 1-methylspiro[indole-3,4'-piperidin]-2(1*H*)-one (step 3 of example 12) and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)acrylate (step 2):

¹H-NMR (CDCl₃) δ 7.39 (1H, d, J=7.1 Hz), 7.31-7.25 (1H, m), 7.04 (1H, t, J=7.8 Hz), 6.89-6.82 (2H, m), 6.68-6.61 (2H, m), 4.13 (2H, q, J=7.1 Hz), 3.19 (3H, s), 3.03-2.57 (9H, m), 1.98-1.69 (4H, m), 1.21 (3H, t, J=7.4 Hz), 0.97 (9H, s), 0.17 (6H, s); MS (ESI) 555 (M + H)⁺.

STEP 4. 2-(2-Fluoro-5-hydroxybenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

30

The title compound was prepared according to the procedure described in step

5 of example 4 from ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 3):
MS (ESI) 413 (M + H)⁺, 411 (M - H)⁻.

5 STEP 5. 2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 4):

10 ¹H-NMR (CDCl₃) δ 7.41 (1H, d, J=7.5 Hz), 7.29 (1H, dt, J=7.7, 1.1 Hz), 7.05 (1H, dt, J=7.7, 0.9 Hz), 6.90-6.83 (3H, m), 6.72-6.67 (1H, m), 3.48-3.39 (1H, m), 3.19 (3H, s), 3.06-3.92 (4H, m), 2.90 (3H, s), 2.84 (3H, s), 2.73-2.62 (4H, m), 1.98-1.88 (2H, m), 1.81-1.69 (2H, m);

MS (ESI) 440 (M + H)⁺, 438 (M - H)⁻.

15

STEP 6. 2-(2-Fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide (step 5):

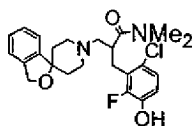
20 MS (ESI) 440 (M + H)⁺, 438 (M - H)⁻;

MS (ESI) 440 (M + H)⁺, 438 (M - H)⁻;

Anal. calcd. for C₃₁H₃₈N₃O₁₀F (+ 0.6 H₂O): C, 57.95; H, 6.15; N, 6.54. Found: C, 57.62; H, 6.23; N, 6.32.

25 EXAMPLE 29

2-(6-CHLORO-2-FLUORO-3-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3'*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. *tert*-Butyl(4-chloro-2-fluorophenoxy)dimethylsilane

30 The title compound was prepared according to the procedure described in step

1 of example 9 from 4-chloro-2-fluorophenol:

$^1\text{H-NMR}$ (CDCl_3) δ 7.08 (1H, dd, $J=10.3, 2.4$ Hz), 6.97 (1H, ddd, $J=8.7, 2.4, 1.5$ Hz), 6.83 (1H, t, $J=8.7$ Hz), 0.99 (9H, s), 0.18 (6H, s).

5 STEP 2. *tert*-Butyl(4-chloro-2-fluorophenoxy)dimethylsilane

The title compound was prepared according to the procedure described in step 1 of example 18 from *tert*-butyl(4-chloro-2-fluorophenoxy)dimethylsilane (step 1):

$^1\text{H-NMR}$ (CDCl_3) δ 7.05 (1H, dd, $J=8.7, 1.8$ Hz), 6.82 (1H, d, $J=8.7$ Hz), 4.83 (2H, dd, $J=6.8, 2.3$ Hz), 1.00 (9H, s), 0.19 (3H, s), 0.19 (3H, s);

10 MS (EI) 233 ($\text{M} - ^t\text{Bu}$) $^+$.

STEP 3. [3-(Bromomethyl)-4-chloro-2-fluorophenoxy](*tert*-butyl)dimethylsilane

The title compound was prepared according to the procedure described in step 2 of example 18 from *tert*-butyl(4-chloro-2-fluorophenoxy)dimethylsilane (step 2):

15 $^1\text{H-NMR}$ (CDCl_3) δ 7.06 (1H, dd, $J=8.7, 1.6$ Hz), 6.83 (1H, t, $J=8.7$ Hz), 4.61 (2H, d, $J=2.0$ Hz), 1.00 (9H, s), 0.19 (6H, s).

STEP 4. *tert*-Butyl 2-(6-chloro-2-fluoro-3-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

20 The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and [3-(bromomethyl)-4-chloro-2-fluorophenoxy](*tert*-butyl)dimethylsilane (step 3):

25 $^1\text{H-NMR}$ (CDCl_3) δ 7.29-7.17 (3H, m), 7.11-7.06 (1H, m), 7.02 (1H, dd, $J=8.8, 1.8$ Hz), 6.80 (1H, t, $J=8.8$ Hz), 5.05 (2H, s), 3.07-2.73 (6H, m), 2.56-2.37 (3H, m), 1.95-1.65 (4H, m), 1.39 (9H, s);

MS (ESI) 476 ($\text{M} + \text{H}$) $^+$, 474 ($\text{M} - \text{H}$) $^-$.

30 STEP 5. 2-(6-Chloro-2-fluoro-3-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(6-chloro-2-fluoro-3-hydroxybenzyl)-3-(1'*H*,3*H*-

spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 4):

¹H-NMR (CDCl₃) δ 9.63 (1H, br.s), 7.45-6.84 (6H, m), 5.07 (2H, s), 3.79-2.90 (9H, m), 2.58-1.78 (4H, m);

MS (ESI) 420 (M + H)⁺, 418 (M - H)⁻.

5

STEP 6. 2-(6-Chloro-2-fluoro-3-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(6-chloro-2-fluoro-3-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 5):

10

¹H-NMR (CDCl₃) δ 7.29-7.15 (3H, m), 7.09-7.04 (1H, m), 7.00 (1H, dd, J=8.7, 1.8 Hz), 6.81 (1H, t, J=8.7 Hz), 5.02 (2H, s), 3.52-3.41 (1H, m), 3.14-2.68 (5H, m), 2.98 (3H, s), 2.95 (3H, s), 2.63-2.37 (3H, m), 1.93-1.60 (4H, m);

MS (ESI) 447 (M + H)⁺, 445 (M - H)⁻.

15

STEP 7. 2-(6-Chloro-2-fluoro-3-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(6-chloro-2-fluoro-3-hydroxybenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 6).

20

IR (KBr)ν_{max} 3398, 3026, 1728, 1628 cm⁻¹;

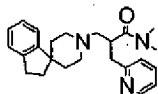
MS (ESI) 447 (M + H)⁺, 445 (M - H)⁻;

Anal. calcd. for C₃₀H₃₆N₂O₁₀FCI (+ 1 H₂O): C, 54.84; H, 5.83; N, 4.26. Found: C, 54.47; H, 5.88; N, 4.17.

25

EXAMPLE 30

3-(2,3-DIHYDRO-1'H-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE



30 STEP 1. tert-Butyl 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 2-(bromomethyl)pyridine :

¹H-NMR (CDCl₃) δ 8.58-8.51 (1H, m), 7.64-7.52 (1H, m), 7.29-7.06 (6H, m), 3.20-1.32 (17H, m), 1.38 (9H, m);
MS (ESI) 407 (M + H)⁺.

STEP 2. 3-(2,3-Dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoate(step 1).
¹H-NMR (CDCl₃) δ 8.74-7.83 (4H, m), 7.29-7.11 (4H, m), 3.92-2.03 (15H, m), 1.89-1.74 (2H, m);
MS (ESI) 351 (M + H)⁺, 349 (M - H)⁻.

STEP 3. 3-(2,3-Dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide

A mixture of 3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid trifluoroacetate (step 2, 390 mg, 0.764 mmol), dimethylamine hydrochloride (93.5 mg, 1.15 mmol), *O*-benzotriazol-1-yl-*N,N,N',N'*-tetramethyluronium hexafluorophosphate (318 mg, 0.840 mmol) and triethylamine (0.319 mL, 2.29 mmol) in *N,N*-dimethylformamide (7 mL) was stirred at room temperature for 16 h. The mixture was diluted with ethyl acetate/toluene (150 mL/50 mL), and the mixture was washed with water and brine, dried over sodium sulfate, and evaporated. The residue was loaded onto a cation-exchange column. The stationary phase was washed with methanol (10 mL). The desired mixture was eluted with 1 N ammonia in methanol (10 mL) and concentrated. The residue was purified by column chromatography on an amine coated silica gel (40 g) eluting with hexane/ethyl acetate (3/1) to afford 249 mg (86%) of the title compound as a white form:

¹H-NMR (CDCl₃) δ 8.56-8.49 (1H, m), 7.62-7.53 (1H, m), 7.36-7.08 (6H, m), 3.70-

3.60 (1H, m), 3.12-2.76 (7H, m), 2.93 (3H, s), 2.87 (3H, s), 2.51 (1H, dd, $J=12.5$, 6.1 Hz), 2.26-2.14 (2H, m), 2.02-1.74 (4H, m), 1.54-1.40 (2H, m);

MS (ESI) 378 ($M + H$)⁺.

5 STEP 4. 3-(2,3-Dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide (step 3):

10 .

IR (KBr) ν_{\max} 3393, 1728, 1601 cm^{-1} ;

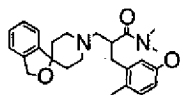
MS (ESI) 378 ($M + H$)⁺;

Anal. calcd. for $\text{C}_{30}\text{H}_{39}\text{N}_3\text{O}_8$ (+ 1.2 H_2O): C, 60.94; H, 7.06; N, 7.11. Found: C, 60.85; H, 7.21; N, 6.85.

15

EXAMPLE 31

2-(5-HYDROXY-2-METHYLBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



20 STEP 1. Methyl 5-hydroxy-2-methylbenzoate

To a stirred solution of 5-hydroxy-2-methylbenzoic acid (WO 9619437, 1.11 g, 6.69 mmol), in dichloromethane (6 mL) and methanol (6 mL) was added a 2.0 M solution of (trimethylsilyl)diazomethane in diethyl ether (7.31 mL, 14.7 mmol) at 0 °C. The mixture was stirred at room temperature for 3 days, and the mixture was
25 diluted with dichloromethane (200 mL). The solution was washed with water and brine, dried over magnesium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (40 g) eluting with hexane/ethyl acetate (10/1) to afford 545 mg (49%) of the title compound:

¹H-NMR (CDCl_3) δ 7.42 (1H, d, $J=2.8$ Hz), 7.12 (1H, d, $J=8.4$ Hz), 6.91 (1H, dd, $J=8.4$, 2.8 Hz), 3.89 (3H, s), 2.51 (3H, s);
30

MS (EI) 166 (M)⁺.

STEP 2. Methyl 5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-methylbenzoate

The title compound was prepared according to the procedure described in step 1 of example 9 from methyl 5-hydroxy-2-methylbenzoate (step 1):

- 5 ¹H-NMR (CDCl₃) δ 7.87 (1H, d, J=2.6 Hz), 7.09 (1H, d, J=8.3 Hz), 6.89 (1H, dd, J=8.3, 2.6 Hz), 3.88 (3H, s), 2.51 (3H, s), 0.98 (9H, s), 0.19 (6H, s).

STEP 3. (5-{{*tert*-Butyl(dimethyl)silyl}oxy}-2-methylphenyl)methanol

- To a stirred solution of methyl 5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-methylbenzoate (step 2, 810 mg, 2.89 mmol) in dichloromethane (15 mL) was added a 0.95 M solution of diisobutylaluminum hydride in hexane (6.69 mL, 6.35 mmol) at -78 °C. The mixture was stirred at -78 °C for 2 h. The reaction was quenched by addition of water (6.7 mL) at -78 °C. The mixture was diluted with dichloromethane (50 mL) and hexane (50 mL), and the mixture was stirred at room temperature for 16 h. The mixture was dried over magnesium sulfate, concentrated to afford 724 mg (99%) of the title compound as a colorless oil:

- 20 ¹H-NMR (CDCl₃) δ 7.02 (1H, d, J=8.1 Hz), 6.88 (1H, d, J=2.6 Hz), 6.68 (1H, dd, J=8.1, 2.6 Hz), 4.64 (2H, d, J=5.6 Hz), 2.26 (3H, s), 1.48 (1H, t, J=5.6 Hz), 0.98 (9H, s), 0.19 (6H, s).

STEP 4. [3-(Bromomethyl)-4-methylphenoxy](*tert*-butyl)dimethylsilane

The title compound was prepared according to the procedure described in step 2 of example 18 from (5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-methylphenyl)methanol (step 3).

- 25 ¹H-NMR (CDCl₃) δ 7.02 (1H, d, J=8.3 Hz), 6.80 (1H, d, J=2.6 Hz), 6.70 (1H, dd, J=8.3, 2.6 Hz), 4.44 (2H, s), 2.32 (3H, s), 0.98 (9H, s), 0.18 (6H, s).

STEP 5. *tert*-Butyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-methylbenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

- 30 The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and [3-(bromomethyl)-4-methylphenoxy](*tert*-

butyl)dimethylsilane (step 4):

¹H-NMR (CDCl₃) δ 7.30-7.07 (4H, m), 6.96 (1H, d, J=8.2 Hz), 6.67 (1H, d, J=2.6 Hz), 6.58 (1H, dd, J=8.2, 2.6 Hz), 5.06 (2H, s), 2.92-2.70 (6H, m), 2.52-2.32 (3H, m), 2.24 (3H, s), 1.99-1.83 (2H, m), 1.78-1.68 (2H, m), 1.39 (9H, s), 0.97 (9H, s), 0.17 (6H, s);

MS (ESI) 552 (M + H)⁺.

STEP 6. 2-(5-{{tert-Butyl(dimethyl)silyl}oxy}-2-methylbenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

10 The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-methylbenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 5):

¹H-NMR (CDCl₃) δ 7.38-6.79 (5H, m), 6.67 (1H, dd, J=8.3, 2.6 Hz), 6.59 (1H, d, J=2.6 Hz), 5.04 (2H, s), 3.69-2.14 (11H, m), 2.26 (3H, s), 1.91-1.76 (2H, m), 0.98 (9H, s), 0.18 (6H, s);

MS (ESI) 496 (M + H)⁺.

STEP 7. 2-(5-Hydroxy-2-methylbenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

20 The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-methylbenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 6):

25 ¹H-NMR (CDCl₃) δ 7.28-7.08 (4H, m), 6.99 (1H, d, J=8.1 Hz), 6.83 (1H, d, J=2.4 Hz), 6.68 (1H, dd, J=8.1, 2.4 Hz), 5.06 (2H, s), 3.31-3.13 (1H, m), 3.01-2.45 (8H, m), 2.90 (3H, s), 2.55 (3H, s), 2.27 (3H, s), 2.00-1.88 (2H, m), 1.78-1.71 (2H, m);

MS (ESI) 409 (M + H)⁺, 407 (M - H)⁻.

30 STEP 8. 2-(5-Hydroxy-2-methylbenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step

5 of example 1 from 2-(5-hydroxy-2-methylbenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 7):

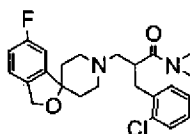
. IR (KBr) ν_{max} 3391, 1728, 1612 cm^{-1} ;

MS (ESI) 409 ($M + H$)⁺, 407 ($M - H$)⁻;

- 5 Anal. calcd. for $\text{C}_{31}\text{H}_{40}\text{N}_2\text{O}_{10}$ (+ 1.5 H_2O): C, 59.32; H, 6.91; N, 4.46. Found: C, 58.96; H, 6.86; N, 4.37.

EXAMPLE 32

10 2-(2-CHLOROBENZYL)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE CITRATE



15 STEP 1. Ethyl 2-(2-chlorobenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* **1995**, 38, 2009.) and ethyl 2-(2-chlorobenzyl)acrylate (step 2 of example 26):

- 20 ¹H-NMR (CDCl_3) δ 7.36-7.32 (1H, m), 7.24-7.10 (4H, m), 6.95 (1H, dt, $J=8.8$, 2.2 Hz), 6.79 (1H, dd, $J=8.4$, 2.2 Hz), 5.00 (2H, s), 4.16-4.04 (2H, m), 3.15-3.05 (2H, m), 2.95-2.76 (4H, m), 2.56-2.33 (3H, m), 1.86 (2H, dt, $J=12.5$, 4.8 Hz), 1.75-1.69 (2H, m), 1.14 (3H, t, $J=7.2$ Hz);

MS (ESI) 432 ($M + H$)⁺.

25 STEP 2. 2-(2-Chlorobenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step 5 of example 4 from ethyl 2-(2-chlorobenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

- 30 ¹H-NMR ($\text{DMSO}-d_6$) δ 7.42-7.35 (2H, m), 7.30-7.04 (5H, m), 4.91 (2H, s), 3.65-3.27

(1H, m), 2.58-2.50 (5H, m), 2.39-2.14 (3H, m), 1.93-1.74 (2H, m), 1.61-1.53 (2H, m);
MS (ESI) 404 (M + H)⁺, 402 (M - H)⁻.

STEP 3. 2-(2-Chlorobenzyl)-3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 7.35-7.32 (1H, m), 7.23-7.11 (4H, m), 6.94 (1H, dt, J=8.3, 2.4 Hz), 6.81 (1H, dd, J=8.7, 2.3 Hz), 5.00 (2H, s), 3.49-3.39 (1H, m), 3.21-3.15 (1H, m), 2.89-2.76 (7H, m), 2.71 (3H, s), 2.58-2.52 (1H, m), 2.48-2.37 (2H, m), 1.93-1.82 (2H, m), 1.77-1.70 (2H, m);

MS (ESI) 431 (M + H)⁺, 429 (M - H)⁻.

STEP 4. 2-(2-Chlorobenzyl)-3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide citrate

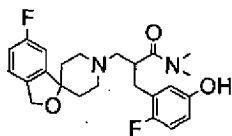
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chlorobenzyl)-3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide (step 3):

MS (ESI) 431 (M + H)⁺;

Anal. calcd. for C₃₀H₃₆N₂O₉FCI (+ 0.4 H₂O): C, 57.17; H, 5.89; N, 4.44. Found: C, 56.88; H, 5.99; N, 4.28.

EXAMPLE 33

2-(2-FLUORO-5-HYDROXYBENZYL)-3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE CITRATE



STEP 1. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* 1995, 38, 2009.) and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)acrylate (step 2 of example 28):

¹H-NMR (CDCl₃) δ 7.12 (1H, dd, J=8.3, 4.8 Hz), 6.98-6.77 (3H, m), 6.67-6.60 (2H, m), 5.00 (2H, s), 4.24-4.05 (2H, m), 2.98-2.72 (6H, m), 2.52-2.32 (3H, m), 1.91-1.82 (2H, m), 1.76-1.68 (2H, m), 1.19 (3H, t, J=7.2 Hz), 0.97 (9H, s), 0.17 (6H, s);

MS (ESI) 546 (M + H)⁺.

STEP 2. 2-(2-Fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step 5 of example 4 from ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (DMSO-*d*₆) δ 9.28 (1H, s), 7.29 (1H, dd, J=8.3, 5.0 Hz), 7.18 (1H, dd, J=9.1, 2.1 Hz), 7.12-7.06 (1H, m), 6.93 (1H, dd, J=9.8; 8.9 Hz), 6.66-6.56 (2H, m), 4.93 (2H, s), 3.74-3.28 (1H, m), 2.93-2.64 (6H, m), 2.52-2.25 (3H, m), 1.96-1.82 (2H, m), 1.67-1.57 (2H, m);

MS (ESI) 404 (M + H)⁺, 402 (M - H)⁻.

STEP 3. 2-(2-Fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 7.13 (1H, dd, J=8.4, 4.6 Hz), 6.98-6.79 (4H, m), 6.71-6.65 (1H, m), 5.01 (2H, s), 3.45-3.35 (1H, m), 3.07-2.77 (10H, m), 2.67-2.40 (4H, m), 1.94-1.68 (4H, m);

MS (ESI) 431 (M + H)⁺, 429 (M - H)⁻.

STEP 4. 2-(2-Fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

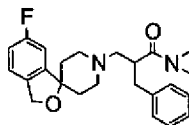
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 3):

MS (ESI) 431 ($M + H$)⁺, 429 ($M - H$)⁻;

Anal. calcd. for C₃₀H₃₆N₂O₁₀F₂ (+ 1.2 H₂O): C, 55.93; H, 6.01; N, 4.35. Found: C, 55.53; H, 6.03; N, 4.16.

10 EXAMPLE 34

2-BENZYL-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE CITRATE



15

STEP 1. *tert*-Butyl 2-benzyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* **1995**, *38*, 2009.) and *tert*-butyl 2-benzylacrylate (*Tetrahedron Lett.* **1990**, *31*, 4413.):

¹H-NMR (CDCl₃) δ 7.30-7.11 (6H, m), 6.98-6.92 (1H, m), 6.78 (1H, dd, J=8.3, 2.3 Hz), 5.01 (2H, s), 2.89-2.69 (6H, m), 2.50-2.32 (3H, m), 1.92-1.71 (4H, m), 1.36 (9H, s);

MS (ESI) 426 ($M + H$)⁺.

25

STEP 2. 2-Benzyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-benzyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

30

¹H-NMR (CDCl₃) δ 7.38-7.29 (3H, m), 7.21-7.14 (3H, m), 7.05-6.99 (1H, m), 6.79 (1H, dd, J=8.1, 2.2 Hz), 5.01 (2H, s), 3.70-3.53 (3H, m), 3.42-3.24 (3H, m), 3.03-2.70 (3H, m), 2.42-2.28 (2H, m), 1.94-1.84 (2H, m);

MS (ESI) 370 (M + H)⁺, 368 (M - H)⁻.

5

STEP 3. 2-Benzyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-benzyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

10

¹H-NMR (CDCl₃) δ 7.30-7.12 (6H, m), 6.95 (1H, dt, J=8.6, 2.4 Hz), 6.81 (1H, dd, J=8.4, 2.4 Hz), 5.00 (2H, s), 3.25-3.16 (1H, m), 2.89-2.75 (8H, m), 2.68 (3H, s), 2.56-2.39 (3H, m), 1.93-1.84 (2H, m), 1.76-1.69 (2H, m);

MS (ESI) 397 (M + H)⁺.

15

STEP 4. 2-Benzyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-benzyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 3):

20

MS (ESI) 397 (M + H)⁺;

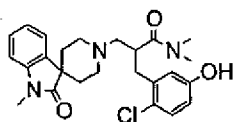
Anal. calcd. for C₃₀H₃₇N₂O₉F (+ 0.8 H₂O): C, 59.75; H, 6.45; N, 4.65. Found: C, 59.41; H, 6.59; N; 4.76.

25

EXAMPLE 35

2-(2-CHLORO-5-HYDROXYBENZYL)-*N,N*-DIMETHYL-3-(1-METHYL-2-OXO-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE

30



STEP 1. Ethyl 2-(5-([*tert*-butyl(dimethyl)silyl]oxy)-2-chlorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 1-methylspiro[indole-3,4'-piperidin]-2(1*H*)-one (step 3 of example 12) and ethyl 2-(5-([*tert*-butyl(dimethyl)silyl]oxy)-2-chlorobenzyl)acrylate (step 2 of example 51):

¹H-NMR (CDCl₃) δ 7.39 (1H, d, J=6.6 Hz), 7.31-7.25 (1H, m), 7.18 (d, J=8.7 Hz), 7.04 (1H, dt, J=7.5, 1.0 Hz), 6.84 (1H, d, J=7.6 Hz), 6.73-6.70 (1H, m), 6.64 (1H, dd, J=8.6, 3.0 Hz), 4.26-4.04 (2H, m), 3.19 (3H, s), 3.12-2.58 (9H, m), 1.98-1.87 (2H, m), 1.79-1.69 (2H, m), 0.97 (9H, s), 0.18 (6H, s);

MS (ESI) 571 (M + H)⁺.

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 2-(2-chlorobenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 1):

MS (ESI) 429 (M + H)⁺, 427 (M - H)⁻.

STEP 3. 2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 7.42 (1H, d, J=7.5 Hz), 7.31-7.26 (1H, m), 7.18 (1H, d, J=8.8 Hz), 7.05 (1H, dt, J=7.5, 0.9 Hz), 6.95 (1H, d, J=2.8 Hz), 6.84 (1H, d, J=7.5 Hz), 6.72 (1H, dd, J=8.7, 2.8 Hz), 3.58-3.49 (1H, m), 3.20-3.11 (4H, m), 3.05-2.87 (7H, m), 2.75-2.66 (6H, m), 1.98-1.70 (4H, m);

MS (ESI) 456 (M + H)⁺, 454 (M - H)⁻.

STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide citrate

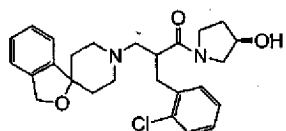
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide (step 3):

MS (ESI) 456 (M + H)⁺.

5

EXAMPLE 36

(3*R*)-1-[2-(2-CHLOROBENZYL)-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANOYL]PYRROLIDIN-3-OL CITRATE



10

STEP 1. (3*R*)-1-[2-(2-Chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol

The title compound was prepared as a diastereo-mixture according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 5) and (3*R*)-pyrrolidin-3-ol:

15

¹H-NMR (CDCl₃) δ 7.40-7.08 (8H, m), 5.08-5.02 (2H, m), 4.36-4.22 (1H, m), 3.70-2.75 (10H, m), 2.70-2.30 (3H, m), 2.10-1.50 (6H, m);

MS (ESI) 455 (M + H)⁺.

20

STEP 2. (3*R*)-1-[2-(2-Chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (3*R*)-1-[2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol (step 1):

25

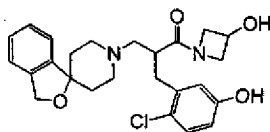
MS (ESI) 455 (M + H)⁺;

Anal. calcd. for C₃₂H₃₉N₂O₁₀Cl (+ 1.1 H₂O): C, 57.63; H, 6.23; N, 4.20. Found: C, 57.30; H, 6.35; N, 4.20.

30

EXAMPLE 37

1-[2-(2-CHLORO-5-HYDROXYBENZYL)-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANOYL]AZETIDIN-3-OL CITRATE



5 STEP 1. 1-[2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and azetidin-3-ol
10 hydrochloride (*J. Heterocycle. Chem.* **1994**, *31*, 271.):

¹H-NMR (DMSO-*d*₆) δ 9.70-9.50 (1H, br.m), 7.40-7.15 (5H, m), 6.60-6.70 (2H, m), 4.95 (2H, br.s), 4.50-2.20 (14H, m), 2.00-1.50 (4H, m);

MS (ESI) 457 (M + H)⁺, 455 (M - H)⁻.

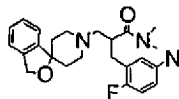
15 STEP 2. 1-[2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 1-[2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol (step 1):

20 MS (ESI) 457 (M + H)⁺, 455 (M - H)⁻.

EXAMPLE 38

2-(5-AMINO-2-FLUOROBENZYL)-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE



25

STEP 1. *tert*-Butyl 2-(2-fluoro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step

2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and 2-(bromomethyl)-1-fluoro-4-nitrobenzene (*J. Med. Chem.* **1994**, 37, 1362.):

¹H-NMR (CDCl₃) δ 8.24 (1H, dd, J=6.2, 2.8 Hz), 8.16-8.10 (1H, m), 7.35-7.08 (5H, m), 5.07 (2H, s), 3.12-2.69 (6H, m), 2.69-2.37 (3H, m), 2.11-1.68 (4H, m), 1.39 (9H, s);

MS (ESI) 471 (M + H)⁺.

10 STEP 2. 2-(2-Fluoro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(2-fluoro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (CDCl₃) δ 8.65-6.92 (7H, m), 5.07 (2H, s), 4.54-1.80 (13H, m);

15 MS (ESI) 415 (M + H)⁺.

STEP 3. 2-(2-Fluoro-5-nitrobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

20 The title compound was prepared according to the procedure described in step 2 of example 30 from 2-(2-fluoro-5-nitrobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 8.25-8.07 (2H, m), 7.35-7.07 (5H, m), 5.05 (2H, s), 3.42-3.28 (1H, m), 3.18-2.35 (8H, m), 2.97 (3H, s), 2.92 (3H, s), 2.03-1.69 (4H, m);

MS (ESI) 442 (M + H)⁺.

25

STEP 4. 2-(5-Amino-2-fluorobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

30 The title compound was prepared according to the procedure described in step 5 of example 24 from 2-(2-fluoro-5-nitrobenzyl)-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

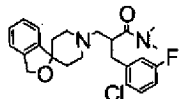
¹H-NMR (CDCl₃) δ 7.44-7.07 (4H, m), 6.79 (1H, dd, J=9.5, 8.6 Hz), 6.52-6.42 (2H, m), 5.05 (2H, s), 3.49 (2H, br.s), 3.38-3.28 (1H, m), 2.98-2.38 (8H, m), 2.90 (3H, s),

2.85 (3H, s), 2.00-1.85 (2H, m), 1.77-1.70 (2H, m);

MS (ESI) 412 (M + H)⁺.

EXAMPLE 39

5 **2-(2-CHLORO-5-FLUOROBENZYL)-N,N-DIMETHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE**



10 **STEP 1. tert-Butyl 2-(2-chloro-5-fluorobenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate**

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate and 2-(bromomethyl)-1-chloro-4-fluorobenzene (*J. Heterocyclic Chem.* 1997, 34, 27.):

15 ¹H-NMR (CDCl₃) δ 7.36-7.09 (5H, m), 7.01 (1H, dd, J=9.2, 3.0 Hz), 6.88 (1H, td, J=8.3, 3.0 Hz), 5.06 (2H, s), 3.08-2.70 (6H, m), 2.55-2.37 (3H, m), 1.97-1.67 (4H, m), 1.38 (9H, s);

MS (ESI) 460 (M + H)⁺.

20 **STEP 2. 2-(2-Chloro-5-fluorobenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate**

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(2-chloro-5-fluorobenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

25 ¹H-NMR (CDCl₃) δ 7.37-7.10 (5H, m), 7.05-6.91 (2H, m), 5.07 (2H, s), 3.76-3.57 (3H, m), 3.48-3.09 (4H, m), 3.00-2.87 (2H, m), 2.54-2.27 (2H, m), 1.98-1.80 (2H, m);

MS (ESI) 404 (M + H)⁺.

30 **STEP 3. 2-(2-Chloro-5-fluorobenzyl)-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide**

The title compound was prepared according to the procedure described in step

2 of example 30 from 2-(2-chloro-5-fluorobenzyl)-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 7.31-7.12 (5H, m), 6.99 (1H, dd, J=9.2, 3.0 Hz), 6.88 (1H, td, J=8.3, 3.0 Hz), 5.06 (2H, s), 3.52-3.32 (1H, m), 3.18 (1H, dd, J=13.2, 4.6 Hz), 2.91-2.37 (7H, m), 2.88 (3H, s), 2.79 (3H, s), 1.98-1.85 (2H, m), 1.78-1.65 (2H, m);
MS (ESI) 431 (M + H)⁺.

STEP 4. 2-(2-Chloro-5-fluorobenzyl)-*N,N*-dimethyl-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

10 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-fluorobenzyl)-*N,N*-dimethyl-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

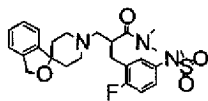
IR (KBr) ν_{max} 3429, 1732, 1636 cm⁻¹;

MS (ESI) 431 (M + H)⁺;

15 Anal. calcd. for C₃₀H₃₆N₂O₉FCI (+ 0.5 H₂O): C, 57.01; H, 5.90; N, 4.43. Found: C, 56.81; H, 5.87; N, 4.53.

EXAMPLE 40

20 2-{2-FLUORO-5-[(METHYLSULFONYL)AMINO]BENZYL}-*N,N*-DIMETHYL-3-(1*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. 2-{2-Fluoro-5-[(methylsulfonyl)amino]benzyl}-*N,N*-dimethyl-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

25 The title compound was prepared according to the procedure described in step 1 of example 25 from 2-(5-amino-2-fluorobenzyl)-*N,N*-dimethyl-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 4 of example 38):

¹H-NMR (CDCl₃) δ 7.36-6.97 (7H, m), 5.06 (2H, s), 3.46-3.31 (1H, m), 3.08 (1H, dd, J=13.5, 4.6 Hz), 3.00-2.34 (7H, m), 2.98 (3H, s), 2.91 (3H, s), 2.88 (3H, s), 2.01-1.83 (2H, m), 1.82-1.66 (2H, m);

MS (ESI) 490 (M + H)⁺, 488 (M - H)⁻.

STEP 2. 2-{2-Fluoro-5-[(methylsulfonyl)amino]benzyl}-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-{2-fluoro-5-[(methylsulfonyl)amino]benzyl}-*N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

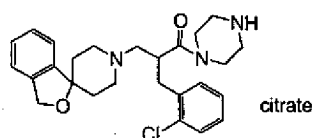
IR (KBr) ν_{\max} 3345, 3026, 1724, 1624 cm^{-1} ;

MS (ESI) 490 ($\text{M} + \text{H}^+$), 489 ($\text{M} - \text{H}^-$);

Anal. calcd. for $\text{C}_{31}\text{H}_{40}\text{N}_3\text{O}_{11}\text{FS}$ (+ 1.5 H_2O): C, 52.53; H, 6.12; N, 5.93. Found: C, 52.55; H, 5.79; N, 5.87.

EXAMPLE 41

1'-[2-(2-CHLOROBENZYL)-3-OXO-3-PIPERAZIN-1-YLPROPYL]-3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDINE] CITRATE



STEP 1. *tert*-Butyl 4-[2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]piperazine-1-carboxylate

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 5) and *tert*-butyl piperazine-1-carboxylate:

$^1\text{H-NMR}$ (CDCl_3) δ 7.39-7.09 (8H, m), 5.05 (2H, s), 3.67-2.75 (13H, m), 2.64-2.40 (4H, m), 1.95-1.67 (4H, m), 1.44 (9H, s).

STEP 2. 1'-[2-(2-Chlorobenzyl)-3-oxo-3-piperazin-1-ylpropyl]-3*H*-spiro[2-benzofuran-1,4'-piperidine]

To a solution of *tert*-butyl 4-[2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]piperazine-1-carboxylate (step 1, 150 mg,

0.27 mmol) in dichloromethane (3.0 mL) was added trifluoroacetic acid (3.0 mL). The resulting solution was stirred at room temperature for 2 h. The volatile materials were removed under the reduced pressure to give a residue, which made basic with 2 M sodium hydroxide aqueous solution. The mixture was extracted with ethyl acetate. The combined organic layers were washed with brine, dried over magnesium sulfate, filtered and evaporated. The residue was purified by column chromatography on silica gel eluting with dichloromethane/methanol (20/1 to 10/1) to afford 63 mg (51%) of the title compound as a colorless oil:

¹H-NMR (CDCl₃) δ 7.38-7.04 (8H, m), 5.05 (2H, s), 3.71-3.06 (6H, m), 3.00-2.42 (10H, m), 2.17-1.65 (6H, m).

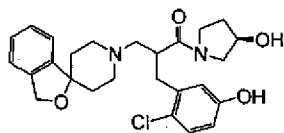
STEP 3. 1'-[2-(2-Chlorobenzyl)-3-oxo-3-piperazin-1-ylpropyl]-3*H*-spiro[2-benzofuran-1,4'-piperidine]citrate

To a solution of 1'-[2-(2-chlorobenzyl)-3-oxo-3-piperazin-1-ylpropyl]-3*H*-spiro[2-benzofuran-1,4'-piperidine] (step 2, 62 mg, 0.14 mmol) in methanol (0.69 mL) was added a solution of citric acid (26 mg, 0.14 mmol) in methanol (0.69 mL). The resulting solution was filtered and the filtrate was evaporated to dryness to afford 89 mg (quant.) of the title compound as a white powder:

IR (KBr) ν_{\max} 3408, 2957, 1637, 1597, 1250 cm⁻¹;
MS (ESI) 454, 456 (M + H)⁺;
Anal. calcd. for C₂₆H₃₂N₃O₂Cl.C₆H₈O₇ (+ 2.0 H₂O): C, 56.34; H, 6.50; N, 6.16.
Found: C, 56.48; H, 6.49; N; 6.08.

EXAMPLE 42

(3*R*)-1-[2-(2-CHLORO-5-HYDROXYBENZYL)-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANOYL]PYRROLIDIN-3-OL CITRATE



STEP 1. (3*R*)-1-[2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol

The title compound was prepared as a diastereo-mixture according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and (3*R*)-pyrrolidin-3-ol:

5 ¹H-NMR (CDCl₃) δ 7.35-7.05 (5H, m), 6.95-6.65 (2H, m), 5.10-5.00 (2H, m), 4.45-4.20 (1H, m), 3.70-2.35 (13H, m), 2.10-1.50 (6H, m);

MS (ESI) 471 (M + H)⁺, 469 (M - H)⁻.

10 STEP 2. (3*R*)-1-[2-(2-Chloro-5-hydroxybenzyl)-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (3*R*)-1-[2-(2-chloro-5-hydroxybenzyl)-3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol (step 1):

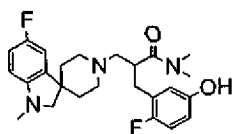
MS (ESI) 471 (M + H)⁺, 469 (M - H)⁻.

15

EXAMPLE 43

2-(2-FLUORO-5-HYDROXYBENZYL)-3-(5-FLUORO-1-METHYL-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE CITRATE

20



STEP 1. *tert*-Butyl 3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

25 The title compound was prepared according to the procedure described in step 1 of example 1 from 5-fluoro-1-methyl-1,2-dihydrospiro[indole-3,4'-piperidine] (step 3 of example 4):

¹H-NMR (CDCl₃) δ 6.81-6.74 (2H, m), 6.36 (1H, dd, J=8.0, 4.2 Hz), 3.18 (2H, s), 2.89-2.82 (2H, m), 2.72 (3H, s), 2.68 (2H, d, J=7.8 Hz), 2.45 (2H, t, J=7.4 Hz), 2.14
30 (2H, dt, J=11.8, 2.7 Hz), 1.86 (2H, dt, J=12.7, 3.8 Hz), 1.71 (2H, br.d, J=12.0 Hz),

1.46 (9H, s);

MS (ESI) 349 (M + H)⁺.

5 STEP 2. *tert*-Butyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 1) and [3-(bromomethyl)-4-fluorophenoxy](*tert*-butyl)dimethylsilane (step 2 of example 9):

10 ¹H-NMR (CDCl₃) δ 6.91-6.59 (5H, m), 6.35 (1H, dd, J=8.3, 4.1 Hz), 3.16 (2H, s), 2.93-2.64 (9H, m), 2.42 (1H, dd, J=12.1, 5.7 Hz), 2.20-2.04 (2H, m), 1.86-1.76 (2H, m), 1.69-1.63 (2H, m), 1.38 (9H, s), 0.97 (9H, s), 0.17 (6H, s);

MS (ESI) 587 (M + H)⁺.

15 STEP 3. 2-(5-{{*tert*-Butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

20 (step 2):

MS (ESI) 531 (M + H)⁺, 529 (M - H)⁻.

STEP 4. 2-(2-Fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

25 The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-fluorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 3):

30 ¹H-NMR (CDCl₃) δ 6.90-6.65 (5H, m), 6.35 (1H, dd, J=8.3, 3.9 Hz), 3.41-3.33 (1H, m), 3.20-3.13 (2H, m), 3.04-2.97 (2H, m), 2.89 (3H, s), 2.85-2.77 (6H, m), 2.72 (3H, s), 2.66-2.48 (2H, m), 2.22-2.11 (2H, m), 1.88-1.62 (4H, m);

MS (ESI) 444 (M + H)⁺, 442 (M - H)⁻.

STEP 5. 2-(2-Fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide (step 4):

MS (ESI) 444 (M + H)⁺, 442 (M - H)⁻;

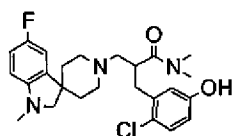
Anal. calcd. for C₃₁H₃₉N₃O₉F₂ (+ 1.2 H₂O): C, 56.65; H, 6.35; N, 6.39. Found: C, 56.25; H, 6.38; N, 6.31.

10

EXAMPLE 44

2-(2-CHLORO-5-HYDROXYBENZYL)-3-(5-FLUORO-1-METHYL-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE CITRATE

15



STEP 1. tert-Butyl 2-(5-([tert-butyl(dimethyl)silyl]oxy)-2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from tert-butyl 3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 1 of example 43) and [3-(bromomethyl)-4-chlorophenoxy](tert-butyl)dimethylsilane (*J. Org. Chem.* **1996**, *61*, 6974.):

¹H-NMR (CDCl₃) δ 7.17 (1H, d, J=8.6 Hz), 6.80-6.71 (3H, m), 6.63 (1H, dd, J=8.6, 2.9 Hz), 6.35 (1H, dd, J=8.3, 4.1 Hz), 3.16 (2H, s), 2.95-2.66 (9H, m), 2.43 (1H, dd, J=12.2, 5.6 Hz), 2.21-2.08 (2H, m), 1.86-1.75 (2H, m), 1.70-1.63 (2H, m), 1.39 (9H, s), 0.97 (9H, s), 0.18 (6H, s);

MS (ESI) 603 (M + H)⁺.

STEP 2. 2-(5-([tert-Butyl(dimethyl)silyl]oxy)-2-chlorobenzyl)-3-(5-fluoro-1-methyl-

1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

5 (step 1):

MS (ESI) 547 (M + H)⁺, 545 (M - H)⁻.

STEP 3. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide

10 The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 7.17 (1H, d, J=8.6 Hz), 6.89 (1H, d, J=2.9 Hz), 6.81-6.69 (3H, m), 6.37-6.33 (1H, m), 3.50 (2H, s), 3.18-3.10 (2H, m), 2.90-2.49 (13H, m), 2.24-2.12 (2H, m), 1.88-1.63 (4H, m);

15 MS (ESI) 460 (M + H)⁺, 458 (M - H)⁻.

STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide citrate

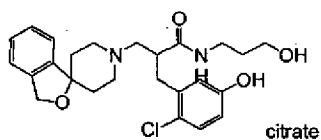
20 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide (step 3):

MS (ESI) 460 (M + H)⁺, 458 (M - H)⁻;

25 Anal. calcd. for C₃₁H₃₉N₃O₉FCI (+ 1.3 H₂O): C, 55.12; H, 6.21; N, 6.22. Found: C, 54.85; H, 6.05; N, 6.36.

EXAMPLE 452-(2-CHLORO-5-HYDROXYBENZYL)-N-(3-HYDROXYPROPYL)-3-(1'H,3H-

30 SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxypropyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

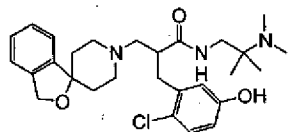
5 The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 3-aminopropan-1-ol:
¹H-NMR (CDCl₃) δ 7.40-6.99 (6H, m), 6.89 (1H, d, J=2.9 Hz), 6.69 (1H, dd, J=8.7, 2.9 Hz), 5.05 (2H, s), 3.69-3.16 (4H, m), 3.09-2.73 (6H, m), 2.67-2.35 (3H, m), 2.04-1.53 (6H, m).

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxypropyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-N-(3-hydroxypropyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):
 IR (KBr) ν_{max} 3360, 2951, 2881, 1719, 1657, 1236 cm⁻¹;
 MS (ESI) 459, 461 (M + H)⁺; 457, 459 (M - H)⁻;
 Anal. calcd. for C₂₅H₃₁N₂O₄Cl.C₆H₈O₇ (+ 1.5 H₂O): C, 54.91; H, 6.24; N, 4.13.
 Found: C, 55.04; H, 5.99; N, 3.85.

EXAMPLE 46

2-(2-CHLORO-5-HYDROXYBENZYL)-N-[2-(DIMETHYLAMINO)-2-METHYLPROPYL]-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-N-[2-(dimethylamino)-2-methylpropyl]-3-

(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and *N*²,*N*²,2-

5 trimethylpropane-1,2-diamine (*Eur. J. Med. Chem. Chim. Ther.* **1996**, *31*, 231.):

¹H-NMR (CDCl₃) δ 7.60-7.50 (1H, m), 7.31-7.13 (5H, m), 6.93 (1H, d, J=2.9 Hz), 6.65 (1H, dd, J=8.6, 2.9 Hz), 5.04 (2H, br.s), 3.25-2.25 (17H, m), 2.05-1.65 (4H, m), 0.99 (3H, s), 0.90 (3H, s).

10 STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-*N*-[2-(dimethylamino)-2-methylpropyl]-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

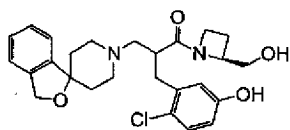
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-*N*-[2-(dimethylamino)-2-methylpropyl]-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step

15 1):

MS (ESI) 500 (M + H)⁺, 498 (M - H)⁻.

EXAMPLE 474-CHLORO-3-[3-[(2*S*)-2-(HYDROXYMETHYL)AZETIDIN-1-YL]-3-OXO-2-

20 (1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YLMETHYL)PROPYL]PHENOL CITRATE



25 STEP 1. 4-Chloro-3-[3-[(2*S*)-2-(hydroxymethyl)azetidin-1-yl]-3-oxo-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]propyl]phenol

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and (2*S*)-azetidin-2-ylmethanol hydrochloride (*Synlett* **1998**, *10*, 1162.):

30 ¹H-NMR (CDCl₃) δ 7.37-7.08 (5H, m), 6.96-6.84 (1H, m), 6.80-6.65 (1H, m), 5.14-

5.00 (2H, m), 4.72-2.37 (14H, m), 2.36-1.45 (6H, m).

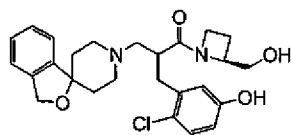
STEP 2. 4-Chloro-3-[3-[(2S)-2-(hydroxymethyl)azetidin-1-yl]-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol citrate

5 The title compound was prepared according to the procedure described in step 5 of example 1 from 4-chloro-3-[3-[(2S)-2-(hydroxymethyl)azetidin-1-yl]-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol (step 1):

MS (ESI) 471 (M + H)⁺, 469 (M - H)⁻.

10 **EXAMPLE 48**

4-CHLORO-3-[3-[(2S)-2-(HYDROXYMETHYL)AZETIDIN-1-YL]-3-OXO-2-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YLMETHYL)PROPYL]PHENOL CITRATE



15

STEP 1. 4-Chloro-3-[3-[(2S)-2-(hydroxymethyl)azetidin-1-yl]-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol

20 The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and (2S)-azetidin-2-ylmethanol hydrochloride (*Synlett* 1998, 10, 1162.):

¹H-NMR (CDCl₃) δ 7.40-7.10 (5H, m), 7.00-6.85 (1H, m), 6.83-6.68 (1H, m), 5.07 (2H, br.s), 4.60-4.40 (1H, m), 4.10-3.80 (2H, m), 3.65-3.50 (1H, m), 3.36-3.20 (1H, m), 3.14-2.40 (9H, m), 2.20-1.65 (6H, m).

25

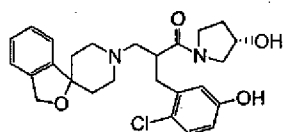
STEP 2. 4-chloro-3-[3-[(2S)-2-(hydroxymethyl)azetidin-1-yl]-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol citrate

30 The title compound was prepared according to the procedure described in step 5 of example 1 from 4-chloro-3-[3-[(2S)-2-(hydroxymethyl)azetidin-1-yl]-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol (step 1):

MS (ESI) 471 (M + H)⁺, 469 (M - H)⁻.

EXAMPLE 49

5 (3*S*)-1-[2-(2-CHLORO-5-HYDROXYBENZYL)-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANOYL]PYRROLIDIN-3-OL CITRATE



10 STEP 1. (3*S*)-1-[2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol

The title compound was prepared as a diastereo-mixture according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and (3*S*)-pyrrolidin-3-ol:

15 ¹H-NMR (CDCl₃) δ 7.35-7.05 (5H, m), 6.93-6.78 (1H, m), 6.75-6.65 (1H, m), 5.10-5.00 (2H, m), 4.45-4.20 (1H, m); 3.70-2.35 (13H, m), 2.10-1.50 (6H, m);

MS (ESI) 471 (M + H)⁺, 469 (M - H)⁻.

20 STEP 2. (3*S*)-1-[2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol citrate

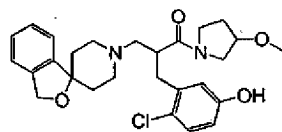
The title compound was prepared according to the procedure described in step 5 of example 1 from (3*S*)-1-[2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol (step 1):

MS (ESI) 471 (M + H)⁺, 469 (M - H)⁻.

25

EXAMPLE 50

4-CHLORO-3-[3-(3-METHOXPYRROLIDIN-1-YL)-3-OXO-2-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YLMETHYL)PROPYL]PHENOL CITRATE



STEP 1. 4-Chloro-3-[3-(3-methoxypyrrolidin-1-yl)-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol

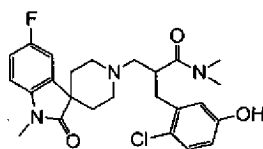
- The title compound was prepared as a diastereo-mixture according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 3-methoxypyrrolidine hydrochloride (WO 9108206):
- ¹H-NMR (CDCl₃) δ 7.50-7.10 (5H, m), 7.10-6.80 (1H, m), 6.79-6.65 (1H, m), 5.06 (2H, br.s), 4.00-2.35 (17H, m), 2.20-1.30 (6H, m);
- MS (ESI) 485 (M + H)⁺, 483 (M - H)⁻.

STEP 2. 4-Chloro-3-[3-(3-methoxypyrrolidin-1-yl)-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol citrate

- The title compound was prepared according to the procedure described in step 5 of example 1 from 4-chloro-3-[3-(3-methoxypyrrolidin-1-yl)-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol (step 1):
- MS (ESI) 485 (M + H)⁺, 483 (M - H)⁻.

EXAMPLE 51

- 2-(2-CHLORO-5-HYDROXYBENZYL)-3-(5-FLUORO-1-METHYL-2-OXO-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE CITRATE**



- STEP 1. Ethyl 3-(5-([*tert*-butyl(dimethyl)silyl]oxy)-2-chlorophenyl)-2-(diethoxyphosphoryl)propanoate**

The title compound was prepared according to the procedure described in step 1 of example 26 from [3-(bromomethyl)-4-chlorophenoxy](*tert*-butyl)dimethylsilane

(*J. Org. Chem.* **1996**, *61*, 6974.):

¹H-NMR (CDCl₃) δ 7.18 (1H, d, J=8.6 Hz), 6.75 (1H, d, J=2.8 Hz), 6.65 (1H, dd, J=8.6, 2.8 Hz), 4.30-4.02 (6H, m), 3.50-3.10 (3H, m), 1.37 (3H, t, J=7.1 Hz), 1.36 (3H, t, J=7.1 Hz), 1.19 (3H, t, J=7.1 Hz), 0.96 (9H, s), 0.17 (6H, s).

5

STEP 2. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate

The title compound was prepared according to the procedure described in step 2 of example 26 from ethyl 3-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorophenyl)-2-(diethoxyphosphoryl)propanoate (step 1):

10 ¹H-NMR (CDCl₃) δ 7.21 (1H, d, J=8.6 Hz), 6.72 (1H, d, J=2.8 Hz), 6.66 (1H, dd, J=8.6, 2.8 Hz), 6.28-6.25 (1H, m), 5.36-5.32 (1H, m), 4.22 (2H, q, J=7.1 Hz), 3.68 (2H, s), 1.29 (3H, t, J=7.1 Hz), 0.96 (9H, s), 0.17 (6H, s).

STEP 3. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

15

The title compound was prepared according to the procedure described in step 4 of example 4 from 5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one (step 3 of example 6) and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate (step 2):

20 ¹H-NMR (CDCl₃) δ 7.18 (1H, d, J=8.6 Hz), 7.14 (1H, dd, J=8.3, 2.4 Hz), 7.02-6.93 (1H, m), 6.77-6.70 (2H, m), 6.64 (1H, dd, J=8.6, 2.9 Hz), 4.20-4.00 (2H, m), 3.18 (3H, s), 3.15-2.80 (6H, m), 2.75-2.50 (3H, m), 2.00-1.85 (2H, m), 1.75-1.60 (2H, m), 1.20 (3H, t, J=7.2 Hz), 0.97 (9H, s), 0.18 (6H, s).

MS (ESI) 589 (M + H)⁺.

25

STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

To a stirred solution of ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 3, 0.79 g, 1.3 mmol) in tetrahydrofuran (5 mL) and methanol (3 mL) was added 2 N sodium hydroxide aqueous solution (3.5 mL) at room temperature. The reaction mixture was stirred at room temperature for 20 h,

30

evaporated to remove methanol, and acidified with sodium hydrogenphosphate aqueous solution (pH = 4-5). The aqueous layer was extracted with ethyl acetate. The organic layer was washed with brine, dried over magnesium sulfate, and evaporated to afford 0.65 g (quant.) of the title compound as a white solid:

- 5 ¹H-NMR (DMSO-*d*₆) δ 9.62 (1H, s), 7.53-7.43 (1H, m), 7.20 (1H, d, J=7.9 Hz), 7.17-7.08 (1H, m), 7.07-6.98 (1H, m), 6.74 (1H, d, J=2.5 Hz), 6.65 (1H, dd, J=7.9, 2.5 Hz), 3.11 (3H, s), 3.10-2.60 (9H, m), 1.98-1.60 (4H, m);
MS (ESI) 447 (M + H)⁺, 445 (M - H)⁻.

10 STEP 5. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 5):

- 15 ¹H-NMR (CDCl₃) δ 7.21-7.14 (2H, m), 7.04-6.93 (2H, m), 6.78-6.70 (2H, m), 3.65-3.47 (1H, m), 3.18 (3H, s), 3.18-2.92 (5H, m), 2.89 (3H, s), 2.76-2.60 (3H, m), 2.74 (3H, s), 2.02-1.88 (2H, m), 1.85-1.60 (2H, m);
MS (ESI) 474 (M + H)⁺, 472 (M - H)⁻.

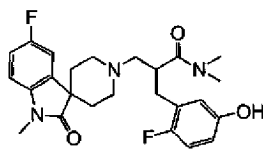
20 STEP 6. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 4):

- 25 MS (ESI) 474 (M + H)⁺, 472 (M - H)⁻;
Anal. calcd. for C₃₁H₃₇N₃O₁₀ClF (+ 2.0 H₂O): C, 53.03; H, 5.89; N, 5.98. Found: C, 53.11; H, 5.65; N, 5.88.

EXAMPLE 52

- 30 2-(2-FLUORO-5-HYDROXYBENZYL)-3-(5-FLUORO-1-METHYL-2-OXO-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE CITRATE



STEP 1. Ethyl 2-(5-([*tert*-butyl(dimethyl)silyl]oxy)-2-fluorobenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

- 5 The title compound was prepared according to the procedure described in step 4 of example 4 from 5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1*H*)-one (step 3 of example 6) and ethyl 2-(5-([*tert*-butyl(dimethyl)silyl]oxy)-2-fluorobenzyl)acrylate (step 2 of example 28):

¹H-NMR (CDCl₃) δ 7.14 (1H, dd, J=8.3, 2.4 Hz), 7.02-6.93 (1H, m), 6.90-6.82 (1H, m), 6.74 (1H, dd, J=8.5, 4.1 Hz), 6.68-6.59 (2H, m), 4.18-4.04 (2H, m), 3.18 (3H, s), 3.07-2.53 (9H, m), 2.00-1.85 (2H, m), 1.77-1.63 (2H, m), 1.20 (3H, t, J=7.2 Hz), 0.97 (9H, s), 0.17 (6H, s);

MS (ESI) 573 (M + H)⁺.

- 15 **STEP 2. 2-(2-Fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid**

- 20 The title compound was prepared according to the procedure described in step 5 of example 4 from ethyl 2-(5-([*tert*-butyl(dimethyl)silyl]oxy)-2-fluorobenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (DMSO-*d*₆) δ 9.27 (1H, s), 7.52-7.43 (1H, m), 7.19-7.08 (1H, m), 7.02 (1H, dd, J=8.2, 4.2 Hz), 6.93 (1H, t, J=9.1 Hz), 6.69-6.55 (2H, m), 3.11 (3H, s), 3.05-2.45 (9H, m), 1.88-1.58 (4H, m);

MS (ESI) 431 (M + H)⁺, 429 (M - H)⁻.

25

STEP 3. 2-(2-Fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

- 30 The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 7.16 (1H, dd, J=8.4, 2.4 Hz), 7.02-6.93 (1H, m), 6.92-6.82 (2H, m), 6.78-6.65 (2H, m), 3.50-3.35 (1H, m), 3.18 (3H, s), 3.10-2.85 (5H, m), 2.90 (3H, s), 2.84 (3H, s), 2.75-2.60 (3H, m), 2.00-1.86 (2H, m), 1.82-1.60 (2H, m);

MS (ESI) 458 (M + H)⁺, 456 (M - H)⁻.

5

STEP 4. 2-(2-Fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-fluoro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide (step 3):

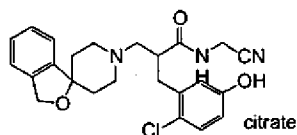
MS (ESI) 458 (M + H)⁺, 456 (M - H)⁻;

Anal. calcd. for C₃₁H₃₇N₃O₁₀F₂ (+ 1.6 H₂O): C, 54.88; H, 5.97; N, 6.19. Found: C, 54.63; H, 5.86; N, 6.09.

15

EXAMPLE 53

2-(2-CHLORO-5-HYDROXYBENZYL)-N-(CYANOMETHYL)-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



20

Step 1. 2-(2-Chloro-5-hydroxybenzyl)-N-(cyanomethyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and aminoacetonitrile hydrochloride:

¹H-NMR (CDCl₃) δ 7.32-7.07 (5H, m), 6.81 (1H, d, J=2.9 Hz), 6.68 (1H, dd, J=8.6, 2.9 Hz), 5.04 (2H, s), 4.12 (1H, d, J=17.4 Hz), 4.02 (1H, d, J=17.4 Hz), 3.20-3.08 (1H, m), 3.04-2.48 (7H, m), 2.45-2.31 (1H, m), 2.07-1.72 (4H, m).

30

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-(cyanomethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-N-(cyanomethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

IR (KBr) ν_{\max} 3302, 3047, 2945, 2268, 1720, 1676 cm^{-1} ;

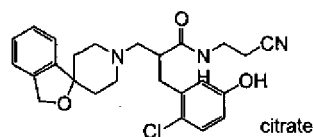
MS (ESI) 440, 442 ($M + H$)⁺; 438, 440 ($M - H$)⁻;

Anal. calcd. for $\text{C}_{24}\text{H}_{26}\text{N}_3\text{O}_3\text{Cl} \cdot \text{C}_6\text{H}_8\text{O}_7$ (+ 1.5 H_2O): C, 54.67; H, 5.66; N, 6.38.

Found: C, 54.37; H, 5.68; N, 6.08.

EXAMPLE 54

2-(2-CHLORO-5-HYDROXYBENZYL)-N-(2-CYANOETHYL)-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



Step 1. 2-(2-Chloro-5-hydroxybenzyl)-N-(2-cyanoethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 3-aminopropanenitrile:

¹H-NMR (CDCl_3) δ 8.72 (1H, br.s), 7.32-7.11 (5H, m), 6.85 (1H, d, $J=2.9$ Hz), 6.68 (1H, dd, $J=8.6, 2.9$ Hz), 5.04 (2H, s), 3.63-3.30 (2H, m), 3.19-3.06 (1H, m), 3.04-2.42 (9H, m), 2.40-2.25 (1H, m), 2.13-1.90 (2H, m), 1.83-1.68 (2H, m);

MS (ESI) 454, 456 ($M + H$)⁺; 452, 454 ($M - H$)⁻.

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-(2-cyanoethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step

3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-*N*-(2-cyanoethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

IR (KBr) ν_{\max} 3335, 3059, 2957, 2255, 1719, 1227 cm^{-1} ;

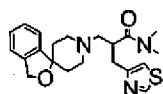
MS (ESI) 454, 456 ($\text{M} + \text{H}^+$); 452, 454 ($\text{M} - \text{H}^-$);

- 5 Anal. calcd. for $\text{C}_{25}\text{H}_{28}\text{N}_3\text{O}_3\text{Cl} \cdot \text{C}_6\text{H}_8\text{O}_7$ (+ 1.5 H_2O): C, 55.32; H, 5.84; N, 6.24.
Found: C, 55.29; H, 5.66; N, 5.86.

EXAMPLE 55

***N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE**

10



STEP 1. *tert*-Butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

- 15 A mixture of 4-methyl-1,3-thiazole (505 mg, 5.09 mmol), *N*-bromosuccinimide (952 mg, 5.35 mmol) and 2,2'-azobisisobutyronitrile (83.5 mg, 0.509 mmol) in carbon tetrachloride (20 mL) was reflux under nitrogen atmosphere for 2 h. The reaction mixture was cooled to room temperature, and the resulting white precipitate was filtered. The filtrate was diluted with toluene and partially evaporated to afford
- 20 crude 4-(bromomethyl)-1,3-thiazole as a toluene solution, which was used in the next step without purification.

- To a stirred solution of *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425, 450 mg, 1.42 mmol) in tetrahydrofuran (10 mL) was added dropwise a 1.0 M solution of lithium bis(trimethylsilyl)amide in
- 25 tetrahydrofuran (1.84 mL, 1.84 mmol) at -78°C and the mixture was stirred for 30 min at the same temperature. To the mixture was added 1,3-dimethyl-3,4,5,6-tetrahydro-2(1*H*)-pyrimidinone (0.223 mL, 1.84 mmol) at -78°C and stirred for 30 min at the same temperature. To the resulting mixture was added a solution of crude 4-(bromomethyl)-1,3-thiazole in tetrahydrofuran (2 mL) and the reaction mixture was
- 30 stirred at the same temperature for 30 min and then at -30°C for 2 h. The reaction mixture was quenched by the addition of saturated ammonium chloride aqueous

solution. The mixture was extracted with ethyl acetate (150 mL), and then the combined organic layers were washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (40 g) eluting with hexane/ethyl acetate (2/1) to afford 181 mg (31%) of the title compound as a yellow oil:

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=1.7 Hz), 7.33-7.07 (4H, m), 7.03 (1H, d, J=1.7 Hz), 5.06 (2H, m), 3.16-2.68 (6H, m), 2.57-2.32 (3H, m), 1.99-1.86 (2H, m), 1.82-1.67 (2H, m), 1.39 (9H, s);

MS (ESI) 415 (M + H)⁺.

10

STEP 2. 3-(1'*H*,3*H*-Spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

15

¹H-NMR (CDCl₃) δ 9.20 (1H, s), 7.54 (1H, s), 7.47-7.11 (4H, m), 5.09 (2H, s), 3.89-3.19 (9H, m), 2.48-2.27 (2H, m), 2.03-1.84 (2H, m);

MS (ESI) 359 (M + H)⁺, 357 (M - H)⁻.

20

STEP 3. *N,N*-Dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):

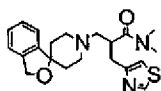
25

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.32-7.11 (4H, m), 7.01 (1H, d, J=2.0 Hz), 5.05 (2H, s), 3.62-3.53 (1H, m), 3.15-3.05 (2H, m), 2.95-2.78 (3H, m), 2.92 (3H, s), 2.89 (3H, s), 2.59-2.39 (3H, m), 2.00-1.85 (2H, m), 1.77-1.65 (2H, m);

MS (ESI) 386 (M + H)⁺.

30

STEP 4. *N,N*-Dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate



The title compound was prepared according to the procedure described in step 5 of example 1 from *N,N*-dimethyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

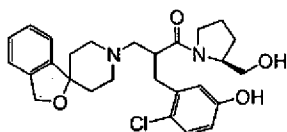
5 IR (KBr) ν_{\max} 3421, 1714, 1618 cm^{-1} ;

MS (ESI) 386 ($\text{M} + \text{H}$) $^{+}$;

Anal. calcd. for $\text{C}_{27}\text{H}_{35}\text{N}_3\text{O}_9\text{S}$ (+ 0.5 H_2O): C, 55.28; H, 6.19; N, 7.16. Found: C, 55.14; H, 6.11; N; 6.84.

10 **EXAMPLE 56**

4-CHLORO-3-[3-[(2*S*)-2-(HYDROXYMETHYL)PYRROLIDIN-1-YL]-3-OXO-2-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YLMETHYL)PROPYL]PHENOL CITRATE



15

STEP 1. 4-Chloro-3-[3-[(2*S*)-2-(hydroxymethyl)pyrrolidin-1-yl]-3-oxo-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and (2*S*)-pyrrolidin-2-ylmethanol:

20

$^1\text{H-NMR}$ (CDCl_3) δ 7.30-7.10 (5H, m), 6.94 (1H, d, $J=2.9$ Hz), 6.71 (1H, dd, $J=8.6$, 2.9 Hz), 5.06 (2H, br.s), 4.24-4.10 (1H, m), 4.05-3.95 (1H, m), 3.55-2.30 (12H, m), 2.10-1.25 (8H, m).

25

STEP 2. 4-Chloro-3-[3-[(2*S*)-2-(hydroxymethyl)pyrrolidin-1-yl]-3-oxo-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 4-chloro-3-[3-[(2*S*)-2-(hydroxymethyl)pyrrolidin-1-yl]-3-oxo-2-

(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol (step 1):

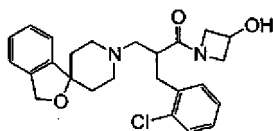
MS (ESI) 485 (M + H)⁺, 483 (M - H)⁻;

Anal. calcd. for C₃₃H₄₁N₂O₁₁Cl (+ 1.1 H₂O): C, 56.87; H, 6.25; N, 4.02. Found: C, 56.49; H, 6.29; N; 3.68.

5

EXAMPLE 57

1-[2-(2-CHLOROBENZYL)-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANOYL]AZETIDIN-3-OL CITRATE



10

STEP 1. 1-[2-(2-Chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 5) and azetidin-3-ol hydrochloride (*J. Heterocycle. Chem.* **1994**, *31*, 271.):

¹H-NMR (CDCl₃) δ 7.42-7.10 (8H, m), 5.06 (2H, br.s), 4.55-3.50 (5H, m), 3.25-2.70 (6H, m), 2.65-2.30 (3H, m), 2.15-1.60 (4H, m);

MS (ESI) 441 (M + H)⁺.

20

STEP 2. 1-[2-(2-Chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 1-[2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol (step 1):

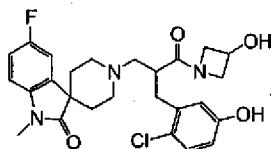
MS (ESI) 441 (M + H)⁺.

25

EXAMPLE 58

1'-[2-(2-CHLORO-5-HYDROXYBENZYL)-3-(3-HYDROXYAZETIDIN-1-YL)-3-OXOPROPYL]-5-FLUORO-1-METHYLSPIRO[INDOLE-3,4'-PIPERIDIN]-2(1*H*)-

30

ONE CITRATE

STEP 1. 1'-[2-(2-Chloro-5-hydroxybenzyl)-3-(3-hydroxyazetidin-1-yl)-3-oxopropyl]-
 5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 4 of example 51) and azetidin-3-ol hydrochloride (*J. Heterocycle. Chem.* **1994**, *31*, 271.):

- 10 ¹H-NMR (CDCl₃) δ 7.25-7.10 (1H, m), 7.09-6.85 (3H, m), 6.84-6.70 (2H, m), 4.65-3.60 (5H, m), 3.40-2.50 (12H, m), 2.15-1.50 (4H, m);
 MS (ESI) 502 (M + H)⁺, 500 (M - H)⁻.

STEP 2. 1'-[2-(2-Chloro-5-hydroxybenzyl)-3-(3-hydroxyazetidin-1-yl)-3-oxopropyl]-
 5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one citrate

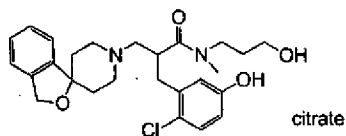
The title compound was prepared according to the procedure described in step 5 of example 1 from 1'-[2-(2-chloro-5-hydroxybenzyl)-3-(3-hydroxyazetidin-1-yl)-3-oxopropyl]-5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one (step 1):

MS (ESI) 502 (M + H)⁺, 500 (M - H)⁻;

- 20 Anal. calcd. for C₃₂H₃₇N₃O₁₁FCI (+ 1.2 H₂O): C, 53.70; H, 5.55; N, 5.87. Found: C, 53.38; H, 5.54; N, 5.66.

EXAMPLE 59

2-(2-CHLORO-5-HYDROXYBENZYL)-N-(3-HYDROXYPROPYL)-N-METHYL-
3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE
CITRATE



Step 1. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxypropyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 3-(methylamino)propan-1-ol (*Synthesis* **1986**, 338.):

¹H-NMR (CDCl₃) δ 7.35-7.07 (5H, m), 6.95-6.87 (1H, m), 6.75-6.67 (1H, m), 5.06 (2H, s), 3.78-2.44 (14H, m), 2.74 (3H, s), 2.13-1.85 (2H, m), 1.84-1.53 (4H, m);

MS (ESI) 473, 475 (M + H)⁺; 471, 473 (M - H)⁻.

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxypropyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-N-(3-hydroxypropyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

IR (KBr) ν_{max} 3410, 2932, 1717, 1618, 1244 cm⁻¹;

MS (ESI) 473, 475 (M + H)⁺; 471, 473 (M - H)⁻;

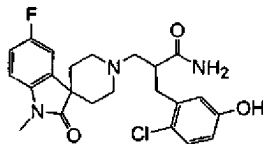
Anal. calcd. for C₂₆H₃₃N₂O₄Cl.C₆H₈O₇ (+ 1.0 H₂O): C, 56.26; H, 6.34; N, 4.10.

Found: C, 56.12; H, 6.29; N, 4.14.

EXAMPLE 60

2-(2-CHLORO-5-HYDROXYBENZYL)-3-(5-FLUORO-1-METHYL-2-OXO-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)PROPANAMIDE

CITRATE



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanamide

and

1'-[2-(2-Chloro-5-hydroxybenzyl)-3-oxo-3-pyrrolidin-1-ylpropyl]-5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one

To a stirred mixture of 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 4 of example 51, 0.12 g, 0.27 mmol), 1-hydroxybenzotriazole hydrate (HOBT) (62 mg, 0.40 mmol), ammonium chloride (29 mg, 0.54 mmol) and diisopropylethylamine (0.19 mL, 1.1 mmol) in *N,N*-dimethylformamide (2 mL) was added bromotripyrrolidinophosphonium hexafluorophosphate (0.21 g, 0.40 mmol) at room temperature. The reaction mixture was stirred at room temperature for 16 h, and quenched by the addition of sodium bicarbonate aqueous solution. The aqueous layer was extracted with ethyl acetate (20 mL × 2). The combined organic layers were washed with water (30 mL × 2) and brine, dried over magnesium sulfate, and evaporated. The residue was purified by column chromatography on silica gel eluting with ethyl acetate/methanol (40/1), followed by column chromatography on silica gel eluting with dichloromethane/methanol (30/1) to afford 34 mg (28%) of 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide as a colorless amorphous solid and 46 mg (34%) of 1'-[2-(2-chloro-5-hydroxybenzyl)-3-oxo-3-pyrrolidin-1-ylpropyl]-5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one as a colorless amorphous solid.

20

2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanamide:

¹H-NMR (CDCl₃) δ 7.42 (1H, br.s), 7.18 (1H, J=8.6 Hz), 7.18-7.12 (1H, m), 7.04-6.94 (1H, m), 6.93 (1H, J=2.8 Hz), 6.76 (1H, J=8.7, 4.3 Hz), 6.69 (1H, J=8.6, 2.8 Hz), 5.69 (1H, br.s), 3.19 (3H, s), 3.18-3.01 (2H, m), 2.99-2.52 (7H, m), 2.05-1.90 (2H, m), 1.83-1.65 (2H, m);

25

MS (ESI) 446 (M + H)⁺, 444 (M - H)⁻.

30

1'-[2-(2-Chloro-5-hydroxybenzyl)-3-oxo-3-pyrrolidin-1-ylpropyl]-5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one:

¹H-NMR (CDCl₃) δ 7.19-7.12 (1H, m), 7.16 (1H, J=8.6 Hz), 7.05 (1H, J=2.8 Hz), 7.02-6.92 (1H, m), 6.79-6.68 (2H, m), 3.50-2.95 (8H, m), 3.18 (3H, s), 2.90-2.60 (5H,

m), 2.05-1.50 (8H, m);

MS (ESI) 500 (M + H)⁺, 498 (M - H)⁻.

5 STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanamide citrate

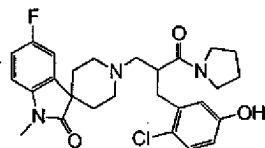
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanamide (step 1):

MS (ESI) 446 (M + H)⁺, 444 (M - H)⁻;

- 10 Anal. calcd. for C₂₉H₃₃N₃O₁₀ClF (+ 1.6 H₂O): C, 52.23; H, 5.47; N, 6.30. Found: C, 52.39; H, 5.33; N, 6.01.

EXAMPLE 61

15 1'-[2-(2-CHLORO-5-HYDROXYBENZYL)-3-OXO-3-PYRROLIDIN-1-
YLPROPYL]-5-FLUORO-1-METHYLSPIRO[INDOLE-3,4'-PIPERIDIN]-2(1H)-
ONE CITRATE



20 STEP 1. 1'-[2-(2-Chloro-5-hydroxybenzyl)-3-oxo-3-pyrrolidin-1-ylpropyl]-5-fluoro-
1-methylspiro[indole-3,4'-piperidin]-2(1H)-one citrate

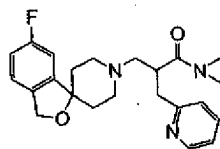
The title compound was prepared according to the procedure described in step 5 of example 1 from 1'-[2-(2-chloro-5-hydroxybenzyl)-3-oxo-3-pyrrolidin-1-ylpropyl]-5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1H)-one (step 1 of example 60):

- 25 MS (ESI) 500 (M + H)⁺, 498 (M - H)⁻;

Anal. calcd. for C₃₃H₃₉N₃O₁₀ClF (+ 0.6 H₂O): C, 56.39; H, 5.76; N, 5.98. Found: C, 56.22; H, 5.64; N, 5.86.

EXAMPLE 62

30 3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-

DIMETHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE

5 STEP 1. Ethyl 3-(6-fluoro-1'H,3'H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* **1995**, *38*, 2009.) and ethyl 2-(pyridin-2-ylmethyl)acrylate (*Polym. J.* **2000**, *32*, 173.):

¹H-NMR (CDCl₃) δ 8.56-8.50 (1H, m), 7.63-7.53 (1H, m), 7.19-7.08 (3H, m), 6.99-
10 6.90 (1H, m), 6.77 (1H, dd, J=8.6, 2.2 Hz), 5.00 (2H, s), 4.18-4.04 (2H, m), 3.33-3.20 (1H, m), 3.15-2.70 (5H, m), 2.57-2.28 (3H, m), 1.92-1.60 (4H, m), 1.17 (3H, t, J=7.2 Hz);

MS (ESI) 399 (M + H)⁺.

15 STEP 2. 3-(6-Fluoro-1'H,3'H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid

To a stirred solution of ethyl 3-(6-fluoro-1'H,3'H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoate (step 1, 2.0 g, 5.1 mmol) in tetrahydrofuran (10 mL) and ethanol (15 mL) was added 2 N sodium hydroxide (10
20 mL) at room temperature. The reaction mixture was stirred at room temperature for 16 h, evaporated to remove ethanol, and neutralized by the addition of 2 N hydrochloric acid aqueous solution (10 mL). The aqueous mixture was evaporated to remove water, then diluted with toluene (10 mL), and concentrated to dryness. The residue was dissolved with ethyl acetate (100 mL), and filtered. The filtrate was
25 evaporated to afford 1.9 g (quant.) of the title compound as a colorless amorphous solid:

¹H-NMR (CDCl₃) δ 8.52-8.46 (1H, m), 7.62-7.54 (1H, m), 7.28-7.22 (1H, m), 7.17-
7.06 (2H, m), 7.00-6.91 (1H, m), 6.82 (1H, dd, J=8.3, 2.2 Hz), 4.99 (2H, s), 3.47-3.36 (1H, m), 3.30-3.14 (2H, m), 3.02-2.40 (6H, m), 2.13-1.90 (2H, m), 1.84-1.70 (2H, m);

30 MS (ESI) 371 (M + H)⁺.

STEP 3. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 8.55-8.47 (1H, m), 7.62-7.52 (1H, m), 7.20-7.05 (3H, m), 6.99-6.88 (1H, m), 6.78 (1H, dd, *J*=8.6, 2.4 Hz), 5.00 (2H, s), 3.73-3.60 (1H, m), 3.10-2.75 (5H, m), 2.92 (3H, s), 2.87 (3H, s), 2.57-2.33 (3H, m), 1.92-1.62 (4H, m);

MS (ESI) 398 (M + H)⁺.

STEP 4. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide citrate

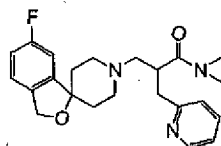
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide (step 3):

MS (ESI) 398 (M + H)⁺;

Anal. calcd. for C₂₉H₃₆N₃O₉F (+ 1.0 H₂O): C, 57.32; H, 6.30; N, 6.92. Found: C, 57.59; H, 6.29; N, 6.87.

EXAMPLE 63

(-)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide

and

(+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide

3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-

- (pyridin-2-ylmethyl)propanamide (step 3 of example 62, 0.76 g) was separated into (-)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide (earlier peak) and (+)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide (later peak) by chiral column (Chiralpak AD-H, 20 mm I.D. x 250 mm (No.ADH0CJ-DE003), DAICEL) using *n*-hexane/ethanol/diethyl amine = 90/10/0.1 as an eluent (Flow rate: 10 mL/min).

Earlier peak:

- 0.31 g (40%) as a colorless syrup;
Retention time 16.5 min;
Optical purity $\geq 99\%$ ee;
¹H-NMR data was identical with that of 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide (step 3 of example 62);
MS (ESI) 398 (M + H)⁺;

Later peak:

- 0.32 g (42%) as a colorless syrup;
Retention time 32.2 min;
Optical purity $\geq 99\%$ ee;
¹H-NMR data was identical with that of 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide (step 3 of example 62);
MS (ESI) 398 (M + H)⁺.

STEP 2. (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide citrate

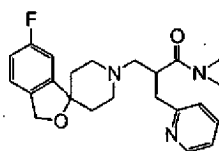
- The title compound was prepared according to the procedure described in step 5 of example 1 from (-)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide (step1):
[α]_D²² -24.8° (*c* 1.00, methanol);

MS (ESI) 398 (M + H)⁺;

Anal. calcd. for C₂₉H₃₆N₃O₉F (+ 2.0 H₂O): C, 55.67; H, 6.44; N, 6.72. Found: C, 55.73; H, 6.31; N; 6.61.

5 **EXAMPLE 64**

(+)-3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE



10 **STEP 1. (+)-3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide citrate**

The title compound was prepared according to the procedure described in step 5 of example 1 from (+)-3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide (step 1 of example 63):

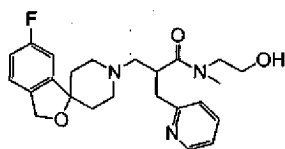
15 $[\alpha]_D^{23} +24.4^\circ$ (c 1.00, methanol);

MS (ESI) 398 (M + H)⁺;

Anal. calcd. for C₂₉H₃₆N₃O₉F (+ 2.0 H₂O): C, 55.67; H, 6.44; N, 6.72. Found: C, 55.65; H, 6.08; N; 6.53.

20 **EXAMPLE 65**

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(2-HYDROXYETHYL)-N-METHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE



25

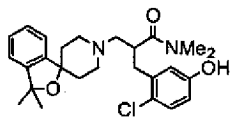
STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-N-methyl-2-(pyridin-2-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step

¹H-NMR (CDCl₃) δ 8.54-8.42 (1H, m), 7.64-7.54 (1H, m), 7.22-7.08 (3H, m), 7.00-6.90 (1H, m), 6.88-6.79 (1H, m), 5.01 (2H, s), 4.10-3.45 (5H, m), 3.30-2.75 (5H, m), 3.00, 2.88 (3H, s), 2.56-2.35 (3H, m), 2.07-1.65 (4H, m); MS (ESI) 428 (M + H)⁺.

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(pyridin-2-ylmethyl)propanamide (step 1):

EXAMPLE 66
2-(2-CHLORO-5-HYDROXYBENZYL)-3-(3,3-DIMETHYL-1'*H*,3*H*-SPIRO[2-
BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE
CITRATE



STEP 1. 2-(2-Bromophenyl)propan-2-ol

25 To a stirred solution of ethyl 2-bromobenzoate (10 g, 46.5 mmol) in tetrahydrofuran (80 mL) was added dropwise a 3.0 M solution of methylmagnesium chloride in tetrahydrofuran (39 mL, 0.116 mol) at room temperature and the mixture was stirred for 19 h at the same temperature. The reaction mixture was quenched by the addition of 2 N hydrochloric acid aqueous solution, and concentrated to give a

30 colorless residue. The crude material was partitioned between diethyl ether and water,

and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (150 g) eluting with hexane/ethyl acetate (15/1) to afford 6.91 g (69%) of the title compound as a colorless oil:

- 5 ¹H-NMR (CDCl₃) δ 7.68-7.57 (2H, m), 7.33-7.25 (1H, m), 7.13-7.07 (1H, m), 1.75 (6H, s).

STEP 2. 4-[2-(1-Hydroxy-1-methylethyl)phenyl]-1-methylpiperidin-4-ol

- To a stirred solution of 2-(2-bromophenyl)propan-2-ol (step 1, 6.91 g, 32.1 mmol) in tetrahydrofuran (32 mL) was added dropwise a 1.59 M solution of butyllithium in tetrahydrofuran (46.5 mL, 73.9 mmol) at -78 °C for 20 min and the mixture was stirred for 1 h at the same temperature. To the mixture was added dropwise a solution of 1-methylpiperidin-4-one (5.09 g, 45.0 mmol) in tetrahydrofuran (18 mL) at -78 °C for 10 min. This resulting mixture was slowly warmed up to room temperature and stirred for 18 h at the same temperature. The reaction mixture was quenched by the addition of water, and concentrated to give an orange residue. The crude material was partitioned between diethyl ether and water, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (150 g) eluting with hexane/ethyl acetate (5/1), dichloromethane/methanol (10/1), then dichloromethane/methanol/triethylamine (10/1/1) to afford 4.62 g (58%) of the title compound as a slight yellow syrup:
- 15
20

MS (ESI) 250 (M + H)⁺.

25 STEP 3. 1',3,3-Trimethyl-3H-spiro[2-benzofuran-1,4'-piperidine]

- To a stirred solution of 4-[2-(1-hydroxy-1-methylethyl)phenyl]-1-methylpiperidin-4-ol (step 2, 4.62 g, 18.5 mmol) in benzene (200 mL) was added dropwise boron trifluoride diethyl etherate (11.0 mL, 86.8 mmol) at room temperature and the mixture was stirred for 40 h at the same temperature. The reaction mixture was quenched by the addition of water (200 mL) and 2 N sodium hydroxide aqueous solution (200 mL), and the benzene layer was separated. The aqueous layer was extracted with diethyl ether, and then combined organic layer was
- 30

washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on an amine coated silica gel (100 g) eluting with dichloromethane to afford 2.39 g (56%) of the title compound as a colorless solid:

- 5 ¹H-NMR (CDCl₃) δ 7.30-7.24 (2H, m), 7.12-7.07 (2H, m), 2.81-2.72 (2H, m), 2.51-2.42 (2H, m), 2.37 (3H, s), 2.07-1.97 (2H, m), 1.73-1.67 (2H, m), 1.50 (6H, s); MS (ESI) 233 (M + H)⁺.

STEP 4. 3,3-Dimethyl-3H-spiro[2-benzofuran-1,4'-piperidine]

- 10 To a stirred solution of 1',3,3-trimethyl-3H-spiro[2-benzofuran-1,4'-piperidine] (step 3, 2.39 g, 10.3 mmol) in 1,2-dichloroethane (50 mL) was added dropwise 1-chloroethyl chloroformate (2.68 mL, 24.8 mmol) at 0 °C and the mixture was stirred for 15 min at the same temperature. This resulting mixture was refluxed for 21 h. After cooling to room temperature, the mixture was concentrated to give a slight
15 yellow solid.

- This crude material was dissolved in methanol (30 mL), and refluxed for 19.5 h. After cooling to room temperature, the mixture was concentrated to give a slight yellow solid. The crude material was partitioned between diethyl ether and 1 N sodium hydroxide aqueous solution, and then the organic layer was washed with brine, dried
20 over sodium sulfate, and evaporated. The residue was purified by column chromatography on an amine coated silica gel (50 g) eluting with dichloromethane to afford 1.02 g (45%) of the title compound as a slight yellow solid:

- ¹H-NMR (CDCl₃) δ 7.31-7.24 (2H, m), 7.13-7.09 (2H, m), 3.17-3.08 (2H, m), 3.03-2.97 (2H, m), 1.93-1.83 (2H, m), 1.70-1.65 (2H, m), 1.51 (6H, s);
25 MS (ESI) 218 (M + H)⁺.

- STEP 5. Ethyl 2-(2-chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate
30

The title compounds were prepared according to the procedure described in step 4 of example 4 from 3,3-dimethyl-3H-spiro[2-benzofuran-1,4'-piperidine] (step

4) and ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate (step 2 of example 51).

Ethyl 2-(2-chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate:

¹H-NMR (CDCl₃) δ 7.29–7.21 (2H, m), 7.15 (1H, d, J=8.4 Hz), 7.09–7.03 (2H, m), 6.72 (1H, d, J=2.9 Hz), 6.65 (1H, dd, J=8.4, 2.9 Hz), 4.11–4.02 (2H, m), 3.19–3.09 (1H, m), 3.02–2.78 (5H, m), 2.62–2.46 (3H, m), 2.02–1.92 (2H, m), 1.67–1.62 (2H, m), 1.48 (6H, s), 1.14 (3H, t, J=7.2 Hz);

MS (ESI) 458 (M + H)⁺.

Ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(3,3-dimethyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate:

¹H-NMR (CDCl₃) δ 7.28–7.25 (2H, m), 7.18 (1H, d, J=8.4 Hz), 7.10–7.07 (2H, m), 6.72 (1H, d, J=2.9 Hz), 6.64 (1H, dd, J=8.4, 2.9 Hz), 4.17–4.04 (2H, m), 3.12–2.99 (2H, m), 2.89–2.75 (4H, m), 2.58–2.42 (3H, m), 1.98–1.88 (2H, m), 1.67–1.63 (2H, m), 1.49 (6H, s), 1.20 (3H, t, J=7.2 Hz), 0.97 (9H, s), 0.18 (6H, s);

MS (ESI) 572 (M + H)⁺.

STEP 6. 2-(2-Chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step 5 of example 4 from ethyl 2-(2-chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 5) and ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(3,3-dimethyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 5).

¹H-NMR (CDCl₃) δ 7.32–7.29 (2H, m), 7.13 (1H, d, J=8.6 Hz), 7.13–7.08 (2H, m), 6.81 (1H, d, J=2.9 Hz), 6.69 (1H, dd, J=8.6, 2.9 Hz), 3.48–3.42 (1H, m), 3.25–3.19 (1H, m), 3.04–2.92 (3H, m), 2.86–2.65 (4H, m), 2.19–2.01 (2H, m), 1.78–1.73 (2H, m), 1.46 (6H, s);

MS (ESI) 430 (M + H)⁺.

STEP 7. 2-(2-Chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide

To a stirred solution of 2-(2-chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 6, 270 mg, 0.629 mmol), dimethylamine hydrochloride (114 mg, 1.40 mmol), 4-(dimethylamino)pyridine (39 mg, 0.318 mmol) and triethylamine (322 mg, 3.18 mmol) in dichloromethane (4 mL) and *N,N*-dimethylformamide (6 mL) was added 1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide hydrochloride (EDCI) (243 mg, 1.27 mmol) at room temperature. After being stirred for 24 h, the reaction was diluted with ethyl acetate/toluene (3/1), and then washed with water for three times and brine, dried over sodium sulfate, and evaporated. The residue was purified by preparative thin layer chromatography on silica gel developing with dichloromethane/methanol (25/1) to afford 156 mg (54%) of the title compounds as a colorless syrup:

¹H-NMR (CDCl₃) δ 7.28-7.25 (2H, m), 7.17 (1H, d, J=8.8 Hz), 7.11-7.07 (2H, m), 6.95 (1H, d, J=2.8 Hz), 6.72 (1H, dd, J=8.8, 2.8 Hz), 3.57-3.50 (1H, m), 3.18-3.12 (1H, m), 2.86 (3H, s), 2.95-2.82 (3H, m), 2.71 (3H, s), 2.70-2.53 (4H, m), 2.04-1.94 (2H, m), 1.69-1.64 (2H, m);

MS (ESI) 457 (M + H)⁺.

20

STEP 8. 2-(2-Chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide citrate

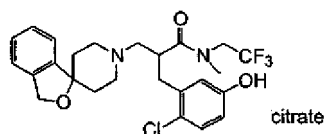
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-Chloro-5-hydroxybenzyl)-3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide (step 7):

MS (ESI) 457 (M + H)⁺.

EXAMPLE 67

2-(2-CHLORO-5-HYDROXYBENZYL)-N-METHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(2,2,2-TRIFLUOROETHYL)PROPANAMIDE CITRATE

30



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2,2,2-trifluoroethyl)propanamide

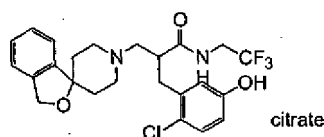
- 5 The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 2,2,2-trifluoro-N-methylethanamine hydrochloride (*J. Am. Chem. Soc.* **1995**, *117*, 6631.):
- ¹H-NMR (CDCl₃) δ 7.32-7.03 (5H, m), 6.90-6.82 (1H, m), 6.78-6.67 (1H, m), 5.06 (2H, s), 4.18-3.26 (3H, m), 3.18-2.34 (8H, m), 2.90 (3H, s), 2.00-1.82 (2H, m), 1.80-1.65 (2H, m);
- 10 MS (ESI) 497, 499 (M + H)⁺; 495, 497 (M - H)⁻.

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2,2,2-trifluoroethyl)propanamide citrate

- 15 The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2,2,2-trifluoroethyl)propanamide (step 1):
- IR (KBr)_{v_{max}} 3435, 2957, 2872, 1719, 1655, 1151 cm⁻¹;
- 20 MS (ESI) 497, 499 (M + H)⁺; 495, 497 (M - H)⁻;
- Anal. calcd. for C₂₅H₂₈N₂O₃F₃Cl.C₆H₈O₇ (+ 1.5 H₂O): C, 51.99; H, 5.49; N, 3.91.
- Found: C, 51.82; H, 5.19; N; 3.70.

EXAMPLE 68

- 25 **2-(2-CHLORO-5-HYDROXYBENZYL)-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(2,2,2-TRIFLUOROETHYL)PROPANAMIDE CITRATE**



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2,2,2-trifluoroethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and (2,2,2-trifluoroethyl)amine:

¹H-NMR (CDCl₃) δ 9.55 (1H, br.s), 7.33-7.02 (5H, m), 6.84 (1H, d, J=2.9 Hz), 6.67 (1H, dd, J=8.6, 2.9 Hz), 5.05 (2H, s), 4.00-3.82 (2H, m), 3.34-3.22 (1H, m), 3.04-2.46 (7H, m), 2.38-2.22 (1H, m), 2.00-1.71 (4H, m);
MS (ESI) 483, 485 (M + H)⁺; 483, 481 (M - H)⁻.

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2,2,2-trifluoroethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2,2,2-trifluoroethyl)propanamide (step 1):

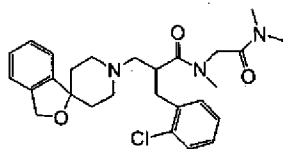
IR (KBr)_v_{max} 3321, 2964, 2868, 1720, 1686, 1165 cm⁻¹;

MS (ESI) 483, 485 (M + H)⁺; 483, 481 (M - H)⁻;

Anal. calcd. for C₂₄H₂₆N₂O₃F₃Cl.C₆H₈O₇ (+ 2.5 H₂O): C, 50.04; H, 5.49; N, 3.89.
Found: C, 50.26; H, 5.09; N, 3.63.

EXAMPLE 69

2-(2-CHLOROBENZYL)-*N*-[(DIMETHYLCARBAMOYL)METHYL]-*N*-METHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. Ethyl *N*-[2-(2-Chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-*N*-methylglycinate

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 5) and sarcosine ethyl ester hydrochloride:

- 5 ¹H-NMR (CDCl₃) δ 7.40-7.10 (8H, m), 5.05 (2H, br.s), 4.30-3.70 (4H, m), 3.60-3.40 (1H, m), 3.28-3.10 (2H, m), 3.00-2.65 (6H, m), 2.64-2.30 (3H, m), 2.20-1.60 (4H, m), 1.25 (3H, t, J=7.2 Hz);
MS (ESI) 485 (M + H)⁺.

10 STEP 2. *N*-[2-(2-Chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-*N*-methylglycine

- A mixture of crude ethyl *N*-[2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-*N*-methylglycinate (step 1, 128 mg, 0.26 mmol) and 2 N aqueous sodium hydroxide (2 mL) in tetrahydrofuran (2 mL) and methanol (2 mL)
15 was stirred at room temperature for 2 h. The mixture was acidified with aqueous sodium dihydrogenphosphate and extracted with ethyl acetate. The combined organic layer was washed with brine, dried over sodium sulfate, and evaporated to afford 125 mg of the title compound as a colorless amorphous solid. The crude product was used in the next step without further purification:

- 20 MS (ESI) 457 (M + H)⁺, 455 (M - H)⁻.

STEP 3. 2-(2-Chlorobenzyl)-*N*-[(dimethylcarbamoyl)methyl]-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

- The title compound was prepared according to the procedure described in step 4 of example 1 from *N*-[2-(2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-*N*-methylglycine (step 2) and dimethylamine hydrochloride:

- ¹H-NMR (CDCl₃) δ 7.40-7.10 (8H, m), 5.05 (2H, br.s), 4.39 (1H, d, J=16 Hz), 3.90 (1H, d, J=16 Hz), 3.62-3.41 (1H, m), 3.26-3.10 (1H, m), 3.08-2.65 (13H, m), 2.65-
30 2.30 (3H, m), 2.04-1.50 (4H, m);
MS (ESI) 484 (M + H)⁺.

STEP 4. 2-(2-Chlorobenzyl)-N-[(dimethylcarbamoyl)methyl]-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chlorobenzyl)-N-[(dimethylcarbamoyl)methyl]-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

MS (ESI) 484 (M + H)⁺;

Anal. calcd. for C₃₃H₄₂N₃O₁₀Cl (+ 1.6 H₂O): C, 56.22; H, 6.46; N, 5.96. Found: C, 55.88; H, 6.17; N, 5.78.

10 EXAMPLE 70

2-(2-CHLORO-5-HYDROXYBENZYL)-N-[(DIMETHYLCARBAMOYL)METHYL]-N-METHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



15

STEP 1. Ethyl N-[2-(2-Chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-N-methylglycinate

The title compound was prepared as a diastereo-mixture according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and sarcosine ethyl ester hydrochloride:

¹H-NMR (CDCl₃) δ 7.35-7.10 (5H, m), 6.87-6.79 (1H, m), 6.75-6.65 (1H, m), 5.06 (2H, br.s), 4.45-4.10 (3H, m), 3.95-3.75 (1H, m), 3.50-3.10 (3H, m), 3.05-2.70 (6H, m), 2.70-2.35 (3H, m), 2.10-1.50 (4H, m), 1.27 (3H, t, J=7.2 Hz);

25 MS (ESI) 501 (M + H)⁺, 499 (M - H)⁻.

STEP 2. N-[2-(2-Chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-N-methylglycine

The title compound was prepared according to the procedure described in step 30 2 of example 69 from N-[2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-

benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-*N*-methylglycinate (step 1):

MS (ESI) 473 ($M + H$)⁺, 471 ($M - H$)⁻.

5 STEP 3. 2-(2-Chloro-5-hydroxybenzyl)-*N*-[(dimethylcarbamoyl)methyl]-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from *N*-[2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoyl]-*N*-methylglycine (step 2):

¹H-NMR (CDCl₃) δ 7.35-7.10 (5H, m), 6.98 (1H, d, *J*=2.8 Hz), 6.69 (1H, dd, *J*=2.8 Hz), 5.14-5.04 (3H, m), 3.49 (1H, d, *J*=16.3 Hz), 3.35-3.19 (2H, m), 3.06 (3H, s), 2.98 (3H, s), 2.96 (3H, s), 2.92-2.30 (7H, m), 2.05-1.50 (4H, m);

MS (ESI) 500 ($M + H$)⁺, 498 ($M - H$)⁻.

15 STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-*N*-[(dimethylcarbamoyl)methyl]-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-*N*-[(dimethylcarbamoyl)methyl]-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

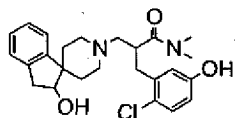
MS (ESI) 500 ($M + H$)⁺, 498 ($M - H$)⁻.

20

EXAMPLE 71

2-(2-CHLORO-5-HYDROXYBENZYL)-3-(2-HYDROXY-2,3-DIHYDRO-1'*H*-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE CITRATE

25



STEP 1. Ethyl 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(2-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoate

30

The title compound was prepared a diastereo mixture according to the

procedure described in step 4 of example 4 from 2,3-dihydrospiro[indene-1,4'-piperidin]-2-ol (*Tetrahedron: Asymmetry* **1999**, *10*, 1787.) and ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate (step 2 of example 51):

¹H-NMR (CDCl₃) δ 7.23-7.16 (5H, m), 6.72-6.62 (2H, m), 4.46-4.44 (1H, m), 4.18-4.13 (2H, m), 3.33-3.25 (1H, m), 3.12-2.98 (2H, m), 2.91-2.71 (5H, m), 2.54-2.30 (2H, m), 2.02-1.93 (1H, m), 1.71-1.44 (4H, m), 1.22-1.15 (3H, m), 0.97 (9H, s), 0.18 (6H, s);

MS (ESI) 558 (M + H)⁺.

10 STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-3-(2-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared a diastereo mixture according to the procedure described in step 4 of example 51 from ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(2-hydroxy-2,3-dihydro-1'*H*-

15 spiro[indene-1,4'-piperidin]-1'-yl)propanoate (step 1):

MS (ESI) 416 (M + H)⁺, 414 (M - H)⁻.

STEP 3. 2-(2-Chloro-5-hydroxybenzyl)-3-(2-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

20 The title compound was prepared a diastereo mixture according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(2-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 7.25-7.15 (5H, m), 6.96-6.94 (1H, m), 6.74-6.70 (1H, m), 4.47-4.43 (1H, m), 3.61-3.46 (1H, m), 3.32-3.10 (2H, m), 2.87-2.41 (1H, m), 7.43-7.04 (9H, m), 3.75-3.25 (5H, m), 3.11-2.74 (6H, m), 2.32-2.13 (2H, m), 2.02-1.97 (2H, m), 1.76-1.71 (2H, m);

MS (ESI) 443 (M + H)⁺, 441 (M - H)⁻.

30 STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-3-(2-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

The title compound was prepared a diastereo mixture according to the

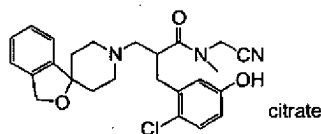
procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(2-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 3):

MS (ESI) 443 ($M + H$)⁺, 441 ($M - H$)⁻;

- 5 Anal. calcd. for C₃₁H₃₉N₂O₁₀Cl (+ 1.3 H₂O): C, 56.54; H, 6.37; N, 4.25. Found: C, 56.25; H, 6.17; N; 3.88.

EXAMPLE 72

10 2-(2-CHLORO-5-HYDROXYBENZYL)-*N*-(CYANOMETHYL)-*N*-METHYL-3-(1'*H*,3'*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



15 STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-*N*-(cyanomethyl)-*N*-methyl-3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and

- 20 (methylamino)acetonitrile hydrochloride:

¹H-NMR (CDCl₃) δ 7.32-7.06 (5H, m), 6.82-6.68 (2H, m), 5.05 (2H, s), 4.35 (1H, d, J=17.0 Hz), 4.06 (1H, d, J=17.0 Hz), 3.62-3.44 (1H, m), 3.21-3.07 (1H, m), 3.02-2.42 (7H, m), 2.80 (3H, s), 2.02-1.85 (2H, m), 1.83-1.66 (2H, m);

MS (ESI) 454, 456 ($M + H$)⁺; 452, 454 ($M - H$)⁻.

25

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-*N*-(cyanomethyl)-*N*-methyl-3-(1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-*N*-(cyanomethyl)-*N*-methyl-3-

- 30 (1'*H*,3'*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

IR (KBr) ν_{\max} 3410, 2939, 2862, 2256, 1720, 1651 cm^{-1} ;

MS (ESI) 454, 456 ($\text{M} + \text{H}^+$); 452, 454 ($\text{M} - \text{H}^-$);

Anal. calcd. for $\text{C}_{25}\text{H}_{28}\text{N}_3\text{O}_3\text{Cl} \cdot \text{C}_6\text{H}_8\text{O}_7$ (+ 1.5 H_2O): C, 55.32; H, 5.84; N, 6.24.

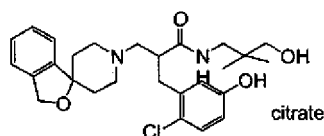
Found: C, 55.34; H, 5.81; N, 6.00.

5

EXAMPLE 73

2-(2-CHLORO-5-HYDROXYBENZYL)-N-(3-HYDROXY-2,2-DIMETHYLPROPYL)-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE

10



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxy-2,2-dimethylpropyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

15 The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 3-amino-2,2-dimethylpropan-1-ol:

$^1\text{H-NMR}$ (CDCl_3) δ 7.70-7.64 (1H, m), 7.37-7.01 (5H, m), 6.93-6.83 (1H, m), 6.75-6.63 (1H, m), 5.05 (2H, s), 3.31-2.68 (10H, m), 2.67-2.50 (2H, m), 2.47-2.28 (2H, m), 2.06-1.57 (4H, m), 0.83 (3H, s), 0.81 (3H, s);

20 MS (ESI) 487, 489 ($\text{M} + \text{H}^+$); 485, 487 ($\text{M} - \text{H}^-$).

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxy-2,2-dimethylpropyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

25

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-N-(3-hydroxy-2,2-dimethylpropyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

30 IR (KBr) ν_{\max} 3385, 2957, 2874, 1720, 1578, 1236 cm^{-1} ;

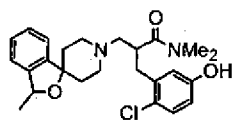
MS (ESI) 487, 489 ($M + H$)⁺; 485, 487 ($M - H$)⁻;

Anal. calcd. for $C_{27}H_{31}N_2O_4Cl \cdot C_6H_8O_7$ (+ 1.0 H_2O): C, 56.85; H, 6.51; N, 4.02.

Found: C, 56.74; H, 6.59; N; 3.78.

5 **EXAMPLE 74**

2-(2-CHLORO-5-HYDROXYBENZYL)-N,N-DIMETHYL-3-(3-METHYL-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



10 **STEP 1. 1-(2-Bromophenyl)ethanol**

To a stirred solution of 1-(2-bromophenyl)ethanone (5 g, 25.1 mmol) in methanol (50 mL) was added sodium borohydride (1.43 g, 37.7 mmol) at room temperature and the mixture was stirred for 24 h at the same temperature. The reaction mixture was quenched by the addition of water, and concentrated to give a colorless residue. The crude material was partitioned between diethyl ether and water, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (100 g) eluting with hexane/ethyl acetate (5/1) to afford 5.4 g (quant.) of the title compound as a colorless oil:

20 ¹H-NMR (CDCl₃) δ 7.62-7.50 (2H, m), 7.37-7.32 (1H, m), 7.16-7.10 (1H, m), 5.28-5.21 (1H, dq, J=3.5, 6.4 Hz), 1.96 (1H, d, J=3.5 Hz), 1.49 (3H, d, J=6.4 Hz).

STEP 2. Ethyl 4-hydroxy-4-[2-(1-hydroxyethyl)phenyl]piperidine-1-carboxylate

To a stirred solution of 1-(2-bromophenyl)ethanol (step 1, 5.4 g, 25.1 mmol) in tetrahydrofuran (25 mL) was added dropwise a 1.59 M solution of butyllithium in tetrahydrofuran (33 mL, 51.5 mmol) at -78 °C for 20 min and the mixture was stirred for 2 h at the same temperature. To the mixture was added dropwise a solution of ethyl 4-oxopiperidine-1-carboxylate (4.73 g, 27.6 mmol) in tetrahydrofuran (10 mL) at -78 °C for 15 min. This resulting mixture was slowly warmed up to room temperature and stirred for 19 h at the same temperature. The reaction mixture was

quenched by the addition of saturated ammonium chloride aqueous solution, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (150 g) eluting with hexane/ethyl acetate (2/1), then hexane/ethyl acetate (1/1) to afford 1.37 g (19%) of the title compound as a slight yellow syrup:

$^1\text{H-NMR}$ (CDCl_3) δ 7.60-7.57 (1H, m), 7.33-7.23 (3H, m), 5.80-5.75 (1H, m), 4.17-4.05 (4H, m), 3.32 (2H, br.m), 3.08 (1H, br.s), 2.37 (1H, br.s), 1.99-1.87 (2H, m), 1.58 (3H, t, $J=6.4$ Hz), 1.29-1.23 (4H, m).

10 STEP 3. Ethyl 3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidine]-1'-carboxylate

To a stirred solution of ethyl 4-hydroxy-4-[2-(1-hydroxyethyl)phenyl]piperidine-1-carboxylate (step 2, 1.37 g, 4.67 mmol) in dichloromethane (30 mL), triethylamine (1 mL) and pyridine (3 mL) was added dropwise methanesulfonyl chloride (0.54 mL, 7.01 mmol) at 0 °C for 15 min. This resulting mixture was slowly warmed up to room temperature and stirred for 45 min at the same temperature, then refluxed for 3 h. The reaction mixture was washed with water, 2 N hydrochloric acid aqueous solution, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (70 g) eluting with hexane/ethyl acetate (5/1) to afford the clude title compound as a slight yellow syrup. This material was dissolved in diethyl ether (20 mL) and ethyl acetate (20 mL), then washed with saturated sodium bicarbonate aqueous solution and brine, dried over sodium sulfate, and evaporated to afford 1.32 g (79%) of the title compound as a slight yellow syrup:

25 $^1\text{H-NMR}$ (CDCl_3) δ 7.32-7.26 (2H, m), 7.16-7.03 (1H, m), 7.08-7.05 (1H, m), 5.30 (1H, q, $J=6.2$ Hz), 4.20-4.04 (4H, m), 3.31-3.19 (2H, m), 2.01-1.91 (2H, m), 1.75-1.58 (3H, m), 1.50 (3H, d, $J=6.4$ Hz), 1.28 (3H, t, $J=7.2$ Hz).

STEP 4. 3-methyl-3*H*-spiro[2-benzofuran-1,4'-piperidine]

A solution of ethyl 3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidine]-1'-carboxylate (step 3, 1.02 g, 3.70 mmol) in 4 M sodium hydroxide aqueous solution (10 mL) and ethanol (20 mL) was refluxed for 2 days. The reaction mixture was concentrated to give a colorless residue. The crude material was partitioned between

diethyl ether and water, and the organic layer was washed with brine, dried over sodium sulfate, and evaporated to afford 732 mg (97%) of the title compound as a slight yellow syrup:

¹H-NMR (CDCl₃) δ 7.29-7.26 (2H, m), 7.16-7.12 (2H, m), 5.29 (1H, q, J=6.4 Hz),
5 3.16-2.96 (4H, m), 2.02-1.92 (1H, m), 1.78-1.63 (3H, m), 1.50 (3H, d, J=6.4 Hz);
MS (ESI) 204 (M + H)⁺.

STEP 5. Ethyl 2-(2-chloro-5-hydroxybenzyl)-3-(3-methyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate and ethyl 2-(5-{[tert-
10 butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(3-methyl-1'H,3H-spiro[2-benzofuran-
1,4'-piperidin]-1'-yl)propanoate

The title compounds were prepared according to the procedure described in step 4 of example 4 from 3-methyl-3H-spiro[2-benzofuran-1,4'-piperidine] (step 4) and ethyl 2-(5-{[tert-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)acrylate (step 2 of
15 example 51).

Ethyl 2-(2-chloro-5-hydroxybenzyl)-3-(3-methyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate:

MS (ESI) 444 (M + H)⁺.

20

Ethyl 2-(5-{[tert-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-(3-methyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate:

¹H-NMR (CDCl₃) δ 7.28-7.25 (2H, m), 7.17 (1H, d, J=8.6 Hz), 7.13-7.09 (2H, m),
6.72 (1H, d, J=2.9 Hz), 6.63 (1H, dd, J=8.6, 2.9 Hz), 5.27 (1H, q, J=6.4 Hz), 3.07-
25 2.99 (2H, m), 2.88-2.75 (4H, m), 2.55-2.36 (3H, m), 2.08-1.98 (1H, m), 1.86-1.76
(1H, m), 1.71-1.65 (2H, m), 1.48 (3H, d, J=6.4 Hz), 1.19 (3H, t, J=7.2 Hz), 0.97 (9H, s), 0.18 (6H, s);

MS (ESI) 558 (M + H)⁺.

30 STEP 6. 2-(2-chloro-5-hydroxybenzyl)-3-(3-methyl-1'H,3H-spiro[2-benzofuran-1,4'-
piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step

5 of example 4 from ethyl 2-(2-chloro-5-hydroxybenzyl)-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate and ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 5):

5 MS (ESI) 416 (M + H)⁺, 414 (M - H)⁻.

STEP 7. 2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 10 7 of example 66 from 2-(2-chloro-5-hydroxybenzyl)-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 6):

¹H-NMR (CDCl₃) δ 7.28-7.25 (2H, m), 7.17-7.10 (3H, m), 6.95 (1H, d, J=2.9 Hz), 6.71 (1H, dd, J=8.6, 2.9 Hz), 5.27 (1H, q, J=6.4 Hz), 3.64-3.52 (1H, m), 3.19-3.14 (1H, m), 2.91-2.85 (1H, m), 2.85 (3H, s), 2.69 (3H, s), 2.66-2.47 (6H, m), 2.11-2.02 (1H, m), 1.89-1.80 (1H, m), 1.71-1.67 (2H, m), 1.48 (3H, d, J=6.4 Hz);

MS (ESI) 443 (M + H)⁺, 441 (M - H)⁻.

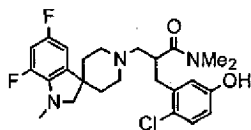
STEP 8. 2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

20 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 7):

MS (ESI) 443 (M + H)⁺, 441 (M - H)⁻.

25 **EXAMPLE 75**

2-(2-CHLORO-5-HYDROXYBENZYL)-3-(5,7-DIFLUORO-1-METHYL-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYLPROPANAMIDE



STEP 1. Benzyl 5,7-difluoro-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate

The title compound was prepared according to the procedure described in step 1 of example 4 from (2,4-difluorophenyl)hydrazine hydrochloride:

- 5 ¹H-NMR (CDCl₃) δ 7.39-7.32 (5H, m), 6.65-6.51 (2H, m), 5.16 (2H, s), 4.16 (2H, br.m), 3.25 (2H, s), 2.97 (2H, br.m), 1.72 (4H, br.m).

STEP 2. Benzyl 5,7-difluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate

- 10 The title compound was prepared according to the procedure described in step 2 of example 4 from benzyl 5,7-difluoro-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 1):

¹H-NMR (CDCl₃) δ 7.39-7.31 (5H, m), 6.65-6.51 (2H, m), 5.16 (2H, s), 4.16 (2H, br.m), 3.24 (2H, s), 2.95 (2H, br.m), 2.92 (3H, s), 1.72 (4H, br.m);

- 15 MS (ESI) 373 (M + H)⁺.

STEP 3. 5,7-Difluoro-1-methyl-1,2-dihydrospiro[indole-3,4'-piperidine]

The title compound was prepared according to the procedure described in step 3 of example 4 from benzyl 5,7-difluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidine]-1'-carboxylate (step 2):

- 20 MS (ESI) 234 (M + H)⁺.

STEP 4. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5,7-difluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate

- 25 The title compound was prepared according to the procedure described in step 4 of example 4 from 5,7-difluoro-1-methyl-1,2-dihydrospiro[indole-3,4'-piperidine] (step 3) and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate (step 2 of example 51):

- 30 ¹H-NMR (CDCl₃) δ 7.17 (1H, d, J=8.6 Hz), 6.70-6.58 (3H, m), 6.56 (1H, d, J=8.6 Hz), 4.15-4.03 (2H, m), 3.16 (2H, s), 3.06-2.69 (6H, m), 2.89 (3H, s), 2.48-2.43 (1H, m), 2.18-2.01 (2H, m), 1.82-1.63 (4H, m), 1.18 (3H, t, J=7.2 Hz), 0.96 (9H, s), 0.17 (6H, s);

MS (ESI) 593 (M + H)⁺.

STEP 5. 2-(2-Chloro-5-hydroxybenzyl)-3-(5,7-difluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid

- 5 The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5,7-difluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 4):

MS (ESI) 451 (M + H)⁺, 449 (M - H)⁻.

- 10 STEP 6. 2-(2-Chloro-5-hydroxybenzyl)-3-(5,7-difluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide

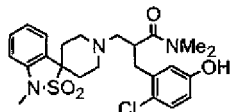
The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5,7-difluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 5):

- 15 ¹H-NMR (CDCl₃) δ 7.15 (1H, d, J=8.6 Hz), 6.69-6.56 (4H, m), 3.18 (2H, s), 3.11-3.05 (1H, m), 2.95-2.77 (4H, m), 2.90 (3H, s), 2.82 (3H, s), 2.67 (3H, s), 2.63-2.46 (2H, m), 2.19-2.11 (2H, m), 1.86-1.66 (4H, m);

MS (ESI) 478 (M + H)⁺, 476 (M - H)⁻.

20 **EXAMPLE 76**

2-(2-CHLORO-5-HYDROXYBENZYL)-N,N-DIMETHYL-3-(1-METHYL-2,2-DIOXIDO-1H,1'H-SPIRO[2,1-BENZISOTHIAZOLE-3,4'-PIPERIDIN]-1'-YL)PROPANAMIDE



25

STEP 1. 1-Methyl-1,3-dihydro-2,1-benzisothiazole 2,2-dioxide

A mixture of 1,3-dihydro-2,1-benzisothiazole 2,2-dioxide (*J. Heterocyclic Chem.* **1986**, 23, 1645., 401 mg, 2.37 mmol), methyl iodide (0.6 mL, 9.48 mmol) and potassium carbonate (328 mg, 2.37 mmol) in *N,N*-dimethylformamide (7 mL)

- 30 was stirred for 4 h at room temperature. The reaction mixture was diluted with

toluene/ethyl acetate (1/3), then washed with water for two times, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by preparative thin layer chromatography on silica gel developing with hexane/ethyl acetate (2/1) to afford 272 mg (63%) of the title compound as a slight brown syrup:

¹H-NMR (CDCl₃) δ 7.33-7.17 (2H, m), 7.03-6.95 (1H, m), 6.70 (1H, d, J=7.9 Hz), 4.80 (2H, s), 3.09 (3H, s).

STEP 2. Benzyl 1-methyl-1*H*,1'*H*-spiro[2,1-benzisothiazole-3,4'-piperidine]-1'-carboxylate 2,2-dioxide

To a stirred solution of 1-methyl-1,3-dihydro-2,1-benzisothiazole 2,2-dioxide (step 1, 272 mg, 1.48 mmol) and benzyl bis(2-bromoethyl)carbamate (*Bioorg. Med. Chem. Let.* **1997**, *7*, 1311., 595 mg, 1.63 mmol) in *N,N*-dimethylformamide (5 mL) was added 70% sodium hydride in mineral oil (112 mg, 3.27 mmol) at 0 °C and the mixture was stirred for 1 h at the same temperature, then slowly warmed up to room temperature and stirred for 1.5 h at the same temperature. The reaction mixture was diluted with toluene/ethyl acetate (1/3), then washed with water for three times, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by preparative thin layer chromatography on silica gel developing with hexane/ethyl acetate (2/1) to afford 288 mg (50%) of the title compound as a brown syrup:

¹H-NMR (CDCl₃) δ 7.39-7.29 (7H, m), 7.12-7.01 (2H, m), 6.72 (1H, d, J=7.9 Hz), 5.18 (2H, s), 4.23 (2H, br.m), 3.48 (2H, br.m), 3.13 (3H, s), 2.40-2.35 (2H, m), 2.01 (2H, br.m).

STEP 3. 1-Methyl-1*H*-spiro[2,1-benzisothiazole-3,4'-piperidine] 2,2-dioxide

A mixture of benzyl 1-methyl-1*H*,1'*H*-spiro[2,1-benzisothiazole-3,4'-piperidine]-1'-carboxylate 2,2-dioxide (step 2, 288 mg, 0.745 mmol) and 10% palladium on carbon (50 mg) in methanol (10 mL) was stirred under hydrogen atmosphere at room temperature for 8 h. The catalyst was filtered off, and then the filtrate was concentrated to give 201 mg (quant.) of the title compound as a yellow solid:

¹H-NMR (CDCl₃) δ 7.33-7.23 (2H, m), 7.06-7.02 (1H, m), 6.70 (1H, d, J=7.9 Hz), 3.36-3.20 (4H, m), 3.13 (3H, s), 2.42-2.37 (2H, m), 2.24-2.17 (2H, m);
MS (ESI) 253 (M + H)⁺.

5 STEP 4. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(1-methyl-2,2-dioxido-1*H*,1'*H*-spiro[2,1-benzisothiazole-3,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 1-methyl-1*H*-spiro[2,1-benzisothiazole-3,4'-piperidine] 2,2-dioxide (step 3) and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate (step 2 of example 51):

¹H-NMR (CDCl₃) δ 7.32-7.27 (1H, m), 7.20-7.16 (2H, m), 7.04-6.99 (1H, m), 6.71-6.62 (3H, m), 4.17-4.05 (2H, m), 3.12 (3H, s), 3.08-2.52 (9H, m), 2.89-2.83 (2H, m), 2.11-2.00 (2H, m), 1.20 (3H, t, J=7.2 Hz), 0.97 (9H, s), 0.18 (6H, s);
MS (ESI) 607 (M + H)⁺.

15

STEP 5. 2-(2-Chloro-5-hydroxybenzyl)-3-(1-methyl-2,2-dioxido-1*H*,1'*H*-spiro[2,1-benzisothiazole-3,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(1-methyl-2,2-dioxido-1*H*,1'*H*-spiro[2,1-benzisothiazole-3,4'-piperidin]-1'-yl)propanoate (step 4):

MS (ESI) 465 (M + H)⁺, 463 (M - H)⁻.

25 STEP 6. 2-(2-Chloro-5-hydroxybenzyl)-*N,N*-dimethyl-3-(1-methyl-2,2-dioxido-1*H*,1'*H*-spiro[2,1-benzisothiazole-3,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1-methyl-2,2-dioxido-1*H*,1'*H*-spiro[2,1-benzisothiazole-3,4'-piperidin]-1'-yl)propanoic acid (step 5):

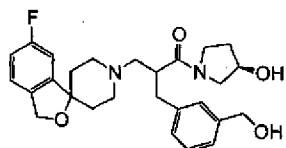
¹H-NMR (CDCl₃) δ 7.31-7.15 (3H, m), 7.04-6.99 (1H, m), 6.91 (1H, d, J=2.9 Hz), 6.73-6.67 (2H, m), 3.56-3.47 (1H, m), 3.17-3.11 (1H, m), 3.11 (3H, s), 3.00-2.85 (3H, m), 2.85 (3H, s), 2.76-2.60 (4H, m), 2.68 (3H, s), 2.39-2.34 (2H, m), 2.17-2.03 (2H, m);

MS (ESI) 492 (M + H)⁺, 490 (M - H)⁻.

EXAMPLE 77

(3R)-1-{3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-

5 2-[3-(HYDROXYMETHYL)BENZYL]PROPANOYL}PYRROLIDIN-3-OL
CITRATE



STEP 1. {[3-(Bromomethyl)benzyl]oxy}{(tert-butyl)dimethylsilane

To a mixture of [3-({[tert-butyl(dimethyl)silyl]oxy}methyl)phenyl]methanol (*J.*
10 *Med. Chem.* **1996**, 25, 4871., 4.39 g, 17 mmol) and carbon tetrabromide (8.95 g, 27
mmol) in tetrahydrofuran (60 mL) was added triphenylphosphine (6.82 g, 26 mmol) in
two portions at 0 °C and the mixture was stirred for 3 h at room temperature. The
mixture was neutralized with aqueous sodium hydrogen carbonate and extracted with
dichloromethane. The organic layer was concentrated. The residue was taken up in
15 hexane and the resulting mixture was filtered, and concentrated. The residue was
purified by column chromatography on silica gel eluting with
hexane/dichloromethane (10/1) to afford 760 mg (14%) of the title compound as a
colorless oil:

¹H-NMR (CDCl₃) δ 7.40-7.20 (4H, m), 4.72 (2H, s), 4.49 (2H, s), 0.93 (9H, s), 0.09
20 (6H, s).

STEP 2. tert-Butyl 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'- yl)propanoate

The title compound was prepared according to the procedure described in step
25 1 of example 1 from 6-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.*
1995, 38, 2009.):

¹H-NMR (CDCl₃) δ 7.14 (1H, dd, J=8.3, 5.0 Hz), 6.96 (1H, dt, J=8.3, 2.4 Hz), 6.80
(1H, dd, J=8.4, 2.2 Hz), 5.02 (2H, s), 2.90-2.70 (4H, m), 2.55-2.35 (4H, m), 2.00-1.70
(4H, m), 1.47 (9H, s).

STEP 3. *tert*-Butyl 2-[3-({[*tert*-butyl(dimethyl)silyl]oxy}methyl)benzyl]-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 2 of example 1 from {3-(bromomethyl)benzyl]oxy}(*tert*-butyl)dimethylsilane (step 1) and *tert*-butyl 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 2):

¹H-NMR (CDCl₃) δ 7.30-7.02 (5H, m), 6.98-6.88 (1H, m), 6.80-6.72 (1H, m), 4.99 (2H, s), 4.69 (2H, s), 2.95-2.60 (6H, m), 2.55-2.25 (3H, m), 1.95-1.65 (4H, m), 1.34 (9H, s), 0.92 (9H, s), 0.08 (6H, s);

MS (ESI) 570 (M + H)⁺.

STEP 4. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 2-[3-({[*tert*-butyl(dimethyl)silyl]oxy}methyl)benzyl]-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 3):

MS (ESI) 400 (M + H)⁺.

STEP 5. (3*R*)-1-{3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]propanoyl}pyrrolidin-3-ol

The title compound was prepared as a diastereo-mixture according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]propanoic acid trifluoroacetate (step 4) and (3*R*)-pyrrolidin-3-ol:

¹H-NMR (CDCl₃) δ 7.30-7.05 (5H, m), 7.01-6.89 (1H, m), 6.85-6.76 (1H, m), 5.05-4.95 (2H, m), 4.69-4.55 (2H, m), 4.38-4.17 (1H, m), 3.75-3.25 (3H, m), 3.10-2.25 (10H, m), 2.00-1.40 (6H, m);

MS (ESI) 469 (M + H)⁺

STEP 6. (3*R*)-1-{3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]propanoyl}pyrrolidin-3-ol citrate

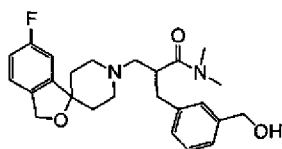
The title compound was prepared according to the procedure described in step

5 of example 1 from (3*R*)-1-{3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]propanoyl}pyrrolidin-3-ol (step 5):

MS (ESI) 469 (M + H)⁺.

5 **EXAMPLE 78**

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-[3-(HYDROXYMETHYL)BENZYL]-*N,N*-DIMETHYLPROPANAMIDE CITRATE



10 **STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]-*N,N*-dimethylpropanamide**

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]propanoic acid trifluoroacetate (step 4 of example 77):

15 ¹H-NMR (CDCl₃) δ 7.35-7.08 (5H, m), 7.01-6.90 (1H, m), 6.86-6.78 (1H, m), 5.01 (2H, br.s), 4.67 (2H, br.s), 3.30-3.15 (1H, m), 3.00-2.70 (11H, m), 2.58-2.36 (3H, m), 2.00-1.55 (4H, m);

MS (ESI) 427 (M + H)⁺.

20 **STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]-*N,N*-dimethylpropanamide citrate**

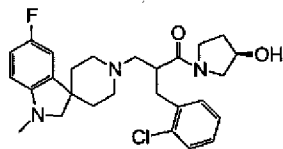
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]-*N,N*-dimethylpropanamide (step 1):

25 MS (ESI) 427 (M + H)⁺.

EXAMPLE 79

(3*R*)-1-[2-(2-CHLOROBENZYL)-3-(5-FLUORO-1-METHYL-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)PROPANOYL]PYRROLIDIN-3-OL

30 CITRATE



STEP 1. (3R)-1-[2-(2-Chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol

- 5 The title compound was prepared as a diastereo-mixture according to the procedure described in step 4 of example 1 from 2-(2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 27) and (3R)-pyrrolidin-3-ol:

¹H-NMR (CDCl₃) δ 7.40-7.10 (4H, m), 6.83-6.68 (2H, m), 6.40-6.30 (1H, m), 4.40-
10 4.20 (1H, m), 3.70-2.00 (18H, m), 1.95-1.40 (6H, m);
MS (ESI) 486 (M + H)⁺.

STEP 2. (3R)-1-[2-(2-Chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol citrate

- 15 The title compound was prepared according to the procedure described in step 5 of example 1 from (3R)-1-[2-(2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoyl]pyrrolidin-3-ol (step 1):

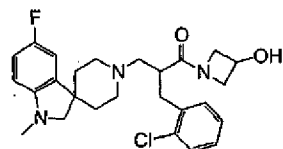
MS (ESI) 486 (M + H)⁺;

Anal. calcd. for C₃₃H₄₁N₃O₉FCl (+ 1 H₂O): C, 56.93; H, 6.23; N, 6.04. Found: C,
20 56.96; H, 6.30; N; 5.76.

EXAMPLE 80

1-[2-(2-CHLOROBENZYL)-3-(5-FLUORO-1-METHYL-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)PROPANOYL]AZETIDIN-3-OL

- 25 **CITRATE**



STEP 1. 1-[2-(2-Chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-

3,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 27) and azetidin-3-ol hydrochloride (*J. Heterocycle. Chem.* **1994**, *31*, 271.):

¹H-NMR (CDCl₃) δ 7.41-7.30 (1H, m), 7.27-7.11 (3H, m), 6.84-6.70 (2H, m), 6.40-6.30 (1H, m), 4.55-3.95 (3H, m), 3.95-3.50 (2H, m), 3.25-2.60 (11H, m), 2.55-2.00 (3H, m), 2.00-1.55 (4H, m);

MS (ESI) 472 (M + H)⁺.

10

STEP 2. 1-[2-(2-Chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 1-[2-(2-chlorobenzyl)-3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)propanoyl]azetidin-3-ol (step 1):

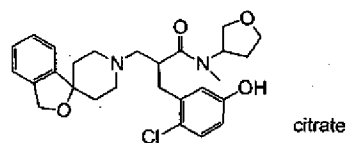
15

MS (ESI) 472 (M + H)⁺.

EXAMPLE 81

2-(2-CHLORO-5-HYDROXYBENZYL)-*N*-METHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(TETRAHYDROFURAN-3-YL)PROPANAMIDE CITRATE

20



STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(tetrahydrofuran-3-yl)propanamide

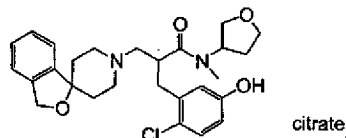
25

The title compound was prepared as a diastereo-mixture according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and *N*-methyltetrahydrofuran-3-amine (WO 2002050043):

30

$^1\text{H-NMR}$ (CDCl_3) δ 7.40-7.06 (6H, m), 7.03-6.87 (1H, m), 6.82-6.68 (1H, m), 6.75-6.63 (1H, m), 5.42-3.44 (5H, m), 5.06 (2H, s), 3.40-2.35 (10H, m), 2.30-1.02 (7H, m); MS (ESI) 485, 487 ($\text{M} + \text{H}$) $^+$; 483, 485 ($\text{M} - \text{H}$) $^-$.

5 **STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(tetrahydrofuran-3-yl)propanamide citrate**



The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(tetrahydrofuran-3-yl)propanamide (step 1):

10 IR (KBr) ν_{max} 3423, 2964, 2868, 1720, 1612, 1240 cm^{-1} ;

MS (ESI) 485, 487 ($\text{M} + \text{H}$) $^+$; 483, 485 ($\text{M} - \text{H}$) $^-$;

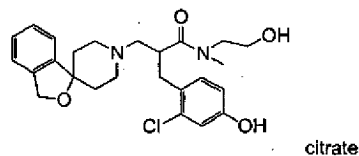
Anal. calcd. for $\text{C}_{27}\text{H}_{33}\text{N}_2\text{O}_4\text{Cl} \cdot \text{C}_6\text{H}_8\text{O}_7$ (+ 1.5 H_2O): C, 56.29; H, 6.30; N, 3.98.

Found: C, 56.28; H, 6.13; N, 3.68.

15

EXAMPLE 82

2-(2-CHLORO-4-HYDROXYBENZYL)-*N*-(2-HYDROXYETHYL)-*N*-METHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



20

STEP 1. *tert*-Butyl 2-(2-chloro-4-hydroxybenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

The title compound was prepared according to the procedure described in step 1 of example 21 from *tert*-butyl 2-(4-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 3 of example 17):

25 $^1\text{H-NMR}$ (CDCl_3) δ 7.32-7.16 (3H, m), 7.12-6.98 (2H, m), 6.64 (1H, d, $J=2.6$ Hz), 6.47 (1H, dd, $J=8.4, 2.6$ Hz), 5.06 (2H, s), 3.10-2.75 (6H, m), 2.63-2.42 (3H, m),

2.10-1.82 (2H, m), 1.80-1.67 (2H, m), 1.43 (9H, s);

MS (ESI) 458, 460 (M + H)⁺, 456, 458 (M - H)⁻.

STEP 2. 2-(2-Chloro-4-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step 2 of example 21 from *tert*-butyl 2-(2-chloro-4-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):

¹H-NMR (DMSO-*d*₆) δ 9.71 (1H, br.s), 7.33-7.18 (4H, m), 7.11 (1H, d, J=8.1 Hz), 6.83-6.76 (1H, m), 6.70-6.62 (1H, m), 4.95 (2H, s), 2.93-2.62 (6H, m), 2.55-2.20 (3H, m), 1.90-1.73 (2H, m), 1.67-1.52 (2H, m).

STEP 3. 2-(2-Chloro-4-hydroxybenzyl)-N-(2-hydroxyethyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-4-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2) and 2-(methylamino)ethanol:

¹H-NMR (CDCl₃) δ 7.33-7.05 (4H, m), 7.03-6.87 (2H, m), 6.73-6.62 (1H, m), 5.84 (2H, br.s), 5.04 and 5.02 (2H, s), 3.96-3.43 (4H, m), 3.35-2.70 (6H, m), 2.88 and 2.84 (3H, s), 2.68-2.37 (3H, m), 2.12-1.59 (4H, m);

MS (ESI) 459, 461 (M + H)⁺; 457, 459 (M - H)⁻.

STEP 4. 2-(2-Chloro-4-hydroxybenzyl)-N-(2-hydroxyethyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-4-hydroxybenzyl)-N-(2-hydroxyethyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 3):

IR (KBr) ν_{max} 3385, 2932, 1719, 1611, 1501, 1227 cm⁻¹;

MS (ESI) 459, 461 (M + H)⁺; 457, 459 (M - H)⁻;

Anal. calcd. for C₂₅H₃₁N₂O₄Cl.C₆H₈O₇ (+ 1.0 H₂O): C, 55.65; H, 6.18; N, 4.19. Found: C, 55.68; H, 6.15; N, 3.90.

EXAMPLE 83

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(2-HYDROXYETHYL)-2-[3-(HYDROXYMETHYL)BENZYL]-N-METHYLPROPANAMIDE CITRATE

5

STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-2-[3-(hydroxymethyl)benzyl]-N-methylpropanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-[3-(hydroxymethyl)benzyl]propanoic acid trifluoroacetate (step 4 of example 77) and 2-(methylamino)ethanol:

¹H-NMR (CDCl₃) δ 7.35-7.07 (5H, m), 7.01-6.89 (1H, m), 6.89-6.78 (1H, m), 5.05-4.95 (2H, m), 4.71-4.60 (2H, m), 3.90-3.15 (5H, m), 3.10-2.30 (11H, m), 2.10-1.45 (4H, m);

15 MS (ESI) 457 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-2-[3-(hydroxymethyl)benzyl]-N-methylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-2-[3-(hydroxymethyl)benzyl]-N-methylpropanamide (step 1):

MS (ESI) 457 (M + H)⁺;

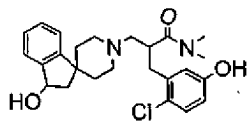
Anal. calcd. for C₃₂H₄₁N₂O₁₁F (+ 1.5 H₂O): C, 56.88; H, 6.56; N, 4.15. Found: C, 56.73; H, 6.23; N; 3.85.

25

EXAMPLE 84

2-(2-CHLORO-5-HYDROXYBENZYL)-3-(3-HYDROXY-2,3-DIHYDRO-1'H-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE CITRATE

30

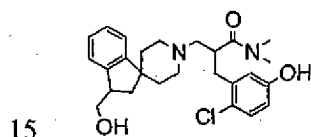


STEP 1. 2-(2-Chloro-5-hydroxybenzyl)-3-(3-hydroxy-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide citrate

- 5 The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chlorobenzyl)-N,N-dimethyl-3-(1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanamide (step 6 of example 85):
MS (ESI) 443 (M + H)⁺, 441 (M - H)⁻.

10 **EXAMPLE 85**

2-(2-CHLORO-5-HYDROXYBENZYL)-3-[3-(HYDROXYMETHYL)-2,3-DIHYDRO-1'H-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL]-N,N-DIMETHYLPROPANAMIDE CITRATE



STEP 1. Ethyl 3-oxo-2,3-dihydro-1'H-spiro[indene-1,4'-piperidine]-1'-carboxylate

- To a stirred suspension of spiro[indene-1,4'-piperidin]-3(2H)-one hydrochloride (WO9937642, 592 mg, 2.5 mmol) in dichloromethane (20 mL) were
20 added triethylamine (1.04 mL, 7.5 mmol) and ethyl chloroformate (0.29 mL, 3.0 mmol) at 0 °C and the mixture was stirred for 6 h at the room temperature. The reaction was quenched by the addition of 10% citric acid aqueous solution (50 mL). The aqueous layer was extracted with ethyl acetate (200 mL), and the combined organic layers were washed with saturated sodium bicarbonate aqueous solution (50
25 mL) and brine (100 mL), dried over sodium sulfate, and evaporated to afford 672 mg (99%) of the title compounds as a colorless oil:

¹H-NMR (CDCl₃) δ 7.77-7.74 (1H, m), 7.68-7.63 (1H, m), 7.51-7.48 (1H, m), 7.45-7.40 (1H, m), 4.34-4.23 (2H, m), 4.19 (2H, q, J=7.1 Hz), 2.91 (2H, br.t, J=12.9 Hz), 2.65 (2H, s), 2.00 (2H, dt, J=12.8, 4.2 Hz), 1.53 (2H, br.d, J=12.7 Hz), 1.30 (3H, t,

$J=7.2$ Hz);

MS (ESI) 274 ($M + H$)⁺.

STEP 2. 2,3-Dihydrospiro[indene-1,4'-piperidin]-3-ylmethanol and 2,3-
5 dihydrospiro[indene-1,4'-piperidin]-3-ol

To a stirred mixture of (methoxymethyl)triphenylphosphonium chloride (2.1 g, 6.1 mmol) and potassium *tert*-butoxide (689 mg, 6.1 mmol) in 1,4-dioxane (50 mL) was added a solution of ethyl 3-oxo-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidine]-1'-carboxylate (670 mg, 2.5 mmol) in 1,4-dioxane (50 mL) at room temperature and the
10 mixture was stirred for 36 h at the same temperature. The mixture was quenched by the addition of water (100 mL). 1,4-Dioxane was removed under reduced pressure. The aqueous layer was extracted with ethyl acetate (200 mL), and the organic layer was washed with brine (50 mL), dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (200 g) eluting with
15 hexane/ethyl acetate (10/1 to 2/1) to afford a colorless oil (680 mg).

This oil was dissolved in acetone (25 mL). To the solution was added concentrated hydrochloric acid (0.5 mL) and the mixture was refluxed for 3 h. After cooling to the room temperature, the mixture was basified by addition of saturated sodium bicarbonate aqueous solution. The mixture was extracted with ethyl acetate (250 mL).
20 The organic layer was washed with brine (50 mL), dried over sodium sulfate, and evaporated to afford a yellow oil (682 mg).

This oil was dissolved in methanol (10 mL). To the solution was added sodium borohydride (103 mg, 2.7 mmol) at 0 °C and the mixture was stirred for 3 h at the room temperature. The reaction was quenched by the addition of water (30 mL).
25 The mixture was extracted with ethyl acetate (200 mL), and the organic layer was washed with 10% citric acid aqueous solution (20 mL) and saturated sodium bicarbonate aqueous solution (20 mL), dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (40 g) eluting with hexane/ethyl acetate (1/1) to afford a colorless oil (257 mg).

30 This oil was dissolved in ethanol. To the solution was added 5 N sodium hydroxide aqueous solution (1.8 mL) at the room temperature and the reaction mixture was refluxed for 20 h. After cooling to the room temperature, ethanol was removed under

reduced pressure. The aqueous layer was extracted with dichloromethane (100 mL × 2). The combined organic layers were dried over sodium sulfate, and evaporated to afford 205 mg of mixture of title compounds as a colorless oil:

MS (ESI) 218 and 204 (M + H)⁺.

5

STEP 3. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl]propanoate and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(3-hydroxy-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)propanoate

10

The mixture of title compounds were prepared according to the procedure described in step 4 of example 4 from 2,3-dihydrospiro[indene-1,4'-piperidin]-3-ylmethanol and 2,3-dihydrospiro[indene-1,4'-piperidin]-3-ol (step 2) and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate (step 2 of example 51):
MS (ESI) 572 and 558 (M + H)⁺.

15

STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl]propanoic acid and 2-(2-chloro-5-hydroxybenzyl)-3-(3-hydroxy-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)propanoic acid

The mixture of title compounds were prepared according to the procedure described in step 4 of example 51 from ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl]propanoate and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(3-hydroxy-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)propanoate (step 3):
MS (ESI) 430 and 416 (M + H)⁺, 428 and 414 (M - H)⁻.

25

STEP 5. 2-(2-Chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl]-N,N-dimethylpropanamide and 2-(2-chloro-5-hydroxybenzyl)-3-(3-hydroxy-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethylpropanamide

30

The mixture of title compounds were prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl]propanoic acid

and 2-(2-chloro-5-hydroxybenzyl)-3-(3-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)propanoic acid (step 4):

MS (ESI) 457 and 443 ($M + H$)⁺, 455 and 441 ($M - H$)⁻.

5 STEP 6. 2-(2-Chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl]-*N,N*-dimethylpropanamide and 2-(2-chloro-5-hydroxybenzyl)-3-(3-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

10 The mixture of 2-(2-chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl]-*N,N*-dimethylpropanamide and 2-(2-chloro-5-hydroxybenzyl)-3-(3-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 5, 52 mg) was separated into 2-(2-chloro-5-hydroxybenzyl)-3-(3-hydroxy-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (earlier peak) and 2-(2-chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl]-*N,N*-dimethylpropanamide (later peak) with an XTerra MS C18 preparative column (Waters Corporation, 5 μ m particle size, 50 mm x 30 mm I.D.) using 0.01% aqueous ammonium hydroxide with an acetonitrile gradient eluting condition, 4 to 96% acetonitrile in 5 min at a flow rate of 40 mL/min.

20

Earlier peak:

19 mg as a colorless oil;

Retention time 2.8 min;

25 ¹H-NMR (CDCl₃) δ 7.26-7.39 (1H, m), 7.35-7.22 (3H, m), 7.17 (1H, d, *J*=8.6 Hz), 6.95 (1H, d, *J*=2.9 Hz), 6.72 (1H, dd, *J*=8.6, 2.9 Hz), 5.27-5.23 (1H, m), 3.61-3.51 (1H, m), 3.15-3.09 (1H, m), 2.94-2.87 (5H, m), 2.73-2.44 (7H, m), 2.33-2.02 (3H, m), 1.88-1.82 (2H, m), 1.66-1.37 (2H, m);
MS (ESI) 443 ($M + H$)⁺, 441 ($M - H$)⁻.

30 Later peak:

18 mg as a colorless oil;

Retention time 4.7 min;

¹H-NMR (CDCl₃) δ 7.28-7.16 (5H, m), 6.95 (1H, d, J=2.8 Hz), 6.72 (1H, dd, J=8.7, 2.8 Hz), 3.94-3.81 (2H, m), 3.58-3.34 (2H, m), 3.19-3.12 (1H, m), 2.91-2.53 (11H, m), 2.37-2.03 (4H, m), 1.80-1.46 (4H, m);
MS (ESI) 457 (M + H)⁺, 455 (M - H)⁻.

5

STEP 7. 2-(2-Chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl]-N,N-dimethylpropanamide citrate

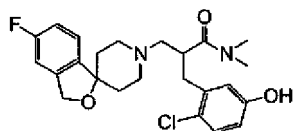
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl]-N,N-dimethylpropanamide (step 6):
MS (ESI) 457 (M + H)⁺, 455 (M - H)⁻.

10

EXAMPLE 86

2-(2-CHLORO-5-HYDROXYBENZYL)-3-(5-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYLPROPANAMIDE CITRATE

15



STEP 1. Ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate

20

The title compound was prepared according to the procedure described in step 4 of example 4 from 5-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine] (WO 2002088089) and ethyl 2-(5-{{tert-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)acrylate (step 2 of example 51):

¹H-NMR (CDCl₃) δ 7.18 (1H, d, J=8.6 Hz), 7.08-6.83 (3H, m), 6.72 (1H, d, J=2.8 Hz), 6.64 (1H, dd, J=8.6, 2.8 Hz), 5.01 (2H, s), 4.18-4.00 (2H, m), 3.15-2.97 (2H, m), 2.93-2.70 (4H, m), 2.58-2.30 (3H, m), 1.95-1.78 (2H, m), 1.77-1.63 (2H, m), 1.19 (3H, t, J=7.1 Hz), 0.97 (9H, s), 0.18 (6H, s);

25

MS (ESI) 562 (M + H)⁺.

30

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 2-(5-{{*tert*-butyl(dimethyl)silyl}oxy}-2-chlorobenzyl)-3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (step 1):
MS (ESI) 420 (M + H)⁺, 418 (M - H)⁻.

STEP 3. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide

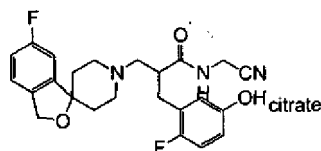
The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2):
¹H-NMR (CDCl₃) δ 7.17 (1H, d, J=8.6 Hz), 7.07 (1H, dd, J=8.2, 4.9 Hz), 7.00-6.84 (3H, m), 6.72 (1H, dd, J=8.6, 2.8 Hz), 5.01 (2H, s), 3.60-3.45 (1H, m), 3.24-3.10 (1H, m), 2.97-2.80 (3H, m), 2.86 (3H, s), 2.69 (3H, s), 2.68-2.40 (4H, m), 2.00-1.83 (2H, m), 1.80-1.65 (2H, m);
MS (ESI) 447 (M + H)⁺, 445 (M - H)⁻.

STEP 4. 2-(2-Chloro-5-hydroxybenzyl)-3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethylpropanamide (step 3):
MS (ESI) 447 (M + H)⁺, 445 (M - H)⁻;
Anal. calcd. for C₃₀H₃₆N₂O₁₀ClF (+ 1.2 H₂O): C, 54.54; H, 5.86; N, 4.24. Found: C, 54.39; H, 5.57; N, 3.97.

EXAMPLE 87

N-(CYANOMETHYL)-2-(2-FLUORO-5-HYDROXYBENZYL)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. *N*-(Cyanomethyl)-2-(2-fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 33) and aminoacetonitrile:

- ¹H-NMR (CDCl₃) δ 9.16 (1H, br.s), 7.31-7.07 (1H, m), 7.03-6.62 (5H, m), 5.59 (1H, br.s), 4.99 (2H, s), 4.22-4.03 (2H, m), 3.14-3.01 (1H, m), 2.99-2.43 (7H, m), 2.42-2.23 (1H, m), 2.01-1.68 (4H, m);
MS (ESI) 442 (M + H)⁺; 440 (M - H)⁻.

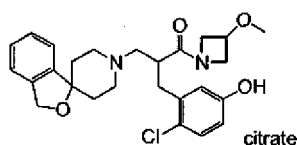
STEP 2. *N*-(Cyanomethyl)-2-(2-fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-(cyanomethyl)-2-(2-fluoro-5-hydroxybenzyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 1):

- IR (KBr) ν_{max} 3360, 3059, 2951, 2261, 1717, 1499, 1211 cm⁻¹;
MS (ESI) 442 (M + H)⁺; 440 (M - H)⁻;
Anal. calcd. for C₂₄H₂₅N₃O₃F₂·C₆H₈O₇ (+ 1.5 H₂O): C, 54.54; H, 5.49; N, 6.36.
Found: C, 54.31; H, 5.35; N, 6.07.

EXAMPLE 88

4-CHLORO-3-[3-(3-METHOXYAZETIDIN-1-YL)-3-OXO-2-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YLMETHYL)PROPYL]PHENOL CITRATE



STEP 1. *tert*-Butyl 3-methoxyazetidine-1-carboxylate

To a solution of *tert*-butyl 3-hydroxyazetidine-1-carboxylate (*J. Med. Chem.* 2001, 44, 94., 130 mg, 0.75 mmol) in tetrahydrofuran (1.5 mL) was added sodium hydride (60% in mineral oil dispersion, 36 mg, 0.90 mmol) slowly at 0 °C. After 30 min., iodomethane (130 mg, 0.90 mmol) was added to the mixture at 0 °C. The mixture was gradually warmed to room temperature and stirred overnight. The mixture was concentrated and purified by column chromatography on silica gel eluting with hexane/ethyl acetate (6/1) to afford 110 mg (76%) of the title compound as a colorless oil:

¹H-NMR (CDCl₃) δ 4.17-4.02 (3H, m), 3.87-3.78 (2H, m), 3.28 (3H, s), 1.44 (9H, s).

STEP 2. 3-Methoxyazetidine trifluoroacetate

To a solution of *tert*-butyl 3-methoxyazetidine-1-carboxylate (step 1, 110 mg, 0.57 mmol) in dichloromethane (6.0 mL) was added trifluoroacetic acid (6.0 mL). The resulting solution was stirred at room temperature for 4 h. The volatile materials were removed under the reduced pressure to afford 120 mg (quant.) of the title compound as a highly viscous oil:

¹H-NMR (CDCl₃) δ 4.47-4.25 (3H, m), 4.18-3.98 (2H, m), 3.33 (3H, s).

STEP 3. 4-Chloro-3-[3-(3-methoxyazetidin-1-yl)-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]phenol

The title compound was prepared according to the procedure described in step 3 of example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 3-methoxyazetidine trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 7.35-7.10 (5H, m), 6.99-6.91 (1H, m), 6.79-6.71 (1H, m), 5.06 (2H, s), 4.22-2.77 (10H, m), 3.21 and 3.13 (3H, s), 2.72-2.41 (4H, m), 2.12-1.88 (2H, m), 1.84-1.67 (2H, m);

MS (ESI) 471, 473 (M + H)⁺; 469, 471 (M - H)⁻.

STEP 4. 4-Chloro-3-[3-(3-methoxyazetidin-1-yl)-3-oxo-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 4-chloro-3-[3-(3-methoxyazetidin-1-yl)-3-oxo-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]phenol (step 3):

IR (KBr) ν_{\max} 3423, 2939, 2868, 1719, 1618, 1475, 1225 cm^{-1} ;

MS (ESI) 471, 473 ($M + H$)⁺; 469, 471 ($M - H$)⁻;

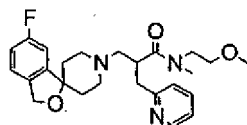
Anal. calcd. for $\text{C}_{26}\text{H}_{31}\text{N}_2\text{O}_4\text{Cl} \cdot \text{C}_6\text{H}_8\text{O}_7$ (+ 2.5 H_2O): C, 54.27; H, 6.26; N, 3.96.

Found: C, 54.51; H, 5.96; N, 3.82.

EXAMPLE 89

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-METHOXYETHYL)-*N*-METHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE

CITRATE



STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(pyridin-2-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid (step 2 of example 62) and (2-methoxyethyl)methylamine:

¹H-NMR (CDCl_3) δ 8.52 (1H, d, $J=5.0$ Hz), 7.57 (1H, dt, $J=7.6, 1.8$ Hz), 7.18-7.09 (3H, m), 6.95 (1H, dt, $J=8.6, 2.4$ Hz), 6.78 (1H, dd, $J=8.4, 2.2$ Hz), 5.00 (2H, s), 3.70-3.31 (5H, m), 3.28 and 3.37 (3H, s), 3.11-2.78 (7H, m), 2.60-2.41 (4H, m), 1.92-1.68 (4H, m);

MS (ESI) 442 ($M + H$)⁺.

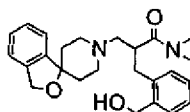
STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(pyridin-2-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(pyridin-2-ylmethyl)propanamide (step 1):

MS (ESI) 442 (M + H)⁺.

EXAMPLE 90

2-[2-(HYDROXYMETHYL)BENZYL]-*N,N*-DIMETHYL-3-(1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. Ethyl 2-[3-*tert*-butoxy-3-oxo-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]benzoate

The title compound was prepared according to the procedure described in step 2 of example 1 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoate (WO 2003064425) and ethyl 2-(bromomethyl)benzoate (*J. Org. Chem.* **1985**, 50, 2128.):

¹H-NMR (CDCl₃) δ 7.93-7.89 (1H, m), 7.41-7.36 (1H, m), 7.29-7.18 (5H, m), 7.11-7.08 (1H, m), 5.05 (2H, s), 4.37 (2H, q, J=7.2 Hz), 3.36-3.32 (1H, m), 3.03-2.87 (3H, m), 2.79-2.72 (2H, m), 2.54-2.45 (2H, m), 2.40-2.31 (1H, m), 1.95-1.82 (2H, m), 1.75-1.68 (2H, m), 1.41 (3H, t, J=7.2 Hz), 1.34 (9H, s);

MS (ESI) 480 (M + H)⁺.

STEP 2. 2-[2-(Ethoxycarbonyl)benzyl]-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from ethyl 2-[3-*tert*-butoxy-3-oxo-2-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]benzoate (step 1):

¹H-NMR (CDCl₃) δ 8.04 (1H, d, J=7.7 Hz), 7.51 (1H, t, J=7.5 Hz), 7.41-7.21 (5H, m),

7.11-7.09 (1H, m), 5.08 (2H, s), 4.37 (2H, q, J=7.2 Hz), 3.79-3.65 (3H, m), 3.53-3.16 (5H, m), 2.43-2.25 (2H, m), 1.96-1.88 (2H, m), 1.41 (3H, t, J=7.1 Hz);
MS (ESI) 424 (M + H)⁺, 422 (M - H)⁻.

5 STEP 3. Ethyl 2-[3-(dimethylamino)-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]benzoate

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-[2-(ethoxycarbonyl)benzyl]-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid trifluoroacetate (step 2):

10 ¹H-NMR (CDCl₃) δ 7.84 (1H, dd, J=7.5, 1.3 Hz), 7.38 (1H, dt, J=7.5, 1.6 Hz), 7.29-7.18 (5H, m), 7.13-7.10 (1H, m), 5.05 (2H, s), 4.37 (2H, q, J=7.0 Hz), 3.57-3.47 (1H, m), 3.34-3.28 (1H, m), 3.01-2.78 (7H, m), 2.63 (3H, s), 2.57-2.36 (3H, m), 1.97-1.83 (2H, m), 1.73-1.69 (2H, m), 1.40 (3H, t, J=7.1 Hz);
MS (ESI) 451 (M + H)⁺.

15

STEP 4. 2-[3-(Dimethylamino)-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]benzoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 2-[3-(dimethylamino)-3-oxo-2-(1'H,3H-spiro[2-

20 benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]benzoate (step 3):
¹H-NMR (DMSO-*d*₆) δ 7.83 (1H, d, J=7.5 Hz), 7.50-7.18 (7H, m), 5.01 (2H, s), 4.17-4.06 (1H, m), 3.73-3.64 (1H, m), 3.39-3.31 (3H, m), 2.96-2.85 (4H, m), 2.71 (3H, s), 2.60 (3H, s), 2.22-2.09 (2H, m), 1.75-1.70 (2H, m);
MS (ESI) 423 (M + H)⁺, 421 (M - H)⁻.

25

STEP 5. 2-[2-(Hydroxymethyl)benzyl]-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

To a stirred solution of 2-[3-(dimethylamino)-3-oxo-2-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-ylmethyl)propyl]benzoic acid (step 4, 133 mg, 0.31
30 mmol) in tetrahydrofuran (10 mL) was added a 1 M solution of borane-tetrahydrofuran complex in tetrahydrofuran (6 mL) at 0 °C and the reaction mixture was stirred at the room temperature for 2 days. The reaction mixture was quenched by

the addition of 2 N hydrochloric acid (6 mL) and stirred at 90 °C for 6 h. After cooling to the room temperature, the mixture was basified by the addition of 2 N sodium hydroxide aqueous solution, extracted with ethyl acetate (200 mL), the organic layer was washed with brine (20 mL), dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on an amine coated silica gel (40 g) eluting with hexane/ethyl acetate (1/2) to afford 51 mg (40%) of the title compound as a colorless oil:

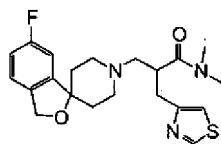
¹H-NMR (CDCl₃) δ 7.34-7.14 (8H, m), 5.05 (2H, s), 4.75-4.67 (2H, m), 3.39-3.30 (1H, m), 3.25-3.01 (2H, m), 2.87 (3H, s), 2.86-2.78 (5H, m), 2.72-2.39 (4H, m), 2.05-1.86 (2H, m), 1.77-1.67 (2H, m);
MS (ESI) 409 (M + H)⁺.

STEP 6. 2-[2-(Hydroxymethyl)benzyl]-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 2-[2-(hydroxymethyl)benzyl]-N,N-dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 5):
MS (ESI) 409 (M + H)⁺.

EXAMPLE 91

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. tert-Butyl 2-(diethoxyphosphoryl)-3-(1,3-thiazol-4-yl)propanoate

A mixture of 4-methylthiazol (5.85 g, 59 mmol), N-bromosuccinimide (11 g, 62 mmol) and 2,2'-azobisisobutyronitrile (968 mg, 5.9 mmol) in carbontetrachloride (200 mL) was refluxed for 5 h. After cooling, the mixture was filtered. To the filtrate was added toluene (100 mL) and the mixture was concentrated to afford a toluene solution of 4-(bromomethyl)-1,3-thiazole (27 g).

To a solution of tert-butyl diethylphosphonoacetate (15.6 g, 62 mmol) in

dimethylformamide (50 mL) was added sodiumhydride (60% dispersion in mineral oil, 2.48 g, 62 mmol) at 0 °C under nitrogen atmosphere. After 45 min, to the mixture was added a solution of 4-(bromomethyl)-1,3-thiazole in toluene (27 g). The mixture was stirred at room temperature overnight. The mixture was quenched with water and
5 extracted with toluene/ethyl acetate (1/3). The combined organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel eluting with hexane/ethyl acetate (1/2 to 100% ethyl acetate) to afford 7.17 g (35%) of the title compound as a colorless oil:
¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.06 (1H, d, J=1.8 Hz), 4.24-4.08 (4H,
10 m), 3.55-3.24 (3H, m), 1.45-1.30 (15H, m).

STEP 2. *tert*-Butyl 2-(1,3-thiazol-4-ylmethyl)acrylate

To a stirred solution of *tert*-butyl 2-(diethoxyphosphoryl)-3-(1,3-thiazol-4-yl)propanoate (step 1, 7.17 g, 20.5 mmol) in tetrahydrofuran (100 mL) was added
15 sodiumhydride (60% dispersion in mineral oil, 820 mg, 20.5 mmol) at 0 °C under nitrogen. After 10 min, to the mixture was added paraformaldehyde (1.85 g, 61.5 mmol) and the mixture was stirred at room temperature for 45 min. The mixture was quenched with aqueous sodium hydrogen carbonate and extracted with ethyl acetate. The combined organic layer was washed with brine, dried over sodium sulfate, and
20 evaporated. The residue was purified by column chromatography on silica gel eluting with hexane/ethyl acetate (3/1) to afford 4.25 g (92%) of the title compound as a colorless oil:

¹H-NMR (CDCl₃) δ 8.77 (1H, d, J=2.0 Hz), 7.04 (1H, d, J=2.0 Hz), 6.23-6.20 (1H, m), 5.52 (1H, q, J=1.3 Hz), 3.83 (2H, s), 1.44 (9H, s);
25 MS (ESI) 226 (M + H)⁺.

STEP 3. *tert*-Butyl 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step
30 4 of example 4 from 6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* **1995**, 38, 2009.) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.13 (1H, dd, J=8.3, 4.8 Hz), 7.03 (1H, d,

J=2.0 Hz), 6.95 (1H, dt, J=9.0, 2.4 Hz), 6.77 (1H, dd, J=8.3, 2.2 Hz), 5.01 (2H, br.s), 3.14-2.99 (3H, m), 2.90-2.84 (1H, m), 2.84-2.65 (2H, m), 2.56-2.28 (3H, m), 1.95-1.66 (4H, m), 1.39 (9H, s);
MS (ESI) 433 (M + H)⁺.

5

STEP 4. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-Butyl 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 3):
¹H-NMR (DMSO-*d*₆) δ 9.09 (1H, s), 7.48 (1H, s), 7.38-7.30 (1H, m), 7.22-7.10 (1H, m), 7.05-6.95 (1H, m), 4.99 (2H, br.s), 3.95-3.10 (9H, m), 2.28-2.10 (2H, m), 1.93-1.78 (2H, m);
MS (ESI) 377 (M + H)⁺, 375 (M - H)⁻.

15

STEP 5. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4):
¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.13 (1H, dd, J=8.3, 4.8 Hz), 7.02 (1H, d, J=2.0 Hz), 6.95 (1H, dt, J=8.8, 2.2 Hz), 6.80 (1H, dd, J=8.4, 2.2 Hz), 5.01 (2H, br.s), 3.65-3.48 (1H, m), 3.08 (2H, d, J=7.2 Hz), 2.92 (3H, s), 2.89 (3H, s), 2.88-2.75 (3H, m), 2.55-2.33 (3H, m), 1.95-1.65 (4H, m);
MS (ESI) 404 (M + H)⁺.

25

STEP 6. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

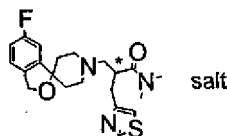
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 5):
MS (ESI) 404 (M + H)⁺;

30

Anal. calcd. for $C_{27}H_{34}N_3O_3FS$ (+ 1.3 H_2O): C, 52.38; H, 5.96; N, 6.79. Found: C, 52.05; H, 5.97; N, 6.41.

EXAMPLE 92

- 5 (-)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



former peak

STEP 1.

- (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-
 10 (1,3-thiazol-4-ylmethyl)propanamide
and
(+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-
(1,3-thiazol-4-ylmethyl)propanamide
 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-
 15 (1,3-thiazol-4-ylmethyl)propanamide (step 5 of example 91, 1.34g) was separated
 into (-)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-
 (1,3-thiazol-4-ylmethyl)propanamide (earlier peak)
 and
 (+)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-
 20 (1,3-thiazol-4-ylmethyl)propanamide (later peak) by Chiral column (Chiralpak AD-H,
 20 mm I.D. x 250 mm (No.ADH0CJ-DE003), DAICEL) using n-
 Hexane/Ethanol/Diethylamine = 85/15/0.1 as an eluent (Flow rate: 10 mL/min).
 Earlier peak:
 576 mg (43%) as a colorless amorphous solid;
 25 Retention time 8 min;
 Optical purity $\geq 99\%$ ee;
¹H-NMR data was identical with that of 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-
 piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 5 of
 example 91);

MS (ESI) 404 (M + H)⁺.

Later peak:

579 mg (43%) as a colorless amorphous solid;

5 Retention time 14 min;

Optical purity $\geq 99\%$ ee;

¹H-NMR data was identical with that of 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 5 of example 91);

10 MS (ESI) 404 (M + H)⁺.

STEP 2. (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step

15 5 of example 1 from 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

$[\alpha]_D^{23}$ -12.7° (*c* 0.48, methanol);

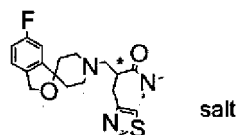
MS (ESI) 404 (M + H)⁺;

Anal. calcd. for C₂₇H₃₄N₃O₉FS (+ 1.5 H₂O): C, 52.08; H, 5.99; N, 6.75. Found: C,

20 51.68; H, 5.65; N; 6.63.

EXAMPLE 93

(+)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



25 later peak

STEP 1. (+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (+)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-

N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1 of example 92):

MS (ESI) 404 ($M + H$)⁺;

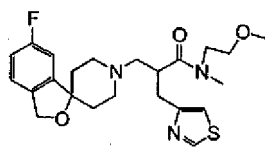
Anal. calcd. for C₂₇H₃₄N₃O₃FS (+ 1.5 H₂O): C, 52.08; H, 5.99; N, 6.75. Found: C, 51.86; H, 5.70; N; 6.62.

5

EXAMPLE 94

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-METHOXYETHYL)-*N*-METHYL-2-(1,3-THIAZOL-4-
YLMETHYL)PROPANAMIDE CITRATE

10



STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step
15 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and (2-methoxyethyl)methylamine:

¹H-NMR (CDCl₃) δ 8.75 and 8.74 (1H, br.s), 7.17-7.09 (1H, m), 7.05-7.00 (1H, m), 6.99-6.90 (1H, m), 6.82-6.75 (1H, m), 5.01 (2H, br.s), 3.65-3.25 (8H, m), 3.20-3.00
20 (2H, m), 2.98 and 2.92 (3H, s), 2.90-2.70 (3H, m), 2.60-2.30 (3H, m), 1.95-1.60 (4H, m);

MS (ESI) 448 ($M + H$)⁺.

STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

25

The title compound was prepared according to the procedure described in step
5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

MS (ESI) 448 ($M + H$)⁺;

30 Anal. calcd. for C₂₉H₃₈N₃O₁₀FS (+ 1 H₂O): C, 52.96; H, 6.13; N, 6.39. Found: C,

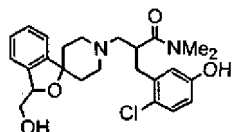
52.61; H, 6.13; N, 6.17.

EXAMPLE 95

2-(2-CHLORO-5-HYDROXYBENZYL)-3-[3-(HYDROXYMETHYL)-1'*H*,3*H*-

5 SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL]-*N,N*-

DIMETHYLPROPANAMIDE



STEP 1. 1-(2-Bromophenyl)ethane-1,2-diol

10 To a stirred solution of 1-bromo-2-vinylbenzene (4.14 g, 22.6 mmol) and 4-methylmorpholine *N*-oxide in acetonitrile (20 mL) and water (10 mL) was added a 2.5% solution of osmium tetroxide in 2-methyl-2-propanol (2 mL) at room temperature and the mixture was stirred for 24 h at the same temperature. The reaction mixture was quenched by the addition of sodium hydrosulfate, and diluted
15 with water, then extracted with ethyl acetate. The organic layer was washed with diluted hydrochloric acid aqueous solution and brine, dried over sodium sulfate, and evaporated to afford 5.01 g (quant.) of the title compound as a brown solid:

¹H-NMR (CDCl₃) δ 7.53 (1H, d, J=7.7 Hz), 7.41 (1H, d, J=8.1 Hz), 7.26-7.21 (1H, m), 7.06-7.00 (1H, m), 5.02 (1H, m), 3.76-3.72 (1H, m), 3.40-3.33 (1H, m).

20

STEP 2. 1-(2-Bromophenyl)-2-{{*tert*-butyl(diphenyl)silyl}oxy}ethanol

To a stirred solution of 1-(2-bromophenyl)ethane-1,2-diol (step 1, 5.01 g, 22.6 mmol) and in dichloromethane (20 mL) and imidazole (2.31 g, 33.9 mmol) in *N,N*-dimethylformamide (20 mL) was added *tert*-butyldiphenylsilyl chloride (6.53 g, 23.8
25 mmol) at 0 °C and the mixture was stirred for 19 h at the same temperature. The reaction mixture was diluted with toluene/ethyl acetate (1/3), then washed with water for three times and brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (100 g) eluting with hexane/ethyl acetate (10/1) to afford 7.05 g (68%) of the title compound as a colorless syrup:

30 ¹H-NMR (CDCl₃) δ 7.70-7.67 (2H, m), 7.61-7.57 (3H, m), 7.47-7.28 (8H, m), 7.14-

7.08 (1H, m), 5.21-5.26 (1H, m), 3.98-3.94 (1H, m), 3.57-3.51 (1H, m), 3.17 (1H, d, $J=2.9$ Hz), 1.03 (9H, s).

STEP 3. Ethyl 4-[2-(2-{{*tert*-butyl(diphenyl)silyl}oxy}-1-hydroxyethyl)phenyl]-4-hydroxypiperidine-1-carboxylate

To a stirred solution of 1-(2-bromophenyl)-2-{{*tert*-butyl(diphenyl)silyl}oxy}ethanol (step 2, 5.63 g, 12.4 mmol) in tetrahydrofuran (36 mL) was added dropwise a 1.59 M solution of butyllithium in tetrahydrofuran (15.9 mL, 25.3 mmol) at -78 °C for 5 min and the mixture was stirred for 5 h at the same temperature. To the mixture was added dropwise a solution of ethyl 4-oxopiperidine-1-carboxylate (2.33 g, 13.6 mmol) in tetrahydrofuran (10 mL) at -78 °C and the mixture was stirred for 2 h at the same temperature. This resulting mixture was slowly warmed up to room temperature and stirred for 16 h at the same temperature. The reaction mixture was quenched by the addition of saturated ammonium chloride aqueous solution, and concentrated to give a yellow residue. The crude material was partitioned between ethyl acetate and water, and then the organic layer was washed with brine, dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (150 g) eluting with hexane/ethyl acetate (2/1) to afford 1.76 g (26%) of the title compound as a colorless solid:

$^1\text{H-NMR}$ (CDCl_3) δ 7.57-7.25 (14H, m), 5.72 (1H, m), 4.19-4.08 (2H, m), 3.96-3.75 (2H, m), 3.34-3.14 (1H, m), 1.89-1.72 (2H, m), 1.53-1.43 (3H, m), 1.34-1.23 (2H, m), 1.28 (3H, t, $J=6.9$ Hz), 1.03 (9H, s).

STEP 4. Ethyl 3-({*tert*-butyl(diphenyl)silyl}oxy)methyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidine]-1'-carboxylate

To a stirred solution of ethyl 4-[2-(2-{{*tert*-butyl(diphenyl)silyl}oxy}-1-hydroxyethyl)phenyl]-4-hydroxypiperidine-1-carboxylate (step 3, 1.76 g, 3.21 mmol) and triethylamine (1.34 mL, 9.64 mmol) in dichloromethane (15 mL) was added dropwise methanesulfonyl chloride (552 mg, 4.82 mmol) at 0 °C for 5 min. This resulting mixture was slowly warmed up to room temperature and stirred for 18 h at the same temperature, then 50 °C for 2 h. The reaction mixture was washed with water, dried over sodium sulfate, and evaporated. The residue was purified by column

chromatography on silica gel (100 g) eluting with hexane/ethyl acetate (5/1) to afford 1.39 g (79%) of the title compound as a colorless syrup:

¹H-NMR (CDCl₃) δ 7.65-7.61 (4H, m), 7.45-7.23 (9H, m), 7.10-7.05 (1H, m), 5.32 (1H, t, J=4.6 Hz), 4.20-4.04 (4H, m), 3.94-3.84 (2H, m), 3.23 (2H, br.m), 2.04-1.66 (4H, m), 1.28 (3H, t, J=6.4 Hz), 0.99 (9H, s).

STEP 5. 3H-Spiro[2-benzofuran-1,4'-piperidin]-3-ylmethanol

A solution of ethyl 3-({[*tert*-butyl(diphenyl)silyl]oxy}methyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidine]-1'-carboxylate (step 4, 1.39 g, 2.63 mmol) in 5 M sodium hydroxide aqueous solution (10 mL) and ethanol (10 mL) was refluxed for 40 h. The reaction mixture was concentrated to give a brown residue. The crude material was partitioned between diethyl ether and water, and the organic layer was washed with brine, dried over sodium sulfate, and evaporated to afford 100 mg (17%) of the title compound as a colorless solid:

MS (ESI) 220 (M + H)⁺.

STEP 6. Ethyl 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-ch-3-[3-(hydroxymethyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl]propanoate lorobenzyl)

The title compounds were prepared according to the procedure described in step 4 of example 4 from 3*H*-spiro[2-benzofuran-1,4'-piperidin]-3-ylmethanol (step 5) and ethyl 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)acrylate (step 2 of example 51):

¹H-NMR (CDCl₃) δ 7.31-7.10 (5H, m), 6.71 (1H, d, J=2.8 Hz), 6.64 (1H, dd, J=8.6, 2.8 Hz), 5.27 (1H, m), 4.19-4.00 (2H, m), 3.95-3.90 (1H, m), 3.76-3.63 (1H, m), 3.12-2.99 (2H, m), 2.88-2.76 (4H, m), 2.55-2.39 (3H, m), 2.09-1.80 (2H, m), 1.71-1.66 (2H, m), 1.18 (3H, t, J=7.2 Hz), 0.96 (9H, s), 0.17 (6H, s);

MS (ESI) 574 (M + H)⁺.

STEP 7. 2-(2-Chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl]propanoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 2-(5-{[*tert*-butyl(dimethyl)silyl]oxy}-2-chlorobenzyl)-3-

[3-(hydroxymethyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl]propanoate (step 6):

MS (ESI) 432 (M + H)⁺, 430 (M - H)⁻.

5 STEP 8. 2-(2-Chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl]-*N,N*-dimethylpropanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl]propanoic acid (step 7):

10 ¹H-NMR (CDCl₃) δ 7.31-7.13 (5H, m), 6.96 (1H, d, J=2.8 Hz), 6.72 (1H, dd, J=8.6, 2.8 Hz), 5.28 (1H, m), 3.96-3.91 (1H, m), 3.77-3.71 (1H, m), 3.54 (1H, m), 3.20-3.14 (1H, m), 2.93-2.80 (3H, m), 2.86 (3H, s), 2.70 (3H, s), 2.66-2.48 (4H, m), 2.11-2.00 (2H, m), 1.73-1.69 (2H, m);

MS (ESI) 459 (M + H)⁺, 457 (M - H)⁻.

15

STEP 9. 2-(2-Chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl]-*N,N*-dimethylpropanamide citrate

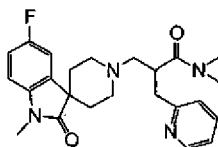
The title compound was prepared according to the procedure described in step 5 of example 1 from 2-(2-chloro-5-hydroxybenzyl)-3-[3-(hydroxymethyl)-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl]-*N,N*-dimethylpropanamide (step 8):

20

MS (ESI) 459 (M + H)⁺, 457 (M - H)⁻.

EXAMPLE 96

25 3-(5-FLUORO-1-METHYL-2-OXO-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE



30 STEP 1. Ethyl 3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1*H*)-one (step 3 of example 6) and ethyl 2-(pyridin-2-ylmethyl)acrylate (*Polym. J.* **2000**, *32*, 173.):

¹H-NMR (CDCl₃) δ 8.57-8.51 (1H, m), 7.64-7.54 (1H, m), 7.22-7.08 (3H, m), 7.02-6.92 (1H, m), 6.74 (1H, dd, J=8.4, 4.3 Hz), 4.18-4.06 (2H, m), 3.38-3.23 (1H, m), 3.17 (3H, s), 3.13-2.82 (5H, m), 2.77-2.54 (3H, m), 1.98-1.85 (2H, m), 1.75-1.60 (2H, m), 1.19 (3H, t, J=7.1 Hz);
MS (ESI) 426 (M + H)⁺.

10 STEP 2. 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoate (step 1):

15 ¹H-NMR (CDCl₃) δ 8.57-8.49 (1H, m), 7.65-7.56 (1H, m), 7.34-7.26 (1H, m), 7.19-7.10 (1H, m), 7.04-6.92 (2H, m), 6.80-6.72 (1H, m), 3.62-3.13 (7H, m), 3.17 (3H, s), 2.98-2.82 (2H, m), 2.45-2.25 (2H, m), 1.95-1.75 (2H, m);
MS (ESI) 398 (M + H)⁺.

20 STEP 3. 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid (step 2):

25 ¹H-NMR (CDCl₃) δ 8.57-8.50 (1H, m), 7.63-7.53 (1H, m), 7.22-7.07 (3H, m), 7.03-6.92 (1H, m), 6.75 (1H, dd, J=8.4, 4.3 Hz), 3.78-3.63 (1H, m), 3.17 (3H, s), 3.12-2.87 (5H, m), 2.96 (3H, s), 2.89 (3H, s), 2.73-2.57 (3H, m), 1.98-1.83 (2H, m), 1.78-1.62 (2H, m);
MS (ESI) 425 (M + H)⁺.

30

STEP 4. 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(pyridin-2-ylmethyl)propanamide citrate

MS (ESI) 381 (M + H)⁺.

STEP 3. 3-(3,3-Dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide

- 5 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 8.55-8.48 (1H, m), 7.62-7.52 (1H, m), 7.33-7.22 (2H, m), 7.20-7.05 (4H, m), 3.76-3.60 (1H, m), 3.14-2.75 (5H, m), 2.94 (3H, s), 2.87 (3H, s), 2.63-2.43 (3H, m), 2.05-1.82 (2H, m), 1.73-1.57 (2H, m) 1.48 (6H, s);

MS (ESI) 408 (M + H)⁺.

STEP 4. 3-(3,3-Dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide citrate

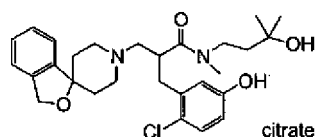
- 15 The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(3,3-dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide (step 3):

MS (ESI) 408 (M + H)⁺;

Anal. calcd. for C₃₁H₄₁N₃O₉ (+ 1.8 H₂O): C, 58.90; H, 7.11; N, 6.65. Found: C, 58.94; H, 6.77; N, 6.62.

EXAMPLE 98

2-(2-CHLORO-5-HYDROXYBENZYL)-N-(3-HYDROXY-3-METHYLBUTYL)-N-METHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)PROPANAMIDE CITRATE



STEP 1. 2-Methyl-4-(methylamino)butan-2-ol

- To a solution of 3-hydroxy-3-methylbutanal (*J. Am. Chem. Soc.* **1999**, *121*, 9465., 0.45 g, 4.4 mmol) in methanol (2.0 mL) was added a solution of methylamine

(40% in methanol, 3.4 g, 44 mmol). The mixture was stirred at room temperature overnight. To this mixture was added 10% platinum on carbon (78 mg). The mixture was stirred under hydrogen atmosphere (4 atm) for 6 h. The catalyst was filtered off. The volatile materials were removed by distillation (bath temp 85 °C) to afford a colorless oil (ca.150 mg) that was a mixture of the title compound and methanol:

¹H-NMR (CDCl₃) δ 2.88-2.84 (2H, m), 2.41 (3H, m), 1.64-1.56 (2H, m), 1.23 (3H, m).

STEP 2. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxy-3-methylbutyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide

The title compound was prepared according to the procedure described in step 3 example 30 from 2-(2-chloro-5-hydroxybenzyl)-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanoic acid (step 2 of example 21) and 2-methyl-4-(methylamino)butan-2-ol (step 1):

¹H-NMR (CDCl₃) δ 7.38-7.07 (5H, m), 7.03-6.88 (1H, m), 6.75-6.65 (1H, m), 5.05 (2H, s), 3.80-3.41 (2H, m), 3.37-3.08 (2H, m), 3.00-2.36 (8H, m), 2.84 and 2.66 (3H, s), 2.24-1.84 (2H, m), 1.82-1.66 (2H, m), 1.64-1.40 (2H, m), 1.23 and 1.17 (6H, s); MS (ESI) 501, 503 (M + H)⁺; 499, 501 (M - H)⁻.

STEP 3. 2-(2-Chloro-5-hydroxybenzyl)-N-(3-hydroxy-3-methylbutyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 2-(2-chloro-5-hydroxybenzyl)-N-(3-hydroxy-3-methylbutyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)propanamide (step 2):

IR (KBr)ν_{max} 3423, 2970, 2932, 1719, 1618, 1227 cm⁻¹;

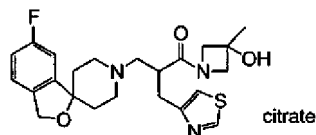
MS (ESI) 501, 503 (M + H)⁺; 499, 501 (M - H)⁻;

Anal. calcd. for C₂₈H₃₇N₂O₄Cl.C₆H₈O₇ (+ 2.0 H₂O): C, 56.00; H, 6.77; N, 3.84. Found: C, 55.66; H, 6.44; N, 3.70.

EXAMPLE 99

1-[3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-

(1,3-THIAZOL-4-YLMETHYL)PROPANOYL]-3-METHYLAZETIDIN-3-OL CITRATE



5 STEP 1. 3-Methylazetidin-3-ol hydrochloride

To a solution of 1-(diphenylmethyl)-3-methylazetidin-3-ol (*Synthesis* 1973, 153., 0.48 g, 1.9 mmol) in methanol (4.0 mL) was added 10% palladium on carbon (200 mg). The mixture was stirred under hydrogen atmosphere (4 atm) for 10 h. The catalyst was filtered off. 4 M hydrochloric acid in 1,4-dioxane (1.0 mL) was added to the filtrate and the mixture was evaporated to dryness to afford 380 mg of highly viscous oil that was a mixture of the title compound and 1,1'-methylenedibenzene:

10 $^1\text{H-NMR}$ ($\text{DMSO}-d_6$) δ 9.47-8.70 (2H, br), 3.97-3.65 (4H, m), 1.43 (3H, s).

15 STEP 2. 1-[3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylazetidin-3-ol

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and 3-methylazetidin-3-ol hydrochloride (step 1):

20 $^1\text{H-NMR}$ (CDCl_3) δ 8.80-8.75 (1H, m), 7.23-6.88 (3H, m), 6.87-6.71 (1H, m), 5.00 (2H, s), 4.19-2.65 (6H, m), 3.25-2.73 (6H, m), 2.62-2.34 (3H, m), 2.09-1.64 (4H, m), 1.54 and 1.30 (3H, s);

MS (ESI) 446 ($\text{M} + \text{H}$) $^+$.

25 STEP 3. 1-[3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylazetidin-3-ol citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 1-[3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylazetidin-3-ol (step2):

30 IR (KBr) ν_{max} 3418, 2939, 2874, 1719, 1630, 1231 cm^{-1} ;

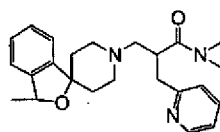
MS (ESI) 446 (M + H)⁺;

Anal. calcd. for C₂₃H₂₈N₃O₃FS.C₆H₈O₇ (+ 2.0 H₂O): C, 51.70; H, 5.98; N, 6.24.

Found: C, 51.89; H, 5.79; N, 6.07.

5 **EXAMPLE 100**

N,N-DIMETHYL-3-(3-METHYL-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-
PIPERIDIN]-1'-YL)-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE



10 STEP 1. Ethyl 3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-
(pyridin-2-ylmethyl)propanoate

The title compound was prepared as a diastereo mixture according to the procedure described in step 4 of example 4 from 3-methyl-3*H*-spiro[2-benzofuran-1,4'-piperidine] (step 4 of example 74) and ethyl 2-(pyridin-2-ylmethyl)acrylate
15 (*Polym. J.* **2000**, 32, 173.):

¹H-NMR (CDCl₃) δ 8.57-8.50 (1H, m), 7.63-7.53 (1H, m), 7.33-7.03 (6H, m), 5.27 (1H, q, J=6.4 Hz), 4.21-4.01 (2H, m), 3.35-3.20 (1H, m), 3.16-2.97 (2H, m), 2.95-2.68 (3H, m), 2.62-2.32 (3H, m), 2.08-1.93 (1H, m), 1.88-1.60 (3H, m), 1.48 (3H, d, J=6.4 Hz), 1.27-1.07 (3H, m);

20 MS (ESI) 395 (M + H)⁺.

STEP 2. 3-(3-Methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-
ylmethyl)propanoic acid

The title compound was prepared as a diastereo mixture according to the procedure described in step 2 of example 62 from ethyl 3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoate (step 1):

MS (ESI) 367 (M + H)⁺.

STEP 3. *N,N*-Dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-
30 2-(pyridin-2-ylmethyl)propanamide

The title compound was prepared as a diastereo mixture according to the procedure described in step 3 of example 30 from 3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 8.55-8.48 (1H, m), 7.62-7.52 (1H, m), 7.33-7.22 (2H, m), 7.20-7.05 (4H, m), 5.27 (1H, q, J=6.4 Hz), 3.75-3.60 (1H, m), 3.15-2.75 (5H, m), 2.93 (3H, s), 2.87 (3H, s), 2.63-2.37 (3H, m), 2.10-1.60 (4H, m) 1.48 (3H, d, J=6.4 Hz);
MS (ESI) 394 (M + H)⁺.

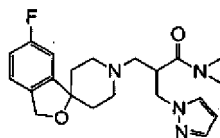
10 STEP 4. *N,N*-Dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanamide citrate

The title compound was prepared as a diastereo mixture according to the procedure described in step 5 of example 1 from *N,N*-dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanamide (step 3):
MS (ESI) 394 (M + H)⁺;

15 Anal. calcd. for C₃₀H₃₉N₃O₉ (+ 1.0 H₂O): C, 59.69; H, 6.85; N, 6.96. Found: C, 59.75; H, 6.74; N; 6.87.

EXAMPLE 101

20 3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1*H*-PYRAZOL-1-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. Ethyl 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoate

25 The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* **1995**, 38, 2009.) and ethyl 2-(hydroxymethyl)acrylate:

¹H-NMR (CDCl₃) δ 7.14 (1H, dd, J=8.2, 5.0 Hz), 7.03-6.93 (1H, m), 6.79 (1H, dd, J=8.2, 2.2 Hz), 5.01 (2H, s), 4.15 (2H, q, J=7.1 Hz), 4.05-3.88 (2H, m), 3.12-2.80 (5H, m), 2.70-2.55 (1H, m), 2.47-2.31 (1H, m), 2.00-1.70 (4H, m), 1.27 (3H, t, J=7.1 Hz);

MS (ESI) 338 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoic acid

5 To a stirred solution of ethyl 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoate (step 1, 6.0 g, 18 mmol) in tetrahydrofuran (25 mL) and ethanol (25 mL) was added 2 N sodium hydroxide aqueous solution (18 mL) at room temperature. The reaction mixture was stirred at room temperature for 3 h, evaporated to remove ethanol, and neutralized by the
10 addition of 2 N hydrochloric acid aqueous solution (18 mL). The aqueous mixture was evaporated to remove water, then diluted with toluene (10 mL), and concentrated to dryness to afford 7.3 g of the title compound as a white solid. This product was used for the next step without further purification:

MS (ESI) 310 (M + H)⁺, 308 (M - H)⁻.

15

STEP 3. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)-*N,N*-dimethylpropanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoic acid (step 2):

20 ¹H-NMR (CDCl₃) δ 7.14 (1H, dd, J=8.4, 4.7 Hz), 7.02-6.92 (1H, m), 6.80 (1H, dd, J=8.4, 2.3 Hz), 5.02 (2H, s), 4.02-3.82 (2H, m), 3.30-2.84 (4H, m), 3.12 (3H, s), 2.95 (3H, s), 2.75-2.55 (2H, m), 2.45-2.30 (1H, m), 2.02-1.73 (4H, m);

MS (ESI) 337 (M + H)⁺.

25

STEP 4. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide

To a stirred solution of 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)-*N,N*-dimethylpropanamide (step 3, 2.4 g, 7.1 mmol) and triethylamine (2.0 mL, 14 mmol) in dichloromethane (20 mL) was added
30 methanesulfonyl chloride (0.61 mL, 7.9 mmol) at 0 °C. The reaction mixture was stirred at the same temperature for 1 h, and quenched by the addition of sodium

bicarbonate aqueous solution (100 mL). The mixture was extracted with dichloromethane (40 mL \times 2). The combined organic layers were dried over magnesium sulfate, and evaporated.

The residue was dissolved with acetonitrile (30 mL), and potassium carbonate (2.5 g, 18 mmol) and pyrazole (0.63 g, 9.3 mmol) were added to the solution. The mixture was stirred at 80 °C for 16 h, quenched by the addition of water (100 mL), and extracted with ethyl acetate (50 mL \times 2). The combined organic layers were washed with brine, dried over magnesium sulfate, and evaporated. The residue was purified by column chromatography on silica gel eluting with ethyl acetate/methanol (10/1) to afford 2.3 g (82%) of the title compound as a colorless oil:

¹H-NMR (CDCl₃) δ 7.53-7.49 (1H, m), 7.39-7.35 (1H, m), 7.14 (1H, dd, J=8.3, 4.7 Hz), 7.00-6.91 (1H, m), 6.81 (1H, dd, J=8.4, 2.2 Hz), 6.18 (1H, t, J=2.0 Hz), 5.01 (2H, s), 4.50-4.30 (2H, m), 3.76-3.62 (1H, m), 2.95-2.65 (3H, m), 2.88 (3H, s), 2.82 (3H, s), 2.60-2.35 (3H, m), 1.98-1.82 (2H, m), 1.80-1.68 (2H, m);

MS (ESI) 387 (M + H)⁺.

STEP 5. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide (step 4):

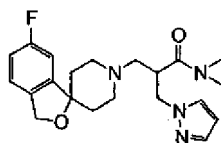
MS (ESI) 387 (M + H)⁺;

Anal. calcd. for C₂₇H₃₅N₄O₃F (+ 1.0 H₂O): C, 54.36; H, 6.25; N, 9.39. Found: C, 54.31; H, 6.15; N; 9.38.

25

EXAMPLE 102

(-)-3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1H-PYRAZOL-1-YLMETHYL)PROPANAMIDE CITRATE



30 **STEP 1. (-)-3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-**

dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide

and

(+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-

(1*H*-pyrazol-1-ylmethyl)propanamide

- 5 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step 4 of example 101, 1.52 g) was separated into (-)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (earlier peak) and (+)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (later peak) by chiral column (Chiralpak AD-H, 20 mm I.D. x 250 mm (No.ADH0CJ-DJ003), DAICEL) using n-hexane/ethanol/diethyl amine = 90/10/0.1 as an eluent (Flow rate: 10 mL/min).
- 10

Earlier peak:

- 15 0.64 g (42%) as a colorless syrup;
Retention time 18.2 min;
Optical purity $\geq 99\%$ ee;
¹H-NMR data was identical with that of 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step 4 of example 101);
20 MS (ESI) 387 (M + H)⁺;

Later peak:

- 0.64 g (42%) as a colorless syrup;
25 Retention time 29.2 min;
Optical purity $\geq 99\%$ ee;
¹H-NMR data was identical with that of 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step 4 of example 101);
30 MS (ESI) 387 (M + H)⁺.

STEP 2. (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-

dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (-)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step1):

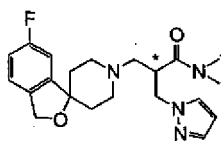
5 $[\alpha]_D^{23}$ -15.2° (c 0.52, methanol);

MS (ESI) 387 (M + H)⁺;

Anal. calcd. for C₂₇H₃₅N₄O₉F (+ 0.6 H₂O): C, 55.02; H, 6.19; N, 9.51. Found: C, 54.89; H, 6.22; N; 9.47.

10 **EXAMPLE 103**

(+)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1*H*-PYRAZOL-1-YLMETHYL)PROPANAMIDE CITRATE



15 **STEP 1. (+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide citrate**

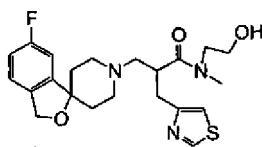
The title compound was prepared according to the procedure described in step 5 of example 1 from (+)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step1 of example 102):

20 MS (ESI) 387 (M + H)⁺;

Anal. calcd. for C₂₇H₃₅N₄O₉F (+ 1.0 H₂O): C, 54.36; H, 6.25; N, 9.39. Found: C, 54.55; H, 6.17; N; 9.37.

EXAMPLE 104

25 3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-HYDROXYETHYL)-*N*-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and 2-(methylamino)ethanol:

¹H-NMR (CDCl₃) δ 8.76 and 8.74 (1H, d, J=2.0 Hz), 7.17-7.08 (1H, m), 7.06 and 7.02 (1H, d, J=1.8 Hz), 7.00-6.90 (1H, m), 6.88-6.80 (1H, m), 5.01 and 5.00 (2H, br.s), 3.90-3.55 (4H, m), 3.37-2.75 (9H, m), 2.58-2.35 (3H, m), 2.10-1.65 (4H, m); MS (ESI) 404 (M + H)⁺.

STEP 2. 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

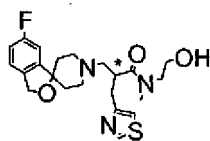
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 2):

MS (ESI) 404 (M + H)⁺;

Anal. calcd. for C₂₈H₃₆N₃O₁₀FS (+ 1.5 H₂O): C, 51.53; H, 6.02; N, 6.44. Found: C, 51.39; H, 5.73; N, 6.33.

EXAMPLE 105

(-)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-HYDROXYETHYL)-*N*-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



former peak

STEP 1.

(-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

and

(+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-

5 *N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1 of example 104, 1.22g) was separated into (-)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (earlier peak) and (+)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (later peak) by chiral column (Chiralpak AD-H, 20 mm I.D. x 250 mm (No.ADH0CJ-DE003), DAICEL) using n-Hexane/Ethanol/Diethylamine = 85/15/0.1 as an eluent (Flow rate: 10 mL/min).

15

Earlier peak:

569 mg (47%) as a colorless amorphous solid;

Retention time 13 min;

Optical purity $\geq 99\%$ ee;

20 ¹H-NMR data was identical with that of 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1 of example 104);

MS (ESI) 434 (M + H)⁺.

25 Later peak:

557 mg (46%) as a colorless amorphous solid;

Retention time 22 min;

Optical purity $\geq 99\%$ ee;

30 ¹H-NMR data was identical with that of 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1 of example 104);

MS (ESI) 434 (M + H)⁺.

STEP 2. (-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (-)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step1):

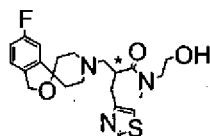
$[\alpha]_D^{23}$ -11.9° (c 0.47, methanol);

MS (ESI) 434 (M + H)⁺;

Anal. calcd. for C₂₈H₃₆N₃O₁₀FS (+ 1.5 H₂O): C, 51.53; H, 6.02; N, 6.44. Found: C, 51.16; H, 5.77; N, 6.39.

EXAMPLE 106

(+)-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-HYDROXYETHYL)-*N*-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



latter peak

STEP 1. (+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

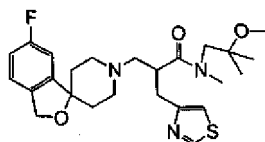
The title compound was prepared according to the procedure described in step 5 of example 1 from (+)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step1 of example 105):

MS (ESI) 434 (M + H)⁺;

Anal. calcd. for C₂₈H₃₆N₃O₁₀FS (+ 1.5 H₂O): C, 51.53; H, 6.02; N, 6.44. Found: C, 51.23; H, 5.75; N, 6.35.

EXAMPLE 107

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-METHOXY-2-METHYLPROPYL)-*N*-METHYL-2-(1,3-THIAZOL-4-

YLMETHYL)PROPANAMIDE CITRATE

STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-methoxy-2-methylpropyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and (2-methoxy-2-methylpropyl)methylamine (*Chem. Abstr.* **1968**, 68, 104752s):

¹H-NMR (CDCl₃) δ 8.75-8.72 (1H, m), 7.17-7.10 (1H, m), 7.05-6.90 (2H, m), 6.82-6.72 (1H, m), 5.01 (2H, br.s), 3.75-3.60 (1H, m), 3.50 (1H, d, J=14 Hz), 3.33 (1H, d, J=14 Hz), 3.20-3.00 (8H, m), 2.90-2.70 (3H, m), 2.55-2.30 (3H, m), 1.95-1.60 (4H, m), 1.13 and 1.11(3H, br.s), 0.99 and 0.97 (3H, br.s);

MS (ESI) 476 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-methoxy-2-methylpropyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

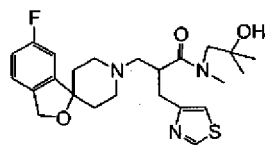
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-methoxy-2-methylpropyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 2):

MS (ESI) 476 (M + H)⁺;

Anal. calcd. for C₃₁H₄₂N₃O₁₀FS (+ 1 H₂O): C, 54.29; H, 6.47; N, 6.13. Found: C, 53.90; H, 6.30; N; 6.05.

EXAMPLE 108

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(2-HYDROXY-2-METHYLPROPYL)-N-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxy-2-methylpropyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and 2-methyl-1-(methylamino)propan-2-ol (*J. Am. Chem. Soc.* **1939**, *61*, 3562.):

¹H-NMR (CDCl₃) δ 8.77 and 8.75 (1H, d, J=2.0 Hz), 7.12-7.09 (1H, m), 7.09-7.02 (1H, m), 7.00-6.90 (1H, m), 6.82-6.75 (1H, m), 5.01 (2H, br.s), 4.25-2.75 (11H, m), 2.75-2.40 (3H, m), 2.00-1.50 (4H, m), 1.26, 1.24, 1.21 and 1.08 (6H, s);

MS (ESI) 462 (M + H)⁺.

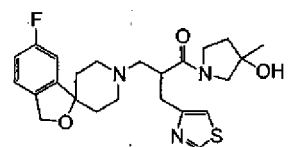
STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxy-2-methylpropyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxy-2-methylpropyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 2):

MS (ESI) 462 (M + H)⁺.

EXAMPLE 109

1-[3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANOYL]-3-METHYLPYRROLIDIN-3-OL CITRATE



STEP 1. 1-[3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylpyrrolidin-3-ol

The title compound was prepared as a diastereo-mixture according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and 3-methylpyrrolidin-3-ol (EP 326916):

- 5 ¹H-NMR (CDCl₃) δ 8.75-8.72 (1H, m), 7.17-7.08 (1H, m), 7.05-7.02 (1H, m), 6.99-6.90 (1H, m), 6.85-6.75 (1H, m), 5.00 (2H, br.s), 3.80-2.70 (10H, m), 2.60-2.35 (3H, m), 2.00-1.60 (6H, m), 1.41, 1.40, 1.37 and 1.36 (3H, s);
MS (ESI) 460 (M + H)⁺.

10 STEP 2. 1-[3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylpyrrolidin-3-ol citrate

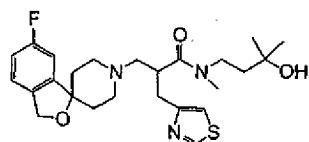
The title compound was prepared according to the procedure described in step 5 of example 1 from 1-[3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylpyrrolidin-3-ol (step 1):

- 15 MS (ESI) 460 (M + H)⁺;

Anal. calcd. for C₃₀H₃₈N₃O₁₀FS (+ 2.5 H₂O): C, 51.72; H, 6.22; N, 6.03. Found: C, 51.45; H, 5.86; N, 5.79.

EXAMPLE 110

20 3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(3-HYDROXY-3-METHYLBUTYL)-N-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



25 STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(3-hydroxy-3-methylbutyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and 2-methyl-4-(methylamino)butan-2-ol (step 1 of example 98):

30

¹H-NMR (CDCl₃) δ 8.76 and 8.74 (1H, d, J=2.0 Hz), 7.12 (1H, dd, J=8.4, 5.0 Hz), 7.07-7.00 (1H, m), 6.95 (1H, dt, J=8.4, 2.2 Hz), 6.81 (1H, ddd, J=15, 8.6, 2.2 Hz), 5.01 and 4.99 (2H, br.s), 3.90-3.45 (2H, m), 3.40-2.70 (9H, m), 2.55-2.25 (3H, m), 2.05-1.35 (6H, m), 1.26-1.15 (6H, m);

5 MS (ESI) 476 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(3-hydroxy-3-methylbutyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

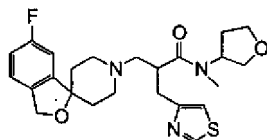
The title compound was prepared according to the procedure described in step
10 5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(3-hydroxy-3-methylbutyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

MS (ESI) 476 (M + H)⁺;

Anal. calcd. for C₃₁H₄₂N₃O₁₀FS (+ 1 H₂O): C, 54.29; H, 6.47; N, 6.13. Found: C,
15 53.90; H, 6.45; N; 5.94.

EXAMPLE 111

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-METHYL-N-(TETRAHYDROFURAN-3-YL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-methyl-N-(tetrahydrofuran-3-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

25 The title compound was prepared as a diastereo mixture according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and N-methyltetrahydrofuran-3-amine (WO 2002050043):

30 ¹H-NMR (CDCl₃) δ 8.76-8.72 (1H, m), 7.13 (1H, dd, J=8.3, 4.8 Hz), 7.02-6.98 (1H,

m), 6.95 (1H, dt, $J=8.8, 2.4$ Hz), 6.81-6.74 (1H, m), 5.40-5.25 (0.7H, m, -NCH), 5.01(2H, br.s), 4.80-4.60 (0.3H, m, -NCH), 4.08-3.90 (1H, m), 3.80-3.20 (4H, m), 3.12-3.00 (2H, m), 2.95-2.73 (6H, m), 2.61-2.35 (3H, m), 2.32-2.05 (1H, m), 1.97-1.37 (5H, m);

5 MS (ESI) 460 ($M + H$)⁺.

STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-*N*-(tetrahydrofuran-3-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step
10 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-*N*-(tetrahydrofuran-3-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

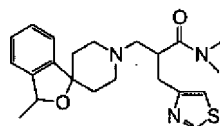
MS (ESI) 460 ($M + H$)⁺;

Anal. calcd. for C₃₀H₃₈N₃O₁₀FS (+ 1.5 H₂O): C, 53.09; H, 6.09; N, 6.19. Found: C, 52.69; H, 5.85; N, 6.05.

15

EXAMPLE 112

***N,N*-DIMETHYL-3-(3-METHYL-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE**



20

STEP 1. *tert*-Butyl 3-(3-Methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step
4 of example 4 from 3-methyl-3*H*-spiro[2-benzofuran-1,4'-piperidine] (step 4 of
25 example 74) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, $J=2.0$ Hz), 7.31-7.05 (4H, m), 7.03 (1H, d, $J=2.0$ Hz), 5.28 (1H, q, $J=6.4$ Hz), 3.16-2.65 (6H, m), 2.62-2.30 (3H, m), 2.12-1.62 (4H, m), 1.49 (3H, d, $J=6.4$ Hz), 1.39 (9H, s);

MS (ESI) 429 ($M + H$)⁺.

30

STEP 2. 3-(3-Methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The titled compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-

5 piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

MS (ESI) 373 (M + H)⁺.

STEP 3. *N,N*-Dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

10 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=1.8 Hz), 7.31-7.23 (2H, m), 7.16-7.08 (2H, m), 7.03-6.90 (1H, m), 5.27 (1H, q, J=6.4 Hz), 3.70-3.50 (1H, m), 3.15-3.04 (2H, m),
15 2.97-2.87 (6H, m), 2.87-2.72 (3H, m), 2.60-2.35 (3H, m), 2.14-1.60 (4H, m), 1.52-1.45 (3H, m);

MS (ESI) 400 (M + H)⁺.

STEP 4. *N,N*-Dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

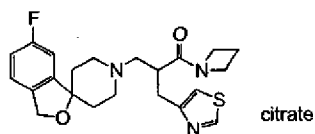
20 The titled compound was prepared according to the procedure described in step 5 of example 1 from *N,N*-dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

MS (ESI) 400 (M + H)⁺;

25 Anal. calcd. for C₂₈H₃₇N₃O₉S (+ 2 H₂O): C, 53.58; H, 6.58; N, 6.69. Found: C, 53.58; H, 6.24; N; 6.51.

EXAMPLE 113

1'-[3-AZETIDIN-1-YL-3-OXO-2-(1,3-THIAZOL-4-YLMETHYL)PROPYL]-6-
30 FLUORO-3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDINE] CITRATE



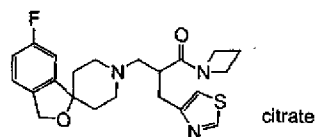
PF-00883583-10-0001

STEP 1. 1'-[3-Azetidin-1-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-6-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine]

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and azetidine hydrochloride:

¹H-NMR (CDCl₃) δ 8.77 (1H, d, J=0.7 Hz), 7.20-7.01 (2H, m), 7.00-6.90 (1H, m), 6.85-6.76 (1H, m), 5.01 (2H, s), 4.20-3.71 (4H, m), 3.15-2.97 (3H, m), 2.90-2.72 (3H, m), 2.55-2.32 (3H, m), 2.28-2.00 (2H, m), 1.99-1.82 (2H, m), 1.80-1.66 (2H, m); MS (ESI) 416 (M + H)⁺.

STEP 2. 1'-[3-Azetidin-1-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-6-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine] citrate



The title compound was prepared according to the procedure described in step 3 of example 41 from 1'-[3-azetidin-1-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (step1):

IR (KBr)ν_{max} 3423, 2957, 2881, 2557, 1719, 1624, 1221 cm⁻¹;

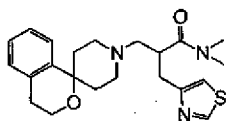
MS (ESI) 416 (M + H)⁺;

Anal. calcd. for C₂₂H₂₆N₃O₂FS.C₆H₈O₇ (+ 1.0 H₂O): C, 53.75; H, 5.80; N, 6.72.

Found: C, 54.03; H, 5.43; N; 6.51.

EXAMPLE 114

3-(3,4-DIHYDRO-1'*H*-SPIRO[ISOCROMENE-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. *tert*-Butyl 3-(3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

- 5 The title compound was prepared according to the procedure described in step 4 of example 4 from 3,4-dihydrospiro[isochromene-1,4'-piperidine] (WO 9528389) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.25-7.05 (4H, m), 7.03 (1H, d, J=2.0 Hz), 3.89 (2H, t, J=5.5 Hz), 3.17-3.03 (3H, m), 2.90-2.62 (3H, m), 2.82 (2H, t, J=5.5 Hz), 2.57-2.30 (3H, m), 2.05-1.75 (4H, m), 1.40 (9H, s);
10 MS (ESI) 429 (M + H)⁺.

STEP 2. 3-(3,4-Dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

- 15 The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

This compound was used in the next step without purification.

- 20 STEP 3. 3-(3,4-Dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):

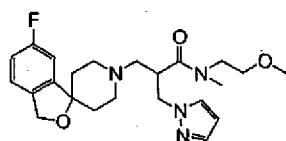
- 25 ¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.24-7.05 (4H, m), 7.03 (1H, d, J=2.0 Hz), 3.88 (2H, t, J=5.5 Hz), 3.65-3.52 (1H, m), 3.15-3.05 (2H, m), 2.93 (3H, s), 2.90 (3H, s), 2.89-2.70 (4H, m), 2.58-2.38 (4H, m), 2.08-1.80 (4H, m);
 MS (ESI) 400 (M + H)⁺.

- 30 STEP 4. 3-(3,4-Dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-

2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

5 MS (ESI) 400 (M + H)⁺.

EXAMPLE 1153-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-METHOXYETHYL)-*N*-METHYL-2-(1*H*-PYRAZOL-1-10 YLMETHYL)PROPANAMIDE CITRATESTEP 1. *tert*-Butyl 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoate

15 The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* **1995**, 38, 2009.) and *tert*-butyl 2-(hydroxymethyl)acrylate (*Synlett* **1997**, 12, 1417.):
¹H-NMR (CDCl₃) δ 7.14 (1H, dd, J=8.2, 4.9 Hz), 7.01-6.91 (1H, m), 6.79 (1H, dd, J=8.4, 2.2 Hz), 5.02 (2H, s), 4.02-3.83 (2H, m), 3.12-2.80 (5H, m), 2.68-2.55 (1H, m),
20 2.45-2.31 (1H, m), 1.98-1.70 (4H, m), 1.45 (9H, s);
MS (ESI) 366 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoic acid trifluoroacetate

25 The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoate (step 1):
MS (ESI) 310 (M + H)⁺, 308 (M - H)⁻.

30 STEP 3. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-

(hydroxymethyl)-N-(2-methoxyethyl)-N-methylpropanamide

The title compound was prepared according to the procedure described in step 4 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoic acid trifluoroacetate (step 2) and 2-methoxy-*N*-

5 methylethanamine:

¹H-NMR (CDCl₃) δ 7.15 (1H, dd, J=8.3, 4.8 Hz), 7.02-6.92 (1H, m), 6.80 (1H, dd, J=8.3, 2.2 Hz), 5.02 (2H, s), 4.05-2.80 (10H, m), 3.36, 3.34 (3H, s), 3.18, 2.95 (3H, s), 2.78-2.53 (2H, m), 2.45-2.25 (1H, m), 2.02-1.73 (4H, m);

MS (ESI) 381 (M + H)⁺.

10

STEP 4. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-methoxyethyl)-N-methyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 4 of example 101 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)-*N*-(2-methoxyethyl)-*N*-methylpropanamide (step 3):

15

¹H-NMR (CDCl₃) δ 7.53-7.49 (1H, m), 7.40-7.35 (1H, m), 7.14 (1H, dd, J=8.3, 4.8 Hz), 7.01-6.91 (1H, m), 6.84-6.76 (1H, m), 6.22-6.16 (1H, m), 5.01 (2H, s), 4.57-4.28 (2H, m), 3.80-3.12 (5H, m), 3.29, 3.26 (3H, s), 3.05-2.30 (6H, m), 2.90 (3H, s), 2.00-1.68 (4H, m);

20

MS (ESI) 431 (M + H)⁺.

STEP 5. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-methoxyethyl)-N-methyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-*N*-methyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step 4):

25

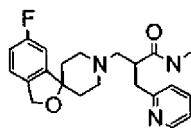
MS (ESI) 431 (M + H)⁺;

Anal. calcd. for C₂₉H₃₉N₄O₁₀F (+ 1.0 H₂O): C, 54.37; H, 6.45; N, 8.75. Found: C, 54.35; H, 6.20; N, 8.57.

30

EXAMPLE 116

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-

METHYL-2-(PYRIDIN-2-YLMETHYL)PROPANAMIDE CITRATE

5 STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-methyl-2-
(pyridin-2-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step
3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-
10 (pyridin-2-ylmethyl)propanoic acid (step 2 of example 62) and methylamine
hydrochloride:

¹H-NMR (CDCl₃) δ 8.52-8.50 (1H, m), 7.71 (1H, br,s), 7.59 (1H, dt, J=7.6, 1.8 Hz),
7.21 (1H, d, J=7.7 Hz), 7.16-7.09 (2H, m), 6.96 (1H, dt, J=8.6, 2.3 Hz), 6.81 (1H, dd,
J=8.4, 2.4 Hz), 4.99 (2H, s), 3.36-3.30 (1H, m), 3.15-3.05 (1H, m), 2.95-2.69 (6H, m),
15 2.60-2.40 (3H, m), 2.30-2.21 (1H, m), 1.91-1.73 (4H, m);
MS (ESI) 384 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-methyl-2-
(pyridin-2-ylmethyl)propanamide citrate

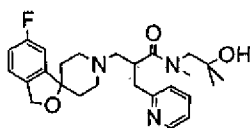
20 The title compound was prepared according to the procedure described in step
5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-
methyl-2-(pyridin-2-ylmethyl)propanamide (step 1):

MS (ESI) 384 (M + H)⁺;

Anal. calcd. for C₂₈H₃₄N₃O₉F (+ 0.7 H₂O): C, 57.18; H, 6.07; N, 7.14. Found: C,
25 56.84; H, 6.00; N, 7.06.

EXAMPLE 117

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(2-
HYDROXY-2-METHYLPROPYL)-N-METHYL-2-(PYRIDIN-2-
30 YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxy-2-methylpropyl)-N-methyl-2-(pyridin-2-ylmethyl)propanamide

5 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(pyridin-2-ylmethyl)propanoic acid (step 2 of example 62) and 2-methyl-1-(methylamino)propan-2-ol (*J. Am. Chem. Soc.* **1939**, *61*, 3562.):

¹H-NMR (CDCl₃) δ 8.49-8.31 (1H, m), 7.84-6.88 (5H, m), 6.65-6.38 (1H, m), 4.98-
10 4.96 (2H, m), 4.38-3.96 (1H, m), 3.61-2.66 (13H, m), 2.19-1.68 (4H, m), 1.31-1.12 (6H, m);

MS (ESI) 456 (M + H)⁺.

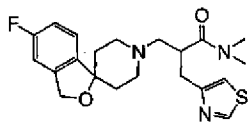
STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxy-2-methylpropyl)-N-methyl-2-(pyridin-2-ylmethyl)propanamide citrate

15 The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxy-2-methylpropyl)-N-methyl-2-(pyridin-2-ylmethyl)propanamide (step 1):
MS (ESI) 456 (M + H)⁺.

20

EXAMPLE 118

3-(5-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



25

STEP 1. tert-Butyl 3-(5-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 5-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine] and *tert*-butyl

2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.07-6.85 (4H, m), 5.02 (2H, s), 3.17-3.02 (3H, m), 2.97-2.85 (1H, m), 2.83-2.67 (2H, m), 2.56-2.30 (3H, m), 1.95-1.80 (2H, m), 1.78-1.65 (2H, m), 1.38 (9H, s);

5 MS (ESI) 433 (M + H)⁺.

STEP 2. 3-(5-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step
10 3 of example 1 from *tert*-butyl 3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

MS (ESI) 377 (M + H)⁺.

STEP 3. 3-(5-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step
3 of example 30 from 3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.08-6.85 (4H, m), 5.01 (2H, s), 3.64-3.50 (1H, m), 3.16-3.05 (2H, m), 2.98-2.76 (3H, m), 2.92 (3H, s), 2.89 (3H, s), 2.57-2.33 (3H, m), 1.97-1.810 (2H, m), 1.78-1.65 (2H, m);

20 MS (ESI) 404 (M + H)⁺.

STEP 4. 3-(5-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

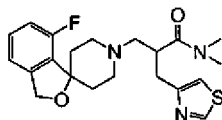
The title compound was prepared according to the procedure described in step
5 of example 1 from 3-(5-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

MS (ESI) 404 (M + H)⁺.

30

EXAMPLE 119

3-(7-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N,N*-

DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE

5 STEP 1. *tert*-Butyl 3-(7-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 7-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] (*J. Med. Chem.* **1995**, *38*, 2009.) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

- 10 ¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.26-7.17 (1H, m), 7.03 (1H, d, J=2.0 Hz), 6.99-6.85 (2H, m), 5.07 (2H, s), 3.17-2.90 (4H, m), 2.82-2.66 (2H, m), 2.55-2.15 (5H, m), 1.80-1.66 (2H, m), 1.39 (9H, s);
MS (ESI) 433 (M + H)⁺.

15 STEP 2. 3-(7-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(7-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

- 20 MS (ESI) 377 (M + H)⁺.

STEP 3. 3-(7-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(7-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):

- 25 ¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.26-7.18 (1H, m), 7.02 (1H, d, J=2.0 Hz), 6.98-6.86 (2H, m), 5.06 (2H, s), 3.68-3.53 (1H, m), 3.15-3.03 (2H, m), 2.94 (3H, s), 2.90 (3H, s), 2.88-2.74 (3H, m), 2.57-2.34 (3H, m), 2.30-2.15 (2H, m), 1.78-1.66 (2H, m);
- 30

MS (ESI) 404 (M + H)⁺.

STEP 4. 3-(7-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

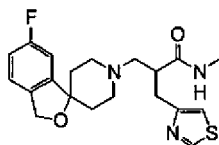
5 The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(7-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

MS (ESI) 404 (M + H)⁺;

Anal. calcd. for C₂₇H₃₄N₃O₉FS (+ 1.0 H₂O): C, 52.85; H, 5.91; N, 6.85. Found: C,
10 52.97; H, 5.90; N, 6.77.

EXAMPLE 120

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

20 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and methanamine hydrochloride:

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.73-7.57 (m, 1H), 7.14 (1H, dd, J=8.2, 4.8 Hz), 7.06 (1H, d, J=2.0 Hz), 6.97 (1H, dt, J=8.4, 2.3 Hz), 6.82 (1H, dd, J=8.4, 2.3 Hz), 5.00 (2H, brs), 3.44-3.24 (1H, m), 3.08-2.85 (3H, m), 2.84-2.60 (5H, m), 2.59-2.38 (2H, m), 2.37-2.18 (1H, m), 2.00-1.65 (4H, m);

MS (ESI) 390 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

30

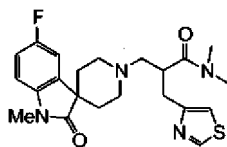
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

MS (ESI) 390 (*M* + *H*)⁺;

- 5 Anal. calcd. for C₂₆H₃₂N₃O₉FS (+ 1.5 H₂O): C, 51.31; H, 5.80; N, 6.90. Found: C, 51.32; H, 5.73; N, 6.76.

EXAMPLE 121

- 10 3-(5-FLUORO-1-METHYL-2-OXO-1,2-DIHYDRO-1'*H*-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



- 15 STEP 1. *tert*-Butyl 3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 5-fluoro-1-methylspiro[indole-3,4'-piperidin]-2(1*H*)-one (step 3 of example 6) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

- 20 ¹H-NMR (CDCl₃) δ 8.76 (1H, d, *J*=2.0 Hz), 7.14 (1H, dd, *J*=8.4, 2.4 Hz), 7.04 (1H, d, *J*=2.0 Hz), 7.02-6.93 (1H, m), 6.75 (1H, dd, *J*=8.4, 4.4 Hz), 3.25-2.50 (12H, m), 2.00-1.85 (2H, m), 1.84-1.64 (2H, m), 1.40 (9H, s);

MS (ESI) 460 (*M* + *H*)⁺.

- 25 STEP 2. 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

- 30 MS (ESI) 404 (*M* + *H*)⁺.

STEP 3. 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2) and dimethylamide hydrochloride:

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.15 (1H, dd, J=8.3, 2.4 Hz), 7.04-6.93 (2H, m), 6.75 (1H, dd, J=8.4, 4.4 Hz), 3.70-3.52 (1H, m), 3.31 (3H, s), 3.08 (2H, d, J=7.2 Hz), 3.02-2.85 (9H, m), 2.74-2.54 (3H, m), 2.00-1.85 (2H, m), 1.78-1.60 (2H, m);

MS (ESI) 431 (M + H)⁺.

STEP 4. 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

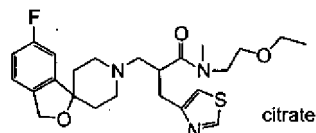
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(5-fluoro-1-methyl-2-oxo-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

MS (ESI) 431 (M + H)⁺;

Anal. calcd. for C₂₈H₃₅N₄O₉FS (+ 1.6 H₂O): C, 51.62; H, 5.91; N, 8.60. Found: C, 51.34; H, 5.69; N; 8.27.

EXAMPLE 122

N-(2-Ethoxyethyl)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate



STEP 1. *N*-(2-Ethoxyethyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step

3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and (2-ethoxyethyl)methylamine (*J. Chem. Soc.* **1947**, 307.):

- ¹H-NMR (CDCl₃) δ 8.80-8.72 (1H, m), 7.20-7.09 (1H, m), 7.08-6.89 (2H, m), 6.87-6.73 (1H, m), 5.01 (2H, s), 3.75-3.30 (7H, m), 3.25-2.70 (5H, m), 3.00 and 2.93 (3H, s), 2.65-2.33 (3H, m), 2.05-1.64 (4H, m), 1.24-1.10 (3H, m);
MS (ESI) 462 (M + H)⁺.

STEP 2. *N*-(2-Ethoxyethyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-(2-ethoxyethyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1) and citric acid:

- IR (KBr) ν_{max} 3398, 2932, 2874, 2556, 1719, 1630, 1117 cm⁻¹;

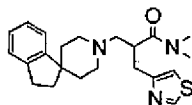
MS (ESI) 462 (M + H)⁺;

Anal. calcd. for C₂₄H₃₂N₃O₃FS.C₆H₈O₇ (+ 1.0 H₂O): C, 53.64; H, 6.30; N, 6.26.

Found: C, 53.75; H, 6.31; N, 6.14.

EXAMPLE 123

3-(2,3-DIHYDRO-1'*H*-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



- STEP 1. *tert*-Butyl 3-(2,3-dihydro-1'*H*-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate**

The title compound was prepared according to the procedure described in step 4 of example 4 from 2,3-dihydrospiro[indene-1,4'-piperidine] and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

- ¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.16-7.11 (2H, m), 7.02 (1H, d, J=2.0 Hz), 6.88-6.82 (2H, m), 3.13-2.95 (5H, m), 2.75-2.31 (4H, m), 2.19-2.01 (2H, m),

1.71-1.60 (6H, m), 1.38 (9H, s);

MS (ESI) 419 (M + H)⁺.

STEP 2. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

5

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

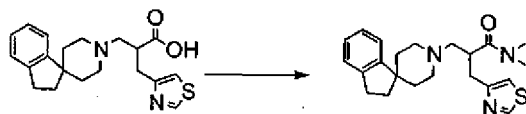
¹H-NMR (CDCl₃) δ 9.67 (1H, d, J=2.2 Hz), 7.90 (1H, d, J=2.4 Hz), 7.26-7.20 (3H, m), 7.11-7.08 (1H, m), 3.85-3.05 (9H, m), 2.97 (2H, t, J=7.3 Hz), 2.33-2.16 (2H, m), 2.08 (2H, t, J=7.2 Hz), 1.80 (2H, br.d, J=14.9 Hz);

10

MS (ESI) 357 (M + H)⁺.

STEP 3. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

15



The title compound was prepared according to the procedure described in step 4 of example 1 from 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):

20

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=1.8 Hz), 7.21-7.15 (4H, m), 7.01 (1H, d, J=2.0 Hz), 3.62-3.52 (1H, m), 3.08 (2H, d, J=7.3 Hz), 2.93-2.76 (11H, m), 2.50 (1H, dd, J=12.5, 5.9 Hz), 2.20 (2H, t, J=12.0 Hz), 1.98 (2H, t, J=7.3 Hz), 1.91-1.81 (2H, m), 1.51-1.46 (2H, m);

25

MS (ESI) 384 (M + H)⁺.

STEP 4. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

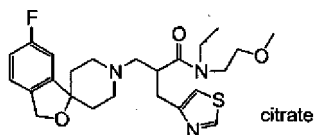
30

MS (ESI) 384 (M + H)⁺;

Anal. calcd. for C₂₈H₃₆N₃O₈S (+ 0.5 H₂O): C, 57.52; H, 6.55; N, 7.19. Found: C, 57.16; H, 6.65; N, 7.10.

5 **EXAMPLE 124**

N-ETHYL-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-METHOXYETHYL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



10

STEP 1. *N*-Ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-yl methyl)propanoic acid trifluoroacetate (step 4 of example 91) and *N*-ethyl-2-methoxyethanamine:

15

¹H-NMR (CDCl₃) δ 8.76-8.73 (1H, m), 7.18-7.09 (1H, m), 7.06-6.90 (2H, m), 6.84-6.75 (1H, m), 5.01 (2H, s), 3.60-3.00 (9H, m), 3.28 (3H, s), 2.95-2.68 (3H, m), 2.65-2.30 (3H, m), 1.96-1.80 (2H, m), 1.79-1.67 (2H, m), 1.07-0.91 (3H, m);

20

MS (ESI) 462 (M + H)⁺.

STEP 2. *N*-Ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxyethyl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1) and citric acid:

25

IR (KBr) ν_{max} 3416, 2932, 2556, 1720, 1618, 1192 cm⁻¹;

MS (ESI) 462 (M + H)⁺;

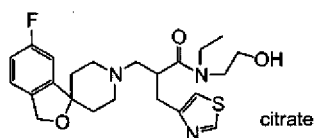
30

Anal. calcd. for C₂₄H₃₂N₃O₃FS.C₆H₈O₇ (+ 1.0 H₂O): C, 53.64; H, 6.30; N, 6.26.

Found: C, 53.53; H, 6.16; N, 6.12.

EXAMPLE 125

N-ETHYL-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(2-HYDROXYETHYL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. *N*-Ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and 2-(ethylamino)ethanol:

¹H-NMR (CDCl₃) δ 8.78-8.72 (1H, m), 7.17-6.90 (3H, m), 6.86-6.78 (1H, m), 5.00 (2H, s), 3.99-2.75 (13H, m), 2.68-2.38 (3H, m), 2.15-1.64 (4H, m), 0.94 (3H, t, J=6.9 Hz);

MS (ESI) 448 (M + H)⁺.

20

STEP 2. *N*-Ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1) and citric acid:

IR (KBr) ν_{max} 3404, 2932, 2874, 2561, 1719, 1618, 1225 cm⁻¹;

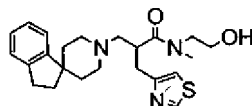
MS (ESI) 448 (M + H)⁺;

Anal. calcd. for C₂₃H₃₀N₃O₃FS.C₆H₈O₇ (+ 2.0 H₂O): C, 51.55; H, 6.26; N, 6.22.

30 Found: C, 51.90; H, 5.95; N, 5.91.

EXAMPLE 126

3-(2,3-DIHYDRO-1'H-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL)-N-(2-HYDROXYETHYL)-N-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2 of example 123) and 2-(methylamino)ethanol:

¹H-NMR (CDCl₃) δ 8.75-8.72 (1H, m), 7.18-7.13 (4H, m), 7.05-7.02 (1H, m), 3.89-3.69 (4H, m), 3.66-3.33 (1H, m), 3.25-2.80 (1H, m), 2.50-2.41 (1H, m), 2.32-2.14 (2H, m), 2.01-1.80 (4H, m), 1.55-1.45 (2H, m);
MS (ESI) 414 (M + H)⁺.

STEP 2. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

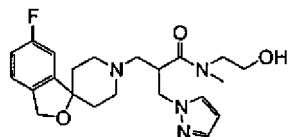
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

MS (ESI) 414 (M + H)⁺;

Anal. calcd. for C₂₉H₃₉N₃O₁₀S (+ 0.8 H₂O): C, 56.17; H, 6.60; N, 6.78. Found: C, 55.82; H, 6.42; N, 6.60.

EXAMPLE 127

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(2-HYDROXYETHYL)-N-METHYL-2-(1H-PYRAZOL-1-

YLMETHYL)PROPANAMIDE CITRATE

STEP 1. Ethyl 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 101 from ethyl 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)propanoate (step 1 of example 101):

¹H-NMR (CDCl₃) δ 7.54-7.49 (1H, m), 7.45-7.40 (1H, m), 7.17-7.10 (1H, m), 7.00-6.90 (1H, m), 6.83-6.75 (1H, m), 6.25-6.20 (1H, m), 5.01 (2H, s), 4.48-4.35 (2H, m), 4.20-4.06 (2H, m), 3.37-3.23 (1H, m), 2.90-2.30 (6H, m), 1.98-1.65 (4H, m), 1.27-1.15 (3H, m);
MS (ESI) 388 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid

The title compound was prepared according to the procedure described in step 2 of example 62 from ethyl 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate (step 1):

MS (ESI) 360 (M + H)⁺, 358 (M - H)⁻.

STEP 3. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-N-methyl-2-(1H-pyrazol-1-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid (step 2) and 2-(methylamino)ethanol:

¹H-NMR (CDCl₃) δ 7.56-7.48 (1H, m), 7.43-7.35 (1H, m), 7.18-7.08 (1H, m), 7.02-6.90 (1H, m), 6.88-6.78 (1H, m), 6.25-6.17 (1H, m), 5.01, 5.00 (2H, s), 4.50-4.20 (2H, m), 4.05-3.15 (5H, m), 3.00-2.70 (3H, m), 2.89, 2.88 (3H, s), 2.60-2.38 (3H, m), 2.10-1.65 (4H, m);

MS (ESI) 417 (M + H)⁺.

STEP 4. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide citrate

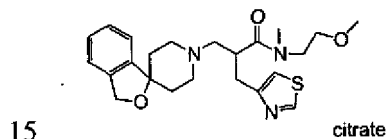
5 The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step 3):

MS (ESI) 417 (M + H)⁺;

Anal. calcd. for C₂₈H₃₇N₄O₁₀F (+ 0.6 H₂O): C, 54.29; H, 6.22; N, 9.05. Found: C,
10 54.20; H, 6.21; N; 9.09.

EXAMPLE 128

N-(2-Methoxyethyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate



STEP 1. *tert*-Butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

20 The title compound was prepared according to the procedure described in step 4 of example 4 from 3*H*-spiro[2-benzofuran-1,4'-piperidine] and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

¹H-NMR (CDCl₃) δ 8.79-8.72 (1H, m), 7.32-7.15 (3H, m), 7.14-7.06 (1H, m), 7.05-6.99 (1H, m), 5.06 (2H, s), 3.15-3.00 (3H, m), 2.99-2.87 (1H, m), 2.84-2.67 (2H, m), 2.58-2.30 (3H, m), 1.99-1.83 (2H, m), 1.81-1.67 (2H, m), 1.39 (9H, s);

25 MS (ESI) 415 (M + H)⁺.

STEP 2. 3-(1'*H*,3*H*-Spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

30 The title compound was prepared according to the procedure described in step 4 of example 91 from *tert*-butyl 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-

2-(1,3-thiazol-4-ylmethyl)propanoate (step 1) and trifluoroacetic acid:

¹H-NMR (CDCl₃) δ 11.99 (1H, br.s), 9.63-9.54 (1H, m), 8.86-8.55 (1H, br.m), 7.90-7.80 (1H, m), 7.40-7.21 (3H, m), 7.17-7.07 (1H, m), 5.11 (2H, s), 3.90-3.18 (9H, m), 2.50-2.20 (2H, m), 2.07-1.90 (2H, m).

5

STEP 3. *N*-(2-Methoxyethyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2) and (2-methoxyethyl)methylamine:

10

¹H-NMR (CDCl₃) δ 8.86-8.75 (1H, m), 7.37-7.12 (5H, m), 5.05 (2H, s), 3.90-2.95 (13H, m), 3.31 (3H, s), 3.08 and 2.99 (3H, s), 2.45-2.12 (2H, m), 1.97-1.77 (2H, m); MS (ESI) 430 (M + H)⁺.

15

STEP 4. *N*-(2-Methoxyethyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

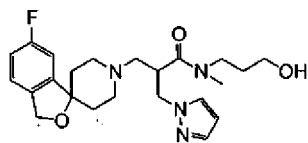
The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-(2-methoxyethyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3) and citric acid: IR (KBr)ν_{max} 3416, 2939, 1720, 1630, 1221 cm⁻¹; MS (ESI) 430 (M + H)⁺.

20

EXAMPLE 129

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(3-HYDROXYPROPYL)-*N*-METHYL-2-(1*H*-PYRAZOL-1-ylmethyl)PROPANAMIDE CITRATE

25



30

STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-

hydroxypropyl)-N-methyl-2-(1H-pyrazol-1-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid (step 2 of example 127) and 3-

5 (methylamino)propan-1-ol:

¹H-NMR (CDCl₃) δ 7.54-7.48 (1H, m), 7.45-7.37 (1H, m), 7.18-7.10 (1H, m), 7.01-6.91 (1H, m), 6.83-6.75 (1H, m), 6.22-6.17 (1H, m), 5.01 (2H, s), 4.48-4.32 (2H, m), 4.16-3.08 (5H, m), 2.97-2.68 (3H, m), 2.85, 2.82 (3H, s), 2.58-2.38 (3H, m), 1.99-1.50 (6H, m);

10 MS (ESI) 431 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(3-hydroxypropyl)-N-methyl-2-(1H-pyrazol-1-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 15 5 of example 1 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(3-hydroxypropyl)-N-methyl-2-(1H-pyrazol-1-ylmethyl)propanamide (step 1):

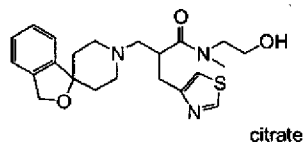
MS (ESI) 431 (M + H)⁺;

Anal. calcd. for C₂₉H₃₉N₄O₁₀F (+ 1.2 H₂O): C, 54.06; H, 6.48; N, 8.70. Found: C, 54.06; H, 6.34; N, 8.72.

20

EXAMPLE 130

N-(2-HYDROXYETHYL)-N-METHYL-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



25

STEP 1. N-(2-Hydroxyethyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2 of example 128) and 2-

30

(methylamino)ethanol:

$^1\text{H-NMR}$ (CDCl_3) δ 8.76-8.72 (1H, m), 7.33-7.11 (4H, m), 7.09-7.02 (1H, m), 5.05 (2H, s), 4.00-3.55 (4H, m), 3.40-2.80 (6H, m), 2.98 and 2.91 (3H, s), 2.70-2.38 (3H, m), 2.22-1.86 (2H, m), 1.84-1.65 (2H, m);

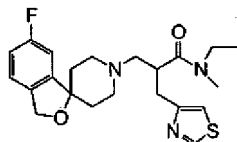
5 MS (ESI) 416 ($\text{M} + \text{H}$) $^+$.

STEP 2. *N*-(2-Hydroxyethyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step
10 3 of example 41 from *N*-(2-hydroxyethyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1) and citric acid:
MS (ESI) 416 ($\text{M} + \text{H}$) $^+$.

EXAMPLE 131

15 *N*-ETHYL-3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE



20 STEP 1. *N*-ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step
3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and *N*-methylethanamine:

25 $^1\text{H-NMR}$ (CDCl_3) δ 8.73 (1H, d, $J=2.0$ Hz), 7.20-7.12 (m, 1H), 7.11 (1H, d, $J=2.0$ Hz), 7.00-6.90 (1H, m), 6.79 (1H, d, $J=8.4$ Hz), 5.00 (2H, brs), 3.60-3.00 (5H, m), 3.00-2.70 (6H, m), 2.70-2.30 (3H, m), 2.00-1.60 (4H, m), 1.10-0.90 (3H, m);
MS (ESI) 418 ($\text{M} + \text{H}$) $^+$.

30 STEP 2. *N*-ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-

methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

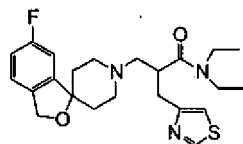
The title compound was prepared according to the procedure described in step 5 of example 1 from *N*-ethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

5 MS (ESI) 418 (M + H)⁺;

Anal. calcd. for C₂₈H₃₆N₃O₉FS (+ 1.4 H₂O): C, 52.97; H, 6.16; N, 6.62. Found: C, 52.70; H, 6.06; N, 6.38.

EXAMPLE 132

10 *N,N*-diethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide



STEP 1. *N,N*-diethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

15 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and *N*-ethylethanamine:

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.13 (1H, d, J=8.3, 4.6 Hz), 7.02 (1H, d, J=2.0 Hz), 6.95 (1H, dt, J=8.4, 2.2 Hz), 6.78 (1H, dd, J=8.4, 2.4 Hz), 5.01 (2H, brs), 3.50-3.30 (2H, m), 3.30-3.00 (5H, m), 2.95-2.70 (3H, m), 2.65-2.35 (m, 3H), 1.95-1.65 (4H, m), 1.05-0.93 (6H, m);

MS (ESI) 432 (M + H)⁺.

25 STEP 2. *N,N*-diethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

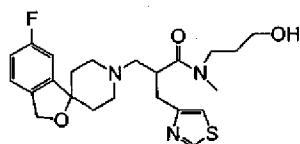
The title compound was prepared according to the procedure described in step 5 of example 1 from *N,N*-diethyl-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

30 MS (ESI) 432 (M + H)⁺;

Anal. calcd. for $C_{29}H_{38}N_3O_9FS$ (+ 1.3 H_2O): C, 53.83; H, 6.32; N, 6.49. Found: C, 53.49; H, 6.03; N, 6.29.

EXAMPLE 133

5 3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-(3-HYDROXYPROPYL)-*N*-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE



10 STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-hydroxypropyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and 3-(methylamino)propan-1-ol:

15 1H -NMR ($CDCl_3$) δ 8.76-8.73 (1H, m), 7.18-7.08 (1H, m), 7.07-7.02 (1H, m), 7.00-6.90 (1H, m), 6.83-6.75 (1H, m), 5.05-4.98 (2H, m), 3.95-2.70 (13H, m), 2.60-2.30 (3H, m), 2.00-1.40 (6H, m);

MS (ESI) 448 ($M + H$) $^+$.

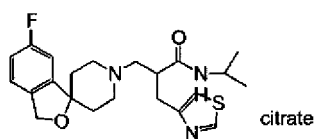
20 STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-hydroxypropyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-hydroxypropyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

25 MS (ESI) 448 ($M + H$) $^+$.

EXAMPLE 134

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-ISOPROPYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-isopropyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and isopropylamine:

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.60-7.44 (1H, m), 7.19-7.10 (1H, m), 7.08-7.03 (1H, m), 7.02-6.91 (1H, m), 6.81-6.72 (1H, m), 5.01 (2H, s), 4.12-3.93 (1H, m), 3.36-3.21 (1H, m), 3.03-2.86 (3H, m), 2.83-2.42 (4H, m), 2.39-2.23 (1H, m), 1.94-1.69 (4H, m), 1.13 and 1.06 (6H, d, J=6.5 Hz);
MS (ESI) 418 (M + H)⁺.

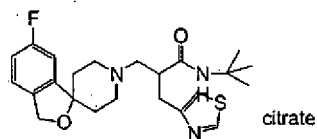
STEP 2. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-isopropyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-isopropyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1) and citric acid:

IR (KBr) ν_{max} 3366, 2970, 2932, 2556, 1719, 1657, 1171 cm⁻¹;
MS (ESI) 418 (M + H)⁺;
Anal. calcd. for C₂₂H₂₈N₃O₂FS.C₆H₈O₇ (+ 1.0 H₂O): C, 53.58; H, 6.10; N, 6.69.
Found: C, 53.47; H, 6.04; N; 6.78.

EXAMPLE 135

N-(TERT-BUTYL)-3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



PF-00882796-10-0001

STEP 1. *N*-(*tert*-Butyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and *tert*-butylamine:

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.68 (1H, br.s), 7.18-7.11 (1H, m), 7.07-7.03 (1H, m), 7.01-6.91 (1H, m), 6.79-6.70 (1H, m), 5.00 (2H, s), 3.37-3.21 (1H, m), 3.00-2.72 (4H, m), 2.70-2.39 (3H, m), 2.34-2.20 (1H, m), 1.94-1.71 (4H, m), 1.32 (9H, s);

MS (ESI) 432 (M + H)⁺.

STEP 2. *N*-(*tert*-Butyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-(*tert*-butyl)-3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1) and citric acid:

IR (KBr)ν_{max} 3358, 2970, 2874, 2556, 1719, 1670, 1225 cm⁻¹;

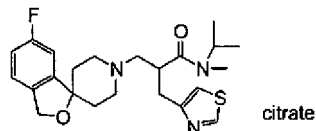
MS (ESI) 432 (M + H)⁺;

Anal. calcd. for C₂₃H₃₀N₃O₂FS.C₆H₈O₇ (+ 1.0 H₂O): C, 54.28; H, 6.28; N, 6.55.

Found: C, 54.41; H, 6.23; N; 6.52.

EXAMPLE 136

3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-ISOPROPYL-*N*-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-isopropyl-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and *N*-methylpropan-2-amine:

- 5 ¹H-NMR (CDCl₃) δ 8.76-8.71 (1H, m), 7.18-7.09 (1H, m), 7.05-6.89 (2H, m), 6.83-6.73 (1H, m), 5.00 (2H, s), 4.94-4.79 and 4.22-4.07 (1H, m), 3.70-3.45 (1H, m), 3.15-3.02 (2H, m), 2.92-2.76 (3H, m), 2.70 and 2.68 (3H, s), 2.60-2.37 (3H, m), 1.96-1.67 (4H, m), 1.17 and 1.05 (3H, d, *J*=6.7 Hz), 0.87 and 0.79 (3H, d, *J*=6.7 Hz);
MS (ESI) 432 (M + H)⁺.

10

STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-isopropyl-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 3 of example 41 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-isopropyl-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1) and citric acid:

15

IR (KBr) ν_{\max} 3437, 2970, 2874, 2550, 1720, 1618, 1225 cm⁻¹;

MS (ESI) 432 (M + H)⁺;

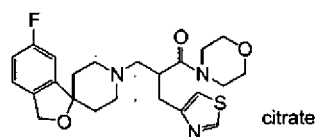
Anal. calcd. for C₂₃H₃₀N₃O₂FS.C₆H₈O₇ (+ 0.5 H₂O): C, 55.05; H, 6.21; N, 6.64.

Found: C, 54.95; H, 6.43; N, 6.48.

20

EXAMPLE 137

6-FLUORO-1'-[3-MORPHOLIN-4-YL-3-OXO-2-(1,3-THIAZOL-4-YLMETHYL)PROPYL]-3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDINE]
CITRATE



STEP 1. 6-Fluoro-1'-[3-morpholin-4-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-3*H*-spiro[2-benzofuran-1,4'-piperidine]

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-

30

(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and morpholine:

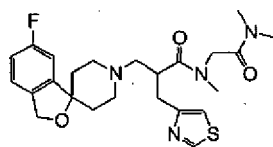
- ¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.17-6.90 (3H, m), 6.84-6.74 (1H, m), 5.00 (2H, s), 3.75-3.32 (8H, m), 3.28-3.04 (3H, m), 2.95-2.76 (3H, m), 2.61-2.35 (3H, m), 1.95-1.67 (4H, m);
- MS (ESI) 446 (M + H)⁺.

STEP 2. 6-Fluoro-1'-[3-morpholin-4-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-3H-spiro[2-benzofuran-1,4'-piperidine] citrate

- The title compound was prepared according to the procedure described in step 3 of example 41 from 6-fluoro-1'-[3-morpholin-4-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-3H-spiro[2-benzofuran-1,4'-piperidine] (step 1) and citric acid:
- IR (KBr) ν_{\max} 3423, 2926, 2862, 2556, 1719, 1624, 1231 cm⁻¹;
- MS (ESI) 446 (M + H)⁺;
- Anal. calcd. for C₂₃H₂₈N₃O₃FS.C₆H₈O₇ (+ 1.5 H₂O): C, 52.40; H, 5.91; N, 6.32.
- Found: C, 52.50; H, 5.85; N, 6.04.

EXAMPLE 138

- 3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-[(DIMETHYLCARBAMOYL)METHYL]-N-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



- STEP 1. Ethyl N-[3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-N-methylglycinate

- The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and ethyl N-methylglycinate:
- MS (ESI) 476 (M + H)⁺

STEP 2. *N*-[3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-*N*-methylglycine

- The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl *N*-[3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-*N*-methylglycinate (step 1):
MS (ESI) 448 ($M + H$)⁺, 446 ($M - H$)⁻.

STEP 3. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)- *N*-[(dimethylcarbamoyl)methyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

- The title compound was prepared according to the procedure described in step 3 of example 30 from *N*-[3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-*N*-methylglycine (step 2) and dimethylamine hydrochloride:
¹H-NMR (CDCl₃) δ 8.75 (1H, d, *J*=2.0 Hz), 7.11-7.06 (2H, m), 6.95 (1H, dt, *J*=8.4, 2.3 Hz), 6.84 (1H, dd, *J*=8.4, 2.3 Hz), 5.00 (2H, s), 4.25-4.10 (2H, m), 3.70-3.55 (1H, m), 3.20-2.75 (14H, m), 2.58-2.35 (3H, m), 2.00-1.80 (2H, m), 1.84-1.65 (2H, m);
MS (ESI) 475 ($M + H$)⁺.

STEP 4. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)- *N*-[(dimethylcarbamoyl)methyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

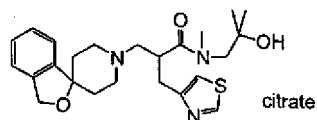
- The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)- *N*-[(dimethylcarbamoyl)methyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):
MS (ESI) 475 ($M + H$)⁺;
Anal. calcd. for C₃₀H₃₉N₄O₁₀FS (+ 1.2 H₂O): C, 52.35; H, 6.06; N, 8.14. Found: C, 51.95; H, 5.72; N, 7.90.

30

EXAMPLE 139

N-(2-HYDROXY-2-METHYLPROPYL)-*N*-METHYL-3-(1'*H*,3*H*-SPIRO[2-

BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-2-(1,3-THIAZOL-4-
YLMETHYL)PROPANAMIDE CITRATE



5 STEP 1. N-(2-Hydroxy-2-methylpropyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2 of example 128) and 2-
10 methyl-1-(methylamino)propan-2-ol hydrochloride (*J. Am. Chem. Soc.* **1939**, *61*, 3562.):

¹H-NMR (CDCl₃) δ 8.80-8.67 (1H, m), 7.35-6.95 (5H, m), 5.06 (2H, s), 4.56 (1H, br.s), 4.15-3.95 and 3.78-3.60 (1H, m), 3.59-3.26 (2H, m), 3.20-2.76 (5H, m), 3.02 and 2.93 (3H, s), 2.66-2.38 (3H, m), 2.12-1.64 (4H, m), 1.27 and 1.21 (3H, s), 1.23
15 and 1.08 (3H, s);

MS (ESI) 444 (M + H)⁺.

STEP 2. N-(2-Hydroxy-2-methylpropyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

20 The title compound was prepared according to the procedure described in step 3 of example 41 from N-(2-hydroxy-2-methylpropyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

IR (KBr)ν_{max} 3404, 2970, 2932, 2552, 1719, 1624, 1406 cm⁻¹;

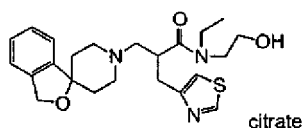
MS (ESI) 444 (M + H)⁺;

25 Anal. calcd. for C₂₄H₃₃N₃O₃S·C₆H₈O₇ (+ 1.0 H₂O): C, 55.12; H, 6.63; N, 6.43.

Found: C, 54.78; H, 6.52; N, 6.35.

EXAMPLE 140

N-ETHYL-N-(2-HYDROXYETHYL)-3-(1'H,3H-SPIRO[2-BENZOFURAN-1,4'-
30 PIPERIDIN]-1'-YL)-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. *N*-Ethyl-*N*-(2-hydroxyethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

- 5 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2 of example 128) and 2-(ethylamino)ethanol:

- ¹H-NMR (CDCl₃) δ 8.78-8.71 (1H, m), 7.35-7.10 (4H, m), 7.09-6.98 (1H, m), 5.05
10 and 5.04 (2H, s), 4.29-2.77 (13H, m), 2.66-2.38 (3H, m), 2.18-1.81 (2H, m), 1.80-1.63 (2H, m), 1.05-0.86 (3H, m);
MS (ESI) 430 (M + H)⁺.

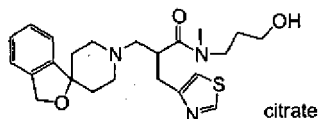
- STEP 2. *N*-Ethyl-*N*-(2-hydroxyethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate**

- 15 The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-ethyl-*N*-(2-hydroxyethyl)-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

- IR (KBr) ν_{max} 3423, 2932, 2874, 1720, 1618, 1227 cm⁻¹;
20 MS (ESI) 430 (M + H)⁺;
Anal. calcd. for C₂₃H₃₁N₃O₃S·C₆H₈O₇ (+ 1.0 H₂O): C, 54.45; H, 6.46; N, 6.57.
Found: C, 54.15; H, 6.39; N, 6.38.

EXAMPLE 141

- 25 ***N*-(3-Hydroxypropyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate**



STEP 1. *N*-(3-Hydroxypropyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-

piperidin-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(1*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2 of example 128) and 3-(methylamino)propan-1-ol:

¹H-NMR (CDCl₃) δ 8.78-8.72 (1H, m), 7.33-7.16 (3H, m), 7.15-7.03 (2H, m), 5.06 and 5.04 (2H, s), 3.90-3.31 (4H, m), 3.25-2.77 (7H, m), 2.92 and 2.84 (3H, s), 2.57-2.33 (3H, m), 2.06-1.82 (2H, m), 1.80-1.51 (4H, m);
MS (ESI) 430 (M + H)⁺.

STEP 2. N-(3-Hydroxypropyl)-N-methyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

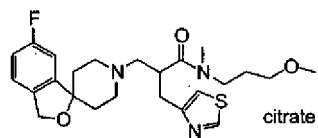
The title compound was prepared according to the procedure described in step 3 of example 41 from *N*-(3-hydroxypropyl)-*N*-methyl-3-(1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

IR (KBr) ν_{max} 3418, 2939, 2557, 1720, 1624, 1406, 1227, 1045 cm^{-1} ;
MS (ESI) 430 ($\text{M} + \text{H}$) $^{+}$;

Anal. calcd. for $C_{23}H_{31}N_3O_3S \cdot C_6H_8O_7$ (+ 1.0 H_2O): C, 54.45; H, 6.46; N, 6.57.
Found: C, 54.23; H, 6.31; N, 6.44.

EXAMPLE 142

3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N-(3-METHOXYPROPYL)-N-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(3-methoxypropyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and (3-

methoxypropyl)methylamine (*Can. J. Chem.* **1985**, *63*, 288.):

¹H-NMR (CDCl₃) δ 8.80-8.71 (1H, m), 7.18-7.08 (1H, m), 7.05-6.91 (2H, m), 6.84-6.76 (1H, m), 5.01 (2H, s), 3.66-3.02 (7H, m), 3.31 and 3.29 (3H, s), 2.99-2.69 (3H, m), 2.92 and 2.87 (3H, s), 2.60-2.35 (3H, m), 2.07-1.56 (6H, m);

5 MS (ESI) 462 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-methoxypropyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step
10 3 of example 41 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-methoxypropyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

IR (KBr)ν_{max} 3398, 2932, 2868, 1719, 1630, 1211, 1113 cm⁻¹;

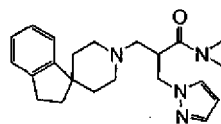
MS (ESI) 462 (M + H)⁺;

Anal. calcd. for C₂₄H₃₂N₃O₃FS.C₆H₈O₇ (+ 1.0 H₂O): C, 53.64; H, 6.30; N, 6.26.

15 Found: C, 53.28; H, 6.08; N; 6.22.

EXAMPLE 143

3-(2,3-DIHYDRO-1'*H*-SPIRO[INDENE-1,4'-PIPERIDIN]-1'-YL)-*N,N*-DIMETHYL-2-(1*H*-PYRAZOL-1-YLMETHYL)PROPANAMIDE CITRATE



20

STEP 1. Ethyl 2-(1*H*-pyrazol-1-ylmethyl)acrylate

A mixture of ethyl 2-(hydroxymethyl)acrylate (4.1 g, 32 mmol), pyrazole (2.6 g, 38 mmol) and potassium carbonate (11 g, 79 mmol) in acetonitrile (30 mL) was
25 refluxed for 20 h, quenched by the addition of water (100 mL), and extracted with ethyl acetate (40 mL × 2). The combined organic layers were washed with brine, dried over magnesium sulfate, and evaporated. The residue was purified by column chromatography on silica gel eluting with hexane/ethyl acetate (7/1) to afford 1.0 g (18%) of the title compound as a colorless oil:

30 ¹H-NMR (CDCl₃) δ 7.57-7.53 (1H, m), 7.48-7.45 (1H, m), 6.36-6.32 (1H, m), 6.28

(1H, t, J=2.0 Hz), 5.48-5.44 (1H, m), 5.01 (2H, s), 4.24 (2H, q, J=7.1 Hz), 1.30 (3H, t, J=7.1 Hz).

STEP 2. Ethyl 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate

5

The title compound was prepared according to the procedure described in step 4 of example 4 from 2,3-dihydrospiro[indene-1,4'-piperidine] and ethyl 2-(1H-pyrazol-1-ylmethyl)acrylate (step 1):

¹H-NMR (CDCl₃) δ 7.55-7.48 (1H, m), 7.44-7.38 (1H, m), 7.25-7.10 (4H, m), 6.25-6.18 (1H, m), 4.48-4.38 (2H, m), 4.23-4.05 (2H, m), 3.38-3.22 (1H, m), 2.95-2.77 (2H, m), 2.88 (2H, t, J=7.3 Hz), 2.73-2.61 (1H, m), 2.58-2.46 (1H, m), 2.30-2.15 (2H, m), 1.98 (2H, t, J=7.3 Hz), 1.96-1.80 (2H, m), 1.58-1.45 (2H, m), 1.25 (3H, t, J=7.3 Hz);

MS (ESI) 368 (M + H)⁺.

15

STEP 3. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate (step 2):

20

MS (ESI) 340 (M + H)⁺, 338 (M - H)⁻.

STEP 4. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide

25

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid (step 3):

¹H-NMR (CDCl₃) δ 7.54-7.49 (1H, m), 7.40-7.35 (1H, m), 7.25-7.10 (4H, m), 6.22-6.15 (1H, m), 4.50-4.28 (2H, m), 3.77-3.62 (1H, m), 2.95-2.77 (4H, m), 2.87 (3H, s), 2.82 (3H, s), 2.74-2.62 (1H, m), 2.58-2.46 (1H, m), 2.32-2.13 (2H, m), 1.98 (2H, t, J=7.3 Hz), 1.96-1.80 (2H, m), 1.57-1.45 (2H, m);

30

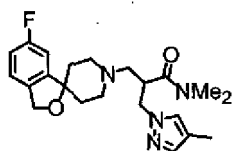
MS (ESI) 367 (M + H)⁺.

STEP 5. 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(2,3-dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide (step 4):
MS (ESI) 367 (M + H)⁺.

EXAMPLE 144

10 3-(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-[(4-METHYL-1H-PYRAZOL-1-YL)METHYL]PROPANAMIDE CITRATE



15 STEP 1. 3-(6-Fuoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-[(4-methyl-1H-pyrazol-1-yl)methyl]propanamide

The title compound was prepared according to the procedure described in step 4 of example 101 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)-N,N-dimethylpropanamide (step 2 of example 101) and 4-methyl-1H-pyrazole:

20 ¹H-NMR (CDCl₃) δ 7.29 (1H, s), 7.16-7.10 (2H, m), 7.00-6.92 (1H, m), 6.80 (1H, dd, J=8.4, 2.4 Hz), 5.01 (2H, s), 4.35 (1H, dd, J=13.4, 5.0 Hz), 4.26 (1H, dd, J=13.4, 9.4 Hz), 3.72-3.60 (1H, m), 2.91-2.75 (2H, m), 2.89 (3H, s), 2.84 (3H, s), 2.67 (1H, dd, J=12.7, 6.8 Hz), 2.56-2.35 (3H, m), 2.04 (3H, s), 1.97-1.70 (4H, m);
MS (ESI) 401 (M + H)⁺.

25

STEP 2. 3-(6-Fuoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-[(4-methyl-1H-pyrazol-1-yl)methyl]propanamide citrate

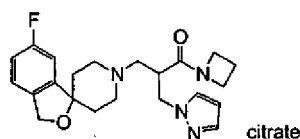
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fuoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-[(4-methyl-1H-pyrazol-1-yl)methyl]propanamide (step 1):
30

MS (ESI) 401 (M + H)⁺.

Anal. calcd. for C₂₈H₃₇N₄O₉F (+ 1 H₂O): C, 55.07; H, 6.44; N, 9.18. Found: C, 55.46; H, 6.39; N; 9.21.

5 **EXAMPLE 145**

1'-[3-AZETIDIN-1-YL-3-OXO-2-(1H-PYRAZOL-1-YLMETHYL)PROPYL]-6-FLUORO-3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDINE] CITRATE



10 STEP 1. 1'-[3-Azetidin-1-yl-3-oxo-2-(1H-pyrazol-1-ylmethyl)propyl]-6-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine]

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid (step 2 of example 127) and azetidine

15 hydrochloride:

¹H-NMR (CDCl₃) δ 7.53 (1H, d, J=1.8 Hz), 7.40 (1H, d, J=1.8 Hz), 7.18-7.09 (1H, m), 7.02-6.91 (1H, m), 6.85-6.77 (1H, m), 6.26-6.21 (1H, m), 5.01 (2H, s), 4.47-4.36 (1H, m), 4.34-4.22 (1H, m), 4.10-3.80 (3H, m), 3.65-3.53 (1H, m), 3.24-3.10 (1H, m), 2.93-2.74 (2H, m), 2.73-2.63 (1H, m), 2.59-2.35 (3H, m), 2.25-1.83 (4H, m), 1.82-1.69 (2H, m);

MS (ESI) 399 (M + H)⁺.

STEP 2. 1'-[3-Azetidin-1-yl-3-oxo-2-(1H-pyrazol-1-ylmethyl)propyl]-6-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine] citrate

25 The title compound was prepared according to the procedure described in step 3 of example 41 from 1'-[3-azetidin-1-yl-3-oxo-2-(1H-pyrazol-1-ylmethyl)propyl]-6-fluoro-3H-spiro[2-benzofuran-1,4'-piperidine] (step 1):

IR (KBr) ν_{max} 3449, 2957, 2887, 1720, 1630, 1398 cm⁻¹;

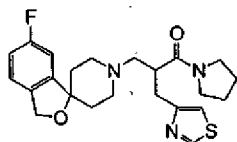
MS (ESI) 399 (M + H)⁺;

30 Anal. calcd. for C₂₂H₂₇N₄O₂F.C₆H₈O₇ (+ 1.0 H₂O): C, 55.26; H, 6.13; N, 9.21.

Found: C, 55.10; H, 6.12; N, 9.47.

EXAMPLE 146

5 6-FLUORO-1'-[3-OXO-3-PYRROLIDIN-1-YL-2-(1,3-THIAZOL-4-
YLMETHYL)PROPYL]-3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDINE]
CITRATE



STEP 1. 6-Fluoro-1'-[3-oxo-3-pyrrolidin-1-yl-2-(1,3-thiazol-4-ylmethyl)propyl]-3H-
spiro[2-benzofuran-1,4'-piperidine]

- 10 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and pyrrolidine:

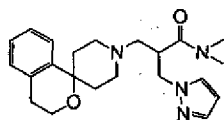
- ¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.13 (1H, d, J=8.2, 4.8 Hz), 7.03 (1H, d, J=2.0 Hz), 6.95 (1H, dt, J=8.4, 2.3 Hz), 6.79 (1H, dd, J=8.4, 2.3 Hz), 5.00 (2H, s),
15 3.50-3.00 (7H, m), 2.95-2.75 (3H, m), 2.60-2.30 (3H, m), 2.00-1.60 (8H, m);
MS (ESI) 430 (M + H)⁺.

- STEP 2. 6-Fluoro-1'-[3-oxo-3-pyrrolidin-1-yl-2-(1,3-thiazol-4-ylmethyl)propyl]-3H-
20 spiro[2-benzofuran-1,4'-piperidine] citrate

- The title compound was prepared according to the procedure described in step 5 of example 1 from 6-Fluoro-1'-[3-oxo-3-pyrrolidin-1-yl-2-(1,3-thiazol-4-ylmethyl)propyl]-3*H*-spiro[2-benzofuran-1,4'-piperidine](step 2):
MS (ESI) 430 (M + H)⁺;
25 Anal. calcd. for C₂₉H₃₆N₃O₉FS (+ 1.8 H₂O): C, 53.25; H, 6.10; N, 6.42. Found: C, 52.85; H, 5.80; N, 6.17.

EXAMPLE 147

- 3-(3,4-DIHYDRO-1'*H*-SPIRO[ISOCROMENE-1,4'-PIPERIDIN]-1'-YL)-*N,N*-
30 DIMETHYL-2-(1*H*-PYRAZOL-1-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. Ethyl 3-(3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate

5 The title compound was prepared according to the procedure described in step 4 of example 4 from 3,4-dihydrospiro[isochromene-1,4'-piperidine] and ethyl 2-(1H-pyrazol-1-ylmethyl)acrylate (step 1 of example 143):

¹H-NMR (CDCl₃) δ 7.51 (1H, d, J=2.0 Hz), 7.40 (1H, d, J=2.0 Hz), 7.25-7.05 (4H, m), 6.21 (1H, t, J=2.0 Hz), 4.48-4.36 (2H, m), 4.24-4.05 (2H, m), 3.88 (2H, t, J=5.5 Hz), 3.36-3.23 (1H, m), 2.82 (2H, t, J=5.5 Hz), 2.78-2.62 (3H, m), 2.58-2.38 (3H, m), 2.05-1.85 (4H, m), 1.22 (3H, t, J=7.2 Hz);

MS (ESI) 384 (M + H)⁺..

15 STEP 2. 3-(3,4-Dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid

 The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 3-(3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate (step 1):

MS (ESI) 356 (M + H)⁺, 354 (M - H)⁻.

20

STEP 3. 3-(3,4-Dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide

 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid (step 2):

¹H-NMR (CDCl₃) δ 7.53-7.49 (1H, m), 7.40-7.36 (1H, m), 7.24-7.05 (4H, m), 6.18 (1H, t, J=2.0 Hz), 4.51-4.30 (2H, m), 3.88 (2H, t, J=5.5 Hz), 3.75-3.62 (1H, m), 2.88 (3H, s), 2.86-2.63 (5H, m), 2.83 (3H, s), 2.61-2.36 (3H, m), 2.08-1.80 (4H, m);

MS (ESI) 383 (M + H)⁺.

30

STEP 4. 3-(3,4-Dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

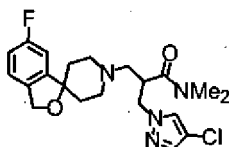
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(3,4-Dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-

5 *N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step 3):

MS (ESI) 383 (M + H)⁺.

EXAMPLE 148

10 **3-(4-CHLORO-1*H*-PYRAZOL-1-YL)-2-[(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)METHYL]-*N,N*-DIMETHYLPROPANAMIDE CITRATE**



STEP 1. 3-(4-Chloro-1*H*-pyrazol-1-yl)-2-[(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-*N,N*-dimethylpropanamide

15 The title compound was prepared according to the procedure described in step 4 of example 101 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(hydroxymethyl)-*N,N*-dimethylpropanamide (step 2 of example 101) and 4-chloro-1*H*-pyrazole:

¹H-NMR (CDCl₃) δ 7.42 (1H, s), 7.40 (1H, s), 7.17-7.10 (1H, m), 7.00-6.92 (1H, m),
20 6.81 (1H, dd, J=8.4, 2.4 Hz), 5.01 (2H, s), 4.43-4.30 (2H, m), 3.70-3.59 (1H, m),
2.93-2.74 (2H, m), 2.91 (3H, s), 2.90 (3H, s), 2.69-2.32 (4H, m), 1.95-1.70 (4H, m);
MS (ESI) 422 (M + H)⁺.

25 **STEP 2. 3-(4-Chloro-1*H*-pyrazol-1-yl)-2-[(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-*N,N*-dimethylpropanamide citrate**

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-[(4-methyl-1*H*-pyrazol-1-yl)methyl]propanamide (step 1):

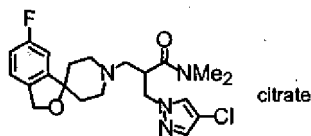
MS (ESI) 422(M + H)⁺.

30 Anal. calcd. for C₂₇H₃₄N₄O₉FCI (+ 1 H₂O): C, 51.39; H, 5.75; N, 8.88. Found: C,

51.30; H, 5.47; N; 8.78.

EXAMPLE 149

- 5 (+)-3-(4-CHLORO-1H-PYRAZOL-1-YL)-2-[(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)METHYL]-N,N-DIMETHYLPROPANAMIDE CITRATE



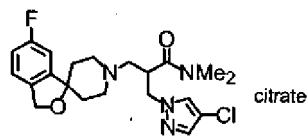
- 10 STEP 1 (+)-3-(4-Chloro-1H-pyrazol-1-yl)-2-[(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-N,N-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (+)-3-(4-chloro-1H-pyrazol-1-yl)-2-[(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-N,N-dimethylpropanamide (step 1 of example 148):

- 15 MS (ESI) 421 (M + H)⁺;
Anal. calcd. for C₂₇H₃₄N₄O₉FCI (+ 1.5 H₂O): C, 50.67; H, 5.83; N, 8.75. Found: C, 50.95; H, 5.88; N; 8.82.

EXAMPLE 150

- 20 (-)-3-(4-CHLORO-1H-PYRAZOL-1-YL)-2-[(6-FLUORO-1'H,3H-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)METHYL]-N,N-DIMETHYLPROPANAMIDE CITRATE



- 25 STEP 1 (-)-3-(4-Chloro-1H-pyrazol-1-yl)-2-[(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-N,N-dimethylpropanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from (-)-3-(4-chloro-1H-pyrazol-1-yl)-2-[(6-fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-N,N-dimethylpropanamide (step 1 of

example 148):

$[\alpha]_D^{24} = -6.00$ (c 1.0, methanol);

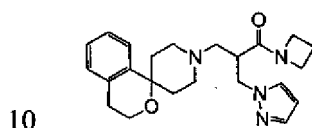
MS (ESI) 421 ($M + H$)⁺;

Anal. calcd. for $C_{27}H_{34}N_4O_9FCl$ (+ 1.5 H_2O): C, 50.67; H, 5.83; N, 8.75. Found: C,

5 50.95; H, 5.88; N; 8.82.

EXAMPLE 151

1'-[3-Azetidin-1-yl-3-oxo-2-(1*H*-pyrazol-1-ylmethyl)propyl]-3,4-
dihydrospiro[isochromene-1,4'-piperidine] CITRATE



STEP 1. 1'-[3-Azetidin-1-yl-3-oxo-2-(1*H*-pyrazol-1-ylmethyl)propyl]-3,4-
dihydrospiro[isochromene-1,4'-piperidine]

The title compound was prepared according to the procedure described in step
15 3 of example 30 from 3-(3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-
(1*H*-pyrazol-1-ylmethyl)propanoic acid (step 2 of example 147) and azetidine
hydrochloride:

¹H-NMR ($CDCl_3$) δ 7.57-7.52 (1H, m), 7.44-7.38 (1H, m), 7.25-7.05 (4H, m), 6.23
(1H, t, $J=2.0$ Hz), 4.48-4.22 (2H, m), 4.13-3.80 (3H, m), 3.89 (2H, t, $J=5.5$ Hz), 3.67-
20 3.52 (1H, m), 3.24-3.11 (1H, m), 2.82 (2H, t, $J=5.5$ Hz), 2.82-2.62 (3H, m), 2.58-2.35
(3H, m), 2.26-1.82 (6H, m);

MS (ESI) 395 ($M + H$)⁺.

STEP 2. 1'-[3-Azetidin-1-yl-3-oxo-2-(1*H*-pyrazol-1-ylmethyl)propyl]-3,4-
25 dihydrospiro[isochromene-1,4'-piperidine]citrate

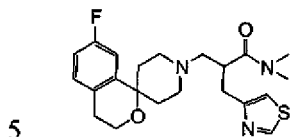
The title compound was prepared according to the procedure described in step
5 of example 1 from 1'-[3-azetidin-1-yl-3-oxo-2-(1*H*-pyrazol-1-ylmethyl)propyl]-3,4-
dihydrospiro[isochromene-1,4'-piperidine] (step 1):

MS (ESI) 395 ($M + H$)⁺.

EXAMPLE 152

3-(7-FLUORO-3,4-DIHYDRO-1'H-SPIRO[ISOCHROMENE-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE

CITRATE

**STEP 1. 2-(2-Bromo-4-fluorophenyl)ethanol**

To a solution of (2-bromo-4-fluorophenyl)acetic acid (1.5 g, 6.44 mmol) in tetrahydrofuran (10 mL) was added 1M solution of borane-tetrahydrofuran complex in tetrahydrofuran (9.66 mL, 9.66 mmol) at 0°C. The mixture was warmed to room temperature and stirred for 3 h. The reaction mixture was quenched by the addition of 2N hydrochloric acid (50 mL), extracted with ethyl acetate (200 mL). The organic layer was washed with brine (50 mL) dried over sodium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (100 g) eluting with hexane/ethyl acetate (5/1) to afford 1.30 g (92%) of the title compound as colorless oil:

¹H-NMR (CDCl₃) δ 7.33-7.23 (2H, m), 6.99 (1H, dt, J=8.3, 2.6 Hz), 3.87 (2H, t, J=6.6 Hz), 3.00 (2H, t, J=6.7 Hz).

STEP 2. Ethyl 4-[5-fluoro-2-(2-hydroxyethyl)phenyl]-4-hydroxypiperidine-1-carboxylate

The title compound was prepared according to the procedure described in step 2 of example 74 from 2-(2-bromo-4-fluorophenyl):

¹H-NMR (CDCl₃) δ 7.18 (1H, dd, J=8.4, 6.2 Hz), 7.01 (1H, dd, J=11.4, 2.6 Hz), 6.95 (1H, dt, J=8.0, 2.7 Hz), 4.18-4.02 (4H, m), 3.94 (2H, t, J=5.8 Hz), 3.40-3.28 (4H, m), 2.01-1.83 (4H, m), 1.28 (3H, t, J=7.2 Hz);

MS (ESI) 310 (M - H)⁺.

STEP 3. Ethyl 7-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidine]-1'-carboxylate

The title compound was prepared according to the procedure described in step 3 of example 74 from ethyl 7-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidine]-1'-carboxylate (step 2):

¹H-NMR (CDCl₃) δ 7.07 (1H, dd, J=8.4, 5.9 Hz), 6.87 (1H, dt, J=8.4, 2.6 Hz), 6.78
5 (1H, dd, J=10.1, 2.6 Hz), 4.17 (2H, q, J=7.2 Hz), 4.07 (2H, br s), 3.90 (2H, t, J=5.5 Hz), 3.25-3.14 (2H, m), 2.79 (2H, t, J=5.4 Hz), 1.92-1.77 (4H, m), 1.29 (3H, t, J=7.1 Hz);

MS (ESI) 294 (M + H)⁺.

10 STEP 4. 7-Fluoro-3,4-dihydrospiro[isochromene-1,4'-piperidine]

The title compound was prepared according to the procedure described in step 4 of example 74 from ethyl 7-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidine]-1'-carboxylate (step 3):

¹H-NMR (CDCl₃) δ 7.05 (1H, dd, J=8.3, 5.9 Hz), 6.91-6.82 (2H, m), 3.89 (2H, t,
15 J=5.5 Hz), 3.12-3.03 (2H, m), 2.95-2.89 (2H, m), 2.78 (2H, t, J=5.5 Hz), 1.91-1.83 (4H, m);

MS (ESI) 222 (M + H)⁺.

20 STEP 5. *tert*-Butyl 3-(7-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 7-fluoro-3,4-dihydrospiro[isochromene-1,4'-piperidine] (step 4) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.06-7.01 (2H, m), 6.88-6.78 (2H, m),
25 3.86 (2H, t, J=5.5 Hz), 3.11-3.03 (3H, m), 2.85-2.64 (5H, m), 2.52-2.33 (3H, m), 1.95-1.82 (4H, m), 1.40 (9H, s);

MS (ESI) 447 (M + H)⁺.

30 STEP 6. 3-(7-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(7-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-

piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 5):

MS (ESI) 391 (M + H)⁺.

STEP 7. 3-(7-Fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-
5 dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(7-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 6):

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.06-7.01 (2H, m), 6.87-6.82 (2H, m),
10 3.86 (2H, t, J=5.4 Hz), 3.62-3.53 (1H, m), 3.09-3.07 (2H, m), 2.93(3H, s), 2.90 (3H, s), 2.86-2.71 (5H, m), 2.53-2.37 (3H, m), 1.96-1.82 (4H, m);

MS (ESI) 418 (M + H)⁺.

STEP 8. 3-(7-Fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-
15 dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

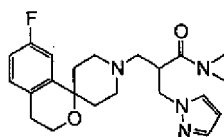
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(7-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 7):

MS (ESI) 418 (M + H)⁺;

20 Anal. calcd. for C₂₈H₃₆N₃O₉FS (+ 0.7 H₂O): C, 54.04; H, 6.06; N, 6.75. Found: C, 53.71; H, 6.09; N, 6.56.

EXAMPLE 153

3-(7-FLUORO-3,4-DIHYDRO-1'H-SPIRO[ISOCHROMENE-1,4'-PIPERIDIN]-1'-
25 YL)-N,N-DIMETHYL-2-(1H-PYRAZOL-1-YLMETHYL)PROPANAMIDE
CITRATE



STEP 1. Ethyl 3-(7-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-
30 2-(1H-pyrazol-1-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 7-fluoro-3,4-dihydrospiro[isochromene-1,4'-piperidine] (step 4 of example 152) and ethyl 2-(1*H*-pyrazol-1-ylmethyl)acrylate (step 1 of example 143):

- 5 ¹H-NMR (CDCl₃) δ 7.51 (1H, d, J=1.8 Hz), 7.40 (1H, d, J=2.4 Hz), 7.07-7.02 (1H, m), 6.88-6.82 (2H, m), 6.21 (1H, t, J=1.8 Hz), 4.43-4.41 (2H, m), 4.18-4.09 (2H, m), 3.86 (2H, t, J=5.4 Hz), 3.34-3.25 (1H, m), 2.78-2.65 (5H, m), 2.55-2.38 (3H, m), 1.97-1.81 (4H, m), 1.22 (3H, t, J=7.0 Hz);
MS (ESI) 402 (M + H)⁺.

10

STEP 2. 3-(7-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1*H*-pyrazol-1-ylmethyl)propanoic acid

- The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 3-(7-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1*H*-pyrazol-1-ylmethyl)propanoate (step 1):
15 MS (ESI) 374 (M + H)⁺, 372 (M - H)⁻.

STEP 3. 3-(7-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide

- 20 The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(7-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1*H*-pyrazol-1-ylmethyl)propanoic acid (step 2):
¹H-NMR (CDCl₃) δ 7.51 (1H, s), 7.38 (1H, s), 7.07-7.02 (1H, m), 6.87-6.83 (2H, m), 6.20-6.18 (1H, m), 4.47-4.31 (2H, m), 3.86 (2H, t, J=4.9 Hz), 3.74-3.64 (1H, m),
25 2.89-2.67 (11H, m), 2.57-2.38 (3H, m), 1.99-1.84 (4H, m);
MS (ESI) 401 (M + H)⁺.

STEP 4. 3-(7-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide citrate

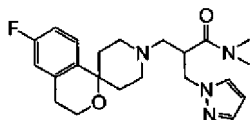
- 30 The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(7-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide (step 3):

MS (ESI) 401 (M + H)⁺;

Anal. calcd. for C₂₈H₃₇N₄O₉F (+ 1.2 H₂O): C, 54.75; H, 6.47; N, 9.12. Found: C, 55.14; H, 6.50; N, 8.76.

5 **EXAMPLE 154**

3-(6-FLUORO-3,4-DIHYDRO-1'H-SPIRO[ISOCROMENE-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1H-PYRAZOL-1-YLMETHYL)PROPANAMIDE CITRATE



10

STEP 1. 2-(2-Bromo-5-fluorophenyl)ethanol

To a solution of (2-bromo-5-fluorophenyl)acetic acid (1.29 g, 5.54 mmol) in tetrahydrofuran (15 mL) was added lithium aluminum hydride (210 mg, 5.54 mmol) at 0 °C. The mixture was warmed to room temperature and stirred for 3 h. After cooling to 0 °C, the reaction mixture was quenched by the addition of 2N hydrochloric acid (30 mL), extracted with diethyl ether (200 mL). The organic layer was washed with water (50 mL) and brine (50 mL) dried over magnesium sulfate, and evaporated. The residue was purified by column chromatography on silica gel (40 g) eluting with hexane/ethyl acetate (5/1) to afford 247 mg (20%) of the title compound as colorless oil:

15

20

¹H-NMR (CDCl₃) δ 7.51 (1H, dd, J=8.8, 5.4 Hz), 7.04 (1H, dd, J=9.2, 3.1 Hz), 6.84 (1H, dt, J=8.4, 3.1 Hz), 3.93-3.87 (2H, m), 3.01 (2H, t, J=6.6 Hz), 1.44 (1H, t, J=5.7 Hz).

25

STEP 2. Ethyl 4-[4-fluoro-2-(2-hydroxyethyl)phenyl]-4-hydroxypiperidine-1-carboxylate

The title compound was prepared according to the procedure described in step 2 of example 74 from 2-(2-bromo-5-fluorophenyl)ethanol (step 1):

30

¹H-NMR (CDCl₃) δ 7.30-7.25 (1H, m), 6.95-6.86 (2H, m), 4.18-3.96 (6H, m), 3.83 (1H, br.s), 3.40-3.30 (2H, m), 2.01-1.82 (4H, m), 1.27 (3H, t, J=7.2 Hz);

MS (ESI) 310 (M - H)⁻.

STEP 3. Ethyl 6-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidine]-1'-carboxylate

5 The title compound was prepared according to the procedure described in step 3 of example 74 from ethyl 4-[4-fluoro-2-(2-hydroxyethyl)phenyl]-4-hydroxypiperidine-1-carboxylate (step 2):

¹H-NMR (CDCl₃) δ 7.06-7.01 (1H, m), 6.89 (1H, dt, J=8.5, 2.6 Hz), 6.80 (1H, dd, J=9.3, 2.7 Hz), 4.17 (2H, q, J=7.0 Hz), 4.05 (2H, br.s), 3.90 (2H, t, J=5.5 Hz), 3.19
10 (2H, br.s), 2.82 (2H, t, J=5.5 Hz), 1.87-1.82 (4H, m), 1.29 (3H, t, J=7.2 Hz);
MS (ESI) 294 (M + H)⁺.

STEP 4. 6-Fluoro-3,4-dihydrospiro[isochromene-1,4'-piperidine]

15 The title compound was prepared according to the procedure described in step 4 of example 74 from ethyl 6-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidine]-1'-carboxylate (step 3):

¹H-NMR (CDCl₃) δ 7.14 (1H, dd, J=8.7, 5.6 Hz), 6.89 (1H, dt, J=8.7, 2.5 Hz), 6.79 (1H, dd, J=9.4, 2.8 Hz), 3.90 (2H, t, J=5.6 Hz), 3.12-3.02 (2H, m), 2.93-2.87 (2H, m), 2.81 (2H, t, J=5.4 Hz), 1.87-1.83 (4H, m);
20 MS (ESI) 222 (M + H)⁺.

STEP 5. Ethyl 3-(6-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate

25 The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3,4-dihydrospiro[isochromene-1,4'-piperidine] (step 4) and ethyl 2-(1H-pyrazol-1-ylmethyl)acrylate (step 1 of example 143):

¹H-NMR (CDCl₃) δ 7.51 (1H, d, J=1.8 Hz), 7.40 (1H, d, J=2.4 Hz), 7.09 (1H, dd, J=8.7, 5.6 Hz), 6.88 (1H, dt, J=8.5, 2.8 Hz), 6.78 (1H, dd, J=9.4, 2.6 Hz), 6.21 (1H, t, J=2.1 Hz), 4.44-4.40 (2H, m), 4.19-4.09 (2H, m), 3.87 (2H, t, J=5.6 Hz), 3.34-3.24
30 (1H, m), 2.80 (2H, t, J=5.5 Hz), 2.72-2.65 (3H, m), 2.55-2.38 (3H, m), 2.00-1.81 (4H, m), 1.21 (3H, t, J=7.2 Hz);
MS (ESI) 402 (M + H)⁺.

STEP 6. 3-(6-Fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid

The title compound was prepared according to the procedure described in step 4 of example 51 from ethyl 3-(6-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoate (step 5):
MS (ESI) 374 (M + H)⁺, 372 (M - H)⁻.

STEP 7. 3-(6-Fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1H-pyrazol-1-ylmethyl)propanoic acid (step 6):
¹H-NMR (CDCl₃) δ 7.50 (1H, d, J=1.7 Hz), 7.37 (1H, d, J=2.4 Hz), 7.10 (1H, dd, J=8.7, 5.6 Hz), 6.88 (1H, dt, J=8.6, 2.5 Hz), 6.78 (1H, dd, J=9.4, 2.2 Hz), 6.18 (1H, t, J=2.0 Hz), 4.48-4.31 (2H, m), 3.86 (2H, t, J=5.5 Hz), 3.72-3.63 (1H, m), 2.87 (3H, s), 2.82 (3H, s), 2.80-2.76 (2H, m), 2.71-2.65 (2H, m), 2.57-2.37 (3H, m), 2.05-1.82 (5H, m);
MS (ESI) 401 (M + H)⁺.

20

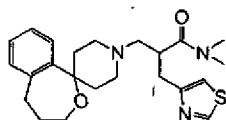
STEP 8. 3-(6-Fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1H-pyrazol-1-ylmethyl)propanamide (step 7):
MS (ESI) 401 (M + H)⁺;
Anal. calcd. for C₂₈H₃₇N₄O₉F (+ 0.8 H₂O): C, 55.40; H, 6.41; N, 9.23. Found: C, 55.05; H, 6.40; N, 9.09.

30

EXAMPLE 155

3-(4,5-DIHYDRO-1'H,3H-SPIRO[2-BENZOXEPINE-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



STEP 1. Ethyl 4-hydroxy-4-[2-(3-hydroxypropyl)phenyl]piperidine-1-carboxylate

The title compound was prepared according to the procedure described in step 2 of example 74 from 3-(2-bromophenyl)propan-1-ol (*J. Am. Chem. Soc.* **2003**, *125*, 3509.) and ethyl 4-oxopiperidine-1-carboxylate:

¹H-NMR (CDCl₃) δ 7.34-7.10 (4H, m), 4.20-3.90 (2H, m), 4.14 (2H, q, J=7.1 Hz), 3.63 (2H, t, J=5.9 Hz), 3.45-3.25 (2H, m), 3.12 (2H, t, J=7.6 Hz), 2.10-1.85 (6H, m), 1.26 (3H, t, J=7.1 Hz).

STEP 2. Ethyl 4,5-dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidine]-1'-carboxylate

The title compound was prepared according to the procedure described in step 3 of example 74 from ethyl 4-hydroxy-4-[2-(3-hydroxypropyl)phenyl]piperidine-1-carboxylate (step 1):

¹H-NMR (CDCl₃) δ 7.37-7.14 (4H, m), 4.22-3.95 (2H, m), 4.15 (2H, q, J=7.1 Hz), 3.64 (2H, t, J=6.4 Hz), 3.45-3.25 (2H, m), 3.20-3.08 (2H, m), 2.18-1.90 (6H, m), 1.27 (3H, t, J=7.1 Hz).

STEP 3. 4,5-Dihydro-3H-spiro[2-benzoxepine-1,4'-piperidine]

The title compound was prepared according to the procedure described in step 4 of example 74 from ethyl 4,5-dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidine]-1'-carboxylate (step 2):

MS (ESI) 218 (M + H)⁺.

STEP 4. *tert*-Butyl 3-(4,5-dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 4,5-dihydro-3H-spiro[2-benzoxepine-1,4'-piperidine] (step 3) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.25-7.03 (4H, m), 7.02 (1H, d, J=2.0 Hz), 3.66 (2H, t, J=6.6 Hz), 3.16-2.90 (5H, m), 2.88-2.63 (3H, m), 2.58-2.35 (3H, m), 2.05-1.80 (6H, m), 1.38 (9H, s);
MS (ESI) 443 (M + H)⁺.

5

STEP 5. 3-(4,5-Dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(4,5-dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 4):
MS (ESI) 387 (M + H)⁺.

10

STEP 6. 3-(4,5-Dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(4,5-dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 5):

15

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.24-7.03 (4H, m), 7.01 (1H, d, J=2.0 Hz), 3.65 (2H, t, J=6.6 Hz), 3.63-3.51 (1H, m), 3.13-3.05 (2H, m), 3.01-2.66 (5H, m), 2.92 (3H, s), 2.89 (3H, s), 2.56-2.40 (3H, m), 2.12-1.80 (6H, m);
MS (ESI) 414 (M + H)⁺.

20

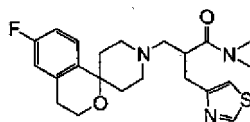
STEP 7. 3-(4,5-Dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(4,5-dihydro-1'H,3H-spiro[2-benzoxepine-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 6):
MS (ESI) 414 (M + H)⁺.

25

30 EXAMPLE 156

3-(6-FLUORO-3,4-DIHYDRO-1'H-SPIRO[ISOCROMENE-1,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE

CITRATE

STEP 1. *tert*-Butyl 3-(6-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

The title compound was prepared according to the procedure described in step 4 of example 4 from 6-fluoro-3,4-dihydrospiro[isochromene-1,4'-piperidine] (step 4 of example 154) and *tert*-butyl 2-(1,3-thiazol-4-ylmethyl)acrylate (step 2 of example 91):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.06 (1H, dd, J=8.7, 5.6 Hz), 7.02 (1H, d, J=1.8 Hz), 6.88 (1H, dt, J=8.6, 2.7 Hz), 6.78 (1H, dd, J=9.3, 2.7 Hz), 3.87 (2H, t, J=5.5 Hz), 3.11-3.02 (3H, m), 2.84-2.65 (5H, m), 2.52-2.33 (3H, m), 1.97-1.80 (4H, m), 1.39 (9H, s);

MS (ESI) 402 (M + H)⁺.

STEP 2. 3-(6-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(6-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

MS (ESI) 374 (M + H)⁺, 372 (M - H)⁻.

STEP 3. 3-(6-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):

¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.10 (1H, dd, J=8.7, 5.6 Hz), 7.01 (1H, d, J=1.8 Hz), 6.87 (1H, dt, J=8.5, 2.4 Hz), 6.77 (1H, dd, J=9.4, 2.6 Hz), 3.86 (2H, t, J=5.5 Hz), 3.62-3.52 (1H, m), 3.12-3.07 (2H, m), 2.92 (3H, s), 2.89 (3H, s), 2.85-2.69

(5H, m), 2.53-2.37 (3H, m), 1.98-1.80 (4H, m);

MS (ESI) 418 (M + H)⁺.

5 STEP 4. 3-(6-Fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

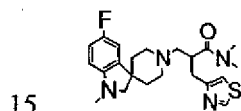
The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-3,4-dihydro-1'H-spiro[isochromene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 3):

MS (ESI) 418 (M + H)⁺.

10

EXAMPLE 157

3-(5-FLUORO-1-METHYL-1,2-DIHYDRO-1'H-SPIRO[INDOLE-3,4'-PIPERIDIN]-1'-YL)-N,N-DIMETHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE



STEP 1. *tert*-Butyl 3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate

20 The title compound was prepared according to the procedure described in step 1 of example 55 from *tert*-butyl 3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)propanoate (step 1 of example 43):

¹H-NMR (CDCl₃) δ 8.75 (1H, d, J=2.0 Hz), 7.02 (1H, d, J=2.0 Hz), 6.81-6.70 (2H, m), 6.37-6.33 (1H, m), 3.18-2.67 (7H, m), 2.49-2.43 (2H, m), 2.22-2.01 (2H, m), 1.87-1.61 (4H, m), 1.49-1.22 (12H, m).

25

STEP 2. 3-(5-Fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate

30 The title compound was prepared according to the procedure described in step 3 of example 1 from *tert*-butyl 3-(5-fluoro-1-methyl-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoate (step 1):

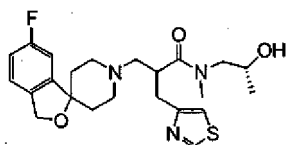
MS (ESI) 390 (M + H)⁺, 388 (M - H)⁻.

STEP 3. 3-(5-Fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step
2 of example 30 from 3-(5-fluoro-1-methyl-1,2-dihydro-1'*H*-spiro[indole-3,4'-
piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 2):
¹H-NMR (CDCl₃) δ 8.74 (1H, d, J=2.0 Hz), 7.01 (1H, d, J=2.0 Hz), 6.76-6.71 (2H,
m), 6.37-6.33 (1H, m), 3.59-3.49 (1H, m), 3.16-2.97 (4H, m), 2.91 (3H, s), 2.89 (3H,
s), 2.88-2.75 (3H, m), 2.71 (3H, s), 2.49-2.42 (1H, m), 2.19-2.14 (2H, m), 1.86-1.46
(4H, m).

EXAMPLE 158

**3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-[(2*R*)-
2-HYDROXYPROPYL]-*N*-METHYL-2-(1,3-THIAZOL-4-
YLMETHYL)PROPANAMIDE CITRATE**



STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-[(2*R*)-2-hydroxypropyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step
3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-
(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and
(2*R*)-1-(methylamino)propan-2-ol:
¹H-NMR (CDCl₃) δ 8.80-8.70 (1H, m), 7.20-6.75 (4H, m), 5.01 and 4.99 (2H, s),
4.20-2.70 (12H, m), 2.65-2.30 (3H, m), 2.25-1.60 (4H, m), 1.40-1.10 (3H, m);
MS (ESI) 448 (M + H)⁺.

STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-[(2*R*)-2-hydroxypropyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate.

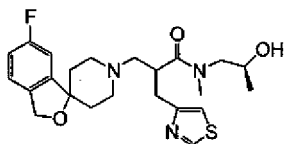
The title compound was prepared according to the procedure described in step
5 of example 1 from 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-

[(2*R*)-2-hydroxypropyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):

MS (ESI) 448 ($M + H$)⁺.

EXAMPLE 159

- 5 3-(6-FLUORO-1'*H*,3*H*-SPIRO[2-BENZOFURAN-1,4'-PIPERIDIN]-1'-YL)-*N*-[(2*S*)-2-HYDROXYPROPYL]-*N*-METHYL-2-(1,3-THIAZOL-4-YLMETHYL)PROPANAMIDE CITRATE



- 10 STEP 1. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-[(2*S*)-2-hydroxypropyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide

The title compound was prepared according to the procedure described in step 3 of example 30 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoic acid trifluoroacetate (step 4 of example 91) and (2*S*)-1-(methylamino)propan-2-ol:

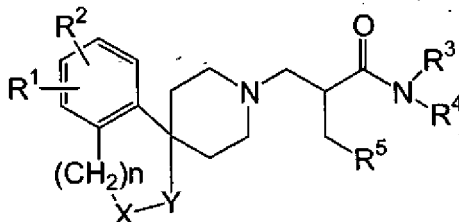
- 15 ¹H-NMR (CDCl₃) δ 8.80-8.70 (1H, m), 7.20-6.75 (4H, m), 5.02 and 4.99 (2H, s), 4.20-2.70 (12H, m), 2.60-2.35 (3H, m), 2.20-1.60 (4H, m), 1.35-1.10 (3H, m);
MS (ESI) 448 ($M + H$)⁺.

- 20 STEP 2. 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-[(2*S*)-2-hydroxypropyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide citrate

The title compound was prepared according to the procedure described in step 5 of example 1 from 3-(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-[(2*S*)-2-hydroxypropyl]-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide (step 1):
MS (ESI) 448 ($M + H$)⁺.

CLAIMS

1. A compound of the following formula (I)



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
(I)

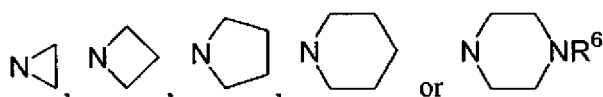
or a pharmaceutically acceptable ester of such a compound, or a pharmaceutically acceptable salt and solvates thereof, wherein

R¹ and R² independently represent a hydrogen atom, a halogen atom or an alkyl group having from 1 to 3 carbon atoms;

- 10 R³ represents a hydrogen atom, a cycloalkyl group having from 3 to 6 carbon atoms, a tetrahydrofuranyl group, a tetrahydropyranyl group, or an alkyl group having from 1 to 6 carbon atoms, which alkyl group is optionally substituted by 1 to 3 groups selected from a cyano group, a halogen atom, a hydroxy group, an alkoxy group having from 1 to 3 carbon atoms, an oxo group, an amino group and a
15 mono- or di- alkylamino group having from 1 to 3 carbon atoms;

R⁴ represents a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms; or

 represents one of the following



optionally substituted by 1 to 2 groups selected from an oxo group, a hydroxy group, a hydroxyalkyl group having from 1 to 3 carbon atoms, an alkoxy group having from 1 to 3 carbon atoms, an alkyl group having from 1 to 6 carbon atoms or an alkoxyalkyl group having a total of from 2 to 6 carbon atoms;

20

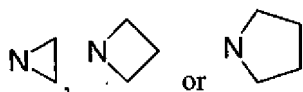
R⁵ represents an aryl group having from 6 to 10 ring atoms or a heteroaryl group and said heteroaryl group is a 5- to 10-membered hetero aromatic group containing
25 from 1 to 3 hetero atoms selected from a oxygen atom, a sulfur atom and a nitrogen atom;

- said aryl group and heteroaryl group are optionally substituted by 1 to 3 groups selected from a halogen atom, a hydroxy group, an alkyl group having from 1 to 3 carbon atoms, an alkoxy group having from 1 to 3 carbon atoms, an alkyl group having from 1 to 6 carbon atoms interrupted by an oxygen atom, a hydroxyalkyl group having from 1 to 3 carbon atoms, an amino group, a mono- or di-alkylamino group having from 1 to 3 carbon atoms, an aminocarbonyl group, a mono- or di-alkylaminocarbonyl group having from 1 to 3 carbon atoms in each alkyl group, an alkanoylamino group having from 1 to 3 carbon atoms and an alkylsulfonylamino group having from 1 to 3 carbon atoms;
- 5 R^6 represents a hydrogen atom, an alkyl group having from 1 to 3 carbon atoms, an alkanoyl group having from 1 to 3 carbon atoms or an alkylsulfonyl group having from 1 to 3 carbon atoms;
- $-X-Y-$ represents a group of the formula $-N(R^7)C(=O)-$, $-C(=O)N(R^7)-$, $-N(R^7)CH_2-$, $-CH_2N(R^7)-$, $-N(R^7)SO_2-$, $-SO_2N(R^7)-$, $-CH_2CH_2-$, $-CH=CH-$, $-CH(CH_2OH)CH_2-$,
 15 $-CH_2CH(CH_2OH)-$, $-CH_2CH(OH)-$, $-CH(OH)CH_2-$, $-C(R^7)(R^8)-O-$ or $-O-C(R^7)(R^8)-$
- R^7 represents a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms;
 R^8 represents a hydrogen atom, an alkyl group having from 1 to 3 carbon atoms or a hydroxyalkyl group having from 1 to 3 carbon atoms;
- 20 n represents an integer 0, 1 or 2

2. A compound according to Claim 1, wherein R^1 and R^2 independently represent a hydrogen atom or a fluorine atom.

- 25 3. A compound according to Claim 1 or Claim 2 wherein,
 R^3 represents a hydrogen atom, a tetrahydrofuranyl group, an alkyl group having from 1 to 6 carbon atoms optionally substituted by 1 to 3 groups selected from a cyano group, a halogen atom, a hydroxy group, an alkoxy group having from 1 to 3 carbon atoms, an oxo group and a di-alkylamino group having from 1 to 3 carbon
 30 atoms; and
 R^4 represents a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms; or

$\begin{array}{c} \text{R}^3 \\ \diagup \\ \text{N} \\ \diagdown \\ \text{R}^4 \end{array}$ represents one of the following

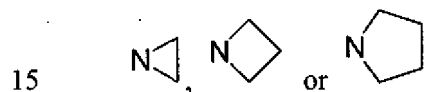


optionally substituted by 1 to 2 groups selected from a hydroxy group, a hydroxyalkyl group having from 1 to 3 carbon atoms, an alkoxy group having from 1 to 3 carbon atoms, an alkyl group having from 1 to 3 carbon atoms or an alkoxyalkyl group having a total of from 2 or 3 carbon atoms.

5. 4. A compound according to any one of claims 1 to 3, R^3 represents a hydrogen atom, a tetrahydrofuranyl group, an alkyl group having from 1 to 6 carbon atoms optionally substituted by 1 substituent selected from a cyano group, a trifluoromethyl group, a hydroxy group, a methoxy group, an oxo group and a dimethylamino group; and

R^4 represents a hydrogen atom or a methyl group; or

$\begin{array}{c} \text{R}^3 \\ \diagup \\ \text{N} \\ \diagdown \\ \text{R}^4 \end{array}$ represents one of the following



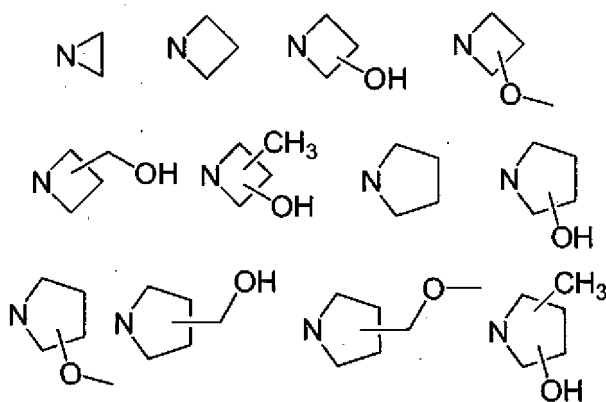
optionally substituted by 1 to 2 groups selected from a hydroxy group, a hydroxymethyl group, a methoxy group, a methyl group and a methoxymethyl group.

5. A compound according to any one of claims 1 to 4 wherein

- 20 R^3 represents a hydrogen atom, a tetrahydrofuranyl group, a methyl group, an hydroxyethyl group, a methoxybutyl group, a hydroxybutyl group, a methoxyethyl group, a hydroxypentyl group, a hydroxypropyl group, a cyano methyl group, a cyanomethyl group, a dimethylaminobutyl group, a trifluoroethyl group or a dimethylaminoethyl group; and

- 25 R^4 represents a hydrogen atom or a methyl group; or

$\begin{array}{c} \text{R}^3 \\ \diagup \\ \text{N} \\ \diagdown \\ \text{R}^4 \end{array}$ represents one of the following



6. A compound according to any one of claims 1 to 5 wherein
 R^5 represents a phenyl group or a heteroaryl group and said heteroaryl group is a 5- to
 5 6-membered hetero aromatic group containing from 1 to 2 nitrogen heteroatoms or 1
 or 2 nitrogen heteroatoms and 1 oxygen or 1 sulfur atom;
 said phenyl group and heteroaryl group are optionally substituted by 1 to 3 groups
 selected from a halogen atom, a hydroxyl group, an alkyl group having from 1 to 3
 carbon atoms, an alkyl group having from 1 to 6 carbon atoms interrupted by an
 10 oxygen atom, a hydroxyalkyl group having from 1 to 3 carbon atoms, an amino group
 and an alkylsulfonylamino group having from 1 to 3 carbon atoms.

7. A compound according to any one of claims 1 to 6 wherein
 R^5 represents a phenyl group or a heteroaryl group selected from a pyridyl group, a
 15 thiazolyl group, a pyrazolyl group and an oxazolyl group;
 said phenyl group is optionally substituted by 1 to 3 groups selected from a fluorine
 atom, a chlorine atom, a hydroxy group, a methyl group, a methoxymethyl group, a
 hydroxymethyl group, an amino group and methanesulfonylamino.

- 20 8. A compound according to any one of claims 1 to 7, wherein
 $-X-Y-$ represents a group of the formula $-N(CH_3)C(=O)-$, $-N(CH_3)CH_2-$, $-$
 $N(CH_3)SO_2-$, $-CH_2O-$, $-CH(CH_3)O-$, $C(CH_3)_2O-$, $-CH(CH_2OH)O-$, $-CH_2CH_2-$, $-$
 $CH(CH_2OH)CH_2-$, $-CH(OH)CH_2-$, $-CH=CH-$, or $-CH_2CH(OH)-$.

- 25 9. A compound according to any one of claims 1 to 8, wherein

-X-Y- represents a group of the formula $-N(CH_3)C(=O)-$, $-CH_2O-$, $-CH(CH_3)O-$, $C(CH_3)_2O-$ or $-CH_2CH_2-$.

10. A compound according to any one of claims 1 to 9 wherein
 5 n represents an integer 0.

11. A compound according to Claim 1 selected from:

- 3-(2,3-Dihydro-1'H-spiro[indene-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;
- 10 N,N-Dimethyl-3-(1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;
- (-)-3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-
 15 (pyridin-2-ylmethyl)propanamide ;
- 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-hydroxyethyl)-N-methyl-2-(pyridin-2-ylmethyl)propanamide ;
- 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-methoxyethyl)-N-methyl-2-(pyridin-2-ylmethyl)propanamide ;
- 20 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- (-)-3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- 3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N-(2-methoxyethyl)-N-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
- 25 3-(5-Fluoro-1-methyl-2-oxo-1,2-dihydro-1'H-spiro[indole-3,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;
- 3-(3,3-Dimethyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-N,N-dimethyl-2-(pyridin-2-ylmethyl)propanamide ;
- 30 1-[3-(6-Fluoro-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylazetidin-3-ol ;
- N,N-Dimethyl-3-(3-methyl-1'H,3H-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-

- (pyridin-2-ylmethyl)propanamide ;
3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide ;
(-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-
5 (1*H*-pyrazol-1-ylmethyl)propanamide ;
3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
(-)-3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-hydroxyethyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
10 3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(2-methoxy-2-methylpropyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
1-[3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanoyl]-3-methylpyrrolidin-3-ol ;
3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-(3-hydroxy-3-
15 methylbutyl)-*N*-methyl-2-(1,3-thiazol-4-ylmethyl)propanamide ;
3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N*-methyl-*N*-(tetrahydrofuran-3-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide ;
N,N-Dimethyl-3-(3-methyl-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-2-(1,3-thiazol-4-ylmethyl)propanamide ;
20 1'-[3-Azetidin-1-yl-3-oxo-2-(1,3-thiazol-4-ylmethyl)propyl]-6-fluoro-3*H*-spiro[2-benzofuran-1,4'-piperidine] ;
3-(6-Fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-[(4-methyl-1*H*-pyrazol-1-yl)methyl]propanamide;
3-(4-Chloro-1*H*-pyrazol-1-yl)-2-[(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-
25 piperidin]-1'-yl)methyl]-*N,N*-dimethylpropanamide;
(-)-3-(4-Chloro-1*H*-pyrazol-1-yl)-2-[(6-fluoro-1'*H*,3*H*-spiro[2-benzofuran-1,4'-piperidin]-1'-yl)methyl]-*N,N*-dimethylpropanamide;
3-(6-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1*H*-pyrazol-1-ylmethyl)propanamide;
30 3-(6-Fluoro-3,4-dihydro-1'*H*-spiro[isochromene-1,4'-piperidin]-1'-yl)-*N,N*-dimethyl-2-(1,3-thiazol-4-ylmethyl)propanamide;
or a pharmaceutically acceptable ester thereof.

or a pharmaceutically acceptable salt thereof.

12. A pharmaceutical composition including a compound of the formula (I) or a pharmaceutically acceptable ester or salt thereof, as defined in any one of claims 1 to 11, together with a pharmaceutically acceptable excipient.

13. The use of a compound of the formula (I) or a pharmaceutically acceptable salt, solvate or composition thereof, as defined in any one of claims 1 to 11 and 12, respectively, for the manufacture of a medicament to treat a disease for which an ORL1 antagonist is indicated.

14. A use according to claim 13 where the disease is selected from pain, sleep disorders, eating disorders including anorexia and bulimia; anxiety and stress conditions; immune system diseases; locomotor disorder; memory loss, cognitive disorders and dementia including senile dementia, Alzheimer's disease, Parkinson's disease or other neurodegenerative pathologies; epilepsy or convulsion and symptoms associated therewith; a central nervous system disorder related to glutamate release action, anti-epileptic action, disruption of spatial memory, serotonin release, anxiolytic action, mesolimbic dopaminergic transmission, rewarding properties of drug of abuse, modulation of striatal and glutamate effects on locomotor activity; cardiovascular disorders including hypotension, bradycardia and stroke; renal disorders including water excretion, sodium ion excretion and syndrome of inappropriate secretion of antidiuretic hormone (SIADH); gastrointestinal disorders; airway disorders including adult respiratory distress syndrome (ARDS); autonomic disorders including suppression of micturition reflex; metabolic disorders including obesity; cirrhosis with ascites; sexual dysfunctions; altered pulmonary function including obstructive pulmonary disease; and tolerance to or dependency on a narcotic analgesic.

15. A use according to claim 13 or claim 14 where the disease is pain, sleep disorders, eating disorders including anorexia and bulimia; stress conditions; memory loss, cognitive disorders, gastrointestinal disorders; sexual dysfunctions; tolerance to

or dependency on a narcotic analgesic.

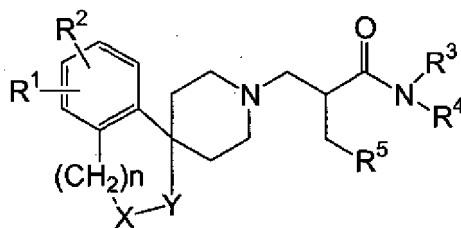
16. A method of treatment of a mammal, including a human being, to treat a disease for which an ORL1 antagonist is indicated, including treating said mammal
5 with an effective amount of a compound of the formula (I) or with a pharmaceutically acceptable salt, solvate or composition thereof, as defined in any one of claims 1 to 10 and 11, respectively.

17. A method according to claim 16 where the disease is selected from pain;
10 sleep disorders, eating disorders including anorexia and bulimia; anxiety and stress conditions; immune system diseases; locomotor disorder;; memory loss, cognitive disorders and dementia including senile dementia, Alzheimer's disease, Parkinson' s disease or other neurodegenerative pathologies; epilepsy or convulsion and symptoms associated therewith; a central nervous system disorder related to glutamate release
15 action, anti-epileptic action, disruption of spatial memory, serotonin release, anxiolytic action, mesolimbic dopaminergic transmission, rewarding propaerties of drug of abuse, modulation of striatal and glutamate effects on locomotor activity; cardiovascular disorders including hypotension, bradycardia and stroke; renal disorders including water excretion, sodium ion excretion and syndrome of
20 inappropriate secretion of antidiuretic hormone (SIADH); gastrointestinal disorders; airway disorders including adult respiratory distress syndrome (ARDS); autonomic disorders including suppression of micturition reflex; metabolic disorders including obesity; cirrhosis with ascites; sexual dysfunctions; altered pulmonary function including obstructive pulmonary disease; and tolerance to or dependency on a
25 narcotic analgesic.


18. A method according to claim 16 or claim 17 where the disease pain, sleep disorders, eating disorders including anorexia and bulimia; stress conditions; memory loss, cognitive disorders, gastrointestinal disorders; sexual dysfunctions; tolerance to
30 or dependency on a narcotic analgesic.

ABSTRACT

This invention provides the compounds of formula (I):



(I)

- 5 or a pharmaceutically acceptable ester of such compound, or a pharmaceutically acceptable salt thereof, wherein R¹ and R² independently represent a hydrogen atom or the like; R³ represents a hydrogen atom, or the like; R⁴ represents a hydrogen atom or the like; N(R³)(R⁴) represents one of the following , or the like; R⁵ represents an aryl group having from 6 to 10 ring atoms or the like; X represents an oxygen atom, or the like; Y represents an oxygen atom or the like and n represents an integer 0, 1 or 2.
- 10

These compounds have ORL1-receptor antagonist activity; and therefore, are useful to treat diseases or conditions such as pain, various CNS diseases etc.